

# Product datasheet

Specifications



integrated drive ILA with servo motor - 24..48 V - EtherCAT - indus connector

ILA2E572TC1F0

❗ Discontinued on: 9 Feb 2023

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EAN Code: 3606485187563

## Main

Range of product	Lexium integrated drive
Product or component type	Motion integrated drive
Device short name	ILA
Motor type	AC synchronous servo motor
Number of motor poles	6
Network number of phases	Single phase
[Us] rated supply voltage	24 V 48 V
Network type	DC
Communication interface	EtherCAT, integrated
Length	209.3 mm
Winding type	High speed of rotation and medium torque
Electrical connection	Industrial connector
Holding brake	With
Gear box type	Without
Nominal speed	3000 rpm at 24 V 5100 rpm at 48 V
Nominal torque	0.57 N.m
Holding torque	1.2 N.m holding brake

## Complementary

Transmission rate	100 Mbits
Mounting support	Flange
Motor flange size	57 mm
Number of motor stacks	2
Centring collar diameter	50 mm
centring collar depth	1.6 mm
Number of mounting holes	4
Mounting holes diameter	5.2 mm
Circle diameter of the mounting holes	66.6 mm
Feedback type	Single turn encoder

Shaft end	Untapped
Second shaft	Without second shaft end
Shaft diameter	9 mm
Shaft length	20 mm
Supply voltage limits	18...55.2 V
Current consumption	7500 mA maximum continuous 9000 mA peak
Associated fuse rating	16 A
Commissioning interface	RS485 Modbus TCP (9.6, 19.2 and 38.4 kbauds)
Input/output type	4 signals (each be used as input or output)
Voltage state 0 guaranteed	-3...4.5 V
Voltage state 1 guaranteed	15...30 V
Discrete input current	10 mA at 24 V for safety input 2 mA at 24 V for 24 V signal interface
Discrete output voltage	23...25 V
Maximum switching current	100 mA per output 200 mA total
Protection type	Short circuit of the output voltage Safe torque off Overload of output voltage
Peak stall torque	0.85 N.m
Continuous stall torque	0.57 N.m
Speed feedback resolution	16384 points/turn
Accuracy error	+/- 0.05 °
Rotor inertia	0.243 kg.cm²
Maximum radial force Fr	107 N
Maximum axial force Fa	104 N (force pressure) 104 N (tensile force)
Service life in hours	20000 h bearing
Brake pull-in power	10 W
Brake release time	14 ms
Brake application time	13 ms
Marking	CE
type of cooling	Natural convection
Net weight	1.7 kg

## Environment

Standards	IEC 61800-3, Ed 2 EN 61800-3:2001, second environment IEC 50178 IEC 50347 EN 61800-3 : 2001-02 IEC 61800-3 IEC 60072-1
Product certifications	cUL UL TÜV

<b>Ambient air temperature for operation</b>	40...55 °C (with power derating of 2 % per °C) 0...40 °C (without derating)
<b>Permissible ambient air temperature around the device</b>	105 °C power amplifier 110 °C motor
<b>Ambient air temperature for storage</b>	-25...70 °C
<b>Operating altitude</b>	<= 1000 m without derating
<b>Relative humidity</b>	15...85 % without condensation
<b>Vibration resistance</b>	20 m/s <sup>2</sup> (f= 10...500 Hz) 10 cycles conforming to IEC 60068-2-6
<b>Shock resistance</b>	150 m/s <sup>2</sup> 1000 shocks conforming to IEC 60068-2-29
<b>IP degree of protection</b>	IP41 shaft bushing: conforming to IEC 60034-5 IP54 total except shaft bushing: conforming to IEC 60034-5

## Packing Units

<b>Unit Type of Package 1</b>	PCE
<b>Number of Units in Package 1</b>	1
<b>Package 1 Height</b>	8.0 cm
<b>Package 1 Width</b>	18.5 cm
<b>Package 1 Length</b>	35.5 cm
<b>Package 1 Weight</b>	2.4 kg

## Contractual warranty

<b>Warranty</b>	18 months
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Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)

### Environmental footprint

Carbon footprint (kg.eq.CO2 per CR, Total Life cycle) **629**

Environmental Disclosure [Product Environmental Profile](#)

## Use Better

### Materials and Substances

Packaging made with recycled cardboard **Yes**

Packaging without single use plastic **No**

[EU RoHS Directive](#) **Pro-active compliance (Product out of EU RoHS legal scope)**

REACH Regulation [REACH Declaration](#)

PVC free **Yes**

## Use Again

### Repack and remanufacture

Circularity Profile [End of Life Information](#)

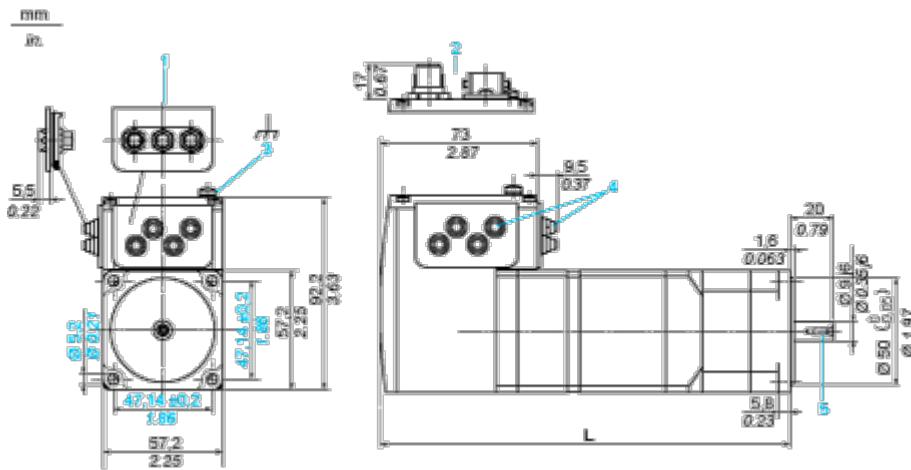
Take-back **No**

WEEE **The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins**

## Dimensions Drawings

Integrated Drive with Holding Brake

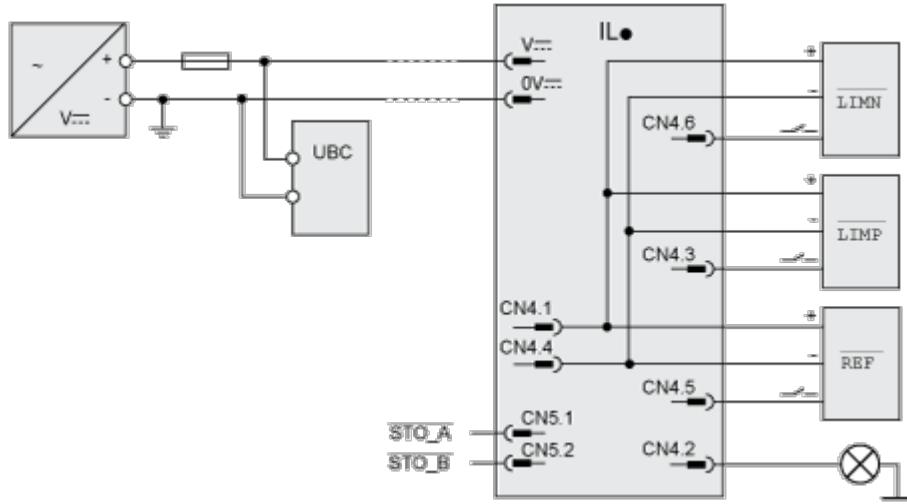
## Dimensions



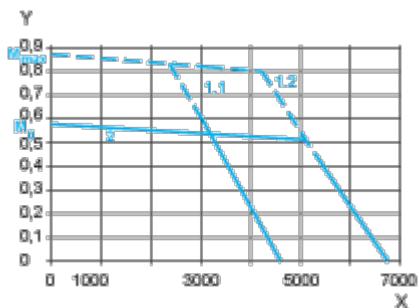
- 1 Accessories: I/O signal insert with industrial connectors
- 2 Option: industrial connectors
- 3 Earth (ground) terminal
- 4 Accessories: cable entries Ø = 3 ... 9 mm/0.12 ... 0.35 in.
- 5 Centring hole DIN 332 - DS M3

L 209.3 mm/8.24 in.

## Connections and Schema

Connection Example with 4 I/O Signals

## Performance Curves

Torque Characteristics

X Speed of rotation in rpm

Y Torque in Nm

1.1 Max. torque at 24 V

1.2 Max. torque at 48 V

2 Continuous torque