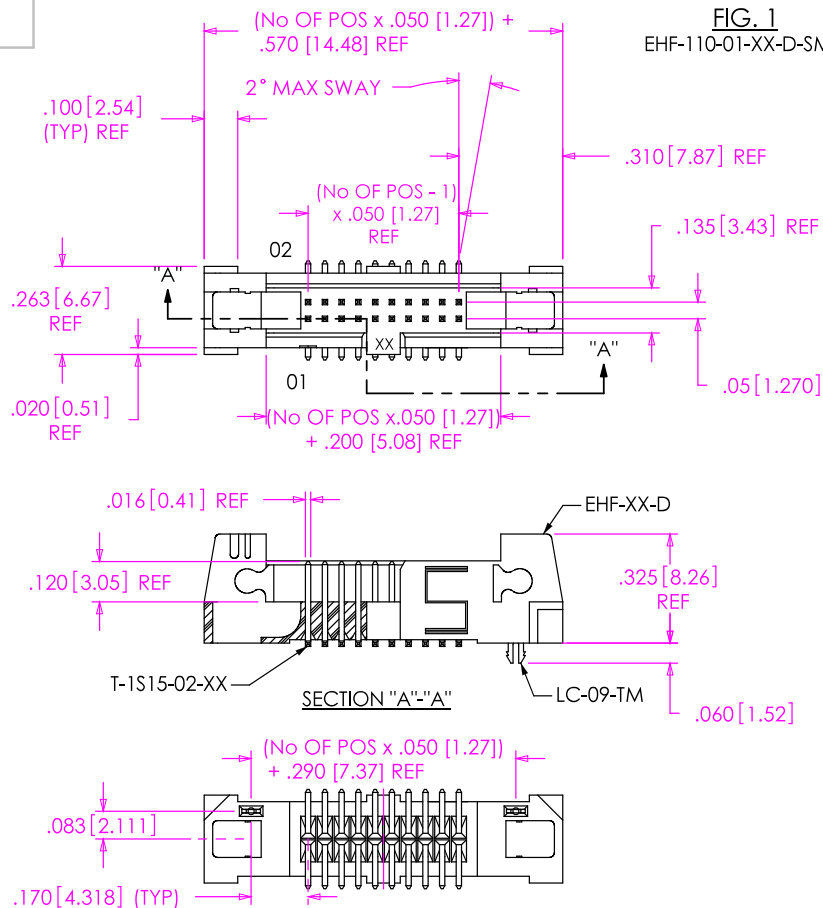


DO NOT SCALE FROM THIS PRINT

FIG. 1
EHF-110-01-XX-D-SM-LC



EHF-1XX-01-XX-D-XX-XX-XX

No OF POSITIONS
-03, -04, -05, -08, -10, -13, -17, -20, -25

LEAD STYLE
-01

PLATING SPECIFICATION

- L: LIGHT GOLD (USE T-1SXX-XX-L)
- F: FLASH SELECTIVE GOLD (USE T-1SXX-XX-F)
- S: SELECTIVE (USE T-1SXX-XX-S)
- H: HEAVY GOLD, GOLD FLASH ON TAIL (USE T-1SXX-XX-H)
- LM: LIGHT SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1SXX-XX-L)
- SM: HEAVY SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1SXX-XX-S)
- FM: FLASH SELECTIVE GOLD, MATTE TIN ON TAIL (USE T-1SXX-XX-F)

OPTION

- LC: LOCKING CLIP (FOR -SM ONLY)
- P: PICK & PLACE PAD (FOR -SM ONLY) (USE PPP-48, SEE FIGURE 2)
- K: POLYAMIDE FILM (USE K-500-300, SEE FIGURE 3)
- TR: TAPE & REEL PACKAGING (FOR -SM, -SM-P, & -SM-K ONLY) (NOT AVAILABLE ON -SM-LC)

POLARIZED OPTION

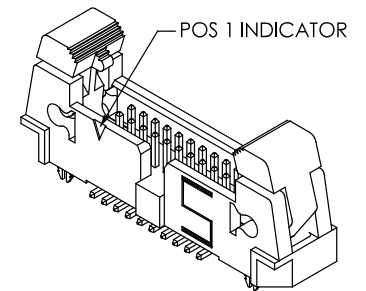
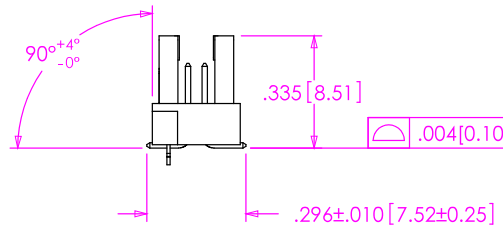
- XX = PIN OMITTED (N/A ON -RA OPTION)

TAIL OPTION (LEAVE BLANK FOR THROUGH HOLE, SEE FIG. 4, SHEET 2, USE T-1S63-01-XX)

- SM: SURFACE MOUNT (USE T-1S15-02-XX)
- RA: RIGHT ANGLE (USE T-1S63-02-XX AND T-1S63-03-XX) (SEE FIG. 5, SHEET 2)

ROW SPECIFICATION

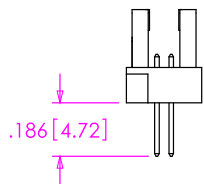
- D: DOUBLE



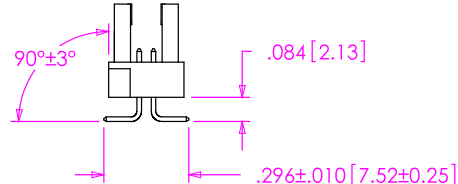
NOTES:

1. Ⓞ REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE WITHIN .004 [0.10].
3. BURR ALLOWANCE: .0015 [0.038] MAX.
4. MINIMUM PUSHOUT FORCE: 1 LB MIN.
5. MAXIMUM ALLOWABLE BOW: .002 [0.05] INCH/INCH AFTER ASSEMBLY.
6. NOTE DELETED.

-SM IN-PROCESS 1
(SCALE: 1.5:1)



-SM IN-PROCESS 2
(SCALE: 1.5:1)



ARM ASSEMBLY & ROTATION

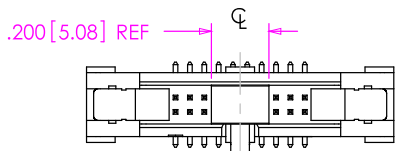
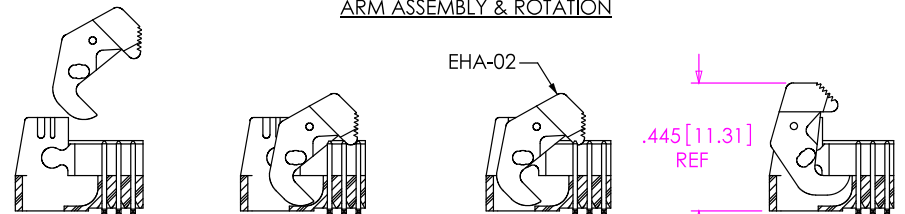


FIG. 2
-P: PICK AND PLACE PAD
(SCALE: 1.5:1)

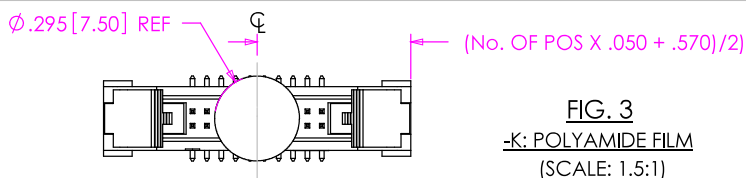
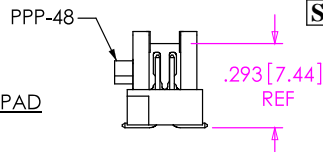
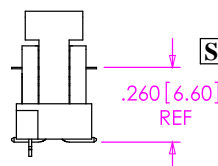


FIG. 3
-K: POLYAMIDE FILM
(SCALE: 1.5:1)



UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
.XX: ±.01 [.3]	2°
.XXX: ±.005 [.13]	
.XXXX: ±.0020 [.051]	

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SAMTEC

520 PARK EAST BLVD, NEW ALBANY, IN 47150
* PHONE: 812.944.6733 FAX: 812.948.5047
e-Mail: INFO@SAMTEC.COM CODE: 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 1.75:1
INSULATOR: VECTRA E130I, COLOR BLACK
50% REGRIND
TERMINAL: PHOS BRONZE 510 SPRING



DESCRIPTION: .050 EJECTOR HEADER ASSEMBLY

DWG. NO. EHF-1XX-01-XX-D-XX-XX-XX

BY: ERIC M. 08/17/01 SHEET 1 OF 3

FIG. 4
STANDARD THROUGH HOLE
(SHOWN: EHF-110-01-XX-D)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)

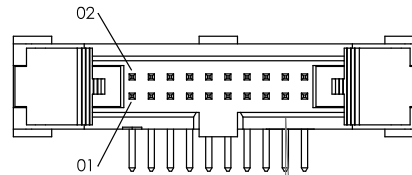
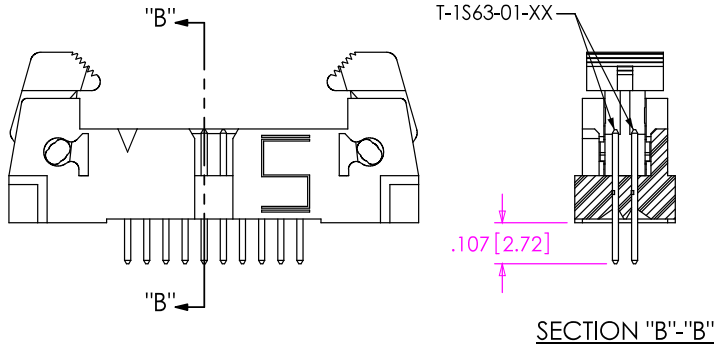
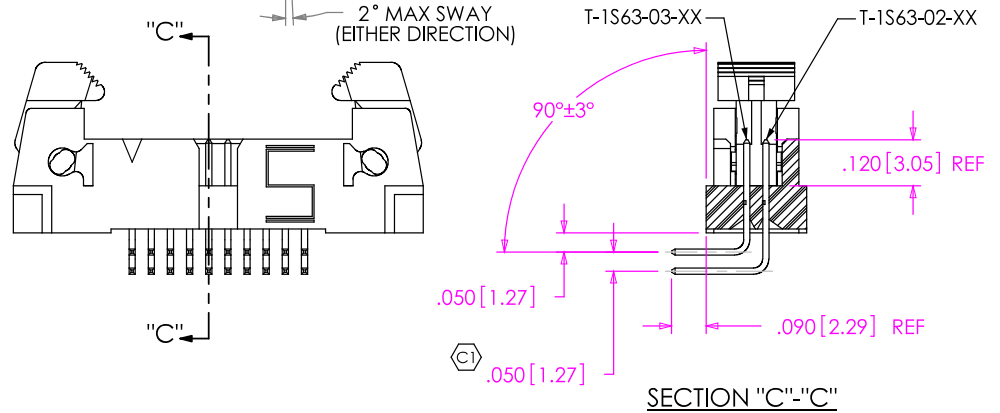
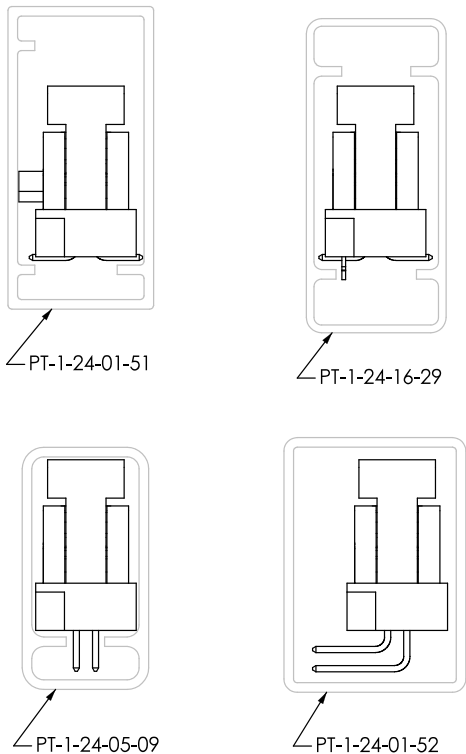


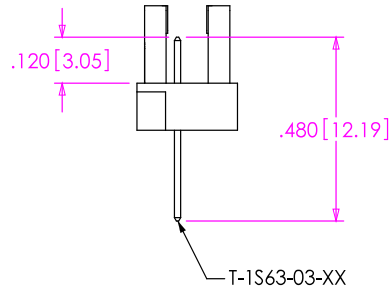
FIG. 5
-RA: RIGHT ANGLE OPTION
(SHOWN: EHF-110-01-XX-D-RA)
(SAME AS FIG. 1, UNLESS OTHERWISE STATED)



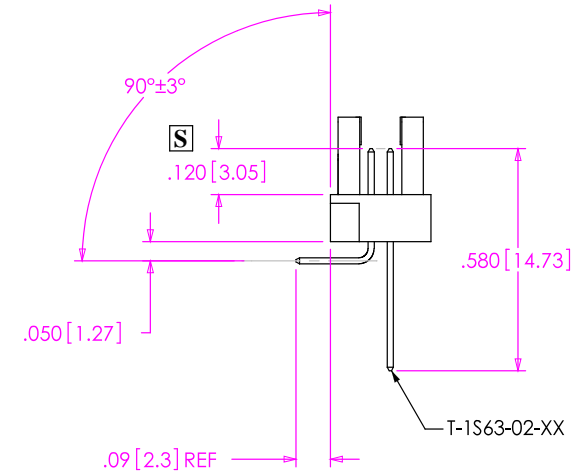
PACKAGING VIEWS
(LOAD PARTS WITH POSITION #1 INDICATOR
IN SAME DIRECTION AS ARROW ON TUBE)



-RA IN-PROCESS 1



-RA IN-PROCESS 2



TAIL OPTION	OPTION	PACKAGING TUBE	PLUG
THROUGH HOLE	N/A	PT-1-24-05-09	TP-07
-SM	NONE, -LC, -K, -LC-K	PT-1-24-16-29	
-SM	-P, -LC-P	PT-1-24-01-51	TP-13
-RA	N/A	PT-1-24-01-52	

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SHEET SCALE: 2:1

F:\DWG\MISC\MKTG\EHF-1XX-01-XX-D-XX-XX-XX-MKT.SLDDRW

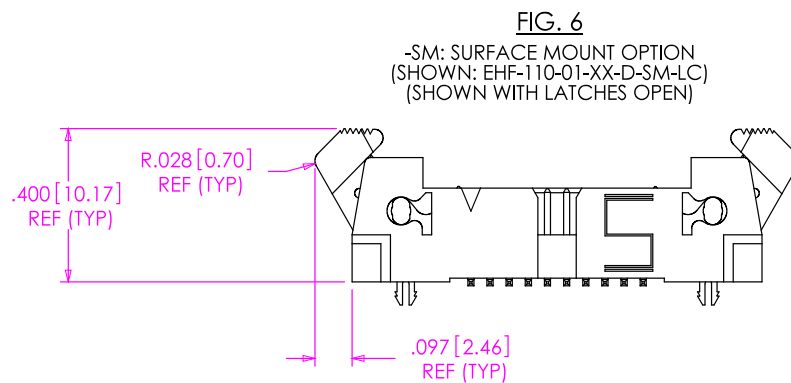
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SHEET SCALE: 2:1

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520 Park East Blvd. New Albany, IN 47151 Phone (812) 944-6733 Fax (812) 948-5047 e-Mail: INFO@SAMTEC.COM CODE: 55322	
DESCRIPTION: .050 EJECTOR HEADER ASSEMBLY	
DWG. NO. EHF-1XX-01-XX-D-XX-XX-XX	
BY: ERIC M.	08/17/01
SHEET 3 OF 3	