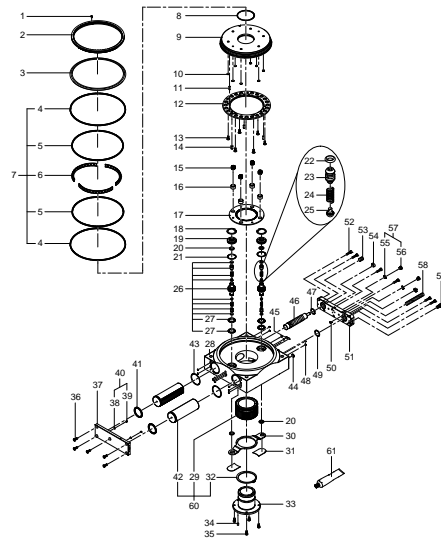


548093 DHTG-220-4-A Rotary indexing table - Series from 08-2015



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Pos.	Part no.	Type	Note	Qty.	Unit
A	736122	DHTG-220-DYNAMISCH Set of wearing parts	Spare parts: 8, 18, 20, 21, 22, 23, 24, 25, 27, 32, 41, 61 Replacing the wearing parts	1	PC
1	218261	DIN 921-M3X6-5.8 Flat Head Screw	Tightening torque 0.6 Nm / 0.4 lbf ft	1	PC
2	742855	DHTG-220 Clamping ring		1	PC
3	736126	DHTG-220 Disc seal	Not included in wearing-parts kit	1	PC
4			Not available separately, see position 7	2	PC
5			Not available separately, see position 7	2	PC
6			Not available separately, see position 7	3	PC
7	742859	DHTG-220 Bearing module		1	PC
8			Not available separately, see position A Grease using during assembly. See position 61	1	PC
9	742863	DHTG-220 Plate-1		1	PC
10			Not available separately, see position 998	8	PC
11			Not available	1	PC
12			Not available separately, see position 997	1	PC
13	253037	DIN 7991-M6X16-8.8 Countersunk screw	Tightening torque 7 Nm / 5.2 lbf ft	6	PC
14	367167	DIN 6325-8M6X16 Cylindrical pin		3	PC
15	744172	DHTG-140/-220 Compression spring		4	PC
16	744173	DHTG-140/-220 Sleeve		4	PC
17	744171	DHTG-220 Annular gear		1	PC
18	691135	F-40X1,75 Retaining ring		2	PC
19	742887	DHTG-220 Cover		2	PC
20			Not available separately, see position A Grease using during assembly. See position 61	4	PC
21			Not available separately, see position A Grease using during assembly. See position 61	2	PC
22			Not available separately, see position 26+999 Grease using during assembly. See position 61	4	PC
23	5277559	DHTG-65/90/140/220 Stop pin		4	PC
24			Not available separately, see position 26+999	4	PC
25			Not available separately, see position 26+999 Grease using during assembly. See position 61	4	PC
26	742902	DHTG-220 Bolt	Grease using during assembly. See position 61	2	PC
27			Not available separately, see position 26+999 Grease using during assembly. See position 61	4	PC
28			Not available	1	PC
29	742871	DHTG-220 Pinion		1	PC
30	742879	DHTG-220 Sheet metal		1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
31	742883	DHTG-220 Covering		2	PC
32	743294	DIN 471-82X2,5 Retaining ring		1	PC
33	742875	DHTG-220 Flange		1	PC
34	367166	DIN 6325-6M6X12 Cylindrical pin		1	PC
35	200684	ISO 4762-M6X12-10.9 Socket head screw	Tightening torque 9.9 Nm / 7.3 lbf ft	4	PC
36	744174	DIN 7991-M6X20-8.8 Countersunk screw	Tightening torque 5.9 Nm / 4.4 lbf ft	5	PC
37	5280377	DHTG-220 Plate module		1	PC
38		OK-M3 Sealing ring	Not available separately, see position 40	1	PC
39		B-M3-S9 Plug screw	Not available separately, see position 40 Tightening torque 0.5 Nm / 0.4 lbf ft	1	PC
40	30979	B-M3-S9 Blanking plug		2	PC
41			Not available separately, see position A Grease using during assembly. See position 61	2	PC
42			Not available separately, see position 60	2	PC
43			Not available separately, see position 998	2	PC
44			Not available separately, see position 998	1	PC
45			Not available separately, see position 998	4	PC
46	647721	YSRD-20-20-C Shock absorber module		1	PC
47	201028	J-26 Retaining ring		1	PC
48			Not available separately, see position 998	13	PC
49			Not available separately, see position 998	1	PC
50			Not available separately, see position 998	1	PC
51	2757666	DHTG-220 Plate module		1	PC
52		ISO 4762-M6X25-A2-70 Socket head screw	Not available Tightening torque 9.9 Nm / 7.3 lbf ft	6	PC
53			Not available separately, see position 997	1	PC
54	699257	DGSL-20 Clamping component	Tightening torque 2.5 Nm / 1.8 lbf ft	2	PC
55		OK-1/8 Sealing ring	Not available separately, see position 57	1	PC
56		DIN 908-G1/8-ST Plug screw	Not available separately, see position 57	2	PC
57	3568	B-1/8 Blanking plug		2	PC
58			Not available separately, see position 997	1	PC
59	396917	GRLA-1/8-QS-8-D Hollow bolt module	Tightening torque 5.5 Nm / 4.1 lbf ft	1	PC
60	742867	DHTG-220 Pinion module		1	PC
61	394819	LUB-E1-SILIKONFREI-20ML Lubricating grease		1	PC
99 7	555447	DADM-CK-220-3 Indexing conversion kit	Please order this position from the catalogue as an accessory.	1	PC
99 8	736118	DHTG-220-STATISCH Set of wearing parts		1	PC