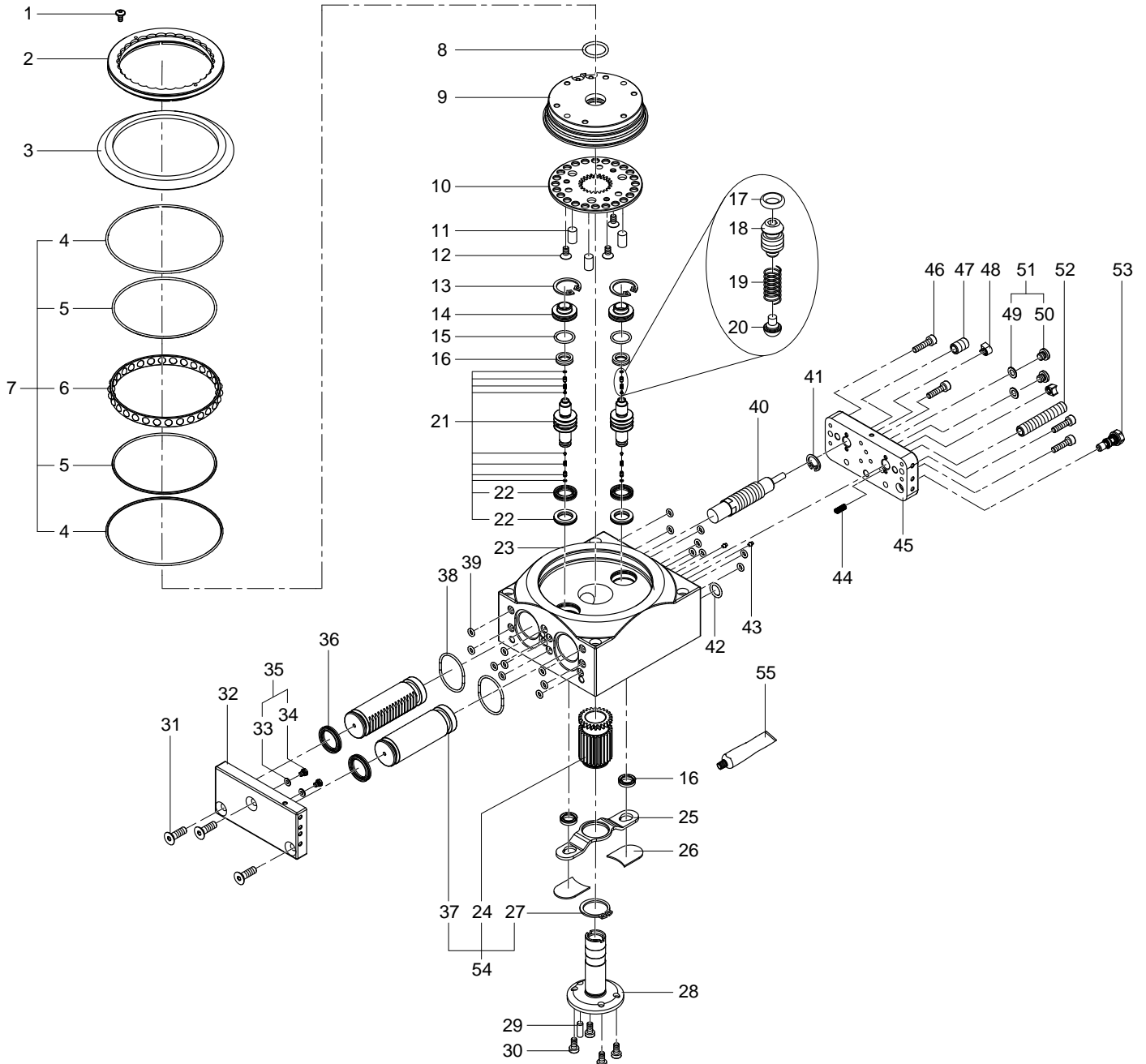


548076 DHTG-65-2-A Rotary indexing table - Series till 08-2015



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Pos.	Part no.	Type	Note	Qty.	Unit
A	736119	DHTG-65-DYNAMISCH Set of wearing parts	Spare parts: 8, 13, 15, 16, 17, 18, 19, 20, 22, 27, 36, 55 Replacing the wearing parts	1	PC
1	218261	DIN 921-M3X6-5.8 Flat Head Screw	Tightening torque 0.6 Nm / 0.4 lbf ft	1	PC
2	742852	DHTG- 65 Clamping ring		1	PC
3	8080726	DHTG-65 Disc seal	Not included in wearing-parts kit	1	PC
4			Not available separately, see position 7	2	PC
5			Not available separately, see position 7	2	PC
6			Not available separately, see position 7	1	PC
7	742856	DHTG- 65 Bearing module		1	PC
8			Not available separately, see position A Grease using during assembly. See position 55	1	PC
9	742860	DHTG- 65 Plate-1		1	PC
10			Not available separately, see position 997	1	PC
11	743700	DIN 6325-6M6X10 Cylindrical pin		3	PC
12	348990	DIN 7991-M4X8-8.8 Countersunk screw	Tightening torque 2 Nm / 1.5 lbf ft	3	PC
13	401235	DIN 472-18X1 Retaining ring		2	PC
14	742884	DHTG- 65 Cover		2	PC
15			Not available separately, see position A Grease using during assembly. See position 55	2	PC
16			Not available separately, see position A Grease using during assembly. See position 55	4	PC
17			Not available separately, see position 21+999 Grease using during assembly. See position 55	4	PC
18	5277559	DHTG-65/90/140/220 Stop pin		4	PC
19			Not available separately, see position 21+999	4	PC
20			Not available separately, see position 21+999 Grease using during assembly. See position 55	4	PC
21	742899	DHTG- 65 Bolt	Grease using during assembly. See position 55	2	PC
22			Not available separately, see position 21+999 Grease using during assembly. See position 55	4	PC
23			Not available	1	PC
24	742868	DHTG- 65 Pinion		1	PC
25	742876	DHTG- 65 Sheet metal		1	PC
26	742880	DHTG- 65 Covering		2	PC
27	200624	DIN 471-18X1,2 Retaining ring		1	PC
28	742872	DHTG- 65 Flange		1	PC
29	219372	DIN 6325-4M6X12 Cylindrical pin		1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
30	216899	DIN 7984-M4X8-8.8 Socket head screw	Tightening torque 1.2 Nm / 0.9 lbf ft	4	PC
31	216415	DIN 7991-M5X16-8.8 Countersunk screw	Tightening torque 1.5 Nm / 1.1 lbf ft	3	PC
32	5279592	DHTG-65 Plate module		1	PC
33		OK-M3 Sealing ring	Not available separately, see position 35	1	PC
34		B-M3-S9 Plug screw	Tightening torque 0.5 Nm / 0.4 lbf ft Not available separately, see position 35	1	PC
35	30979	B-M3-S9 Blanking plug		2	PC
36			Not available separately, see position A Grease using during assembly. See position 55	2	PC
37			Not available separately, see position 54	2	PC
38			Not available separately, see position 998	2	PC
39			Not available separately, see position 998	17	PC
40	367509	YSRD- 8- 8-C Shock absorber		1	PC
41	205304	DIN 472-12X1 Retaining ring		1	PC
42			Not available separately, see position 998	1	PC
43	371073	2,6X3,7 Buffer element		2	PC
44			Not available separately, see position 998	1	PC
45	2757663	DHTG-65 Plate module		1	PC
46	200664	ISO 4762-M4X16-8.8 Socket head screw	Tightening torque 2.9 Nm / 2.1 lbf ft	4	PC
47			Not available separately, see position 997	1	PC
48	699254	DGSL-10 Clamping component	Tightening torque 0.8 Nm / 0.6 lbf ft	2	PC
49		OK-M5 Sealing ring	Not available separately, see position 51	1	PC
50		B-M5 B Plug screw	Tightening torque 1.5 Nm / 1.1 lbf ft Not available separately, see position 51	1	PC
51	174308	B-M5-B Blanking plug		2	PC
52			Not available separately, see position 997	1	PC
53	116740	GRLA-M5-B Hollow bolt module	Tightening torque 1.5 Nm / 1.1 lbf ft	1	PC
54	742864	DHTG- 65 Pinion module		1	PC
55	394819	LUB-E1-SILIKONFREI-20ML Lubricating grease		1	PC
99 7	548098	DADM-CK-65-2 Indexing conversion kit	Please order this position from the catalogue as an accessory.	1	PC
99 8	736115	DHTG-65-STATISCH Set of wearing parts		1	PC