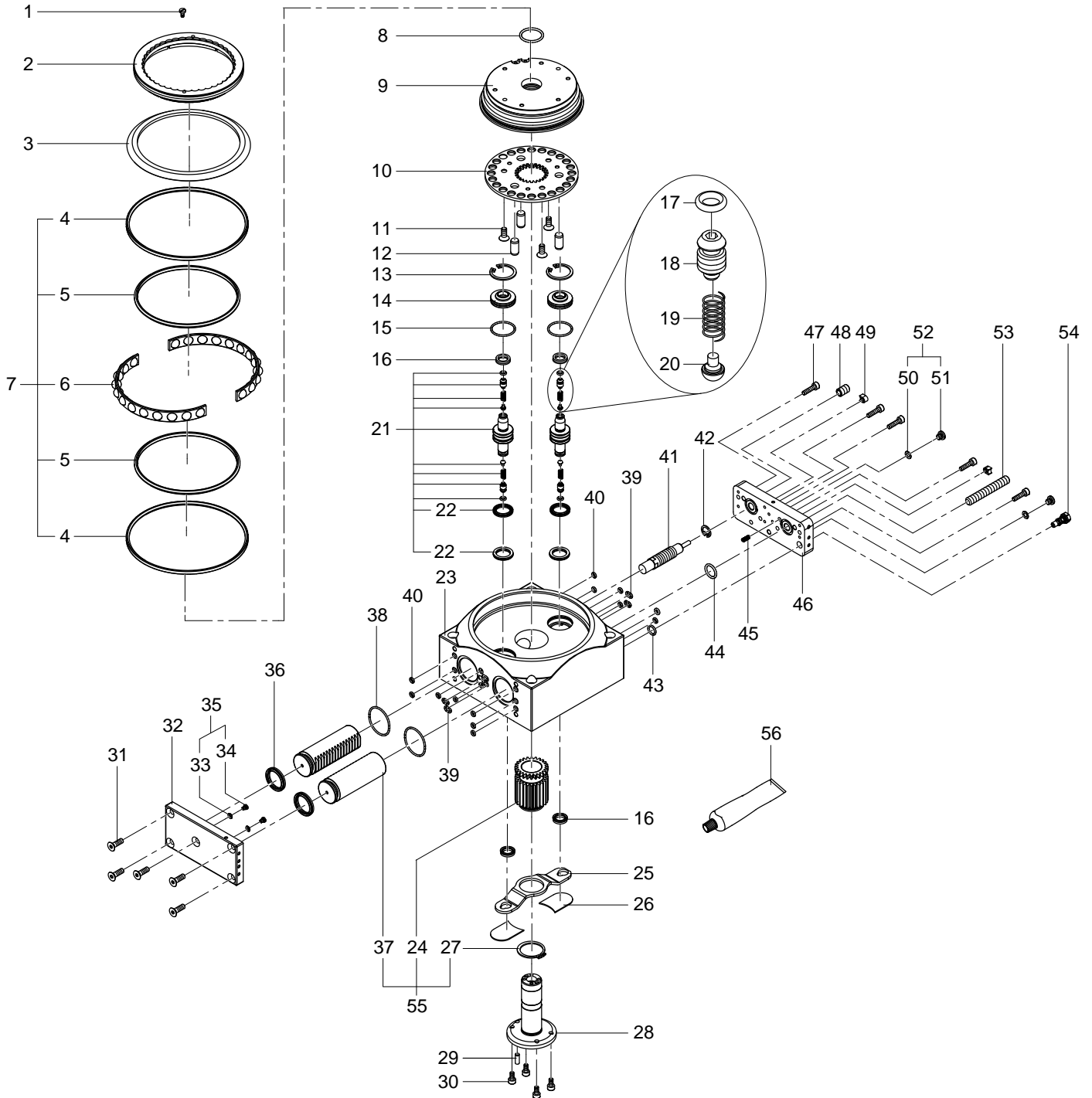


548082 DHTG-90-2-A Rotary indexing table - Series till 08-2015



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Pos.	Part no.	Type	Note	Qty.	Unit
A	736120	DHTG-90-DYNAMISCH Set of wearing parts	Spare parts: 8, 13, 15, 16, 17, 18, 19, 20, 22, 27, 36, 56 Replacing the wearing parts	1	PC
1	218261	DIN 921-M3X6-5.8 Flat Head Screw	Tightening torque 0.6 Nm / 0.4 lbf ft	1	PC
2	742853	DHTG- 90 Clamping ring		1	PC
3	736124	DHTG-90 Disc seal	Not included in wearing-parts kit	1	PC
4			Not available separately, see position 7	2	PC
5			Not available separately, see position 7	2	PC
6			Not available separately, see position 7	2	PC
7	742857	DHTG- 90 Bearing module		1	PC
8			Not available separately, see position A Grease using during assembly. See position 56	1	PC
9	742861	DHTG- 90 Plate-1		1	PC
10			Not available separately, see position 997	1	PC
11	742847	DIN 7991-M5X12-8.8 Countersunk screw	Tightening torque 4 Nm / 3.0 lbf ft	3	PC
12	367167	DIN 6325-8M6X16 Cylindrical pin		3	PC
13	202929	DIN 472-25X1,2 Retaining ring		2	PC
14	742885	DHTG- 90 Cover		2	PC
15			Not available separately, see position A Grease using during assembly. See position 56	2	PC
16			Not available separately, see position A Grease using during assembly. See position 56	4	PC
17			Not available separately, see position 21+999 Grease using during assembly. See position 56	4	PC
18	5277559	DHTG-65/90/140/220 Stop pin		4	PC
19			Not available separately, see position 21+999	4	PC
20			Not available separately, see position 21+999 Grease using during assembly. See position 56	4	PC
21	742900	DHTG- 90 Bolt	Grease using during assembly. See position 56	2	PC
22			Not available separately, see position 21+999 Grease using during assembly. See position 56	4	PC
23			Not available	1	PC
24	742869	DHTG- 90 Pinion		1	PC
25	742877	DHTG- 90 Sheet metal		1	PC
26	742881	DHTG- 90 Covering		2	PC
27		DIN 471-24X1,2 Retaining ring	Not available separately, see position 55	1	PC
28	742873	DHTG- 90 Flange		1	PC
29	219372	DIN 6325-4M6X12 Cylindrical pin		1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
30	209537	ISO 4762-M4X8-8.8 Socket head screw	Tightening torque 2.9 Nm / 2.1 lbf ft	4	PC
31	216415	DIN 7991-M5X16-8.8 Countersunk screw	Tightening torque 2.9 Nm / 2.1 lbf ft	5	PC
32	5279790	DHTG-90 Plate module		1	PC
33		OK-M3 Sealing ring	Not available separately, see position 35	1	PC
34		B-M3-S9 Plug screw	Not available separately, see position 35 Tightening torque 0.5 Nm / 0.4 lbf ft	1	PC
35	30979	B-M3-S9 Blanking plug		2	PC
36			Not available separately, see position A Grease using during assembly. See position 56	2	PC
37			Not available separately, see position 55	2	PC
38			Not available separately, see position 998	2	PC
39			Not available separately, see position 998	4	PC
40			Not available separately, see position 998	13	PC
41	367509	YSRD- 8- 8-C Shock absorber		1	PC
42	205304	DIN 472-12X1 Retaining ring		1	PC
43			Not available separately, see position 998	1	PC
44			Not available separately, see position 998	1	PC
45			Not available separately, see position 998	1	PC
46	2757664	DHTG-90 Plate module		1	PC
47	200664	ISO 4762-M4X16-8.8 Socket head screw	Tightening torque 2.9 Nm / 2.1 lbf ft	5	PC
48			Not available separately, see position 997	1	PC
49	699254	DGSL-10 Clamping component	Tightening torque 0.8 Nm / 0.6 lbf ft	2	PC
50		OK-M5 Sealing ring	Not available separately, see position 52	1	PC
51		B-M5 B Plug screw	Not available separately, see position 52	1	PC
52	174308	B-M5-B Blanking plug		2	PC
53			Not available separately, see position 997	1	PC
54	116740	GRLA-M5-B Hollow bolt module	Tightening torque 1.5 Nm / 1.1 lbf ft	1	PC
55	742865	DHTG- 90 Pinion module		1	PC
56	394819	LUB-E1-SILIKONFREI-20ML Lubricating grease		1	PC
99 7	548104	DADM-CK-90-2 Indexing conversion kit	Please order this position from the catalogue as an accessory.	1	PC
99 8	736116	DHTG-90-STATISCH Set of wearing parts		1	PC