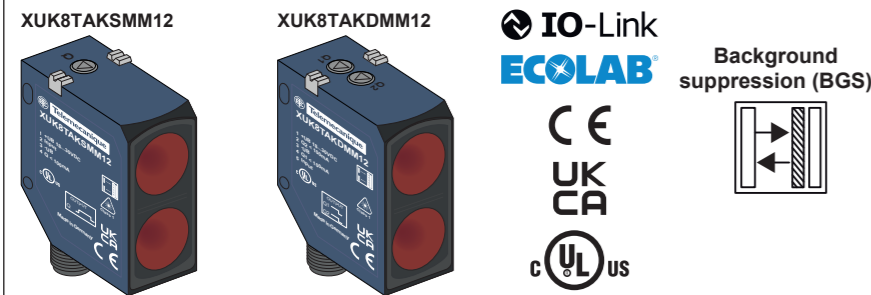


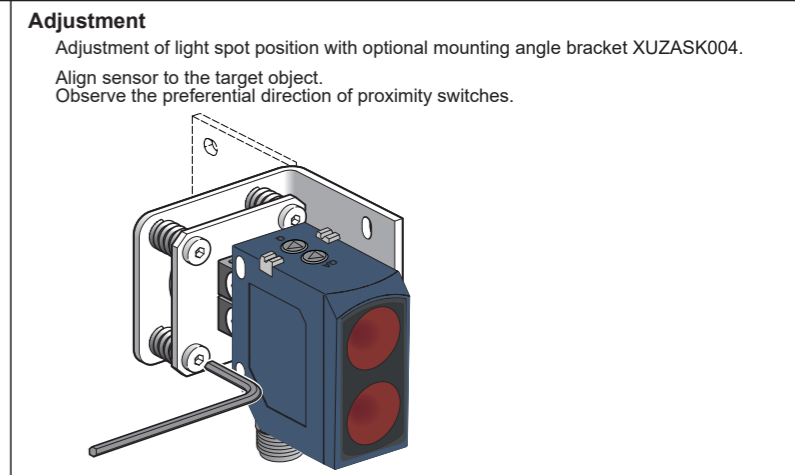
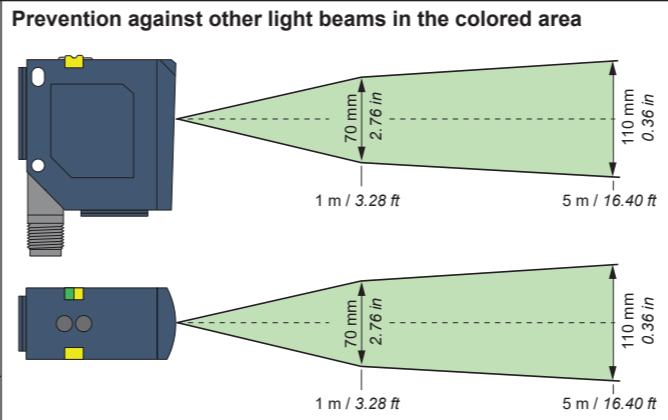
**XUK8TAKSMM12 / XUK8TAKDMM12 Diffuse distance sensor with background suppression**



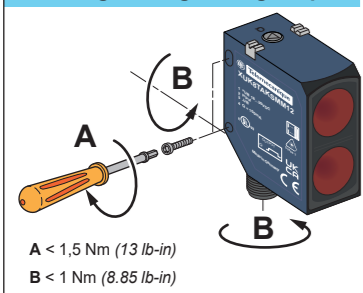
https://tesensors.com/global/en/document/EAV83774

Scan the QR-code to access this Instruction Sheet in different languages or you can download it from our website at: [www.tesensors.com](http://www.tesensors.com)

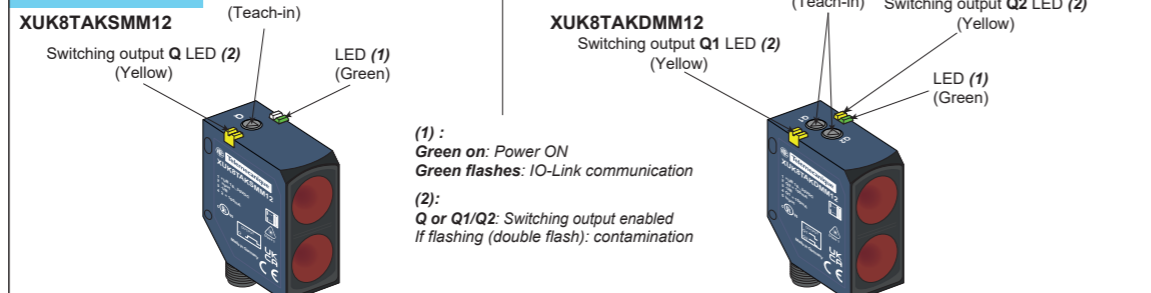
We welcome your comments about this document. You can reach us through the customer support page on your local website.



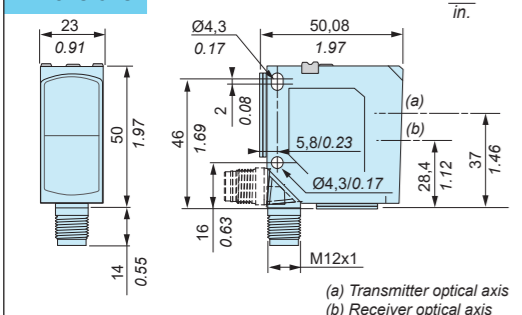
**Mounting and Tightening torques**



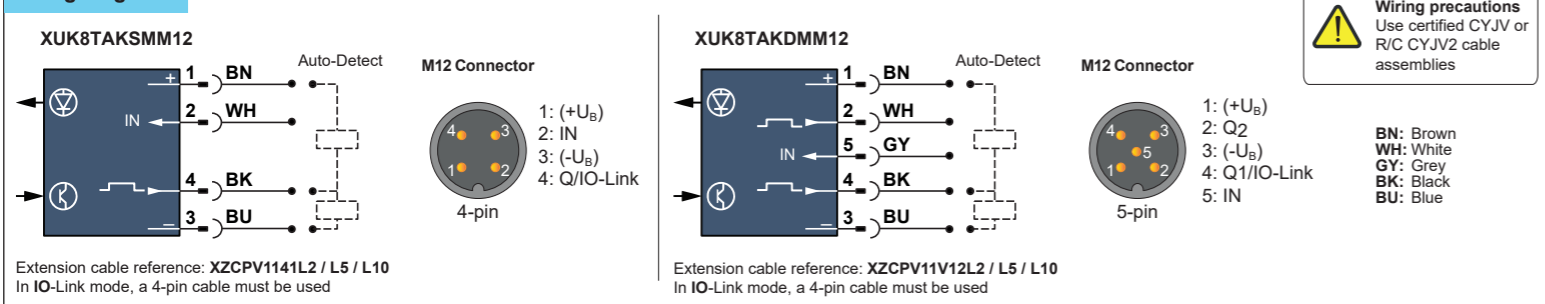
**LEDs and Setting**



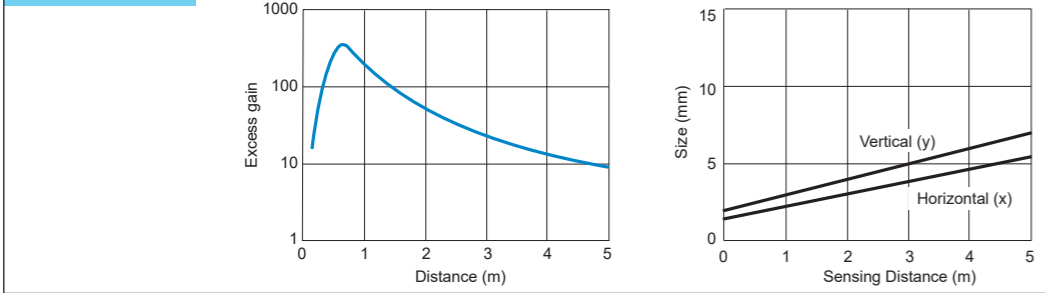
**Dimensions**



**Wiring diagrams**



**Detection curves**



**Characteristics**

Certification	CE - UKCA - cULus - Ecolab	
Sensing distance (Reference material)	White (90%)	0...5 m / 0...16.4 ft
	Grey (18%)	0...5 m / 0...16.4 ft
	Black (6%)	0,05...3 m / 0.16...9.84 ft
Setting	Teach button	
Color of detection light beam	Laser class 1, red, 655 nm	
Spot size of the light beam	see "Light beam size" curve	
Wavelength	λ = 655 nm	
	Puls duration t < 5 ns	
	Frequency f = 62,5 kHz	
	Limit of radiant power pulse Pp < 1,25 mW	
Switching output Q	XUK8TAKSMM12	Auto-Detect PNP/NPN (N.O. or N.C.) - IOLINK
	XUK8TAKDMM12	2 x Auto-Detect (Q1, Q2)
Control input IN (switching function Q): see illustration G	XUK8TAKSMM12	+U <sub>B</sub> = Teach-in
	XUK8TAKDMM12	+U <sub>B</sub> = -
	XUK8TAKSMM12	-U <sub>B</sub> =  Open = normal function
	XUK8TAKDMM12	-U <sub>B</sub> =  Open = normal function
Current consumption	≤ 60 mA	
Switching capacity	≤ 100 mA	
Switching frequency	≤ 500 Hz	
First-up delay	300 ms max.	
Response time	1,2 ms max.	
Recovery time	1,2 ms max.	
Ambient Temperature	Operating : - 20...+60 °C (-4...+140 °F) Storage : - 40...+80 °C (-40...+176 °F)	
Power Voltage	Rated operational voltage: 24 Vdc Ripple p-p 10% maximum Operating range: 18...30 Vdc (including ripple)	
Product Protection	Power supply : Reverse polarity protection Output: Short circuit protection	
Protection class		
Degree of protection	IP67 conforming to EN/IEC 60529 IP69K conforming to DIN 40050	
Vibration resistance	Frequency range: 10 Hz to 55 Hz Acceleration: 7 gn	
Shock resistance	Peak acceleration: 10 gn Duration of the pulse: 11 ms	
Material	Housing: ABS/PC, Lens: PMMA	

**IO-Link** Data sheet and IODD IO-Link on website: <https://tesensors.com/iolink>

**WARNING**  
UNINTENDED EQUIPMENT OPERATION

- Comply with the wiring and configuration instructions.
- Clean the lens regularly, taking care not to scratch it.
- Check the connections and fixings during maintenance operations.

Failure to follow these instructions can result in death, serious injury or equipment damage.

**CAUTION**  
HAZARD OF LASER RADIATION EXPOSURE

- Do not stare into the beam.
- Do not operate below - 20°C (- 4°F)
- Follow all operating instructions.

Failure to follow these instructions can result in injury or equipment damage.

CLASS 1 LASER PRODUCT (IEC 60825-1: 2014)  
Complies with 21 CFR 1040.10 and 1040.11 except for deviations pursuant to laser Notice No. 56 dated May, 2019

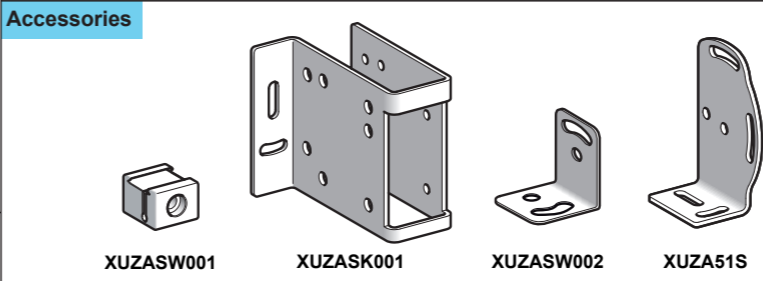
**Manufacturer :** Schneider Electric Industries SAS  
35 rue Joseph Monier  
92500 Rueil Malmaison  
France

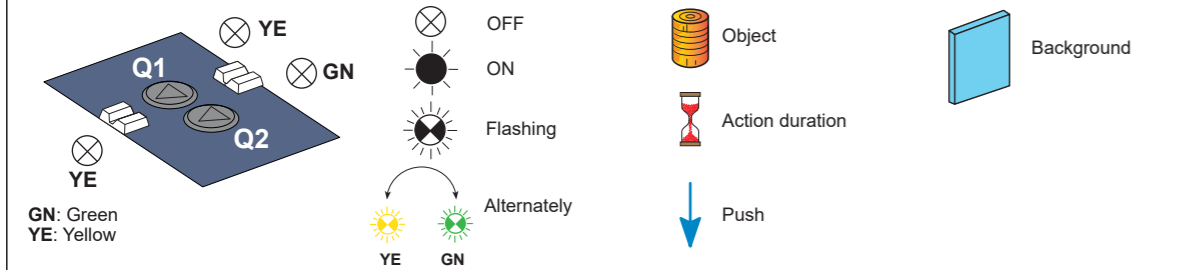
**UK Representative :** Schneider Electric Limited  
Stafford Park 5  
Telford, TF3 3BL  
United Kingdom

**EAC** Уполномоченный поставщик в Республике Казахстан:  
ТОО «Шнейдер Электрик»  
Адрес: 050010, РК, г. Алматы, пр. Достык, 38,  
Бизнес Центр «Кен Дала», 5 этаж.  
Тел.: +7 (727) 3 57 23 57  
Факс.: +7 (727) 357 24 39

**Қазақстан Республикасында ресми жеткізуші:**  
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Мекен-жайы: 050010, Қазақстан Республикасы, Алматы қ., Достық даң. 38,  
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Тел.: +7 (727) 357 23 57  
Факс.: +7 (727) 357 24 39

Electrical equipment should be installed, operated, serviced, and maintained only by qualified personnel.  
No responsibility is assumed by Schneider Electric for any consequences arising out of the use of this material.  
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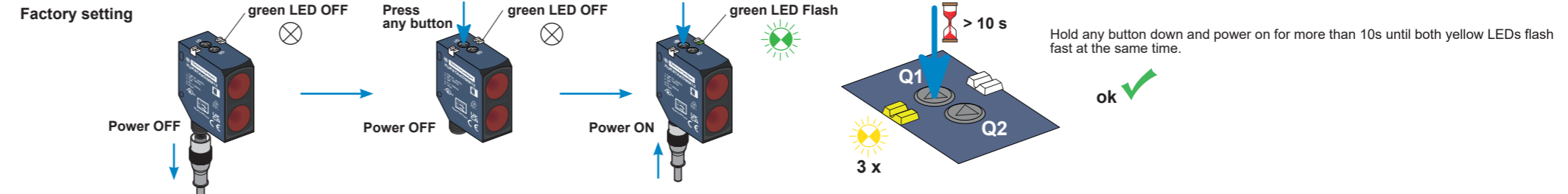
**Setting**

The sensor has 3 different Teach-in modes. The variant XUK8TAKDMM12 has two switching outputs which can be set independently of one another.  
**Standard Teach-in (STI):** is suited for nearly all applications. Setting is made on object and background (see Chapter B).  
**Object-Object Teach-in (OTI):** is suited for applications where the background cannot be taught in. Setting is made 2x on the object (see Chapter C).  
**Dynamic Teach-in (DTI):** is suited for setting the sensor in the running process (see Chapter D).

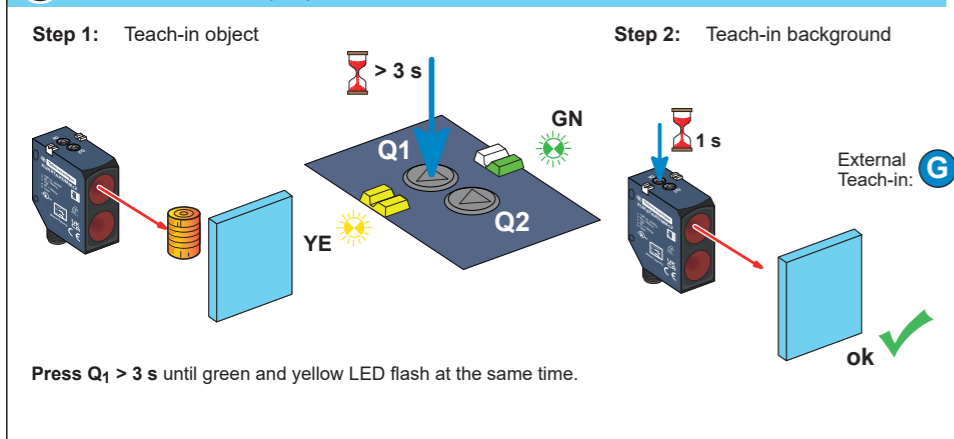
**Overview**

Function	Action Step 1 (1)	External teach	See illustration
Switching output 1	press Q <sub>1</sub> > 3 s	connect IN > 3 s	B / C / D
Switching output 2 (2)	press Q <sub>2</sub> > 3 s	connect IN > 6 s	B / C / D
N.O. / N.C. / Antivalent (NO + NC)	press Q > 10 s	connect IN > 10 s	E
Auto-Detect / NPN / PNP	press Q > 13 s	connect IN > 13 s	F

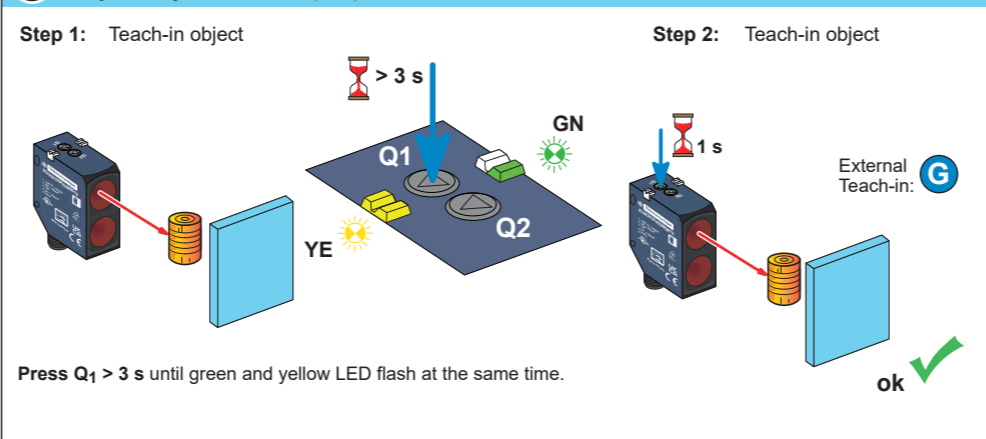
(1) Step 2: press Q<sub>1</sub> (or Q<sub>2</sub>) / connect IN > 1 s  
 (2) All XUK8TAKMM12



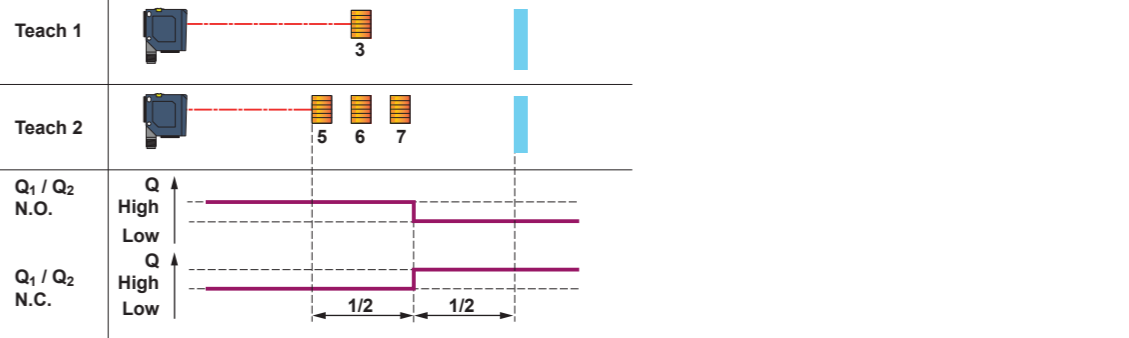
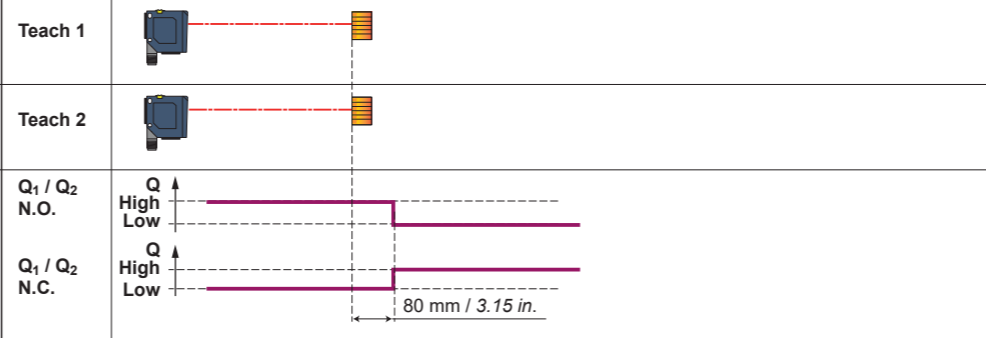
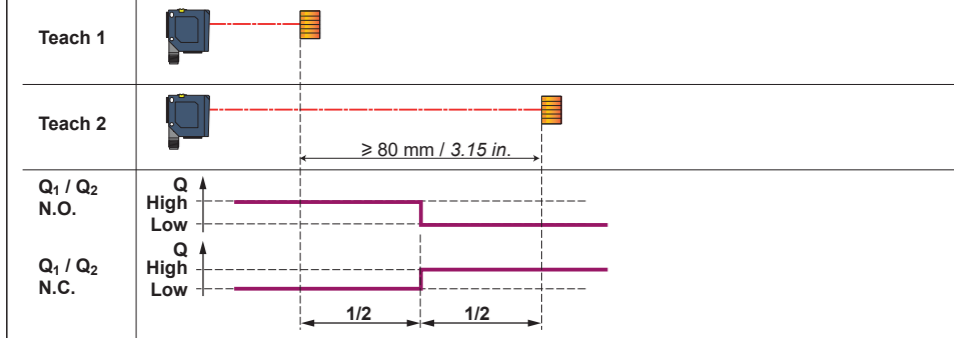
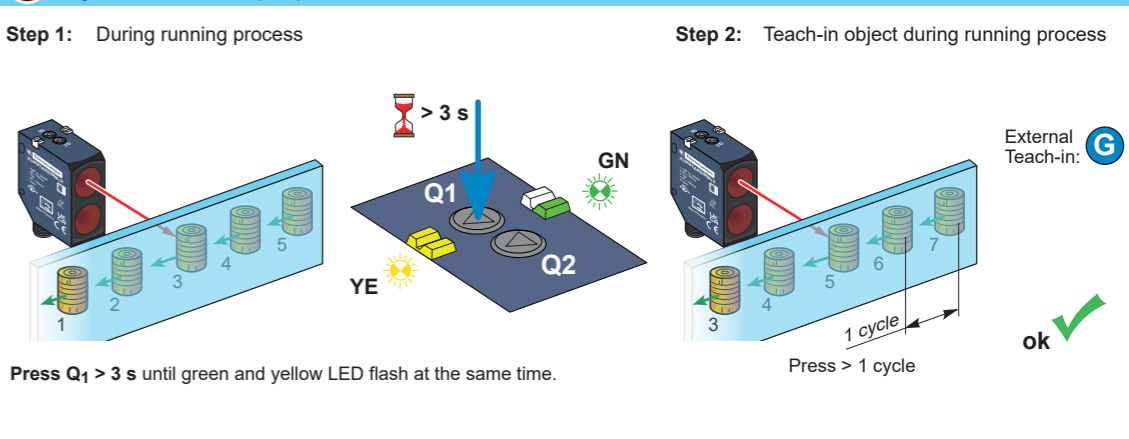
**B Standard Teach-In (STI)**



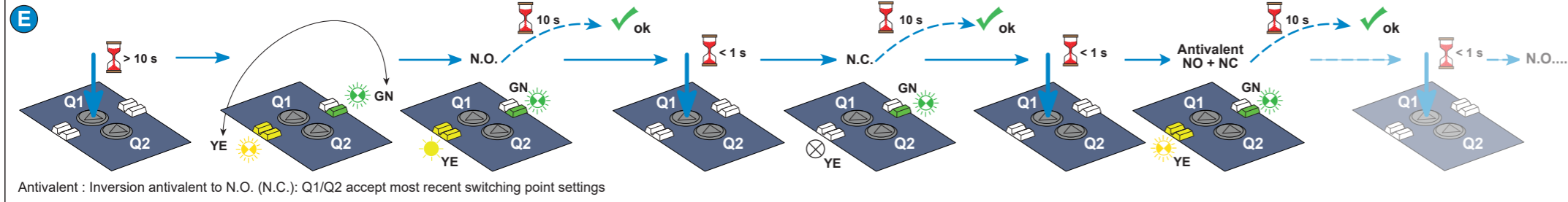
**C Object-Object Teach-In (OTI)**



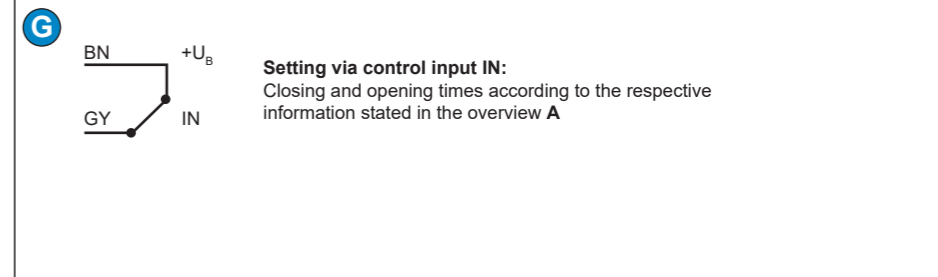
**D Dynamic Teach-In (DTI)**



**Switching N.O./N.C.**



**External Teach-In**



**Switching Auto-detect / NPN / PNP**

