

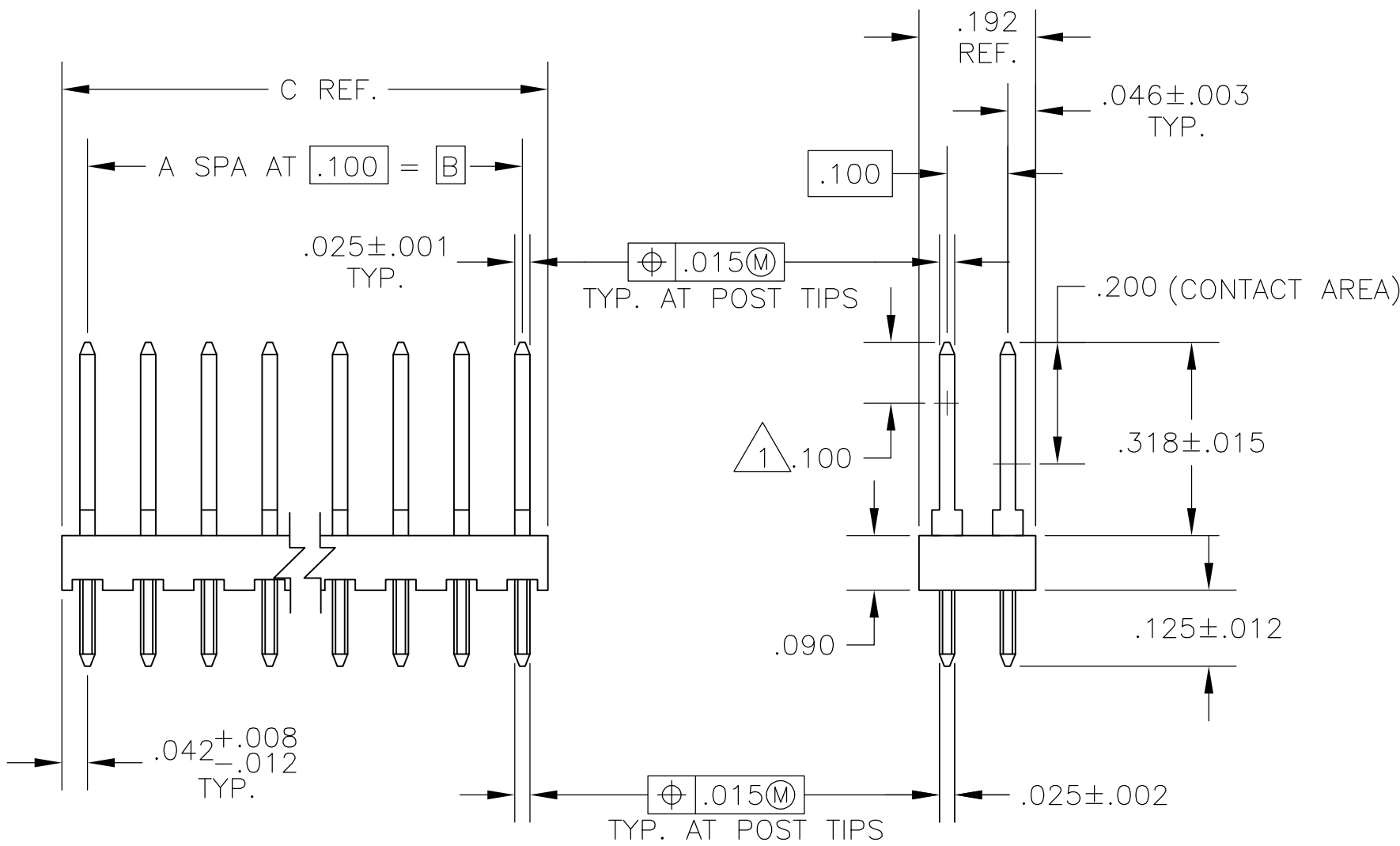
LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	39		H3	REVISED PER ECO-11-010839	26MAY11	RK	HMR

D

C

B

A

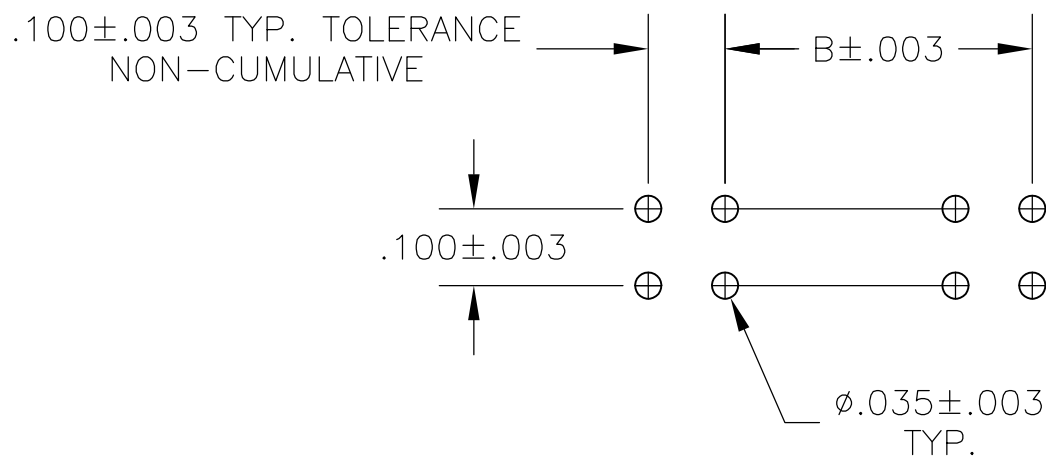


- 1

POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2

THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3

OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

	3.984	3.900	39	80	4-87227-0
3 OBSOLETE	3.884	3.800	38	78	3-8
	3.784	3.700	37	76	3-8
	3.684	3.600	36	74	3-7
	3.584	3.500	35	72	3-6
	3.484	3.400	34	70	3-5
	3.384	3.300	33	68	3-4
3 OBSOLETE	3.284	3.200	32	66	3-3
	3.184	3.100	31	64	3-2
	3.084	3.000	30	62	3-1
	2.984	2.900	29	60	3-0
	2.884	2.800	28	58	2-9
	2.784	2.700	27	56	2-8
3 OBSOLETE	2.684	2.600	26	54	2-7
	2.584	2.500	25	52	2-6
	2.484	2.400	24	50	2-5
	2.384	2.300	23	48	2-4
	2.284	2.200	22	46	2-3
	2.184	2.100	21	44	2-2
3 OBSOLETE	2.084	2.000	20	42	2-1
	1.984	1.900	19	40	2-0
	1.884	1.800	18	38	1-9
	1.784	1.700	17	36	1-8
	1.684	1.600	16	34	1-7
	1.584	1.500	15	32	1-6
3 OBSOLETE	1.484	1.400	14	30	1-5
	1.384	1.300	13	28	1-4
	1.284	1.200	12	26	1-3
	1.184	1.100	11	24	1-2
	1.084	1.000	10	22	1-1
	.984	.900	9	20	1-0
	.884	.800	8	18	-9
	.784	.700	7	16	-8
	.684	.600	6	14	-7
	.584	.500	5	12	-6
	.484	.400	4	10	-5
	.384	.300	3	8	-4
	.284	.200	2	6	-3
	.184	.100	1	4	-2
	.084	---	---	2	87227-1
	C	B	A	NO OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. MAYER	5-15-85	 TE Connectivity		
DIMENSIONS: INCHES		CHK T. ZOLA	5-21-85			
	TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± ±	APVD T. ZOLA	5-21-85	NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS		
		PRODUCT SPEC —				
		APPLICATION SPEC —				
		WEIGHT —				
MATERIAL HOUSING—FLAME RETARDANT T-TRMOPLASTIC, COLOR—BLACK POSTS—PHOS BRONZE	FINISH POSTS—.000015 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL	A2 00779		DRAWING NO C-87227	RESTRICTED TO —	
CUSTOMER DRAWING				SCALE 4:1	SHEET 1 of 1	REV H3