

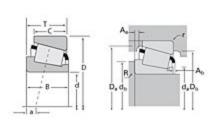
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## Timken Part Number 67885 - 67820, Tapered Roller Bearings - TS (Tapered Single) Imperial

This is the most basic and most widely used type of tapered roller bearing. It consists of two main separable parts: the cone (inner ring) assembly and the cup (outer ring). It is typically mounted in opposing pairs on a shaft.





## <u>Specifications</u> | <u>Dimensions</u> | <u>Abutment and Fillet Dimensions</u> | <u>Basic Load Ratings</u> | <u>Factors</u>

Sp	Specifications -		
	Series	67800	
	Cone Part Number	67885	
	Cup Part Number	67820	
	Design Units	Imperial	
	Bearing Weight	8 Kg 17.60 lb	
	Cage Type	Stamped Steel	
	Bearing Weight	8 Kg 17.60 lb	

Di	mensions		-
	d - Bore	190.5 mm 7.5 in	
	D - Cup Outer Diameter	266.7 mm 10.5 in	

B - Cone Width	46.833 mm 1.8438 in
C - Cup Width	38.100 mm 1.5000 in
T - Bearing Width	47.625 mm 1.8750 in

R - Cone Backface "To Clear" Radius¹  r - Cup Backface "To Clear" Radius²  3.30 mm 0.130 in  da - Cone Frontface Backing Diameter  db - Cone Backface Backing Diameter  209.04 mm 8.23 in  Da - Cup Frontface Backing Diameter  259.10 mm 10.25 in  Db - Cup Backface Backing Diameter  246.13 mm 9.69 in  Ab - Cage-Cone Frontface Clearance  2.8 mm 0.11 in  Aa - Cage-Cone Backface 4.6 mm 0.18 in  10.20 mm 0.40 in	Abutment and Fillet Dimensions			
Radius <sup>2</sup> da - Cone Frontface Backing Diameter  db - Cone Backface Backing Diameter  Da - Cup Frontface Backing Diameter  Db - Cup Backface Backing Diameter  Db - Cup Backface Backing Diameter  259.10 mm 10.25 in  Db - Cup Backface Backing Diameter  246.13 mm 9.69 in  Ab - Cage-Cone Frontface Clearance  2.8 mm 0.11 in  Aa - Cage-Cone Backface 0.18 in  10.20 mm				
Diameter 8.98 in  db - Cone Backface Backing 209.04 mm 8.23 in  Da - Cup Frontface Backing 259.10 mm 10.25 in  Db - Cup Backface Backing 246.13 mm 9.69 in  Ab - Cage-Cone Frontface 2.8 mm 0.11 in  Aa - Cage-Cone Backface 4.6 mm 0.18 in				
Diameter 8.23 in  Da - Cup Frontface Backing 259.10 mm 10.25 in  Db - Cup Backface Backing 246.13 mm 9.69 in  Ab - Cage-Cone Frontface 2.8 mm 0.11 in  Aa - Cage-Cone Backface 4.6 mm 0.18 in  10.20 mm				
Diameter  Db - Cup Backface Backing Diameter  Ab - Cage-Cone Frontface Clearance  Aa - Cage-Cone Backface Clearance  10.25 in  246.13 mm 9.69 in  2.8 mm 0.11 in  4.6 mm 0.18 in				
Diameter 9.69 in  Ab - Cage-Cone Frontface 2.8 mm Clearance 0.11 in  Aa - Cage-Cone Backface 4.6 mm Clearance 0.18 in  3 - Effective Center Location 3 10.20 mm				
Clearance 0.11 in  Aa - Cage-Cone Backface 4.6 mm Clearance 0.18 in  10.20 mm				
Clearance 0.18 in 10.20 mm				
a - Effective Center Lecation?				
		a - Effective Center Location <sup>3</sup>		

Basic Load Ratings		_
C90 - Dynamic Radial Rating million revolutions) <sup>4</sup>	(90 108000 N 24300 lbf	
C1 - Dynamic Radial Rating (million revolutions) <sup>5</sup>	416000 N 93600 lbf	
C0 - Static Radial Rating	835000 N 188000 lbf	
C <sub>a90</sub> - Dynamic Thrust Rating (90 million revolutions) <sup>6</sup>	9 88200 N 19800 lbf	

Fac	Factors -		
	K - Factor <sup>7</sup>	1.22	
	e - ISO Factor <sup>8</sup>	0.48	
	Y - ISO Factor <sup>9</sup>	1.26	
	G1 - Heat Generation Factor (Roller-Raceway)	728	
	G2 - Heat Generation Factor (Rib-Roller End)	147	
	Cg - Geometry Factor	0.131	

 $<sup>^{\</sup>mathrm{1}}$  These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>2</sup> These maximum fillet radii will be cleared by the bearing corners.

<sup>&</sup>lt;sup>3</sup> Negative value indicates effective center inside cone backface.

 $<sup>^4</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values.

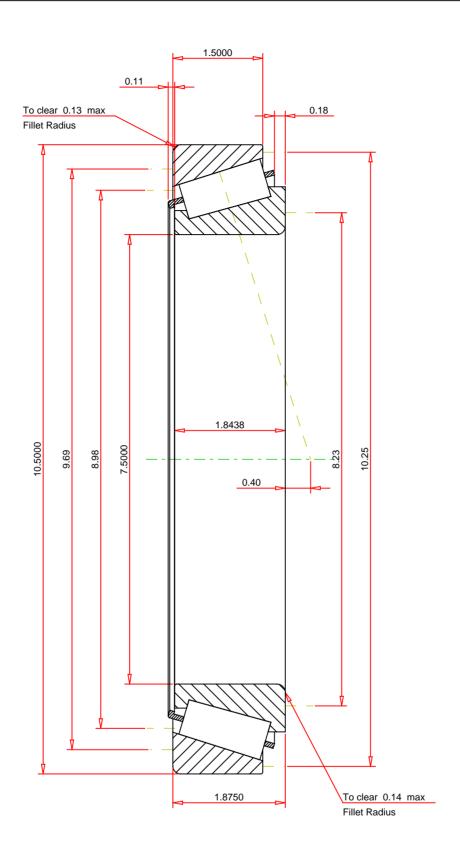
 $<sup>^{5}</sup>$  Based on 1 x  $10^{6}$  revolutions L $_{10}$  life, for the ISO life calculation method.

 $<sup>^6</sup>$  Based on 90 x  $10^6$  revolutions  $L_{10}$  life, for The Timken Company life calculation method.  $C_{90}$  and  $C_{a90}$  are radial and thrust values for a single-row,  $C_{90(2)}$  is the two-row radial value.

<sup>&</sup>lt;sup>7</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

 $<sup>^{8}</sup>$  These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.

<sup>&</sup>lt;sup>9</sup> These factors apply for both inch and metric calculations. Consult your Timken representative for instruction on use.



## **IMPERIAL UNITS**

ISO Factor - e ISO Factor - Y ISO Factor - Y Bearing Weight Number of Rollers Per Row Effective Center Location  0.4 inch		67885 - 67820 TS BEARING ASSEMBLY		
	THE TIMKEN COMPANY NORTH CANTON, OHIO USA	K Factor 1.22  Dynamic Radial Rating - C90 108000  Dynamic Thrust Rating - Ca90 88200  Static Radial Rating - C0 835000  Dynamic Radial Rating - C1 416000	) lbf ) lbf ) lbf	
Figure reasonable effect has been made to ansure the	accuracy of the information contained in this writing, but no			

Every reasonable effort has been made to ensure the accuracy of the information contained in this writing, but no liability is accepted for errors, omissions or for any other reason.

FOR DISCUSSION ONLY