



Loctite 248 #480-4070

RS Components Pty Ltd

Chemwatch: 5241-93

Version No: 2.1.1.1

Safety Data Sheet according to WHS and ADG requirements

Chemwatch Hazard Alert Code: **2**

Issue Date: **08/03/2017**

Print Date: **24/03/2017**

L.GHS.AUS.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Loctite 248 #480-4070
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Anaerobic adhesive.
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Details of the supplier of the safety data sheet

Registered company name	RS Components Pty Ltd
Address	25 Pavasi Street NSW 2164 Australia
Telephone	1300 656 636
Fax	1300 656 696
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	Not Available
Emergency telephone numbers	1800 039 008
Other emergency telephone numbers	03 95733112

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

HAZARDOUS CHEMICAL. NON-DANGEROUS GOODS. According to the WHS Regulations and the ADG Code.

CHEMWATCH HAZARD RATINGS

	Min	Max
Flammability	0	
Toxicity	0	
Body Contact	2	
Reactivity	1	
Chronic	2	

0 = Minimum
1 = Low
2 = Moderate
3 = High
4 = Extreme

Poisons Schedule	Not Applicable
Classification [1]	Eye Irritation Category 2A, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Acute Aquatic Hazard Category 3, Chronic Aquatic Hazard Category 3
Legend:	1. Classified by Chemwatch; 2. Classification drawn from HSIS; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

Label elements

GHS label elements	
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SIGNAL WORD

WARNING

Hazard statement(s)

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing dust/fumes.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P363	Wash contaminated clothing before reuse.
P302+P352	IF ON SKIN: Wash with plenty of soap and water.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER or doctor/physician if you feel unwell.

Precautionary statement(s) Storage

P405	Store locked up.
P403+P233	Store in a well-ventilated place. Keep container tightly closed.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
198028-14-7	10-20	<u>amide wax</u>
107-21-1	1-<3	<u>ethylene glycol</u>
80-15-9	1-<2.5	<u>cumyl hydroperoxide</u>
613-48-9	0.1-<1	<u>N,N-diethyl-p-toluidine</u>
872-50-4	<0.3	<u>N-methyl-2-pyrrolidone</u>
130-15-4	0.01-<0.1	<u>1,4-naphthoquinone</u>
112945-52-5	NotSpec.	<u>silica amorphous, fumed, crystalline free</u>
9002-88-4	NotSpec.	<u>polyethylene wax</u>
98-82-8	NotSpec.	<u>isopropyl benzene - cumene</u>

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▶ Transport to hospital, or doctor, without delay.
Ingestion	<ul style="list-style-type: none"> ▶ If swallowed do NOT induce vomiting. ▶ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▶ Observe the patient carefully.

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- ▶ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.
- ▶ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.
- ▶ Seek medical advice.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to ethylene glycol:

- ▶ Early treatment of ingestion is important. Ensure emesis is satisfactory.
- ▶ Test and correct for metabolic acidosis and hypocalcaemia.
- ▶ Apply sustained diuresis when possible with hypertonic mannitol.
- ▶ Evaluate renal status and begin haemodialysis if indicated. [I.L.O.]
- ▶ Rapid absorption is an indication that emesis or lavage is effective only in the first few hours. Cathartics and charcoal are generally not effective.
- ▶ Correct acidosis, fluid/electrolyte balance and respiratory depression in the usual manner. Systemic acidosis (below 7.2) can be treated with intravenous sodium bicarbonate solution.
- ▶ Ethanol therapy prolongs the half-life of ethylene glycol and reduces the formation of toxic metabolites.
- ▶ Pyridoxine and thiamine are cofactors for ethylene glycol metabolism and should be given (50 to 100 mg respectively) intramuscularly, four times per day for 2 days.
- ▶ Magnesium is also a cofactor and should be replenished. The status of 4-methylpyrazole, in the treatment regime, is still uncertain. For clearance of the material and its metabolites, haemodialysis is much superior to peritoneal dialysis.

[Ellenhorn and Barceloux: Medical Toxicology]

It has been suggested that there is a need for establishing a new biological exposure limit before a workshift that is clearly below 100 mmol ethoxy-acetic acids per mole creatinine in morning urine of people occupationally exposed to ethylene glycol ethers. This arises from the finding that an increase in urinary stones may be associated with such exposures.

Laitinen J., et al: *Occupational & Environmental Medicine* 1996; 53, 595-600

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- ▶ Dry chemical powder.
- ▶ BCF (where regulations permit).
- ▶ Carbon dioxide.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves. ▶ Prevent, by any means available, spillage from entering drains or water courses. ▶ Use water delivered as a fine spray to control fire and cool adjacent area.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ The material is not readily combustible under normal conditions. ▶ However, it will break down under fire conditions and the organic component may burn. ▶ Not considered to be a significant fire risk. ▶ Heat may cause expansion or decomposition with violent rupture of containers. <p>Combustion products include:</p> <ul style="list-style-type: none"> ‘ carbon dioxide (CO₂) ‘ nitrogen oxides (NO_x) ‘ other pyrolysis products typical of burning organic material. <p>May emit corrosive fumes.</p>
HAZCHEM	Not Applicable

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	<ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing dust and contact with skin and eyes. ▶ Wear protective clothing, gloves, safety glasses and dust respirator. ▶ Use dry clean up procedures and avoid generating dust.
Major Spills	<p>Moderate hazard.</p> <ul style="list-style-type: none"> ▶ CAUTION: Advise personnel in area. ▶ Alert Emergency Services and tell them location and nature of hazard. ▶ Control personal contact by wearing protective clothing.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area.
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	<ul style="list-style-type: none"> ▶ Prevent concentration in hollows and sumps. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ▶ Establish good housekeeping practices. ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry area protected from environmental extremes. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Lined metal can, lined metal pail/ can. ▶ Plastic pail. ▶ Polyliner drum. ▶ Packing as recommended by manufacturer.
Storage incompatibility	<ul style="list-style-type: none"> ▶ Avoid reaction with oxidising agents

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	ethylene glycol	Ethylene glycol (particulate) / Ethylene glycol (vapour)	10 mg/m ³ / 52 mg/m ³ / 20 ppm	104 mg/m ³ / 40 ppm	Not Available	Sk
Australia Exposure Standards	N-methyl-2-pyrrolidone	1-Methyl-2-pyrrolidone	103 mg/m ³ / 25 ppm	309 mg/m ³ / 75 ppm	Not Available	Sk
Australia Exposure Standards	isopropyl benzene - cumene	Cumene	125 mg/m ³ / 25 ppm	375 mg/m ³ / 75 ppm	Not Available	Sk


EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
ethylene glycol	Ethylene glycol	30 ppm	40 ppm	60 ppm
cumyl hydroperoxide	Cumene hydroperoxide; (Isopropylbenzene hydroperoxide)	0.15 ppm	1.6 ppm	9.7 ppm
N-methyl-2-pyrrolidone	Methyl 2-pyrrolidinone, 1-; (N-Methylpyrrolidone)	30 ppm	32 ppm	190 ppm
1,4-naphthoquinone	Naphthoquinone, 1,4-	0.57 mg/m ³	6.3 mg/m ³	38 mg/m ³
silica amorphous, fumed, crystalline free	Silica, amorphous fumed	18 mg/m ³	100 mg/m ³	630 mg/m ³
polyethylene wax	Polyethylene	28 mg/m ³	310 mg/m ³	1,000 mg/m ³
isopropyl benzene - cumene	Cumene; (Isopropyl benzene)	Not Available	Not Available	Not Available

Ingredient	Original IDLH	Revised IDLH
amide wax	Not Available	Not Available
ethylene glycol	Not Available	Not Available
cumyl hydroperoxide	Not Available	Not Available
N,N-diethyl-p-toluidine	Not Available	Not Available
N-methyl-2-pyrrolidone	Not Available	Not Available
1,4-naphthoquinone	Not Available	Not Available
silica amorphous, fumed, crystalline free	N.E. mg/m ³ / N.E. ppm	3,000 mg/m ³
polyethylene wax	Not Available	Not Available
isopropyl benzene - cumene	8,000 ppm	900 [LEL] ppm

MATERIAL DATA

Exposure controls

Appropriate engineering controls	<p>Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.</p> <p>The basic types of engineering controls are:</p> <p>Process controls which involve changing the way a job activity or process is done to reduce the risk.</p> <p>Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment.</p>
Personal protection	

Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles. ▶ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▶ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.</p> <p>Personal hygiene is a key element of effective hand care.</p> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present.</p> <ul style="list-style-type: none"> ▶ polychloroprene. ▶ nitrile rubber. ▶ butyl rubber.
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C. apron. ▶ Barrier cream.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

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Material	CPI
BUTYL	C
NATURAL RUBBER	C
NATURAL+NEOPRENE	C
NEOPRENE	C
NEOPRENE/NATURAL	C
NITRILE	C
NITRILE+PVC	C
PE/EVAL/PE	C
PVA	C
PVC	C
TEFLON	C
##isopropyl benzene -	cumene
##cumyl	hydroperoxide

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AK-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required.

Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 5 x ES	AK-AUS / Class 1 P2	-	AK-PAPR-AUS / Class 1 P2
up to 25 x ES	Air-line*	AK-2 P2	AK-PAPR-2 P2
up to 50 x ES	-	AK-3 P2	-
50+ x ES	-	Air-line**	-

^ - Full-face

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Blue solid with a characteristic odour; slightly soluble in water.		
Physical state	Solid	Relative density (Water = 1)	1.1000
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available

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Initial boiling point and boiling range (°C)	>150	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	>100	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	<3 (VOC)
Vapour pressure (kPa)	<0.67	Gas group	Not Available
Solubility in water (g/L)	Partly miscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	Product is considered stable and hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	<p>Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.</p> <p>Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled.</p> <p>If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures.</p>
Ingestion	Ingestion may result in nausea, abdominal irritation, pain and vomiting
Skin Contact	<p>Open cuts, abraded or irritated skin should not be exposed to this material</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p> <p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>
Chronic	<p>Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p>

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	Not Available	Not Available
amide wax	TOXICITY	IRRITATION
	Not Available	Not Available
ethylene glycol	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 9530 mg/kg ^[2]	Eye (rabbit): 100 mg/1h - mild
	Inhalation (rat) LC50: 50.1 mg/L/8 hr ^[2]	Eye (rabbit): 12 mg/m3/3D
	Oral (rat) LD50: 4700 mg/kg ^[2]	Eye (rabbit): 1440mg/6h-moderate
		Eye (rabbit): 500 mg/24h - mild
cumyl hydroperoxide		Skin (rabbit): 555 mg(open)-mild
	TOXICITY	IRRITATION
	dermal (rat) LD50: >515-<1 mg/kg ^[1]	Eye (rabbit): 1 mg
	Inhalation (rat) LC50: 220 ppm/4hr ^[2]	Skin (rabbit): 500 mg - mild

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	Oral (rat) LD50: 1431.7 mg/kg ^[1]	
N,N-diethyl-p-toluidine	TOXICITY	IRRITATION
	Not Available	Not Available
N-methyl-2-pyrrolidone	TOXICITY	IRRITATION
	dermal (rat) LD50: >5000 mg/kg ^[1]	Eye (rabbit): 100 mg - moderate
	Inhalation (rat) LC50: 8300 ppm/4hr ^[2]	
	Oral (rat) LD50: 3914 mg/kg ^[2]	
1,4-naphthoquinone	TOXICITY	IRRITATION
	dermal (rat) LD50: 202 mg/kg ^[2]	Not Available
	Oral (rat) LD50: 190 mg/kg ^[2]	
silica amorphous, fumed, crystalline free	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >5000 mg/kg ^[2]	Not Available
	Oral (rat) LD50: 3160 mg/kg ^[2]	
polyethylene wax	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >2000 mg/kg ^[2]	Not Available
	Inhalation (mouse) LC50: 12 mg/L/30m ^[2]	
	Inhalation (rat) LC50: 75.5 mg/L/30M ^[2]	
	Oral (rat) LD50: >3000 mg/kg ^[2]	
isopropyl benzene - cumene	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 10602.6 mg/kg ^[1]	Eye (rabbit): 500 mg/24h mild
	Inhalation (rat) LC50: 39 mg/L/4hr ^[2]	Eye (rabbit): 86 mg mild
	Oral (rat) LD50: 1400 mg/kg ^[2]	Skin (rabbit): 10 mg/24h mild
		Skin (rabbit): 100 mg/24h moderate

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

ETHYLENE GLYCOL	For ethylene glycol: Ethylene glycol is quickly and extensively absorbed through the gastrointestinal tract. Limited information suggests that it is also absorbed through the respiratory tract; dermal absorption is apparently slow. Following absorption, ethylene glycol is distributed throughout the body according to total body water. In most mammalian species, including humans, ethylene glycol is initially metabolised by alcohol. [Estimated Lethal Dose (human) 100 ml; RTECS quoted by Orica] Substance is reproductive effector in rats (birth defects). Mutagenic to rat cells.
CUMYL HYDROPEROXIDE	The material may produce moderate eye irritation leading to inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Bacterial cell mutagen Equivocal tumorigen by RTECS criteria
N-METHYL-2-PYRROLIDONE	for N-methyl-2-pyrrolidone (NMP): Acute toxicity: In rats, NMP is absorbed rapidly after inhalation, oral, and dermal administration, distributed throughout the organism, and eliminated mainly by hydroxylation to polar compounds, which are excreted via urine. About 80% of the administered dose is excreted as NMP and NMP metabolites within 24 h. A probably dose-dependent yellow coloration of the urine in rodents is observed. The major metabolite is 5-hydroxy-N-methyl-2-pyrrolidone.
1,4-NAPHTHOQUINONE	Biologically active naphthoquinones readily pass through the cellular membranes where their electrophilicity enables them to conjugate with other compounds. This reaction has been implicated in the toxicity of quinones. Nucleophilic targets include thiol groups which results in inhibition of enzymes such as parvalin-like peptidyl-prolyl <i>cis/trans</i> isomerases, glutathione-S-transferase and cardiac sarcoplasmic reticulum Ca ²⁺ ATPase The toxicity of quinone compounds has been extensively studied and is generally accepted to be a function of (a) the capacity of quinones to produce oxygen free radicals and (b) the electrophilicity of quinones, which enables them to form adducts to cellular macromolecules. <i>In vitro</i> experiments designed to examine the relative rates of enzymatic single-electron reduction demonstrated that naphthoquinones, especially juglone, undergo rapid single-electron reduction. Somnolence, dyspnoea, tumors, maternal effects recorded. Equivocal tumorigen by RTECS criteria. Active as anti-cancer agent.
SILICA AMORPHOUS, FUMED, CRYSTALLINE FREE	For silica amorphous: When experimental animals inhale synthetic amorphous silica (SAS) dust, it dissolves in the lung fluid and is rapidly eliminated. If swallowed, the vast majority of SAS is excreted in the faeces and there is little accumulation in the body. Following absorption across the gut, SAS is eliminated via urine without modification in animals and humans. SAS is not expected to be broken down (metabolised) in mammals.
POLYETHYLENE WAX	The substance is classified by IARC as Group 3: NOT classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. polyethylene pyrolyzate
ISOPROPYL BENZENE - CUMENE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. For aromatic terpenes: Acute toxicity: Mammalian LD50 for p-cymene have shown it to have low toxic potential. Similar studies with cumene have concurred with these results In general, the studies indicate that p-cymene (p-methylisopropylbenzene) or cumene (isopropylbenzene) is rapidly absorbed by oral or inhalation routes. They

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	<p>undergo oxidation (hydroxylation) of the side chain isopropyl substituent and, in the case of p-cymene, the methyl substituent to yield polar oxygenated metabolites. These metabolites are either excreted unchanged in the urine or undergo Phase II conjugation with glucuronic acid and/or glycine followed by excretion in the urine.</p> <p>Tenth Annual Report on Carcinogens: Substance anticipated to be Carcinogen [National Toxicology Program: U.S. Dep. of Health & Human Services 2002]</p> <p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p> <p>Cumene is reasonably anticipated to be a human carcinogen based on sufficient evidence of carcinogenicity from studies in experimental animals. Cumene caused tumours at several tissue sites, including lung and liver in mice and kidney in male rats. Several proposed mechanisms of carcinogenesis support the relevance to humans of lung and liver tumours in experimental animals. Specifically, there is evidence that humans and experimental animals metabolise cumene through similar metabolic pathways. There is also evidence that cumene is genotoxic in some tissues, based on findings of DNA damage in rodent lung and liver. Furthermore, mutations of the K-ras oncogene and p53 tumor-suppressor gene observed in cumene-induced lung tumours in mice, along with altered expression of many other genes, resemble molecular alterations found in human lung and other cancers. The relevance of the kidney tumors to cancer in humans is uncertain; there is evidence that a species-specific mechanism not relevant to humans contributes to their induction, but it is possible that other mechanisms relevant to humans, such as genotoxicity, may also contribute to kidney-tumour formation in male rats.</p>
AMIDE WAX & N,N-DIETHYL-P-TOLUIDINE	No significant acute toxicological data identified in literature search.
CUMYL HYDROPEROXIDE & N-METHYL-2-PYRROLIDONE & 1,4-NAPHTHOQUINONE & ISOPROPYL BENZENE - CUMENE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS.
N,N-DIETHYL-P-TOLUIDINE & 1,4-NAPHTHOQUINONE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions.

Acute Toxicity	☐	Carcinogenicity	☐
Skin Irritation/Corrosion	☐	Reproductivity	☐
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✓
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	☐
Mutagenicity	☐	Aspiration Hazard	☐

Legend: ✗ – Data available but does not fill the criteria for classification
 ✓ – Data available to make classification
 ☐ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
ethylene glycol	LC50	96	Fish	2284.940mg/L	3
ethylene glycol	EC50	48	Crustacea	5046.29mg/L	5
ethylene glycol	EC50	96	Algae or other aquatic plants	6500-13000mg/L	1
ethylene glycol	EC50	Not Applicable	Crustacea	=10mg/L	1
ethylene glycol	NOEC	552	Crustacea	>=1000mg/L	2
cumyl hydroperoxide	LC50	96	Fish	0.248mg/L	3
cumyl hydroperoxide	EC50	48	Crustacea	18.84mg/L	2
cumyl hydroperoxide	EC0	24	Crustacea	=2.2mg/L	4
cumyl hydroperoxide	NOEC	48	Crustacea	9.15mg/L	2
N,N-diethyl-p-toluidine	LC50	96	Fish	1.592mg/L	3
N,N-diethyl-p-toluidine	EC50	96	Algae or other aquatic plants	2.537mg/L	3
N,N-diethyl-p-toluidine	EC50	384	Crustacea	0.397mg/L	3
N-methyl-2-pyrrolidone	LC50	96	Fish	464mg/L	1
N-methyl-2-pyrrolidone	EC50	48	Crustacea	ca.4897mg/L	1
N-methyl-2-pyrrolidone	EC50	72	Algae or other aquatic plants	>500mg/L	1
N-methyl-2-pyrrolidone	EC50	384	Crustacea	133.481mg/L	3
N-methyl-2-pyrrolidone	NOEC	504	Crustacea	12.5mg/L	2
1,4-naphthoquinone	LC50	96	Fish	0.093mg/L	3
1,4-naphthoquinone	EC50	96	Algae or other aquatic plants	0.010mg/L	3
1,4-naphthoquinone	EC50	96	Algae or other aquatic plants	0.250mg/L	3
polyethylene wax	LC50	96	Fish	16.252mg/L	3
polyethylene wax	EC50	96	Algae or other aquatic plants	61.666mg/L	3
polyethylene wax	EC50	384	Crustacea	3.834mg/L	3
isopropyl benzene - cumene	LC50	96	Fish	1.784mg/L	3

Continued...

Loctite 248 #480-4070

isopropyl benzene - cumene	EC50	48	Crustacea	=0.6mg/L	1
isopropyl benzene - cumene	EC50	72	Algae or other aquatic plants	1.29mg/L	2
isopropyl benzene - cumene	EC50	384	Crustacea	0.442mg/L	3
isopropyl benzene - cumene	NOEC	72	Algae or other aquatic plants	0.22mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
ethylene glycol	LOW (Half-life = 24 days)	LOW (Half-life = 3.46 days)
cumyl hydroperoxide	LOW (Half-life = 56 days)	LOW (Half-life = 5.42 days)
N,N-diethyl-p-toluidine	HIGH	HIGH
N-methyl-2-pyrrolidone	LOW	LOW
1,4-naphthoquinone	LOW	LOW
polyethylene wax	LOW	LOW
isopropyl benzene - cumene	HIGH	HIGH

Bioaccumulative potential

Ingredient	Bioaccumulation
ethylene glycol	LOW (BCF = 200)
cumyl hydroperoxide	LOW (BCF = 35.5)
N,N-diethyl-p-toluidine	LOW (LogKOW = 3.7001)
N-methyl-2-pyrrolidone	LOW (BCF = 0.16)
1,4-naphthoquinone	LOW (LogKOW = 1.71)
polyethylene wax	LOW (LogKOW = 1.2658)
isopropyl benzene - cumene	LOW (BCF = 35.5)

Mobility in soil

Ingredient	Mobility
ethylene glycol	HIGH (KOC = 1)
cumyl hydroperoxide	LOW (KOC = 2346)
N,N-diethyl-p-toluidine	LOW (KOC = 466.1)
N-methyl-2-pyrrolidone	LOW (KOC = 20.94)
1,4-naphthoquinone	LOW (KOC = 16.05)
polyethylene wax	LOW (KOC = 14.3)
isopropyl benzene - cumene	LOW (KOC = 817.2)

SECTION 13 DISPOSAL CONSIDERATIONS**Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Otherwise:</p> <ul style="list-style-type: none"> If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. Where possible retain label warnings and SDS and observe all notices pertaining to the product. Recycle wherever possible. Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material) Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
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SECTION 14 TRANSPORT INFORMATION**Labels Required**

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (ADG): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Continued...

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS**Transport in bulk according to Annex II of MARPOL and the IBC code**

Not Applicable

SECTION 15 REGULATORY INFORMATION**Safety, health and environmental regulations / legislation specific for the substance or mixture****AMIDE WAX(198028-14-7) IS FOUND ON THE FOLLOWING REGULATORY LISTS**

Not Applicable

ETHYLENE GLYCOL(107-21-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

CUMYL HYDROPEROXIDE(80-15-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

N,N-DIETHYL-P-TOLUIDINE(613-48-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

N-METHYL-2-PYRROLIDONE(872-50-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

1,4-NAPHTHOQUINONE(130-15-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

SILICA AMORPHOUS, FUMED, CRYSTALLINE FREE(112945-52-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Hazardous Substances Information System - Consolidated Lists

Australia Inventory of Chemical Substances (AICS)

POLYETHYLENE WAX(9002-88-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Inventory of Chemical Substances (AICS)

ISOPROPYL BENZENE - CUMENE(98-82-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Australia Exposure Standards

Australia Inventory of Chemical Substances (AICS)

Australia Hazardous Substances Information System - Consolidated Lists

National Inventory	Status
Australia - AICS	N (amide wax)
Canada - DSL	N (amide wax)
Canada - NDSL	N (cumyl hydroperoxide; polyethylene wax; silica amorphous, fumed, crystalline free; isopropyl benzene - cumene; ethylene glycol; 1,4-naphthoquinone; amide wax; N-methyl-2-pyrrolidone; N,N-diethyl-p-toluidine)
China - IECSC	N (amide wax)
Europe - EINEC / ELINCS / NLP	N (polyethylene wax; silica amorphous, fumed, crystalline free; amide wax)
Japan - ENCS	N (silica amorphous, fumed, crystalline free; amide wax)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	N (amide wax)
USA - TSCA	N (silica amorphous, fumed, crystalline free; amide wax)
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION**Other information****Ingredients with multiple cas numbers**

Name	CAS No
N-methyl-2-pyrrolidone	872-50-4, 26138-58-9
1,4-naphthoquinone	130-15-4, 303137-14-6
silica amorphous, fumed, crystalline free	112945-52-5, 67256-35-3

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

Continued...

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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