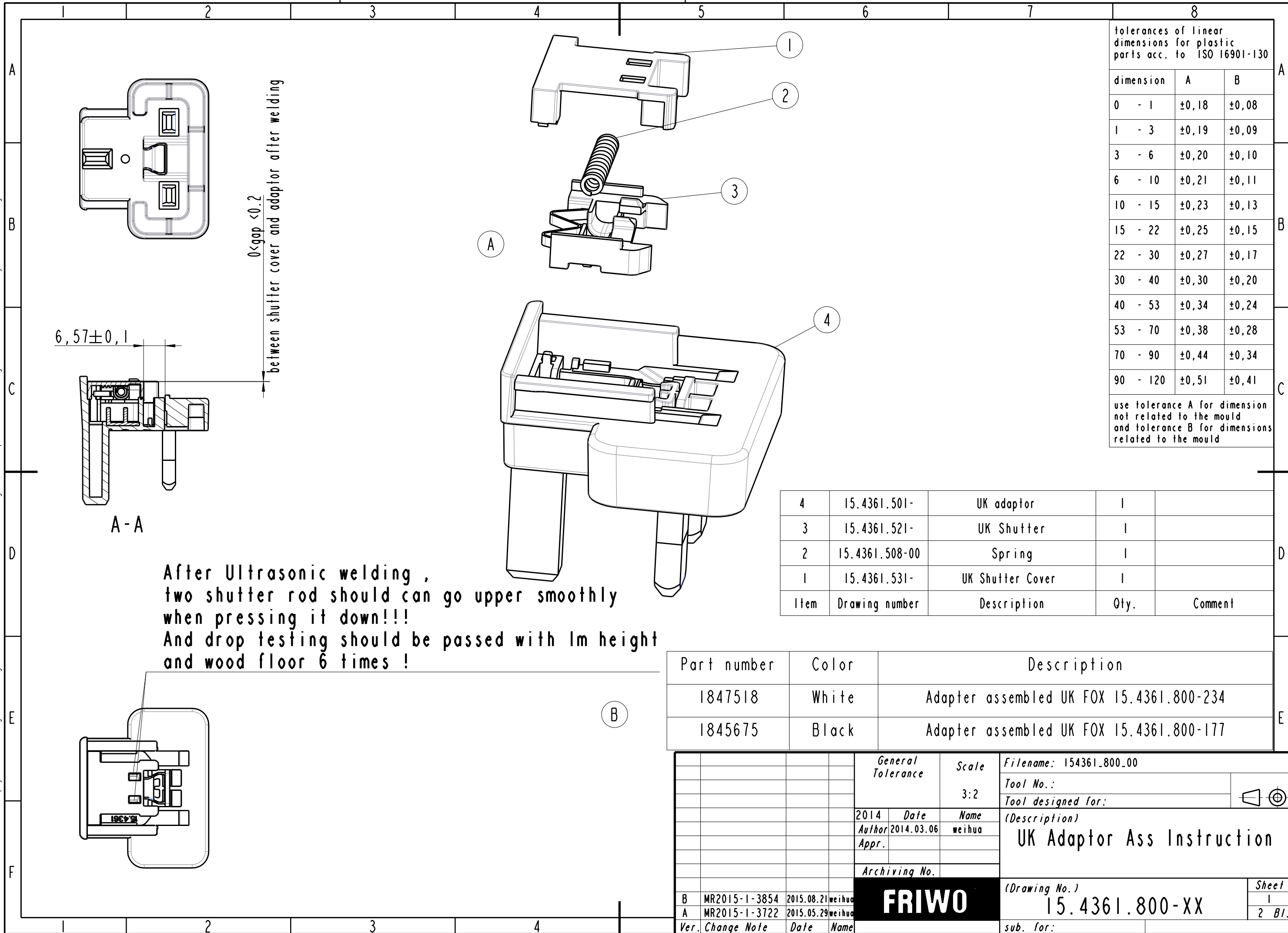


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tolerances of linear dimensions for plastic parts acc. to ISO 16901-130

dimension	A	B
0 - 1	±0,18	±0,08
1 - 3	±0,19	±0,09
3 - 6	±0,20	±0,10
6 - 10	±0,21	±0,11
10 - 15	±0,23	±0,13
15 - 22	±0,25	±0,15
22 - 30	±0,27	±0,17
30 - 40	±0,30	±0,20
40 - 53	±0,34	±0,24
53 - 70	±0,38	±0,28
70 - 90	±0,44	±0,34
90 - 120	±0,51	±0,41

use tolerance A for dimension not related to the mould and tolerance B for dimensions related to the mould

Item	Drawing number	Description	Qty.	Comment
4	15.4361.501-	UK adaptor	1	
3	15.4361.521-	UK Shutter	1	
2	15.4361.508-00	Spring	1	
1	15.4361.531-	UK Shutter Cover	1	

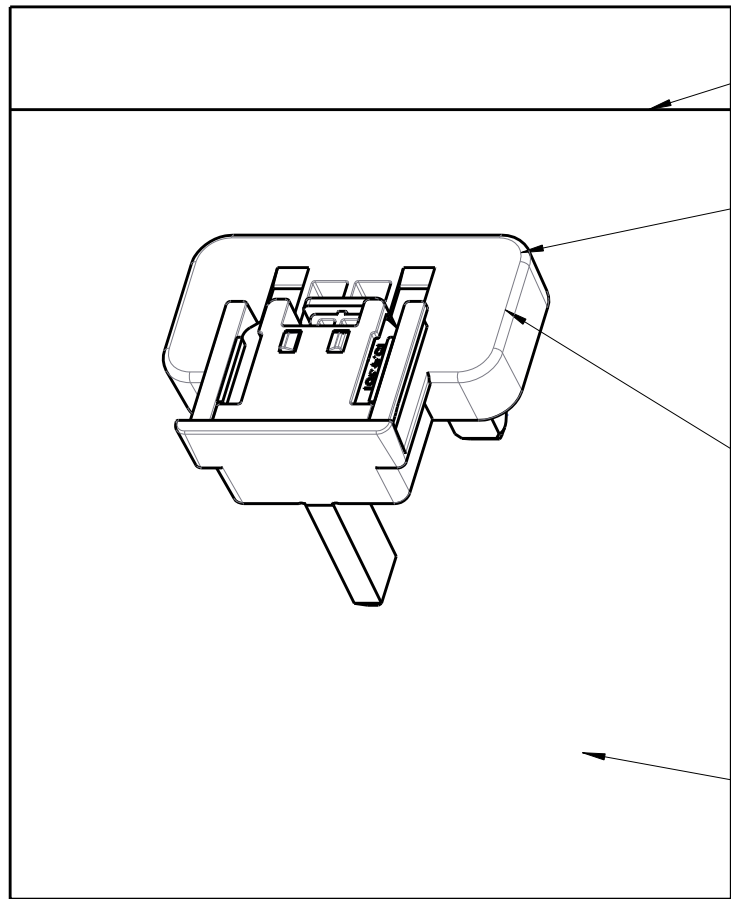
After Ultrasonic welding ,
two shutter rod should can go upper smoothly
when pressing it down!!!
And drop testing should be passed with 1m height
and wood floor 6 times !

Part number	Color	Description
1847518	White	Adapter assembled UK FOX 15.4361.800-234
1845675	Black	Adapter assembled UK FOX 15.4361.800-177

General Tolerance		Scale	Filename: 154361.800.00	
		3:2	Tool No.:	
			Tool designed for:	
2014	Date	Name	(Description)	
Author	2014.03.06	weihua	UK Adaptor Ass Instruction	
Appr.				
		Archiving No.	(Drawing No.)	
B	MR2015-1-3854	2015.08.21	15.4361.800-XX	
A	MR2015-1-3722	2015.05.29	Sheet	
Ver. Change Note		Date	2 Bl.	
		Name	sub. for:	

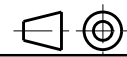
FRIWO

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Part number	Color	Description
1847543	White	Adapter assembled UK packed FOX 15.4361.800-234
1847544	Black	Adapter assembled UK packed FOX 15.4361.800-177

		General Tolerance	Scale	Filename: 154361.800.00	
			1:1	Tool No.:	
				Tool designed for:	
		2014	Date	(Description)	
		Author	2014.03.06	UK Adaptor Ass Instruction	
		Appr.			
		Archiving No.			
		FRIWO		(Drawing No.)	
				15.4361.800-XX	
B	MR2015-1-3854	2015.08.21	weihua	Sheet	
A	MR2015-1-3722	2015.05.29	weihua	2	
Ver. Change Note		Date	Name	sub. for:	



2
Bl.