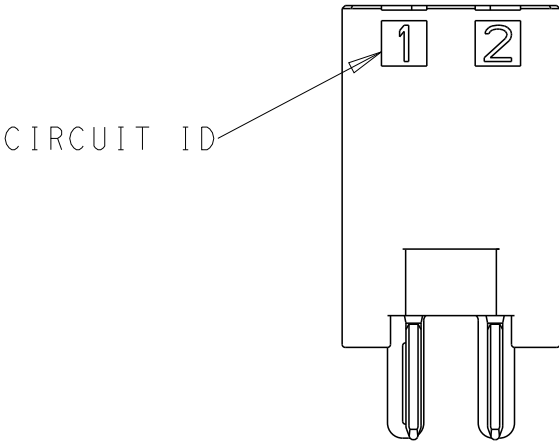
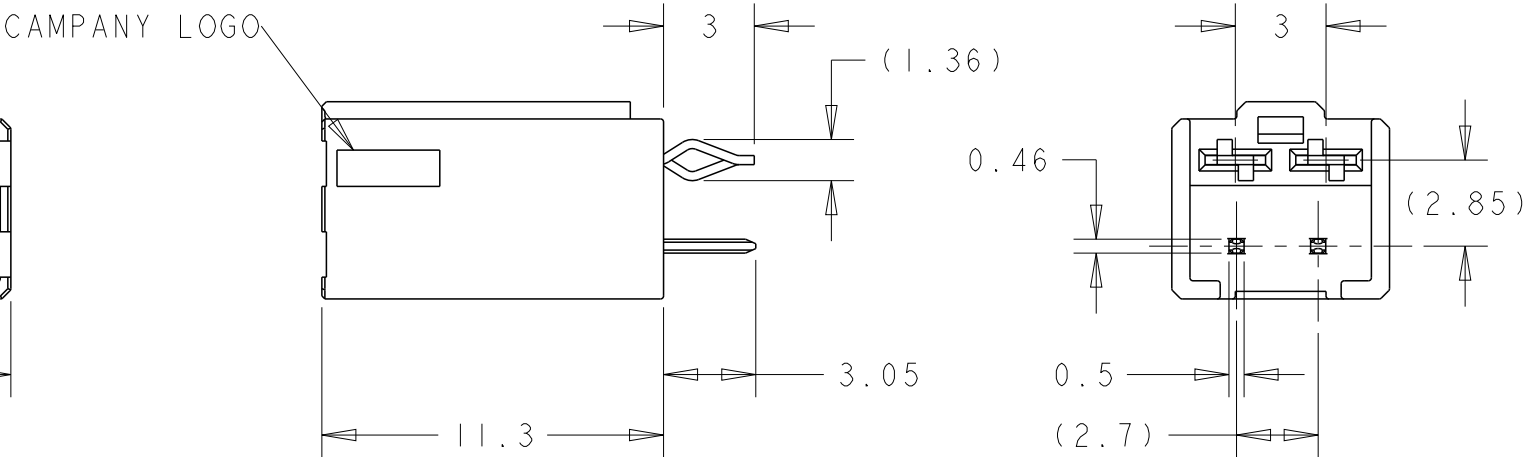
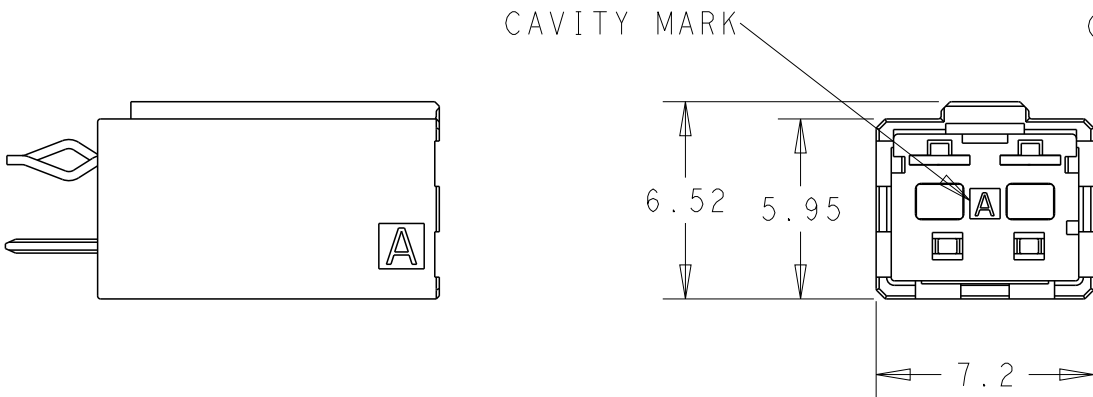
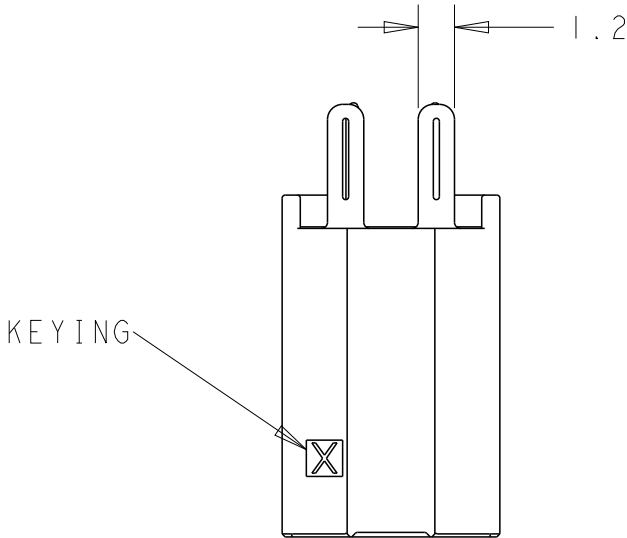


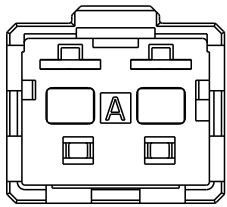
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	13APR2026	H.O	T.S
	B	REVISED	27MAY2026	H.O	T.S

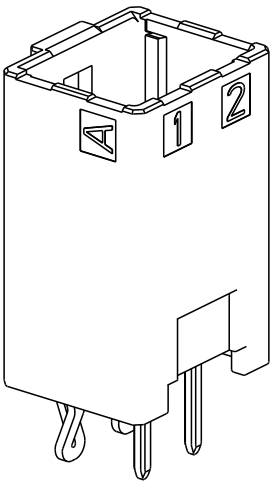
1. MATERIAL:HOUSING:GLASS FILED THRMO PLASTIC(94V-0)
COLOR:SEE TABLE
CONTACT/SOLDER PEG:COPPER ALLOY
2. FINISH:ALL OVER:NICKEL PLATING 1.27umMIN
CONTACT AREA:TIN PLATING 2umMIN AFTER Ni PLT.
SOLDER PEG AND CONTACT TAIL:TIN PLATING 2umMIN AFTER Ni PLT.
3. CIRCUIT NUMBER IS CONSISTED ROW ID AND CIRCUIT ID:REFER TO SHEET 7
4. RECOMMENDED PC BOARD PATTERN:REFER TO SHEET 6

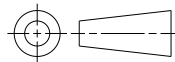


1-2499863-2
X-KEY 2POSN



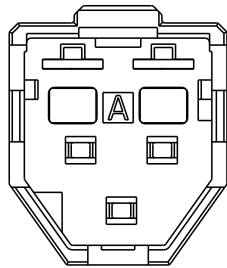
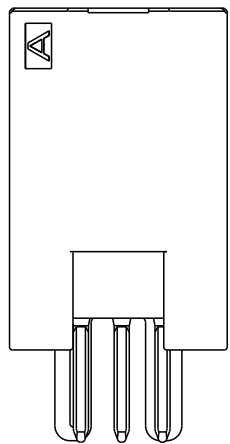
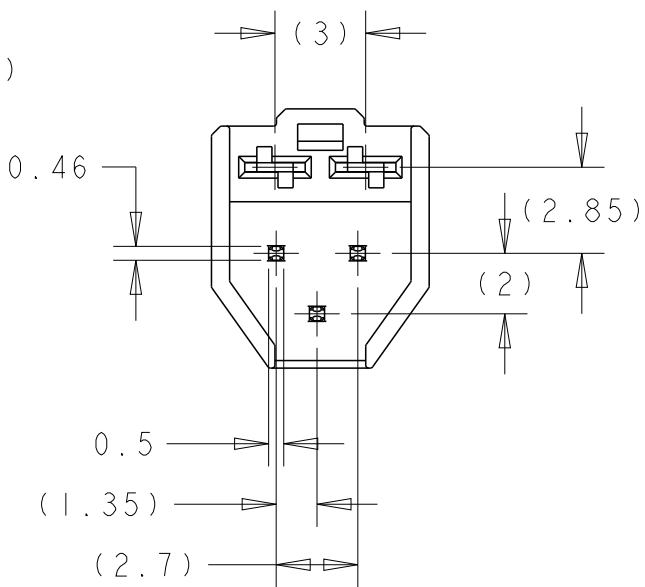
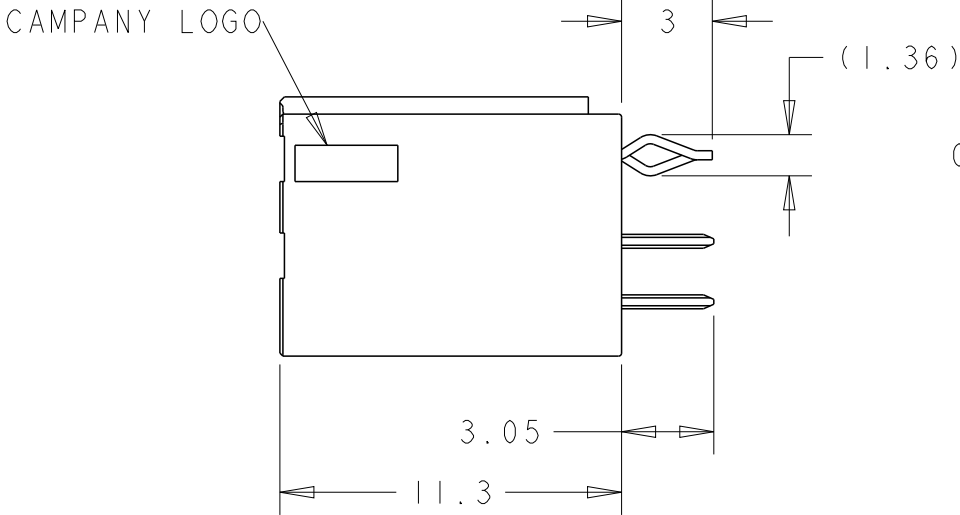
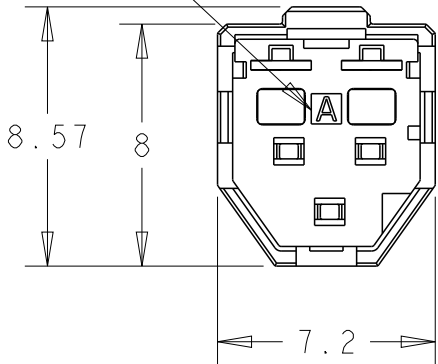
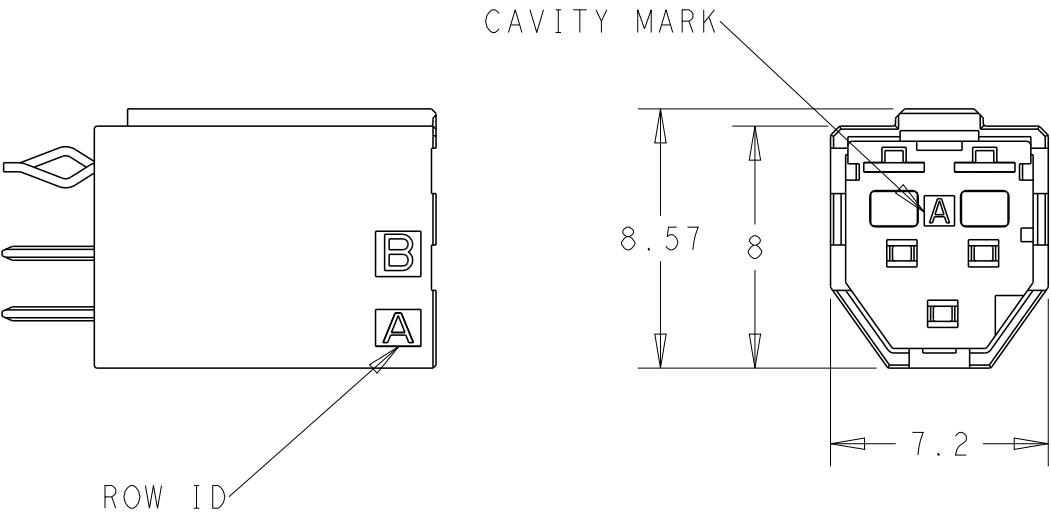
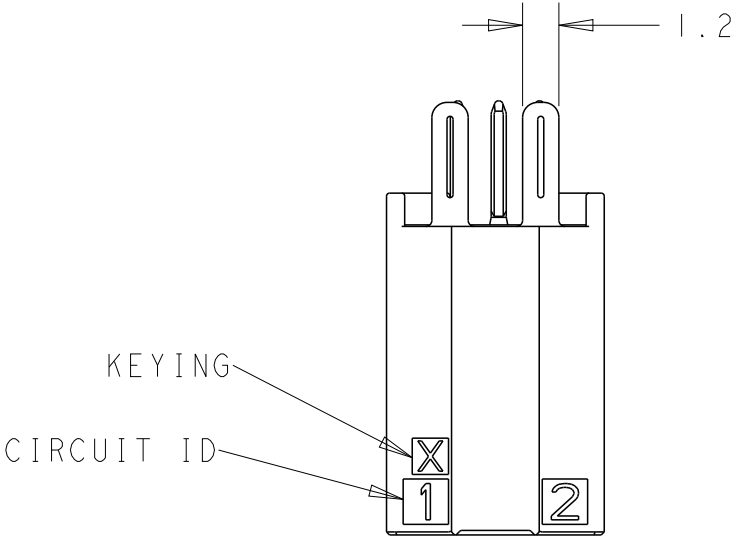
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	X		1-2499863-8
BLACK	Y	6	2-2499863-6
	X		1-2499863-6
BLACK	Y	4	2-2499863-4
	X		1-2499863-4
BLACK	Y	3	2-2499863-3
	X		1-2499863-3
BLACK	Y	2	2-2499863-2
	X		1-2499863-2
COLOR	KEYING	POSN	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE 13APR2026	TE Connectivity								
DIMENSIONS: mm		CHK T.SHIMOYASU 13APR2026									
	TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.5, ± 0.3° 0 PLC ± 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±	APVD T.SHIMOYASU 13APR2026	NAME HDR V ASSY TIN TYPE D1000 SLIM, DYNAMIC -								
		PRODUCT SPEC 108-140257									
		APPLICATION SPEC -	SIZE	CAGE CODE	DRAWING NO		RESTRICTED TO				
		MATERIAL - -	FINISH - -	WEIGHT -	A300779			C-2499863			
CUSTOMER DRAWING			SCALE	4:1		SHEET	1	OF	7	REV	B

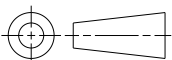
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



2-2499863-3
Y-KEY 3POSN

1-2499863-3
X-KEY 3POSN

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE	13APR2026	TE Connectivity						
		CHK T.SHIMOYASU	13APR2026							
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.5, ±0.3°		NAME HDR V ASSY TIN TYPE DI000 SLIM, DYNAMIC -						
		0 PLC ±- 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±-								
				PRODUCT SPEC 108-140257		SIZE		CAGE CODE	DRAWING NO	RESTRICTED TO
MATERIAL - -		FINISH - -		APPLICATION SPEC - WEIGHT -		A3		00779	C-2499863	-
CUSTOMER DRAWING						SCALE		SHEET		REV
						4:1		2 OF 7		B

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING

CAVITY MARK

CAMPANY LOGO

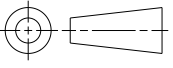
ROW ID

CIRCUIT ID

1-2499863-4
X-KEY 4POSN

2-2499863-4
Y-KEY 4POSN

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE	13APR2026	 TE Connectivity	
		CHK T.SHIMOYASU	13APR2026		
		APVD T.SHIMOYASU	13APR2026	NAME HDR V ASSY TIN TYPE D1000 SLIM, DYNAMIC	
		PRODUCT SPEC 108-140257			
		APPLICATION SPEC -		SIZE A3	
		WEIGHT -			
		CUSTOMER DRAWING		SCALE 4:1	SHEET 3 OF 7
				REV B	

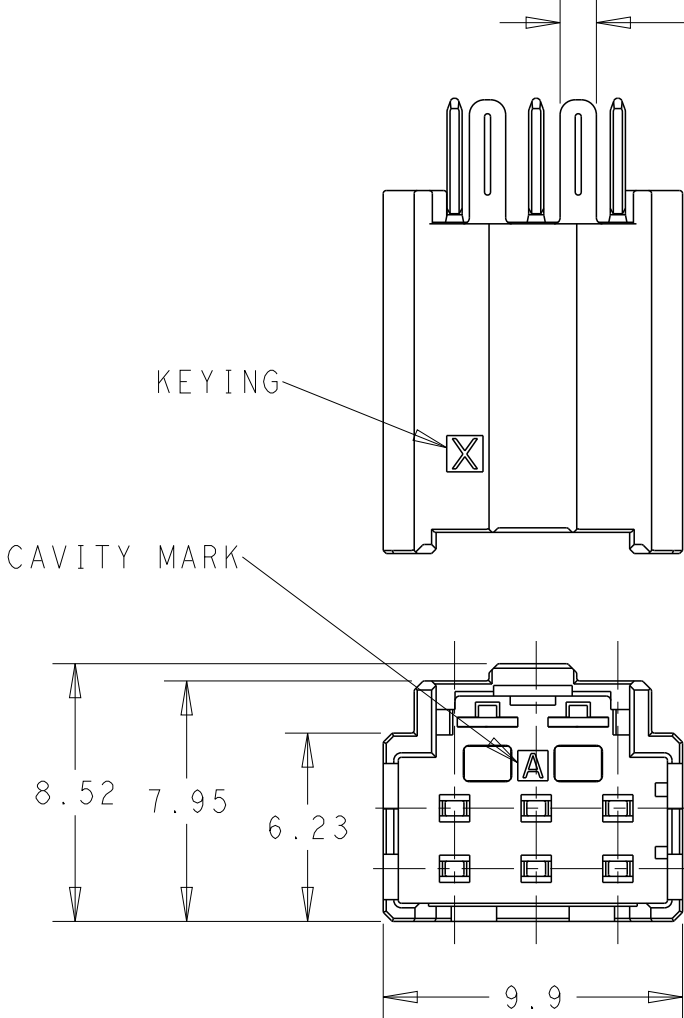
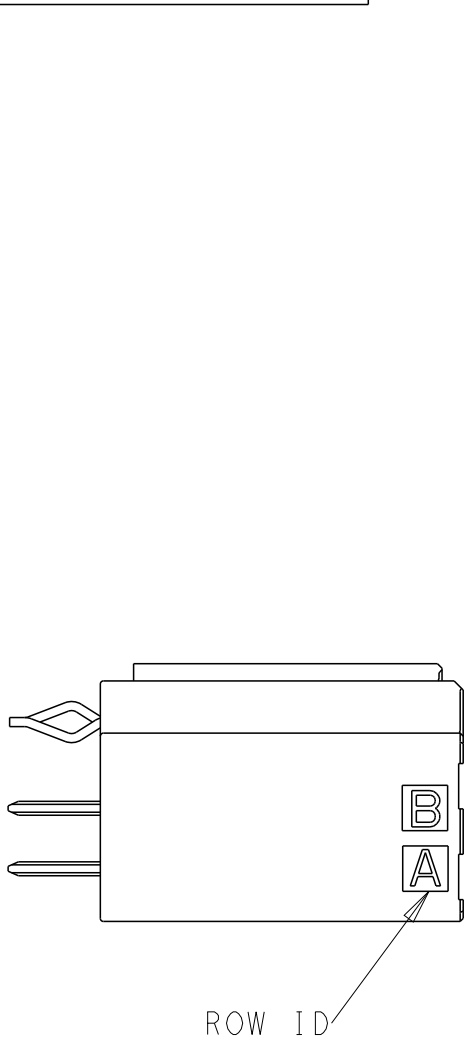
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.5, ± 0.3°
	0 PLC ±-
	1 PLC ±0.1
	2 PLC ±0.01
	3 PLC ±0.001
	4 PLC ±0.0001
	ANGLES ±-
MATERIAL -	FINISH -

NAME	108-140257
APPLICATION SPEC	-
WEIGHT	-
CUSTOMER DRAWING	

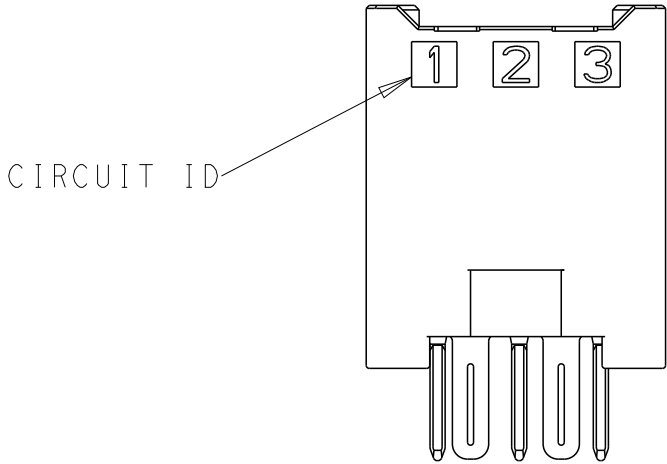
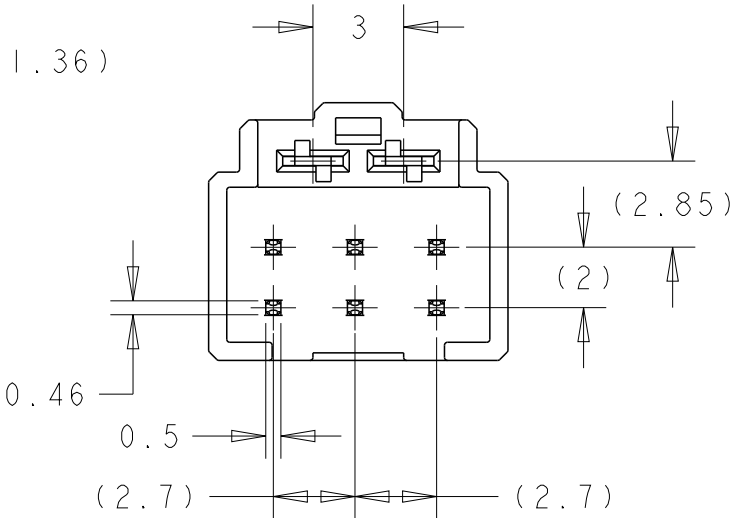
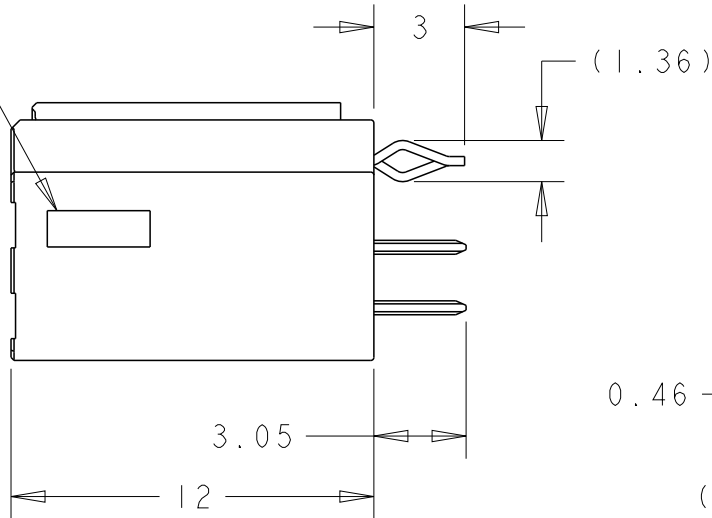
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3	00779	C-2499863	-
SCALE		SHEET	REV
4:1		3 OF 7	B

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

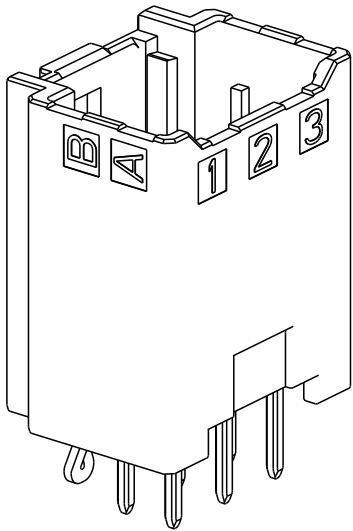


CAMPANY LOGO



1-2499863-6
X-KEY 6POSN

2-2499863-6
Y-KEY 6POSN

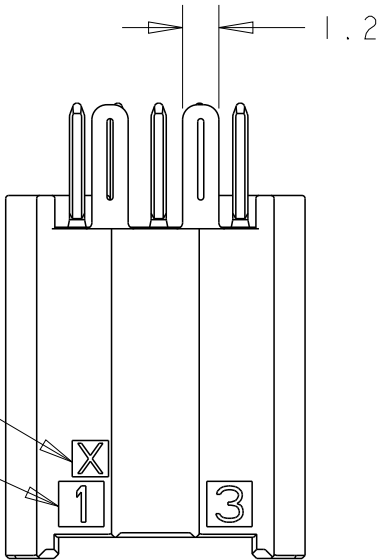


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE 13APR2026	 TE Connectivity		
		CHK T.SHIMOYASU 13APR2026			
		APVD T.SHIMOYASU 13APR2026	NAME HDR V ASSY TIN TYPE D1000 SLIM, DYNAMIC		
		PRODUCT SPEC 108-140257			
		APPLICATION SPEC -	SIZE A3		
		WEIGHT -			
		CUSTOMER DRAWING	SCALE 4:1		
			SHEET 4 OF 7		
			REV B		

REVISIONS

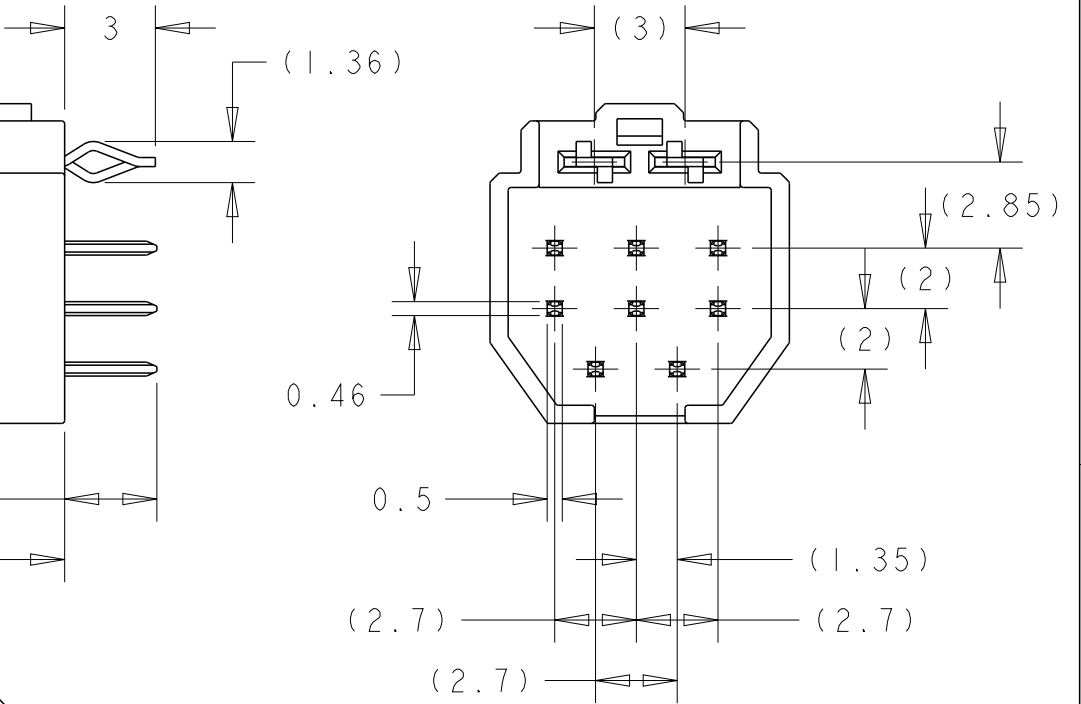
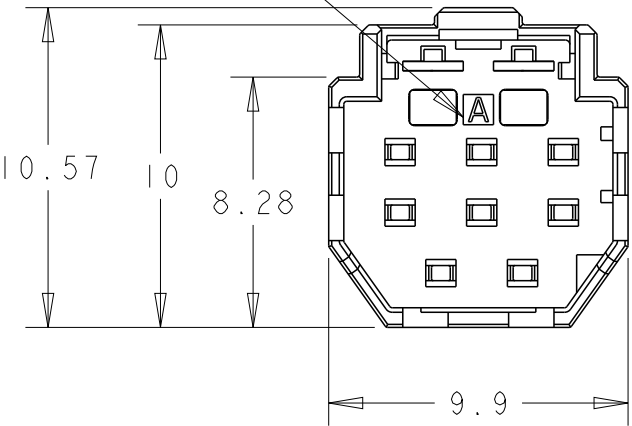
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-

KEYING
CIRCUIT ID

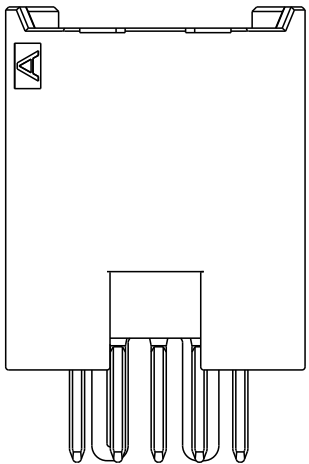
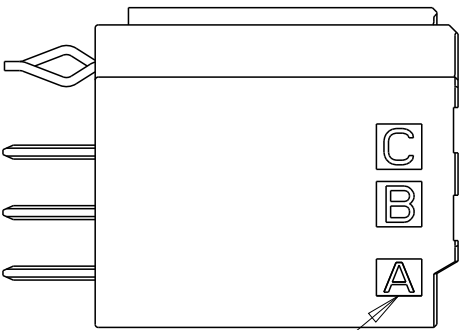


CAVITY MARK

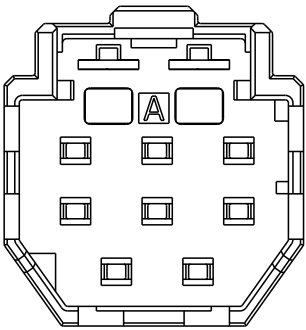
CAMPANY LOGO



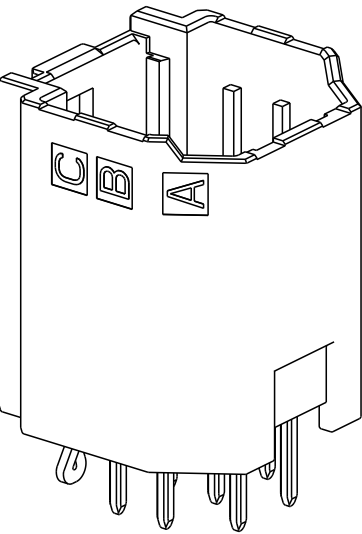
ROW ID

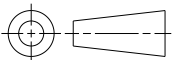


1-2499863-8
X-KEY 8POSN

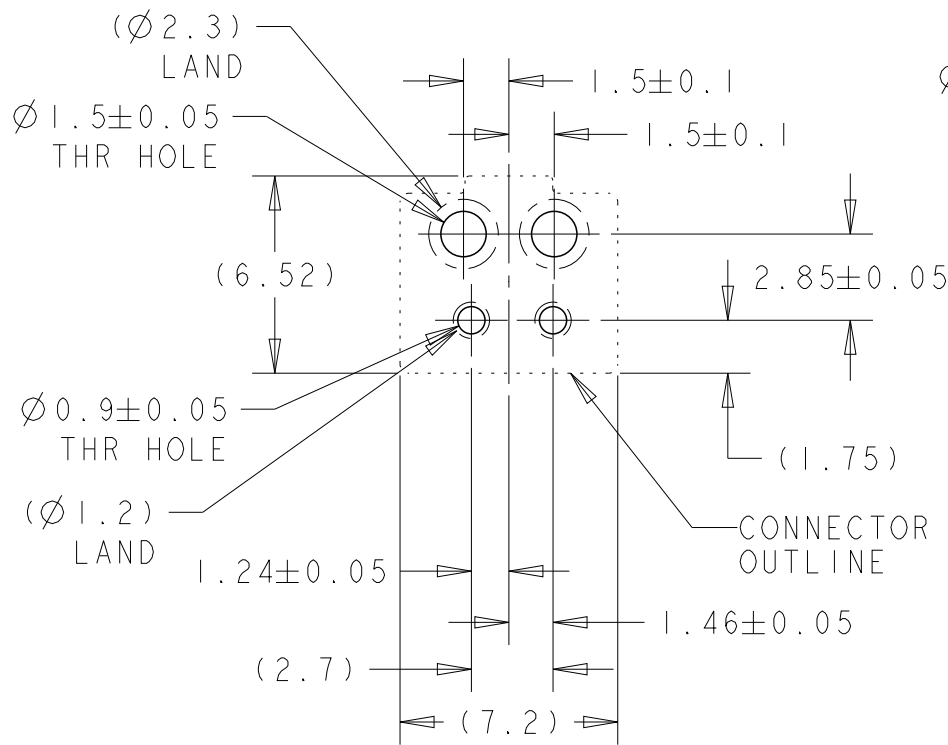


2-2499863-8
Y-KEY 8POSN

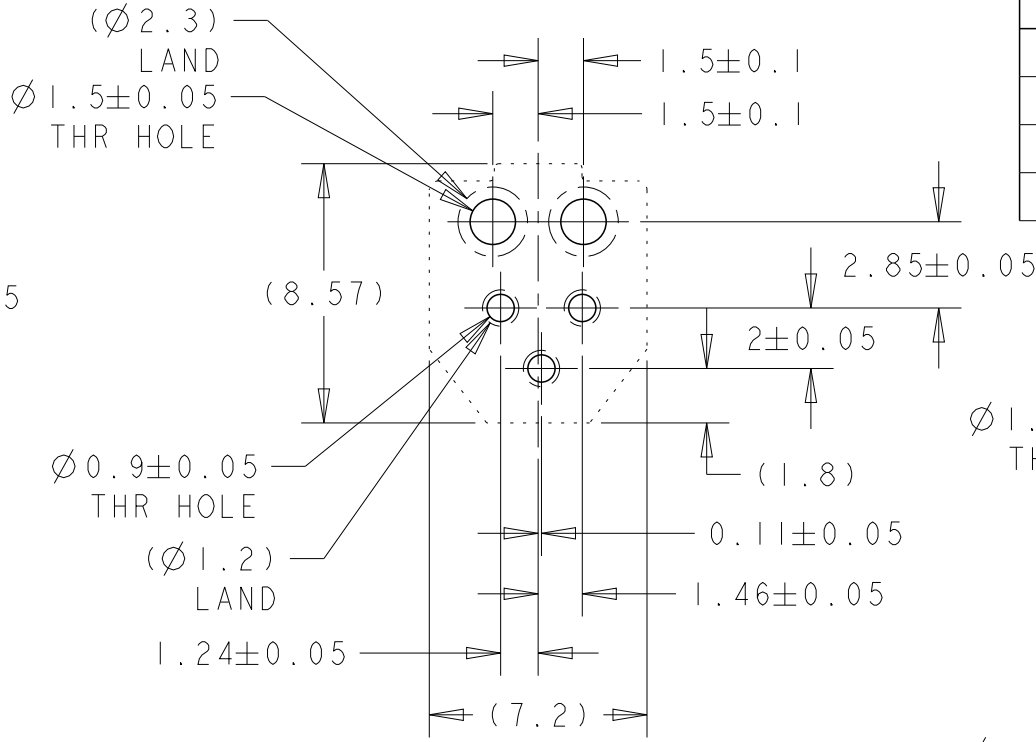


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE 13APR2026	TE Connectivity			
		CHK T.SHIMOYASU 13APR2026				
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.5 , $\pm 0.3^{\circ}$	APVD T.SHIMOYASU 13APR2026	NAME HDR V ASSY TIN TYPE DI000 SLIM, DYNAMIC			
	0-PLC $\pm$ - 1-PLC ± 0.1 2-PLC ± 0.01 3-PLC ± 0.001 4-PLC ± 0.0001 ANGLES $\pm$ -	PRODUCT SPEC 108-140257				
MATERIAL - -	FINISH - -	APPLICATION SPEC - WEIGHT -	SIZE A3	CAGE CODE 00779	DRAWING NO C-2499863	RESTRICTED TO -
CUSTOMER DRAWING			SCALE 4:1	SHEET 5 OF 7	REV B	

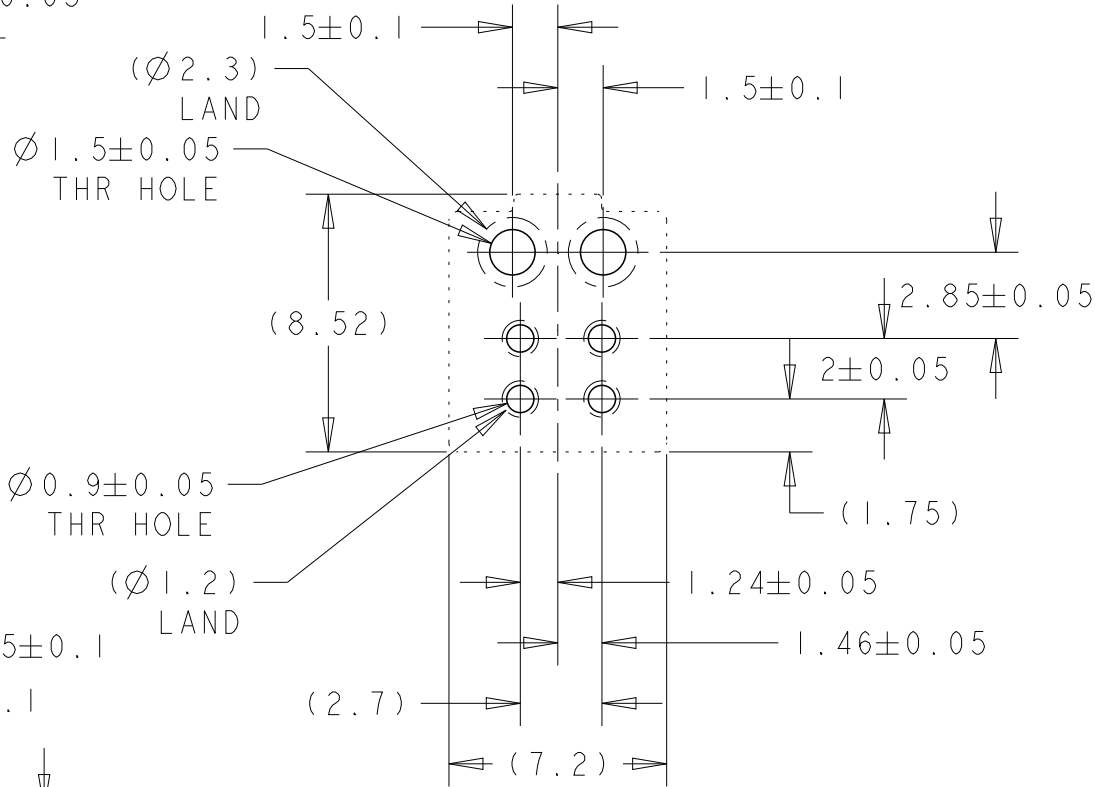
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



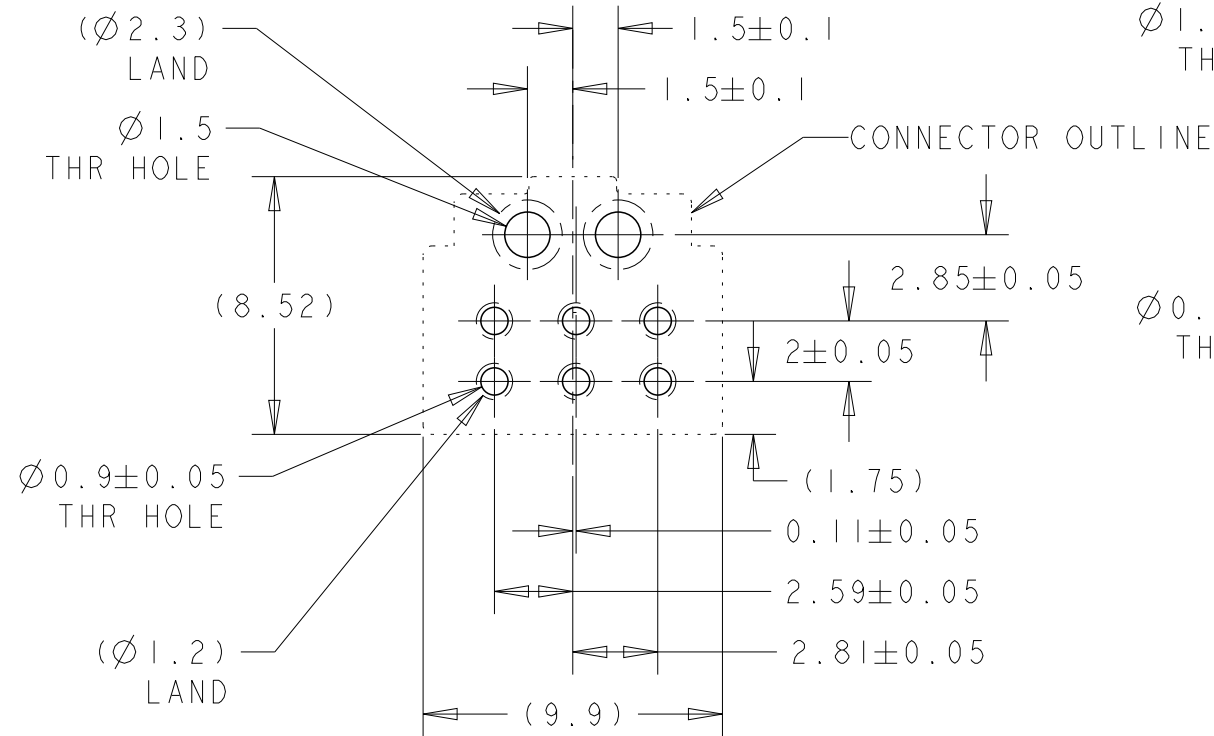
X-2499863-2:2POSN



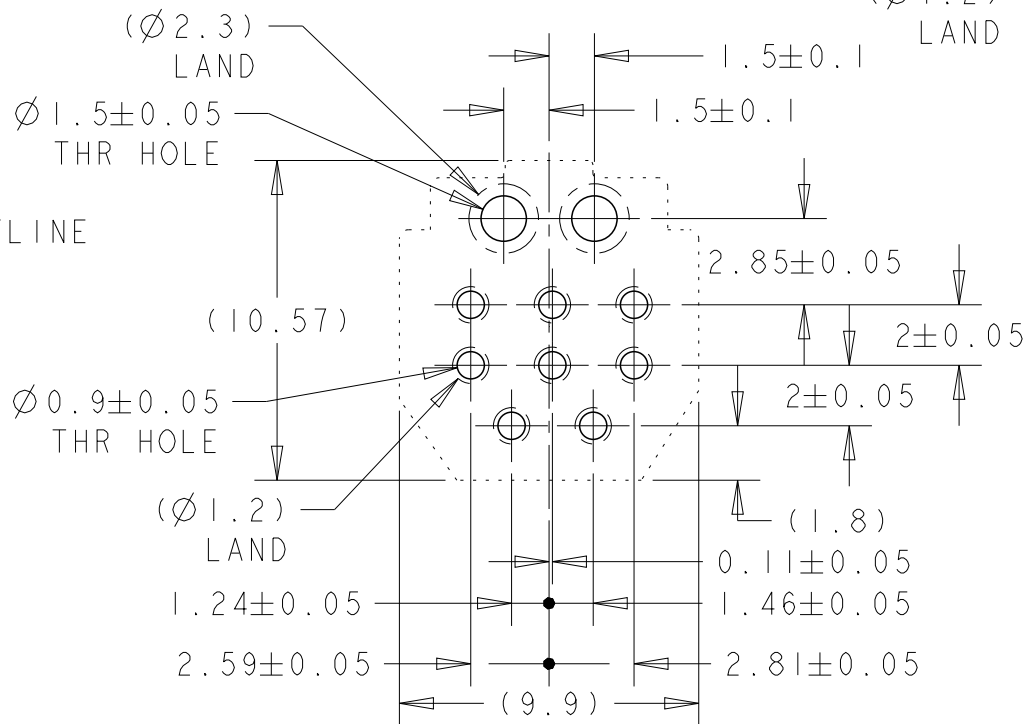
X-2499863-3:3POSN



X-2499863-4:4POSN



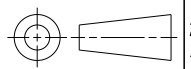
X-2499863-6:6POSN



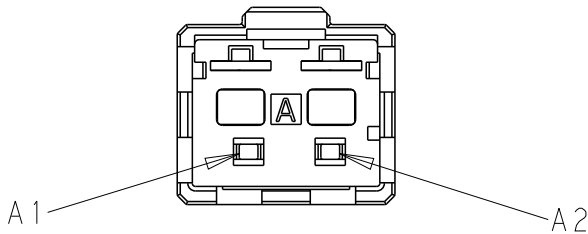
X-2499863-8:8POSN

RECOMMENDED PC BOARD HOLE PATTERN

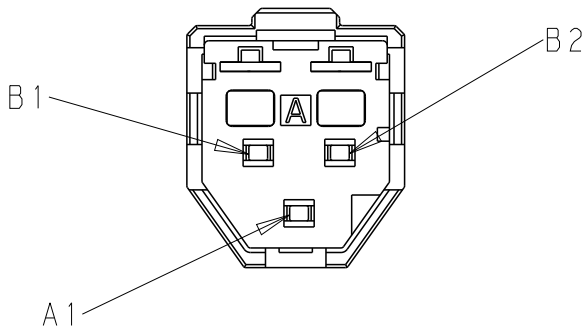
:CONNECTOR MOUNT SIDE(NOT ACCUMULATE TOLERANCE)
PC BOARD THICKNESS:1.0-1.6±0.1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE 13APR2026	 TE Connectivity		
DIMENSIONS: mm		CHK T.SHIMOYASU 13APR2026			
		APVD T.SHIMOYASU 13APR2026			
TOLERANCES UNLESS OTHERWISE SPECIFIED: ±0.5, ±0.3°		PRODUCT SPEC 108-140257			
MATERIAL -		APPLICATION SPEC -	NAME HDR V ASSY TIN TYPE D1000 SLIM, DYNAMIC		
FINISH -		WEIGHT -	SIZE A3	CAGE CODE 00779	RESTRICTED TO -
CUSTOMER DRAWING		SCALE 4:1	DRAWING NO C-2499863	SHEET 6 OF 7	REV B

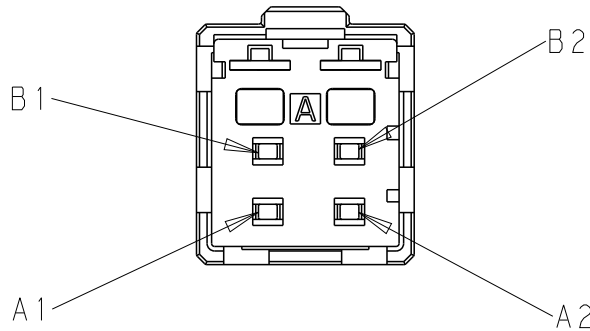
P	LTR	DESCRIPTION	DATE	DWN	APVD
	-	SEE SHEET 1	-	-	-



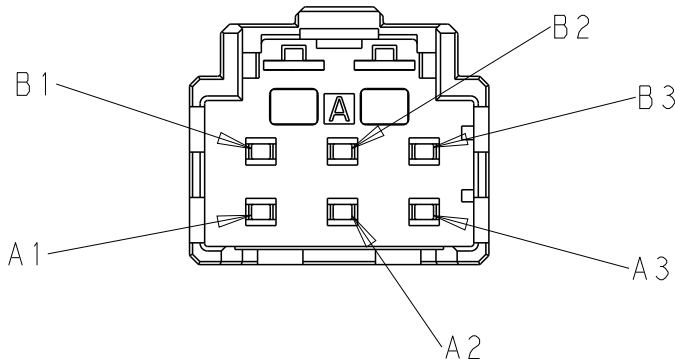
X-2499863-2: 2 POSN



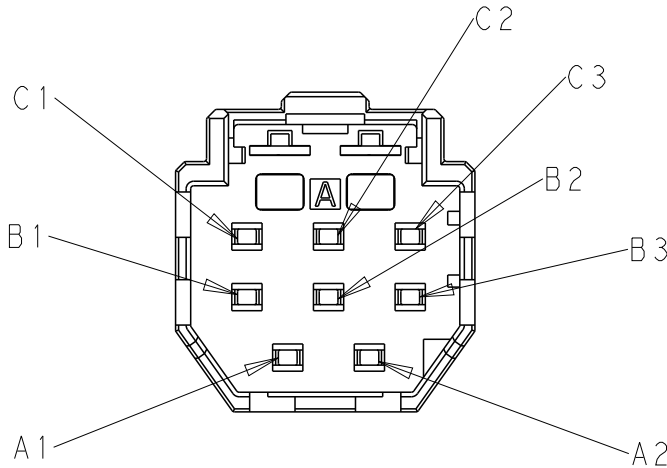
X-2499863-3: 3 POSN



X-2499863-4: 4 POSN

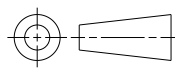


X-2499863-6: 6 POSN



X-2499863-8: 8 POSN

CURCUIT NUMBER REFERENCE

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN H.OSABE 13APR2026	 TE Connectivity NAME HDR V ASSY TIN TYPE D1000 SLIM, DYNAMIC -			
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: ± 0.5, ±0.3* 0 PLC ±- 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±0.0001 ANGLES ±-	CHK T.SHIMOYASU 13APR2026				
		APVD T.SHIMOYASU 13APR2026				
		PRODUCT SPEC 108-140257				
		APPLICATION SPEC -	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO -
		WEIGHT -	A3	00779	C-2499863	
MATERIAL - -	FINISH - -	CUSTOMER DRAWING	SCALE 4:1	SHEET 7 OF 7	REV B	