

Phillips Bits

1/4" Hex Insert Bits



Part Number	Point Size	Overall Length		
		In.	mm	
440-1X	1	1	25	
440-115X	1	1 1/2	38	
440-12X	1	2	51	
440-125X	1	2 1/2	64	
440-13X	1	3	76	
440-2X	2	1	25	
440-21	2	1	25	
440-215X	2	1 1/2	38	
440-22X	2	2	51	
440-225X	2	2 1/2	64	
440-23X	2	3	76	
440-24X	2	4	101	
440-255X	2	5 1/2	140	
440-26X	2	6	152	
440-27X*	2	1	25	For shallow screw recesses
440-3X	3	1	25	
440-31	3	1	25	
440-3125X	3	1 1/4	32	
440-3BNX	3	1 1/4	32	Large body
440-32X	3	2	51	
440-325X	3	2 1/2	64	
440-33X	3	3	76	
440-34X	3	4	101	
440-4X	4	1 5/16	33	

*For shallow screw recesses. See Tool Tip on page 7

1/4" Hex Insert Bits – Limited Clearance



Part Number	Point Size	Overall Length		Turned Length (A)		Turned OD (B)	
		In.	mm	In.	mm	In.	mm
446-0X	0	1	25	7/16	11	0.108	4.06
446-1X	1	1	25	7/16	11	0.108	4.06
446-12X	1	2	51	7/16	11	0.108	4.06
SD-1055-A	1	2	51	1 3/8	35	0.108	4.06
446-2X	2	1	25	7/16	11	0.108	4.06
446-21	2	1	25	7/16	11	0.108	4.06
446-215X	2	1 1/2	38	7/16	11	0.108	4.06
446-22X	2	2	51	7/16	11	0.108	4.06
446-215T	2	1 1/2	38	1	25	0.108	4.06
446-22TX	2	2	51	1 1/2	38	0.108	4.06
446-225T	2	2 1/2	64	1 3/4	44	0.108	4.06
446-23T	2	3	76	2 1/4	57	0.108	4.06
446-27X*	2	1	25	7/16	11	0.108	4.06

* For shallow screw recesses see Tool Tip on page 5.

1/4" Hex Insert Bits – ACR®



Part Number	Point Size	Overall Length		
		In.	mm	
440-1-ACR1-RX	1	1	25	
440-1-ACR1-DX	1	1	25	
440-1-ACR1X	1	1	25	
440-2-ACR2-RX	2	1	25	
440-2-ACR2-RI	2	1	25	
440-2-ACR2-DX	2	1	25	
440-2-ACR2X	2	1	25	
446-2-ACR2-DX	2	1	25	Limited Clearance
440-22-ACR2-RX	2	2	51	
440-22-ACR2-DX	2	2	51	
440-22-ACR2X	2	2	51	
440-3-ACR3-RX	3	1	25	
440-3-ACR3-DX	3	1	25	
440-3-ACR3X	3	1	25	

Part number suffix -R
For removal



Part number suffix -D
For driving



No part number suffix
For both removal and driving



5/16" Hex Insert Bits



Part Number	Point Size	Overall Length		
		In.	mm	
480-1X	1	1 1/4	32	
480-2X	2	1 1/4	32	
480-22X	2	2	51	
480-225X	2	2 1/2	64	
480-24X	2	4	101	
480-3X	3	1 1/4	32	
480-325X	3	2 1/2	64	
480-34X	3	4	101	
480-4X	4	1 1/4	32	
480-4BNX	4	1 1/2	38	Large body
480-425X	4	2 1/2	64	

5/16" Hex Insert Bits



Part Number	Point Size	Overall Length	
		In.	mm
480-2-ACR2-RX	2	1 1/4	32
480-2-ACR2X	2	1 1/4	32
480-3-ACR3X	3	1 1/4	32
480-4-ACR4X	4	1 1/4	32

Part number suffix -R
For removal



Part number suffix -D
For driving



No part number suffix
For both removal and driving



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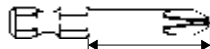
Phillips Bits

5/16" Square Insert Bits



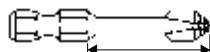
Part Number	Point Size	Overall Length	
		In.	mm
830-1X	1	1 1/8	29
830-2X	2	1 1/8	29
830-3X	3	1 1/8	29
830-4X	4	1 1/8	29

1/4" Hex Power Drive



Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
4910X	0	1 15/16	49	1/8	3.2	1 1/4	32
4910-AX	0	2 3/4	70	1/8	3.2	2	51
4910-BX	0	3 1/2	89	1/8	3.2	2 3/4	70
4910-CX	0	6	152	1/8	3.2	2	51
491X	1	1 15/16	49	3/16	4.8	1 1/4	32
491-AX	1	2 3/4	70	3/16	4.8	2	51
491-BX	1	3 1/2	89	3/16	4.8	2 3/4	70
491-CX	1	6	152	3/16	4.8	2	51
491-CCX	1	6	152	3/16	4.8	5 1/4	133
492X	2	1 15/16	49	1/4	6.4	1 1/4	32
492I	2	1 15/16	49	1/4	6.4	1 1/4	32
492-AX	2	2 3/4	70	1/4	6.4	2	51
492-AI	2	2 3/4	70	1/4	6.4	2	51
492-BX	2	3 1/2	89	1/4	6.4	2 3/4	70
492-BI	2	3 1/2	89	1/4	6.4	2 3/4	70
492-CX	2	6	152	1/4	6.4	2	51
492-CI	2	6	152	1/4	6.4	2	51
492-200MM	2	7 13/16	200	1/4	6.4	7	178
SD-2052-8	2	8	203	9/32	7.1	7	178
SD-2052-10	2	10	254	9/32	7.1	9	229
492-CCX	2	6	152	1/4	6.4	5 1/4	133
492-27X*	2	1 15/16	49	1/4	6.4	1 1/4	32
492-A-27X*	2	2 3/4	70	1/4	6.4	2	51
492-B-27X*	2	3 1/2	89	1/4	6.4	2 3/4	70
492-C-27X*	2	6	152	1/4	6.4	2	51
492-CC-27X*	2	6	152	1/4	6.4	5 1/4	133
493X	3	1 15/16	49	5/16	7.9	1	25
493-AX	3	2 3/4	70	5/16	7.9	1 3/4	44
493-BX	3	3 1/2	89	5/16	7.9	2 1/2	64
493-CX	3	6	152	5/16	7.9	5	127
4930X	3	1 15/16	49	1/4	6.4	1 1/4	32
4930-AX	3	2 3/4	70	1/4	6.4	2	51
4930-BX	3	3 1/2	89	1/4	6.4	2 3/4	70
4930-CX	3	6	152	1/4	6.4	2	51
4930-CCX	3	6	152	1/4	6.4	5 1/4	133
494X	4	1 15/16	49	3/8	9.5	1	25

1/4" Hex Power Drive – Harpoon – ACR®

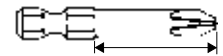


Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
SD-4528-2-ACR2	2	1 15/16	49	9/64	3.5	1 1/8	28
SD-4528-1-ACR2	2	2 3/4	70	9/64	3.5	1 7/8	48
SD-5100	2	6	152	9/64	3.5	3	76

* For shallow screw recesses. See Tool Tip on page 5.



1/4" Hex Power Drive – ACR®



Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
491-ACR1-RX	1	1 15/16	49	3/16	4.8	1 1/4	32
491-ACR1-DX	1	1 15/16	49	3/16	4.8	1 1/4	32
491-ACR1X	1	1 15/16	49	3/16	4.8	1 1/4	32
492-ACR2-RX	2	1 15/16	49	1/4	6.4	1 1/4	32
492-ACR2-DX	2	1 15/16	49	1/4	6.4	1 1/4	32
492-ACR2X	2	1 15/16	49	1/4	6.4	1 1/4	32
492-A-ACR2-DX	2	2 3/4	70	1/4	6.4	2	51
492-A-ACR2X	2	2 3/4	70	1/4	6.4	2	51
492-B-ACR2-DX	2	3 1/2	89	1/4	6.4	2 3/4	70
492-B-ACR2X	2	3 1/2	89	1/4	6.4	2 3/4	70
492-C-ACR2-DX	2	6	152	1/4	6.4	2	51
493-ACR3X	3	1 15/16	49	5/16	7.9	1	25

Part number suffix -R
For removal



Part number suffix -D
For driving



No part number suffix
For both removal and driving



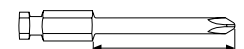
1/4" Hex Power Drive with Finder Sleeve



Part Number	Point Size	Overall Length		Sleeve Diameter	
		In.	mm	In.	mm
SD-556-A	2	3 1/2	89	7/16	11.1
SD-556	2	6	152	7/16	11.1



7/16" Hex Power Drive



Part Number	Point Size	Overall Length		Body Diameter		Turned Length	
		In.	mm	In.	mm	In.	mm
482X	2	3 1/2	89	1/4	6.4	2 1/4	57
483X	3	3 1/2	89	5/16	7.9	2 1/4	57
484X	4	3 1/2	89	3/8	9.5	2 1/4	57



9/32" No.130A Yankee Drive

Part Number	Point Size	Overall Length		Body Diameter	
		In.	mm	In.	mm
451X	1	3 1/4	83	3/16	4.8
452X	2	3 1/4	83	9/32	7.1
453X	3	3 1/4	83	5/16	7.9

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