

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
CM	00	R		REVISED PER 063B-1094-04	20JANDS	KW

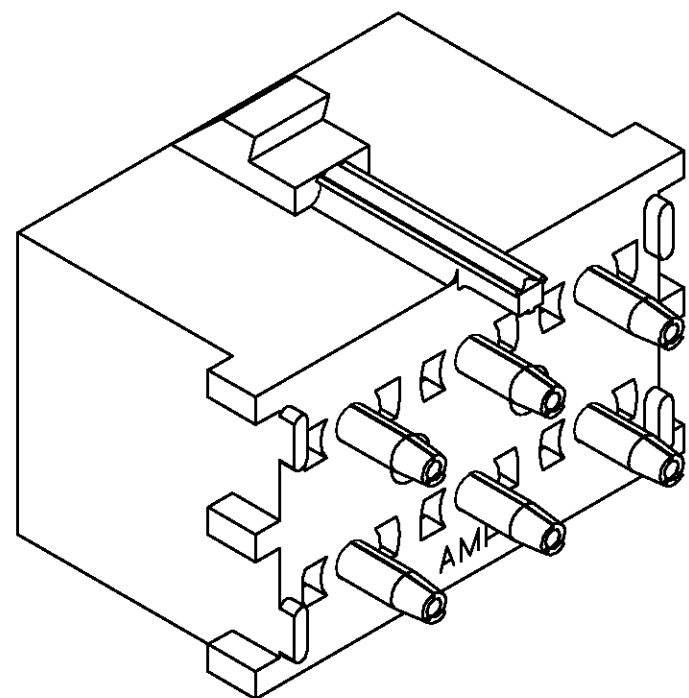
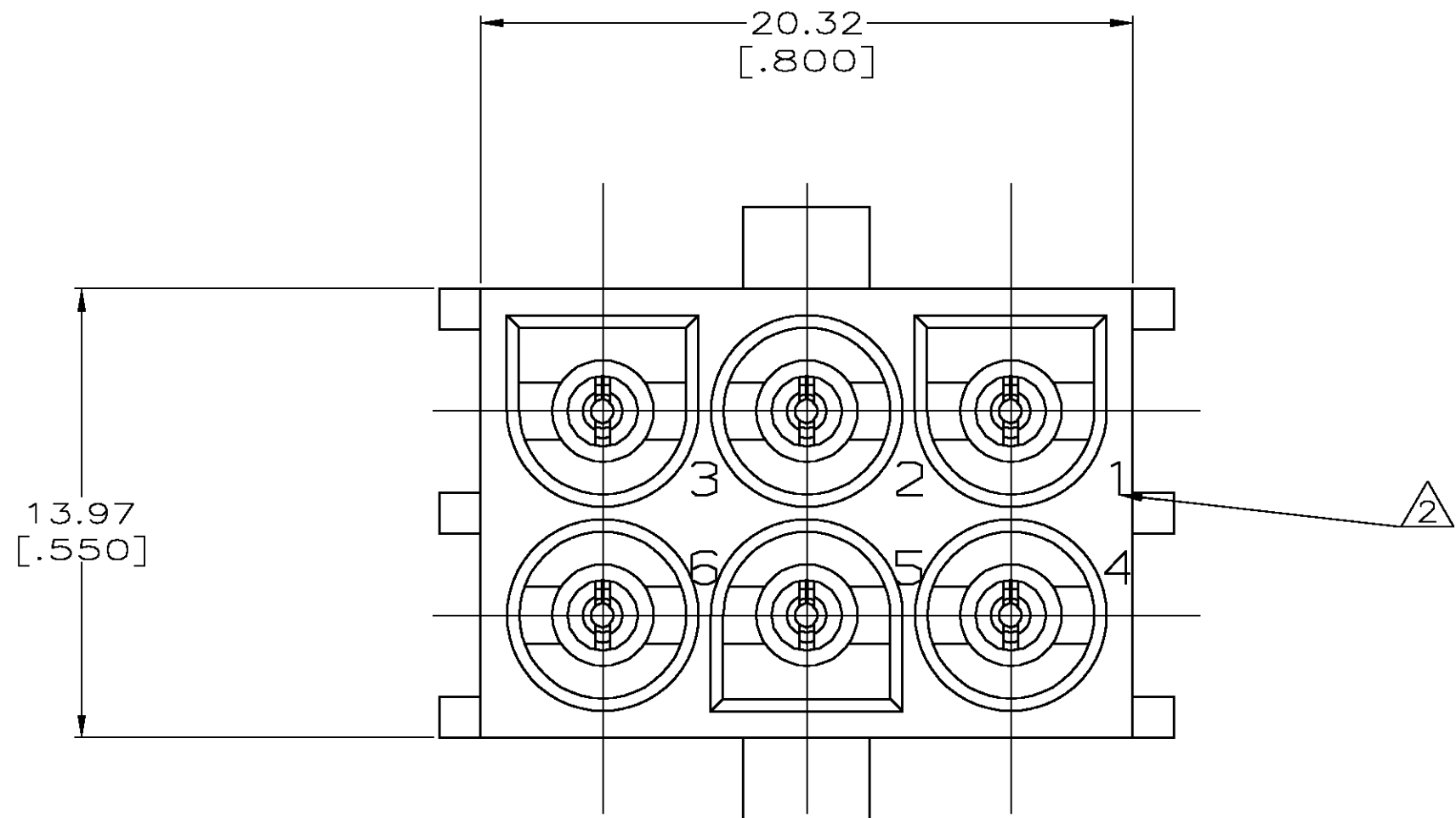
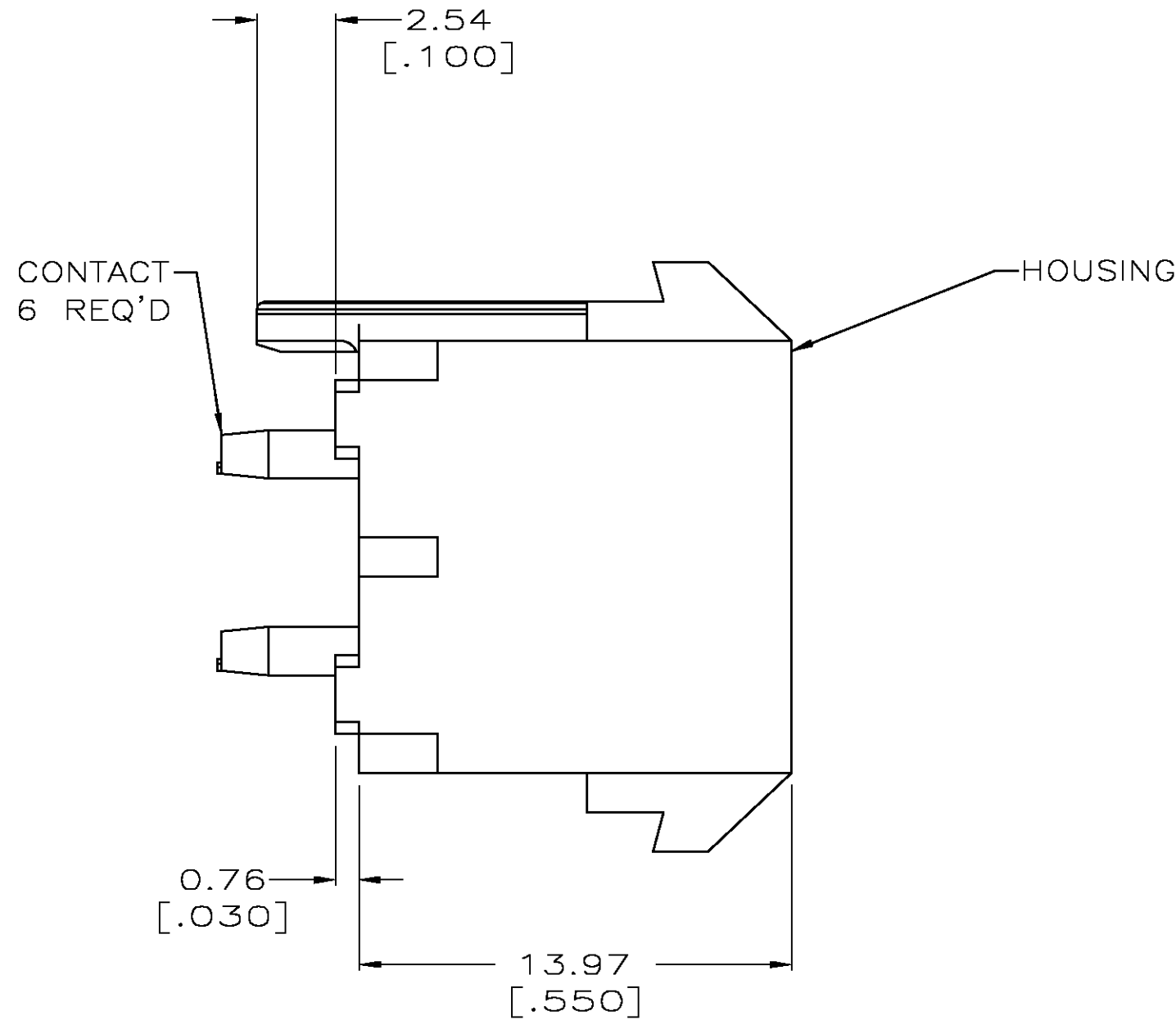
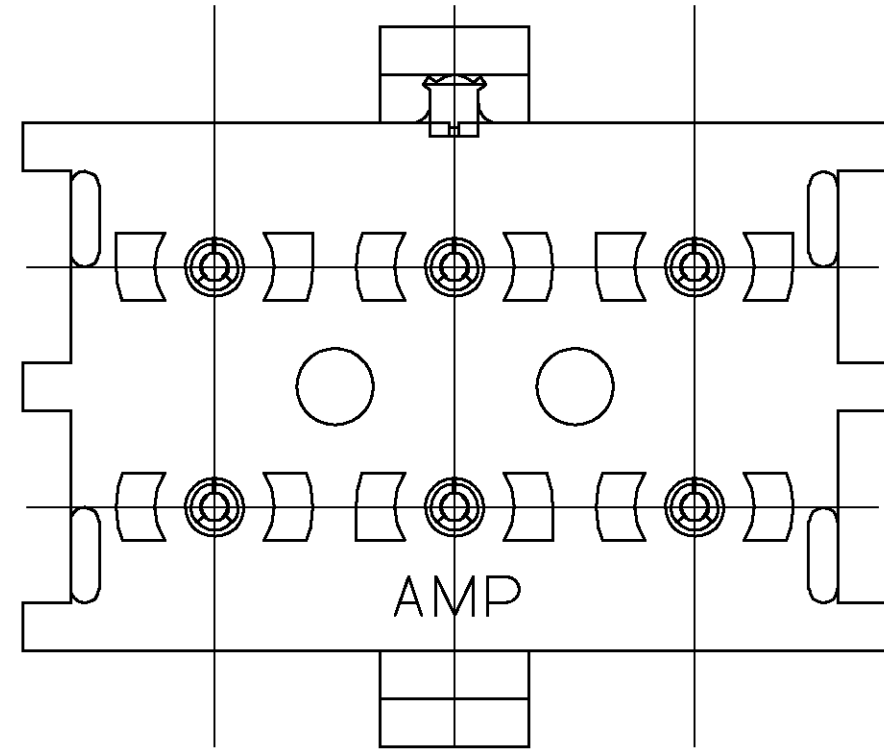
1. PARTS COMPLY WITH AMP SOLDERABILITY SPECIFICATION 109-11-3.

2. CIRCUIT IDENTIFICATION CHARACTERS ARE ADJACENT TO THE INDICATED CAVITIES, BUT LOCATION AND ORIENTATION MAY DIFFER FROM PRINT.

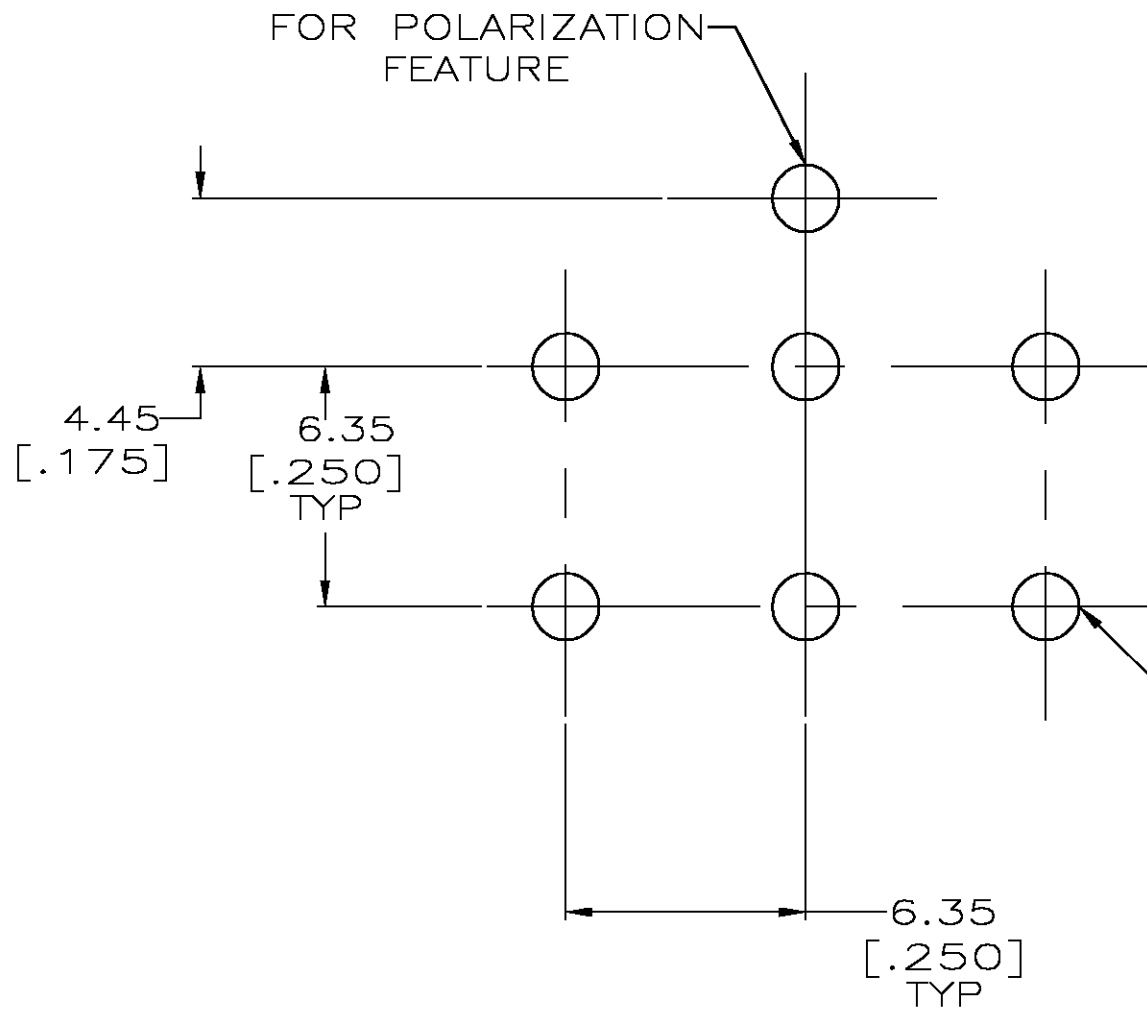
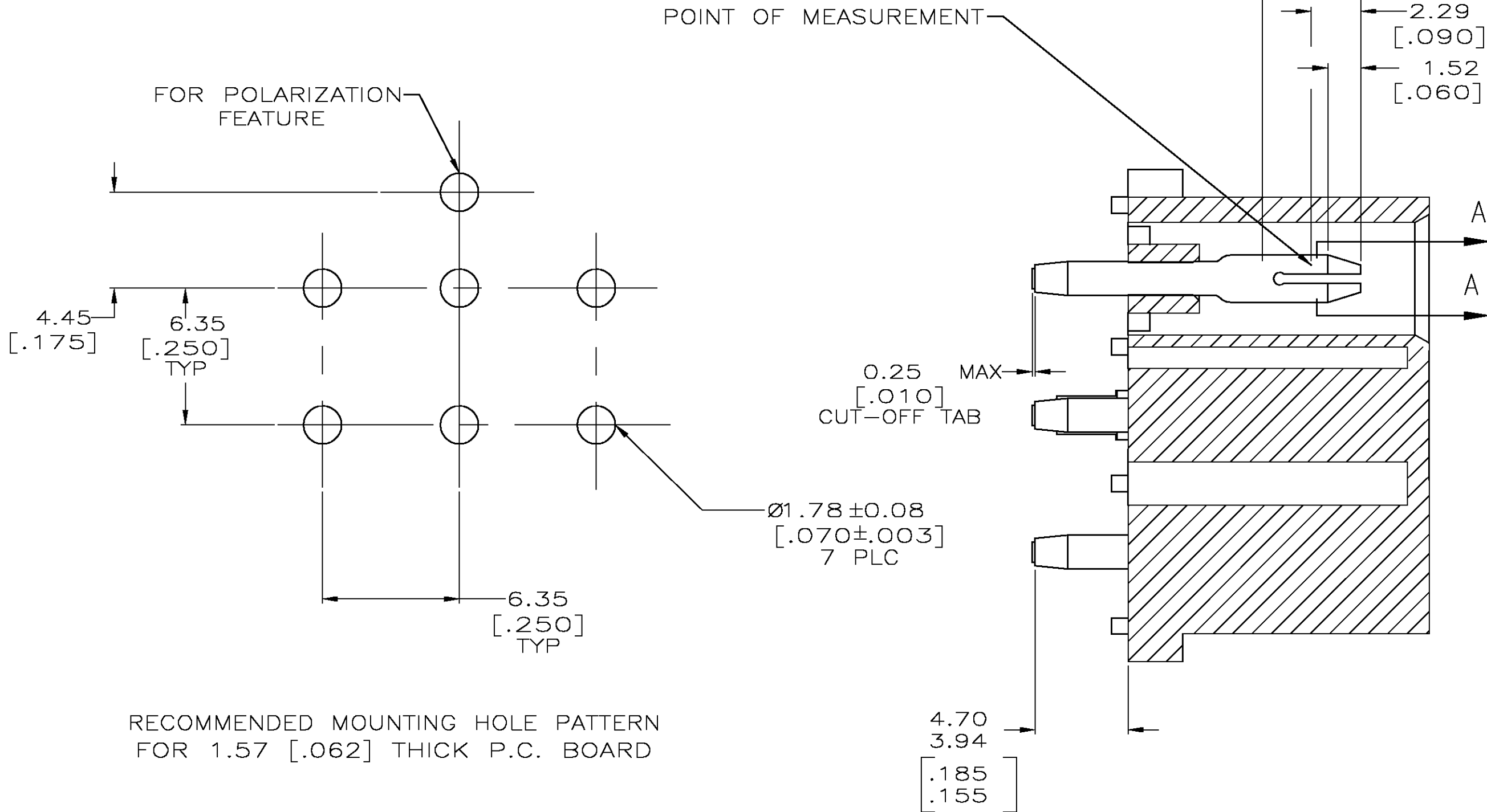
3. CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN LEAD ON SOLDERTAIL END.

4. DIMENSIONS IN BRACKETS ARE IN INCHES.

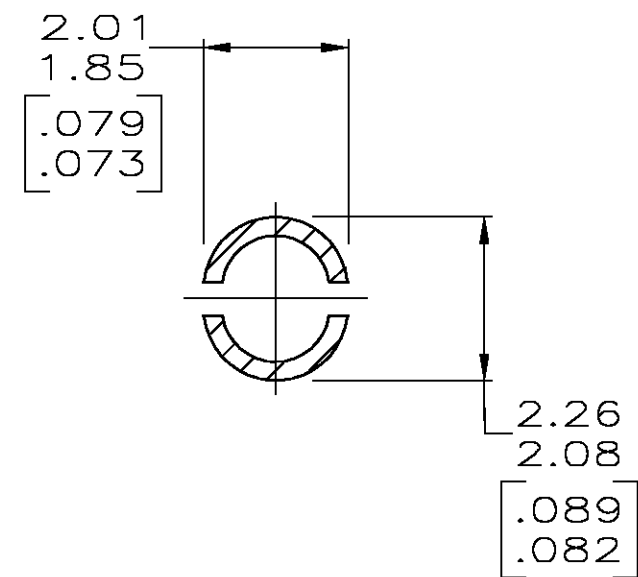
5. CONTACT IS PLATED OVERALL WITH 0.00127 [.000050] NICKEL, THEN 0.00076 [.000030] GOLD OVER CONTACT LENGTH INDICATED AND MATTE TIN ON SOLDERTAIL END.



3-DIMENSIONAL MODEL
NTS



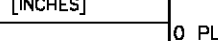
RECOMMENDED MOUNTING HOLE PATTERN
FOR 1.57 [.062] THICK P.C. BOARD



SECTION A-A
SCALE 10:1

PH BRZ	GOLD PLATED	NYLON, UL94V-0	WHITE	641970-3
PH BRZ	TIN PLATED	NYLON, UL94V-0	BLACK	1-641970-1
PH BRZ	GOLD PLATED	NYLON, UL94V-0	WHITE	641970-2
PH BRZ	TIN PLATED	NYLON, UL94V-0	WHITE	641970-1
MATERIAL FINISH		MATERIAL COLOR		PART NO
PIN		HOUSING		

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. LEWIS 8-27-97	Tyco Electronics Corporation Greensboro, NC 27409			
DIMENSIONS: mm [INCHES]		CHK R. SWING 8-27-97	NAME PIN HEADER ASSEMBLY, POLARIZED, 6 CIRCUIT, UNIVERSAL MATE -N--LOK™			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPROVED M. TRULL 8-27-97				
		PRODUCT SPEC				
0 PLC ± -		APPLICATION SPEC				
1 PLC ± -		WEIGHT				
2 PLC ± -		SIZE				
3 PLC ± 0.13 [.005]		CAGE CODE				
4 PLC ± -		DRAWING NO				
ANGLES ± -		RESTRICTED TO				
FINISH		A1 00779C=641970				
MATERIAL SEE TABLE		CUSTOMER DRAWING			SCALE 5:1	SHEET 1 of 1