## FEATURES

- Multipurpose solder wire that can be used for a variety of soldering tasks
- Suitable for soldering all products that must be RoHS compliant
- Melting point between 217-219 ${ }^{\circ} \mathrm{C}$
- Flux content 3.3\%


# RS PRO 1.01mm Wire Lead Free Solder, $+217^{\circ} \mathrm{C}$ Melting Point 

RS Stock No.: 800-7642


RS Professionally Approved Products bring to you professional quality parts across all product categories. Our product range has been tested by engineers and provides a comparable quality to the leading brands without paying a premium price.

Product Description

From the trusted RS PRO brand, this lead-free solder wire from RS is a resin-based SAC305 solder wire. SAC305 is a specially-formulated lead-free alloy that contains $96.5 \%$ tin, $3 \%$ silver and $0.5 \%$ copper. SAC305 alloy comes under the JEIDA recommendation for lead-free solder, conforming to J-STD 006

General Specifications

| Product Form | Wire |
| :--- | :--- |
| Melting Point | $217^{\circ} \mathrm{C}$ to $219^{\circ} \mathrm{C}$ |
| Percent Silver | $3 \%$ |
| Percent Tin | $96.5 \%$ |
| Flux Type | Rosin Based |
| Flux Content Percent | $3.3 \%$ |
| Percent Copper | $0.5 \%$ |
| Applications | In securing electrical components to integrated circuit <br> boards, moulded to secure components in place in solder <br> joints, can also be used for light brazing, in repair, <br> prototyping and production. |

Mechanical Specifications

| Wire Diameter | 1.01 mm |
| :--- | :--- |
| Product Weight | 250 g |

Operation Environment Specifications
Soldering Iron Tip Temperature $360^{\circ} \mathrm{C}$ to $400^{\circ} \mathrm{C}$

## Approvals

