# **IP66 Heavy Duty Enclosures**Technical Specification

This series has been designed for resistance to tougher environments where a hardwearing box, combined with ingress protection may be required.

Sealed to IP66, they are dust proof, splash proof and protected from powerful jets of water. Eight sizes are available comprising PCB guides, DIN rail mounting points, lid, seal, captive screws and earth screws.

The range can be finished in plain aluminium, or painted and coated for added resistance to abrasion, oils, corrosion and diluted acids.





## For more information:

Phone: +44 (0)1724 273206

#### Features:

- IP66 (BS EN 60529:1992)
- Heavy Duty
- Manufactured from LM2/LM24
- RoHS Compliant

#### **Typical Applications:**

- Test & Measurement Equipment
- CCTV/Surveillance Tools
- Traffic Management Equipment
- Water Treatment

#### **Available Dimensions:**

125 x 125 x 80mm	220 x 120 x 80mm
125 x 125 x 90mm	220 x 120 x 90mm
130 x 80 x 60mm	260 x 160 x 90mm
160 x 160 x 90mm	260 x 160 x 120mm

**Finishes:** Plain Aluminium, Powder or Nylon Coat **Colours:** Grey, Blue or Black when a powder or nylon coating is selected.

**Customisation**: We can machine and customise the enclosures to meet your specification.

- Visit our website for a complete services list.



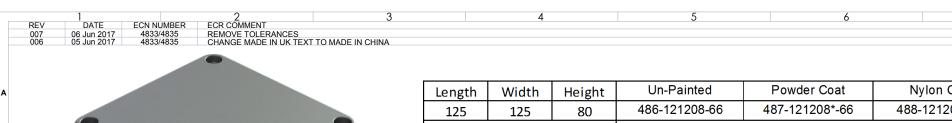
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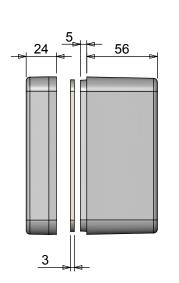


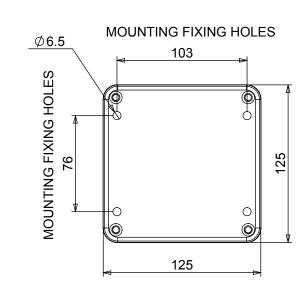


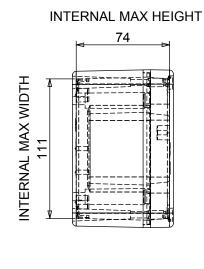
Length	Width	Height	Un-Painted	Powder Coat	Nylon Coat	
125	125	80	486-121208-66	487-121208*-66	488-121208*-66	
Box Dimensions in mm			Colour Option - Colour suffix * - Grey= A / Blue= B / Black= E			

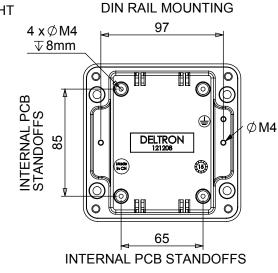
### DIE CAST ALUMINIUM ENCLOSURE SEALED TO BS EN 60529:1992 IP66, IP67

- 3mm One piece Die cut Silicone Rubber Sponge 01-255FR Seal
- Seal has Self Adhesive Backing. 01-255SAB Suitable for-60°c to 240°c.
- Min seal thickness 3.0mm min seal frame width 3.5mm
- Min enclosure wall thickness 3mm
- Min enclosure lid thickness 3mm
- PCB maximum dimensions 111mm length 1.7mm width
- Enclosures can be supplied Machined to your specifications
- Made in the China
- Clean seal face using toluene solution or white spirits prior to fitting the seal, only required on unpainted enclosures











DEM Manufacturing is a division of Alpha 3 Manufacturing LTD

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMITARES LINEAR & RADIAL TOLERANCE: NO DECIMAL PLACE L DECIMAL PLACE

IF IN DOUBT ASK! DO NOT SCALE DRAWING!		AUTHOR Shaun Barron		HEAVY DUTY ENCL' IP66	
FINISH	SEE NOTES	EDITOR	DT	FILE 486-	121208-66
MATERIAL	LM24/LM2	APPROVER	DT	PART	
THE FINISHED PRODUCT SHOULD BE CLEAN AND FREE FROM ALL LIQUIDS AND DEBRIS. SURFACES SHOULD BE OF UNIFORM APPEARANCE FREE FROM SHARP EDGES, BURRS AND CORROSION		THIRD ANGLE PROJECTION	SHEET 1 OF 1	ISSUE/REV. 007	version 22
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