

Commercial Solutions Division

# 3M™ Safety-Walk™ Slip-Resistant General Purpose Safety Yellow/Black Stripe 613

## Product Description

3M™ Safety-Walk™ Slip-Resistant General Purpose Safety Yellow/Black Stripe 613 is designed for high attention areas and consist of abrasive particles bonded by a durable polymer to a dimensionally stable plastic film. The reverse side is coated with a rubber based pressure-sensitive adhesive, covered by a removable protective liner.

Primarily for use as a high attention sign and as a durable, slip resistant surface for dry, wet, oily floors in industrial and commercial applications with intensive pedestrian or light vehicle traffic such as: corridors, production and storage rooms, ramps, stairways, ladders, footplates on machines, emergency exits.

- Product Features
- High attention design by black/yellow stripe
  - Safe, slip resistant surface
  - High durability
  - Resistant to chemicals
  - UV resistant
  - Easy to install
  - Excellent bond to most dry, clean, smooth surfaces

Product Line                      613                      Yellow/Black

Sizes      The Safety-Walk General Purpose Tapes are available in different roll width and in different pre-cut treads. Please contact your local 3M contact for further information.

Accessories      3M Primer (non exhaustive list)                      3M Safety-Walk Edge Sealer

- 3M™ Tape Primer 83                      - 3M™ Edge Sealing Compound 1103
- 3M™ Primer 94
- rubber hand roller

## Product Characteristics

These are indicative values for unprocessed products. Contact your 3M representative for a custom specification.

| Physical & Application | Property and Test Method        | Value / Result  |
|------------------------|---------------------------------|---|
|                        | Thickness (without liner)       | 1.01 mm   |
|                        | Weight (without liner)          | 730 g/m <sup>2</sup>                                  |
|                        | Resistance to UV                | good              can be used for outdoor application |
|                        | Fire behaviour                  | Classification  |
|                        | EN 13501-1: 2010                | Cfl s1  |
|                        | EU Building and Construction    |   |
|                        | EN ISO 9239-1: 2010             |   |
|                        | EN 45545-2:2013 + A1:2015 / R10 | HL2   |
|                        | EU Railway vehicles             |   |

### Slip Resistance

DIN 51130: 02.2014  
Displacement volume  
Minimum Application Temperature  
Service Temperature

### Classification

R = 13 ( $\mu \geq 0.71$ )  
V4  
+4°C  
-29°C to +66°C

The values above are the results of illustrative lab test measurements and shall not be considered as a commitment from 3M.

| Chemical Resistance |                                    |    |  |
|---------------------|------------------------------------|----|--|
|                     | Water                              | R  |  |
|                     | Soap (1% Ivory Flakes in water)    | I  | R = Recommended for non continuous immersion                           |
|                     | Detergent (1% Dreft in water)      | NR | I = Recommended for intermittent exposure only                         |
|                     | Bleach (5.25% sodium Hypochlorite) | I  | NR = Not recommended   |
|                     | 1% Sodium Hydroxide                | I  | IC = Can stand incidental contact, if thorough weekly cleaning/rinsing |
|                     | 1% Hydrochloric Acid               | R  |  |
|                     | 25% Sulfuric acid in water         | R  |  |
|                     | Isopropyl Alcohol (25%)            | I  |  |
|                     | Methyl Ethyl Ketone                | I  |  |
|                     | Mineral Spirits                    | I  |  |
|                     | Trichloroethylene                  | NR |  |
|                     | Peanut Oil                         | R  |  |
|                     | Hydraulic Fluid (Skydrol 500B)     | R  |  |
|                     | Motor Oil                          | R  |  |
|                     | Gasoline (unleaded)                | NR |  |
|                     | Diesel fuel                        | I  |  |
|                     | 50% Anti-freeze in water           | I  |  |
|                     | Windscreen washer fluid            | R  |  |
|                     | Salt Water                         | R  |  |

|                |                     |  |
|----------------|---------------------|--|
| <b>Storage</b> | Shelf life          | 5 years from the date on the original box  |
|                | Storage conditions! | +4°C to +38°C, out of sunlight, original container in clean area, humidity: 50% - 60%. |

The shelf life as defined above remains an indicative and maximum data, subject to many external and non-controllable factors. It may never be interpreted as warranty.

|                 |  |
|-----------------|--|
| <b>Disposal</b> | Post-consumer waste can be disposed of in appropriate containers and/or be incinerated. European code for waste disposal: 20.01.04 |
| <b>Origin</b>   | Made in USA with globally sourced materials.   |

**Durability** When exposed to pedestrian traffic only, the product is designed to stand at least 1 million crossings (approx. 3 years if 1,000 people walking over every day).  
Wheeled traffic will significantly reduce product life.

## Surface Preparation

Make sure surface is clean, dry, smooth and above minimum temperature of application.  
Repair or replace any damaged or broken surface.  
Remove chipped, cracked or peeled paint from surface.  
Strip waxed floors prior to washing.  
Use appropriate cleaner or solvent wipe to clean surface.

| Type of surface  | Recommended preparation                          |
|--|--|
| Bare metal, polyethylene, polypropylene  | Solvent wipe                                     |
| Painted metal, painted plastics, painted wood, gel-coated fiberglass, epoxy floors | Solvent wipe or degrease wash, rinse and let dry |
| Porous concrete  | Degrease wash, rinse and let dry                 |
| Painted concrete   | Degrease wash, rinse and let dry                 |
| Vinyl tile, marble, terrazzo, ceramic  | Strip off floor finish, wash, rinse and let dry  |
| Quarry tile  | Degrease wash, rinse and let dry                 |

## Application

Tools needed:  
rubber hand roller or rubber mallet

1. Individual pieces should be spaced a minimum of 12 mm apart and a maximum of 50 mm apart.
2. Round the corners of any pieces cut from rolls.
3. Peel protective liner back about 50 mm from one end and position piece on surface.  
Note: minimize touching (contaminating) adhesive with fingers.
4. Continue to remove liner and press firmly in place as liner is removed.
5. For small pieces, peel liner off piece. Holding piece by its edges, curve it gently with the adhesive side out. Align the middle of the piece over the middle of the target surface and press down.
6. Finally press into firm contact with surface using a rubber hand roller by starting in middle and rolling out towards edges.
7. On steps, apply 3M Safety-Walk materials 12 to 15 mm from stair edge to prevent edge curl and premature wear.

### Helpful hints for proper application

#### **Rough or smooth, porous surfaces:**

Prime coat with a 3M primer is recommended for proper adhesion.

#### **Painted surfaces:**

3M Safety-Walk materials can be applied on most painted surfaces which are in good condition and will adhere as well as the base paint. Painted surfaces must be thoroughly dry before the application.

#### **Treated and untreated wood:**

Wood surfaces must be sealed or painted before application of 3M Safety-Walk materials.

#### **Immersed surfaces:**

Do not apply 3M Safety-Walk materials on surfaces with constant water contact or moisture seepage.

#### **Grouted floors:**

Do not bridge over grouting, cracks or breaks in all surfaces. Cut into smaller pieces.

#### **Kitchen and greasy floors:**

Application of 3M Safety-Walk materials is not recommended for quarry tile in commercial kitchens (because quarry tiles are often impregnated with grease).

#### **Wet areas:**

For extra protection from excessive moisture or liquids (not constant moisture) use 3M Edge Sealer to protect the edges of 3M Safety-Walk materials against penetration of liquids.

## Priming

1. Properly clean the floor following "surface preparation" procedure.
2. Use a paint brush and paint on a thin coat of primer where the 3M Safety-Walk materials are to be applied.
3. Allow the primed area to dry thoroughly (no evidence of stickiness or tackiness) before applying 3M Safety-Walk material.

## Maintenance

Periodically inspect product application to maintain product effectiveness.

Keep free of dirt and other residue that might impair functionality.

General purpose treads should be decked-brushed regularly.

Use appropriate degreaser/cleaner as a general maintenance cleaner to keep material and surrounding surfaces free of soil and grease.

## Removal and Replacement

To remove and replace worn or torn material:

Start by pulling up old material. Use of a heat gun and a scraper will assist in this process.

After total removal of old materials, use a degreaser or solvent based cleaner to remove adhesive residues before proceeding with re-application of 3M Safety-Walk materials.

## Remarks

This bulletin provides technical information only.

### Important notice

All questions of warranty and liability relating to this product are governed by the terms and conditions of the sale, subject, where applicable, to the prevailing law.

Before using, the user must determine the suitability of the product for its required or intended use, and the user assumes all risk and liability whatsoever in connection therewith.

### Additional information

Visit the web site of your local subsidiary at [www.3M.eu/facilities.com](http://www.3M.eu/facilities.com) for getting:

- a complete product overview about materials 3M is offering



### Commercial Solutions Division

Hermeslaan 7  
1831 Diegem, Belgium

Responsible for this technical bulletin

3M Deutschland GmbH  
Carl-Schurz-Str. 1  
41453 Neuss, Germany

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