

Description

The MT-GD2 family is a robust, tongue-operated (or key-operated) safety-interlock switch designed to fit at the leading edge of sliding, hinged or lift-off guards. With its dual entry slots and rotatable head, the MT-GD2 can offer eight different options for actuator entry.

The MT-GD2 features a compact housing of only 117 x 40 x 43 mm with DIN 50041 standard fixing centres and includes forced guided contacts and a tamper-resistant mechanism.

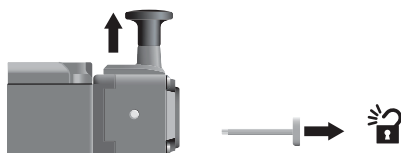
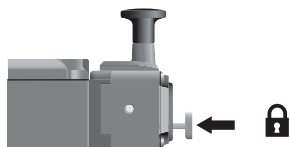
The MT-GD2 is available with a variety of contact configurations enabling it to be used as part of a system for higher-risk applications. Operation of the switch is achieved by the insertion of the specially-profiled stainless-steel actuator which should be permanently fixed to the leading edge of the guard door. An optional flexible actuator allows the MT-GD2 to operate on smaller-radius doors (≥ 60 mm) and a flat actuator gives additional mounting options, for example, on a chain.

A style incorporating a latch release mechanism allows manual retention of the actuator in the switch until the release mechanism is manually activated.

Features

- Strong and versatile, can be used in most applications
- Eight possible actuator entry points, easy to install
- Variety of contact configurations
- Snap acting MT-GD2 gives a min. break contact force of 40 N
- Optional latch release styles
- Industry standard fixing centers to DIN/EN 50041

MT-GD2 Latch Release Style



Specifications

Safety Ratings	
Standards	EN 954-1, ISO 13849-1, IEC/EN 60204-1, NFPA 79, EN 1088, ISO 14119, IEC/EN 60947-5-1, ANSI B11.19, AS 4024.1
Safety Classification	Cat. 1 Device per EN 954-1 Dual-channel interlocks suitable for Cat. 3 or 4 systems
Functional Safety Data *	B10d: $> 2 \times 10^6$ operations at min. load PFH _D : $> 3 \times 10^{-7}$ MTTFd: > 385 years Dual channel interlock may be suitable for performance levels PLe or PLd (according to ISO 13849-1:2006) and for use in SIL 2 or SIL 3 systems (according to IEC 62061) depending on application characteristics
Certifications	CE marked for all applicable directives, cULus, TÜV, and CCC

Outputs	
Safety Contacts *	Standard: 3 N.C. or 2 N.C. direct-opening action Snap acting: 2 N.C. direct-opening forced disconnection
Auxiliary Contacts	Standard: 1 N.O. or 2 N.O. Snap Acting: 2 N.O.
Thermal Current I_{th}	10 A
Rated Insulation Voltage	(U _i) 500V
Switching Current @ Voltage, Min.	5 mA @ 5V DC

Utilization Category					
A 600/AC-15	(U _e)	600V	500V	240V	120V
	(I _e)	1.2 A	1.4 A	3 A	6 A
Standard—N 600/DC-13	(U _e)	600V	500V	250V	120V
	(I _e)	0.4 A	0.55 A	1.1 A	2.2 A
Snap-Acting—A 300/AC-15	(U _e)	240V	120V		
	(I _e)	3 A	6 A		
Snap-Acting—Q 300/DC-13	(U _e)	250V	120V		
	(I _e)	0.27 A	0.55 A		

Operating Characteristics	
Break Contact Force, Min.	BBM & MBB: 12 N (2.7 lbs) BBM & Extended Flat Actuator: 32 N (7.2 lbs) Snap acting: 40 N (9.0 lbs)
Actuation Speed, Max.	160 mm (6.29 in) per sec.
Actuation Frequency, Max.	2 cycle per sec
Operating Life @ 100 mA load	1×10^6 operations

Environmental	
Enclosure Type Rating	IP 67
Operating Temperature—C (°F)	-20... +80° (-4... +176°)

Physical Characteristics	
Housing Material	Painted Zinc
Actuator Material	Stainless Steel
Weight—g (lbs)	520 (1.15)
Color	Yellow or Red

* Usable for ISO 13849-1:2006 and IEC 62061. Data other than B10d is based on:

- Usage rate of 1 op/10 mins., 24 hrs/day, 360 days/year, representing 51840 operations per year
- Mission time/Proof test interval of 38 years

* The safety contacts are described as normally closed (N.C.) i.e., with the guard closed, actuator in place (where relevant) and the machine able to be started.

Product Selection

Red Body Switches

Type	Contact			Actuator Type	Cat. No.				
	Safety	Auxiliary	Action		Conduit		Connector§		
					M20	1/2 in NPT	12-Pin M23	8-Pin Micro (M12)*	Connect to ArmorBlock Guard I/O 5-Pin Micro (M12)*
MT-GD 2	3 N.C.	1 N.O.	BBM	—	440K -MT 55002	440K -MT 55085	440K -MT 55094	—	—
				GD 2 Standard	440K -MT 55074	440K -MT 55022	440K -MT 55095	—	—
				Fully Flexible	440K -MT 55075	440K -MT 55029	440K -MT 55096	—	—
			MBB	—	440K -MT 55004	440K -MT 55088	440K -MT 55100	—	—
	2 N.C.	2 N.O.	BBM	—	440K -MT 55005	440K -MT 55086	440K -MT 55097	440K -M21BNDH	—
				GD 2 Standard	440K -MT 55076	440K -MT 55026	440K -MT 55098	—	—
				Fully Flexible	440K -MT 55077	440K -MT 55087	440K -MT 55099	—	—
			MBB	—	440K -MT 55006	440K -MT 55089	440K -MT 55101	—	—
			Snap Acting	—	—	440K -M22ANDT	440K -M22ANDL	440K -M21ANDH	440K -M2NNNDS
				Extended Flat	440K -M22AEDM	440K -M22AEDT	—	—	—
				GD 2 Standard	440K -M22ASDM	440K -M22ASDT	—	—	—
				Fully Flexible	440K -M22ABDM	440K -M22ABDT	—	—	—
MT-GD 2 Latch Release	3 N.C.	1 N.O.	BBM	—	440K -MT 55039	440K -MT 55062	440K -MT 55042	—	—
				GD 2 Standard	440K -MT 55078	440K -MT 55041	440K -MT 55070	—	—
				Fully Flexible	440K -MT 55079	440K -MT 55045	440K -MT 55103	—	—
			MBB	—	440K -MT 55082	440K -MT 55091	440K -MT 55106	—	—
	2 N.C.	2 N.O.	BBM	—	440K -MT 55063	440K -MT 55065	440K -MT 55066	440K -M21BNDH -N 5	440K -M2NNNDS -N 5
				GD 2 Standard	440K -MT 55080	440K -MT 55050	440K -MT 55104	—	—
				Fully Flexible	440K -MT 55081	440K -MT 55051	440K -MT 55052	—	—
			MBB	—	440K -MT 55083	440K -MT 55092	440K -MT 55105	440K -M21MNDH -N 5	—

§ For connector ratings see page 3-9.

* With a 5-pin micro (M12) connector, not all contacts are connected. See *Typical Wiring Diagram* on page 3-32 for wiring details.

⚡ With an 8-pin micro (M12) connector, not all contacts are connected. See *Typical Wiring Diagram* on page 3-32 for wiring details.

Yellow Body Switches

Type	Contact			Actuator Type	Cat. No.		
					Conduit	Connector§	
	Safety	Auxiliary	Action		1/2in NPT	12-Pin M23	5-Pin Micro (M12)*
MT-GD 2	2 N.C.	2 N.O.	Snap Acting	—	440K -M22ANYT	—	—
				Extended Flat	440K -M22AEYT	440K -M22AEYL	440K -M2NAEYS
—	2 N.C.	2 N.O.	MBB	—	440K -M22MNYT-N 5	—	440K -M2NNNYS -N 5

§ For connector ratings see page 3-9.

* With a 5-pin micro (M12) connector, not all contacts are connected. See *Typical Wiring Diagram* on page 3-32 for wiring details.

⚡ With an 8-pin micro (M12) connector, not all contacts are connected. See *Typical Wiring Diagram* on page 3-32 for wiring details.

Recommended Logic Interfaces

Description	Safety Outputs	Auxiliary Outputs	Terminals	Reset Type	Power Supply	Cat. Page No.	Cat. No.
Single-Function Safety Relays							
MSR127RP	3 N.O.	1 N.C.	Removable (\$crew)	Monitored Manual	24V AC/DC	5-24	440R-N23135
MSR127TP	3 N.O.	1 N.C.	Removable (\$crew)	Auto./Manual	24V AC/DC	5-24	440R-N23132
MSR126T	2 N.O.	None	Fixed	Auto./Manual	24V AC/DC	5-22	440R-N23117
MSR30RT	2 N.O. Solid State	1 N.O. Solid State	Removable	Auto./Manual or Monitored Manual	24V DC	5-16	440R-N23198
Modular Safety Relays							
MSR210P Base 2 N.C. only	2 N.O.	1 N.C. and 2 PNP Solid State	Removable	Auto./Manual or Monitored Manual	24V DC from the base unit	5-74	440R-H23176
MSR220P Input Module	—	—	Removable	—	24V DC	5-78	440R-H23178
MSR310P Base	MSR300 Series Output Modules	3 PNP Solid State	Removable	Auto./Manual Monitored Manual	24V DC	5-94	440R-W23219
MSR320P Input Module	—	2 PNP Solid State	Removable	—	24V DC from the base unit	5-98	440R-W23218

Note: For additional Safety Relays connectivity, see the Safety Relays section (page 5-8) of this catalog.
For additional Safety I/O and Safety PLC connectivity, see the Programmable Safety System section (page 5-107) of this catalog.
For application and wiring diagrams, see the Safety Applications section (page 10-1) of this catalog.

Connection Systems

Description	4-Pin Micro (M12)	5-Pin Micro (M12)	8-Pin Micro (M12)	12-Pin M23
Cordset	889D-F4AC-*	—	889D-F8AB-*	889M-F12X9AE-*
Patchcord	889D-F4ACDM-*	889R-F5ECRM-*	889D-F8ABDM-*	—
Distribution Box	898D-P4LT-DM4	—	—	—
Shorting Plug	898D-41LU-DM	—	—	—
T-Port	898D-43LY-D4	—	—	—







* Replace symbol with 2 (2 m), 5 (5 m), or 10 (10 m) for standard cable lengths.

* Replace symbol with 1 (1 m), 2 (2 m), 3 (3 m), 5 (5 m), or 10 (10 m) for standard cable lengths.

‡ Replace symbol with 4 or 8 for number of ports.

Note: For additional information, see the Safety Connection System section (page 7-1) of this catalog.

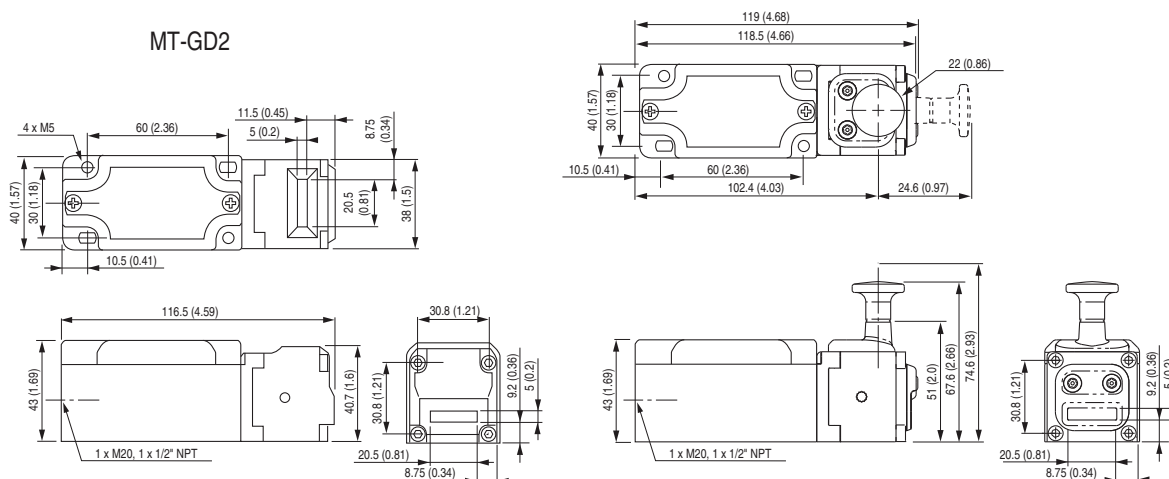
Accessories

Description	Dimensions	Cat. No.
 GD 2 Standard Actuator	3-50	440G -A27011
 GD 2 Flat Actuator	3-51	440K -A11112
 Fully Flexible Actuator	3-50	440G -A27143
 Sliding Bolt Actuator	3-55	440G -A27163
 Extended Flat Actuator	3-51	440K -A17116
 Dust Cover	3-54	440K -A17180

Approximate Dimensions—mm (inches)

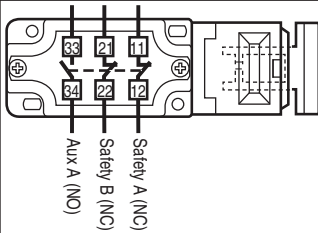
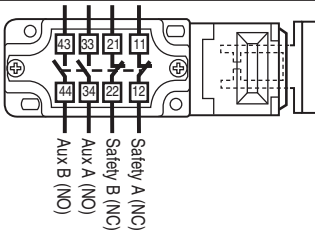
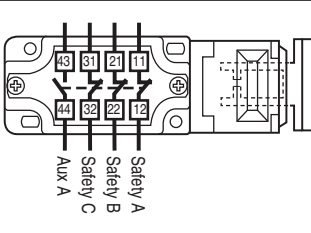
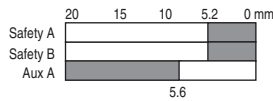
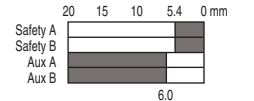
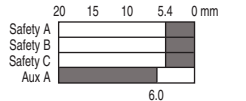

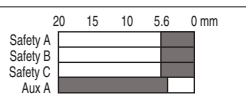
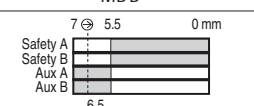
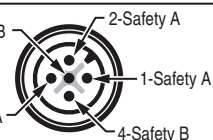
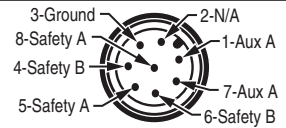
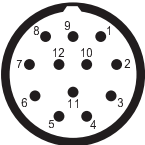
Dimensions are not intended to be used for installation purposes.

MT-GD2 Latch Release



Note: 2D, 3D and electrical drawings are available on www.ab.com.

Typical Wiring Diagrams

Description		2N.C. & 1N.O.	2N.C. & 2N.O.	3N.C. & 1N.O.
Contact Configuration				
Contact Action				
	—			
	—		—	
5-Pin Micro (M12) for Connection to ArmorBlock Guard I/O		—		—
8-Pin Micro (M12)		—		—
<div>12-Pin Cordset</div>  <div>Pins 2, 5 and 11 are not connected.</div>	1 and 3	Safety A	Safety A	Safety A
	4 and 6	Safety B	Safety B	Safety B
	7 and 8	NC	Aux A	Safety C
	9 and 10	Aux A	Aux B	Aux A
	12	Ground	Ground	Ground
8-Pin Cordset 889D-F8AB-*	Grey Red	—	Safety A	—
	Yellow Pink	—	Safety B	—
	White Blue	—	Aux A	—
	Green	—	Ground	—
	Brown	—	Not Used	—
12-Pin Cordset 889M-F12X9AE-*	Brown Blue	Safety A	Safety A	Safety A
	White Green	Safety B	Safety B	Safety B
	Yellow Grey	Not Used	Aux A	Safety C
	Pink Red	Aux A	Aux B	Aux A
	Green/Yellow	Ground	Ground	Ground

* Replace symbol with 2 (2 m), 5 (5 m) or 10 (10 m) for standard cable lengths.