

C(D)85, ISO Standard Cylinder, Double Acting, Single Rod C85N25-50

Datasheet

General series information

- Double acting, single rod, crimped cylinder
- Conforms to ISO 6432 and CETOP RP52P
- Bore sizes (mm): 8, 10, 12, 16, 20, 25
- Standard strokes up to 300mm
- Auto switch capable



Double-acting, single-rod cylinder

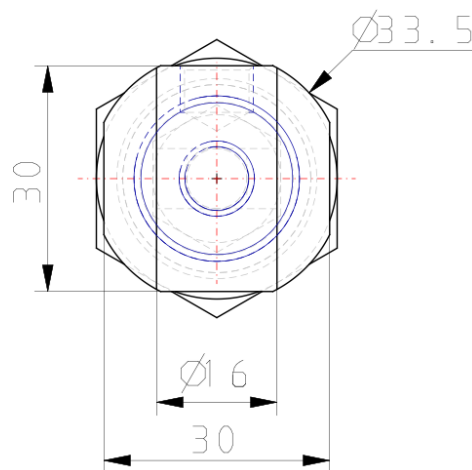
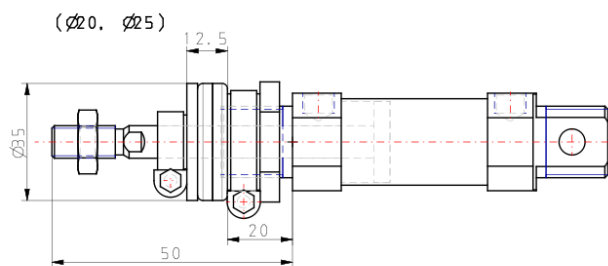
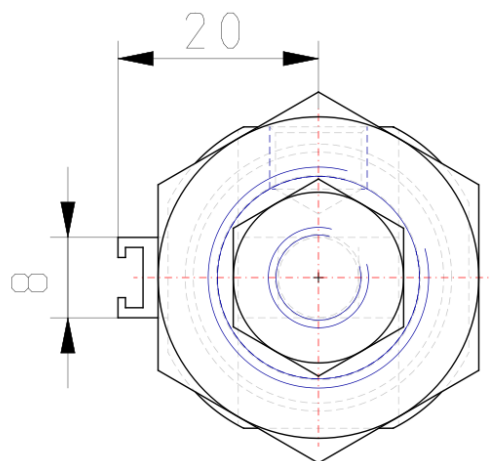
Standard specifications

Magnet	None
Mounting	N (Basic Integrated Clevis)
Bore Size	Ø25 mm
Stroke	50
Cushion	Rubber Cushion
Rod Boot	None
Auto Switch Mounting Type	None
Auto Switch	No Switch
Lead Wire or Prewired Connector	0.5m (Or None in the Case of No Switch)
Number	2 pcs. (Or None in the Case of No Switch)
Rod End Options	None
Temperature Resistance	None
Low Speed	None
Stainless Steel	None
Long Stroke	None
Pressure medium	Compressed Air
Maximum temperature of pressure medium	80 °C
Maximum temperature of pressure medium with magnet	60 °C

Minimum temperature of pressure medium	-20 °C [without condensation]
Minimum temperature of pressure medium with magnet	-10 °C [without condensation]
Maximum operating pressure	1 MPa
Minimum operating pressure	0.05 MPa
Proof pressure	1.5 MPa
Maximum ambient temperature	80 °C
Maximum ambient temperature with magnet	60 °C
Minimum ambient temperature	-20 °C
Minimum ambient temperature with magnet	-10 °C
Number of pneumatic connections	2 pcs.
Pneumatic input connection	G 1/8
Pneumatic output connection	G 1/8
Mode of operation of drive	Double acting
Theoretical cylinder force, advance stroke (at 0.5 MPa)	245.5 N
Theoretical cylinder force, return stroke (at 0.5 MPa)	206.2 N
Maximum piston speed	1,500 mm/s
Type of cushioning	Rubber bumper
Piston rod end	External thread
Geometric form of the piston rod	Single rod
Male thread of rod end	M10 x 1.25
Usable tubing material	Soft nylon;Nylon;Polyurethane
Minimum piston speed	50 mm/s
Weight	0.296 Kg

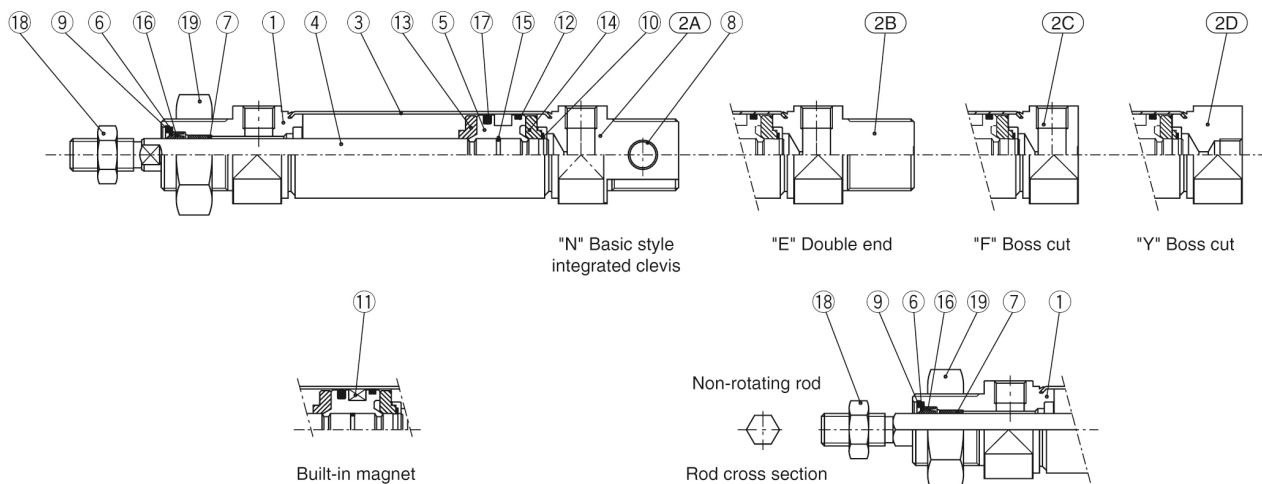
Technical drawing of a shaft assembly. The drawing shows a shaft with a central section of length 115 mm and a total length of 150 mm. The shaft is supported by bearings. The dimensions and tolerances are as follows:

- Shaft diameter: $\varnothing 22 \pm 0.036 / -0.006$
- Shaft length: 150 mm
- Central section length: 115 mm
- Distance from left end to first bearing: 22 mm
- Distance between bearings: 50 mm
- Distance from second bearing to right end: 22 mm
- Keyway width: 15 mm
- Keyway depth: 2 mm
- Keyway length: 22 mm
- Keyway position: 2 mm from the end of the keyway
- Keyway tolerance: $\pm 0.036 / -0.006$
- Keyway material: M22x1.5
- Keyway thread: 2x1/8
- Keyway material: M10x1.25



Constructions

C□85□20, 25 Rubber bumper



Component Parts

No.	Description	Material	Quantity	Remarks
①	Rod cover	Aluminum alloy	1	White anodized
②A	Head cover N	Aluminum alloy	1	White anodized
②B	Head cover E	Aluminum alloy	1	White anodized
②C	Head cover F	Aluminum alloy	1	White anodized
②D	Head cover Y	Aluminum alloy	1	White anodized
③	Cylinder tube	Stainless steel	1	
④	Piston rod	Carbon steel	1	Hard chrome plated
⑤	Piston	Aluminum alloy	1	Chromated
⑥	Plain washer	Carbon steel	1	Nickel plated
⑦	Bushing	Sintered bronze	1	
⑧	Bushing	Sintered bronze	2	

* Stainless steel (Non-rotating rod)

No.	Description	Material	Quantity	Remarks
⑨	Retaining ring	Carbon steel	1	Nickel plated
⑩	Retaining ring	Carbon steel	2	
⑪	Magnet		1	(Switch style only)
⑫	Wear ring	Phenolic resin	1	
⑬	Bumper A	Urethane	1	
⑭	Bumper B	Urethane	1	
⑮	Piston gasket	NBR	1	
⑯	Rod seal	NBR	1	
⑰	Piston seal	NBR	1	
⑱	Rod end nut	Carbon steel	1	Nickel plated
⑲	Mounting nut	Carbon steel	1	Nickel plated

Additional information

Catalogue

[C85_C75-A_EU.pdf](#)