

# Compact Cylinder

Standard

$\varnothing 12, \varnothing 16$

ISO Standards (21287)

$\varnothing 20, \varnothing 25, \varnothing 32, \varnothing 40, \varnothing 50, \varnothing 63, \varnothing 80, \varnothing 100$

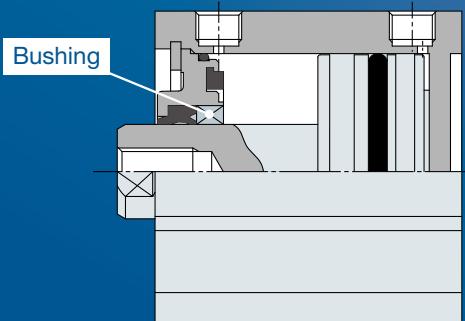
**New** Bore sizes  $\varnothing 12$  and  $\varnothing 16$  have been added to the standard type.

\* These are not subject to ISO Standards (21287).

**New** Smooth cylinder (C55Y) has been added. Made of stainless steel (-XC6) has been added. With coil scraper (-XC35) has been added. Auto switch mounting groove: T-slot type (-X1439) has been added.

## 1.8 times the anti-lateral load capacity

The allowable lateral load has been improved by changing the material of the bushing.  
(For  $\varnothing 20$ )



Increased the standard product's maximum stroke limit (to 300 mm)



Standardization of the Double rod (C55W) type, Smooth cylinder (C55Y), Simple specials, and Made-to-order options

- Change of rod end shape (-XA□)
- Heat-resistant cylinder (-10°C to 150°C) (-XB6)
- Low-speed cylinder (5 to 50 mm/s) (-XB13)
- New** ● Made of stainless steel (-XC6)
- New** ● With coil scraper (-XC35)
- New** ● Auto switch mounting groove: T-slot type (-X1439)

## C55 Series

 SMC

CAT.EUS20-302Aa-UK

# Compact Cylinder C55 Series

**New** Bore sizes  $\varnothing$  12 and  $\varnothing$  16 have been added.

\* These are not subject to ISO Standards (21287).

$\varnothing$  12, 5 mm stroke dimension



$\varnothing$  16, 5 mm stroke dimension



Small auto switches capable  
Solid state auto switch: D-M9□  
Reed auto switch: D-A9□



**New** ISO standards (21287) compliant Smooth Cylinder (C55Y series) has been added.

- Minimum operating pressure: 0.02 MPa
- Stable operation possible even at a low speed of 5 mm/s



## Series Variations

Series	Action	Bore size [mm]										Stroke [mm]	Mounting bracket	Cushion	Simple specials/ Made to Order
		12	16	20	25	32	40	50	63	80	100				
<b>New Standard C55 Series</b> 	Double acting, Single rod	●	●	—	—	—	—	—	—	—	—	5 to 100	Through-hole/Both ends tapped common (Standard)	—	—
<b>ISO standards (21287) Single rod C55 Series</b> 	Double acting, Single rod	—	—	●	●	●	●	●	●	●	●	$\varnothing$ 20 to $\varnothing$ 63: 5 to 300 $\varnothing$ 80, $\varnothing$ 100: 10 to 300	Through-hole/Both ends tapped common (Standard) Foot bracket Rod flange Head flange Single clevis	—	Change of rod end shape (-XA□) Heat-resistant cylinder (-10°C to 150°C) (-XB6) Low-speed cylinder (5 to 50 mm/s) (-XB13) Made of stainless steel (-XC6) With coil scraper (-XC35) Auto switch mounting groove: T-slot type (-X1439)
<b>ISO standards (21287) Double rod C55W Series</b> 	Double acting, Double rod	—	—	●	●	●	●	●	●	●	●	$\varnothing$ 20 to $\varnothing$ 63: 5 to 150 $\varnothing$ 80, $\varnothing$ 100: 10 to 125	Through-hole/Both ends tapped common (Standard) Foot bracket Flange	Rubber bumper on both ends	Heat-resistant cylinder (-10°C to 150 °C) (-XB6) Made of stainless steel (-XC6)
<b>New ISO standards (21287) Single rod Smooth cylinder C55Y Series</b> 	Double acting, Single rod	—	—	●	●	●	●	●	●	●	●	$\varnothing$ 20 to $\varnothing$ 63: 5 to 150 $\varnothing$ 80, $\varnothing$ 100: 10 to 125	Through-hole/Both ends tapped common (Standard) Foot bracket Rod flange Head flange Single clevis	—	—

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### ■ ISO standards (21287)/C55W Double acting, Double rod ( $\varnothing$ 20 to $\varnothing$ 100)

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### ■ ISO standards (21287)/C55 Double acting, Single rod ( $\varnothing$ 20 to $\varnothing$ 100)

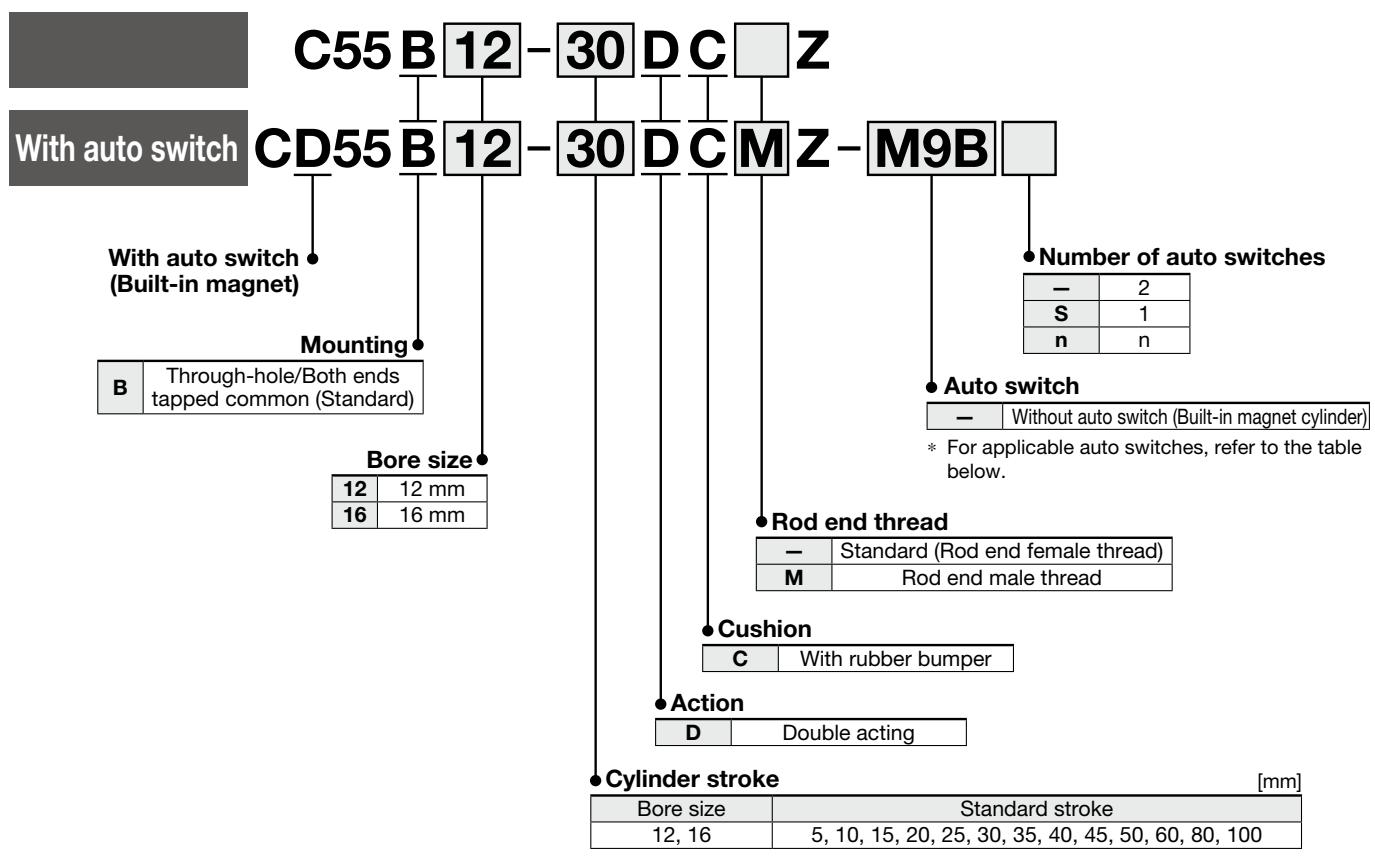
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### ■ ISO standards (21287)/C55Y Double acting, Single rod ( $\varnothing$ 25 to $\varnothing$ 100)

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# Compact Cylinder Double Acting, Single Rod **C55 Series** Ø 12, Ø 16

## How to Order



\* Intermediate strokes are available in 1 mm increments by using an exclusive body. ➔ p. 0-3

## Applicable Auto Switches / Refer to the Web Catalogue for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length [m]	Pre-wired connector	Applicable load				
					DC	AC	Perpendicular	In-line							
<b>Solid state auto switch</b>	—	Grommet	Yes	3-wire (NPN)	24 V	—	5 V, 12 V	—	<b>M9NV</b>	<b>M9N</b>	● ● ● ○ — ○	○	IC circuit		
				3-wire (PNP)			12 V		<b>M9PV</b>	<b>M9P</b>	● ● ● ○ — ○	○	—		
				2-wire					<b>M9BV</b>	<b>M9B</b>	● ● ● ○ — ○	○	—		
	Diagnostic indication (2-colour indicator)			3-wire (NPN)			5 V, 12 V		<b>M9NWV</b>	<b>M9NW</b>	● ● ● ○ — ○	○	IC circuit		
				3-wire (PNP)			12 V		<b>M9PWV</b>	<b>M9PW</b>	● ● ● ○ — ○	○	—		
				2-wire					<b>M9BWV</b>	<b>M9BW</b>	● ● ● ○ — ○	○	—		
	Water-resistant (2-colour indicator)			3-wire (NPN)			5 V, 12 V		<b>M9NAV<sup>*1</sup></b>	<b>M9NA<sup>*1</sup></b>	○ ○ ● ○ — ○	○	IC circuit		
				3-wire (PNP)			12 V		<b>M9PAV<sup>*1</sup></b>	<b>M9PA<sup>*1</sup></b>	○ ○ ● ○ — ○	○	—		
				2-wire			12 V		<b>M9BAV<sup>*1</sup></b>	<b>M9BA<sup>*1</sup></b>	○ ○ ● ○ — ○	○	—		
<b>Reed auto switch</b>	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	<b>A96V</b>	<b>A96</b>	● — ● — — —	—	IC circuit			
				2-wire	24 V	12 V	100 V	<b>A93V<sup>*2</sup></b>	<b>A93</b>	● ● ● ● — —	—	Relay, PLC			
			No	2-wire		5 V, 12 V	100 V or less	<b>A90V</b>	<b>A90</b>	● — ● — — —	—	IC circuit			

\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

\*2 The 1 m lead wire is only applicable to the D-A93.

Lead wire length symbols: 0.5 m ..... Nil (Example) M9NW  
1 m ..... M (Example) M9NW<sup>M</sup>  
3 m ..... L (Example) M9NW<sup>L</sup>  
5 m ..... Z (Example) M9NW<sup>Z</sup>

\* Solid state auto switches marked with a “○” are produced upon receipt of order.

\* Since there are other applicable auto switches than listed above, refer to the Web Catalogue for details.

\* Auto switches are shipped together with the product but do not come assembled.

# C55 Series



## Theoretical Output



(N)

Bore size [mm]	Operating direction	Operating pressure [MPa]		
		0.3	0.5	0.7
12	IN	25	42	59
	OUT	34	57	79
16	IN	45	75	106
	OUT	60	101	141

## Moisture Control Tube IDK Series



When operating an actuator with a small bore size and a short stroke at a high frequency, dew condensation (water droplets) may occur inside the piping depending on the conditions. Simply connecting the moisture control tube to the actuator will prevent dew condensation from occurring. For details, refer to the **Web Catalogue**.

## Specifications

Type	Pneumatic (Non-lube)
Action	Double acting, Single rod
Fluid	Air
Proof pressure	1.5 MPa
Maximum operating pressure	1.0 MPa
Minimum operating pressure	0.07 MPa
Ambient and fluid temperature	Without an auto switch magnet: -10 to 70 °C (No freezing) With an auto switch magnet: -10 to 60 °C (No freezing)
Lubrication	Not required (Non-lube)
Piston speed	50 to 500 mm/s
Cushion	Rubber bumper on both ends
Stroke length tolerance*1	+1.0 0 mm

\*1 Stroke length tolerance does not include the amount of bumper change.

## Manufacture of Intermediate Stroke

Description	Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke
Part no.	Refer to "How to Order" for the standard model no. (page 0-2)
Stroke range	6 to 99 mm
Example	Part no.: C55B16-47DCZ Makes 47 stroke tube

## ⚠ Precautions

Be sure to read this before handling the products. For safety instructions as well as actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smc.eu>

## Weights

### Without an Auto Switch Magnet

Bore size [mm]	Stroke [mm]												
	5	10	15	20	25	30	35	40	45	50	60	80	100
12	43	50	57	63	70	77	83	90	97	103	117	143	170
16	55	64	72	80	89	97	105	114	122	131	147	181	214

### With an Auto Switch Magnet

Bore size [mm]	Stroke [mm]												
	5	10	15	20	25	30	35	40	45	50	60	80	100
12	44	51	57	64	71	77	84	91	97	104	117	144	171
16	56	65	73	82	90	98	107	115	123	132	148	182	215

### Additional Weight

Bore size [mm]		12	16
Rod end male thread	Male thread	2	4
	Nut	1	2

Calculation: Example) CD55B12-20DCMZ

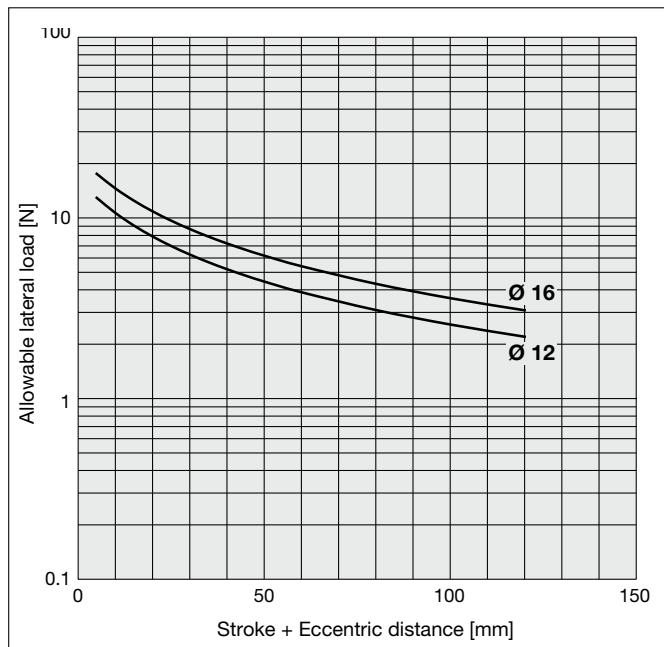
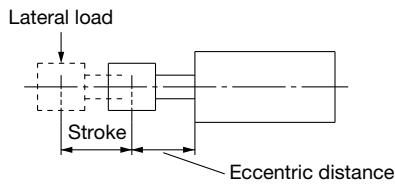
●Basic mass : CD55B12-20DCZ 64 g

●Additional mass: Rod end male thread ..... 3 g

67 g

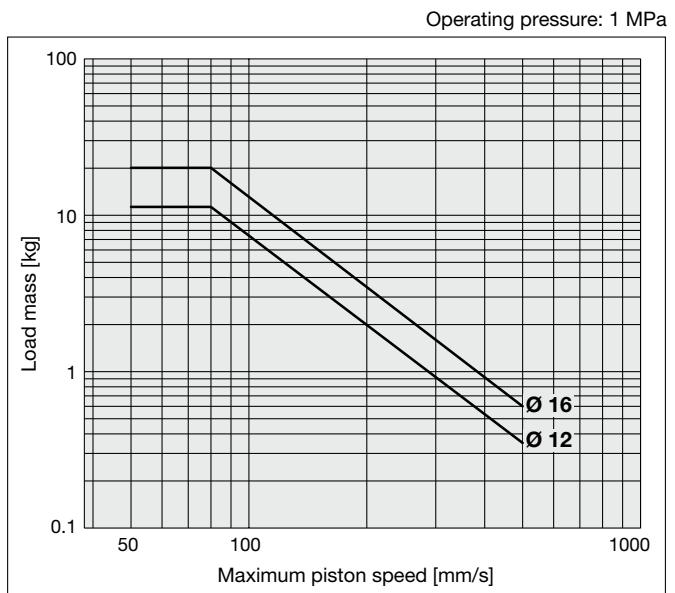
## Allowable Lateral Load

Make sure to operate strictly within the allowable lateral load range to the rod end.  
Operation outside of this range may result in shorter service life or damage to the device.



## Allowable Kinetic Energy

Make sure to operate strictly within the allowable range of the load mass and maximum speed.  
Operation outside of this range may cause excessive impact, which may result in the damage to the device.



\* For details about model selection, refer to "Model Selection" in the **Web Catalogue**.

# C55 Series

## Mounting Bolt

Through hole type mounting bolts are available.

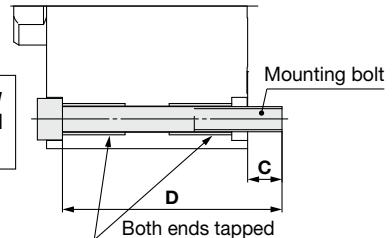
Refer to the following for ordering procedures.

Order the actual number of bolts that will be used.

**Example) CQ-M4X45L 4 pcs.**

- \* When using the through-hole mounting bolts for bore sizes 12 and 16 mm, be sure to use the supplied flat washers.
- \* Mounting bolts are not available when the stroke is over 30 mm. Secure the cylinder with both ends of the cylinder tube tapped or prepare mounting bolts separately.

Type: Hexagon socket head cap screw  
Material: Chromium molybdenum steel  
Surface treatment: Zinc chromated



## Mounting Bolt for C55

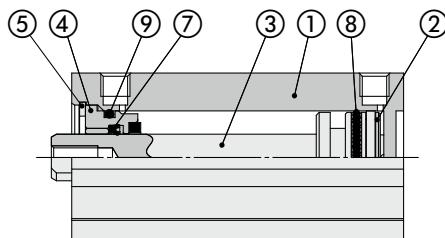
Model	C	D	Mounting bolt part no.
<b>C□55B12-5DCZ</b>	6.5	35	CQ-M3 x 35L
<b>-10DCZ</b>		40	x 40L
<b>-15DCZ</b>		45	x 45L
<b>-20DCZ</b>		50	x 50L
<b>-25DCZ</b>		55	x 55L
<b>-30DCZ</b>		60	x 60L
<b>-35DCZ</b>			
<b>-40DCZ</b>			
<b>-45DCZ</b>			
<b>-50DCZ</b>			
<b>-60DCZ</b>	6.5	35	CQ-M3 x 35L
<b>-80DCZ</b>		40	x 40L
<b>-100DCZ</b>		45	x 45L
<b>C□55B16-5DCZ</b>		50	x 50L
<b>-10DCZ</b>		55	x 55L
<b>-15DCZ</b>		60	x 60L
<b>-35DCZ</b>			
<b>-40DCZ</b>			
<b>-45DCZ</b>			
<b>-50DCZ</b>			
<b>-60DCZ</b>	6.5		
<b>-80DCZ</b>			
<b>-100DCZ</b>			

Use the both ends tapped provided on the cylinder tube to secure the cylinder.

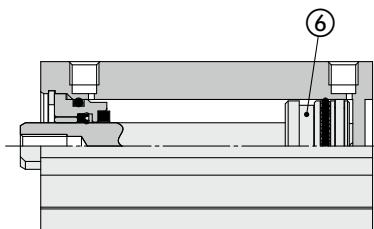
Use the OA screw provided on the cylinder tube to secure the cylinder.

## Replacement Parts

**Ø 12, Ø 16**



**With auto switch (Built in magnet)**



### Component Parts

No.	Description	Material	Note
1	<b>Cylinder tube</b>	Aluminum alloy	Hard anodized
2	<b>Piston</b>	Aluminum alloy	
3	<b>Piston rod</b>	Stainless steel	Hard chrome plating
4	<b>Collar</b>	Aluminum alloy	Anodized
5	<b>Retaining ring</b>	Carbon tool steel	Phosphate coated
6	<b>Magnet</b>	—	
7	<b>Rod seal</b>	NBR	
8	<b>Piston seal</b>	NBR	
9	<b>Tube gasket</b>	NBR	

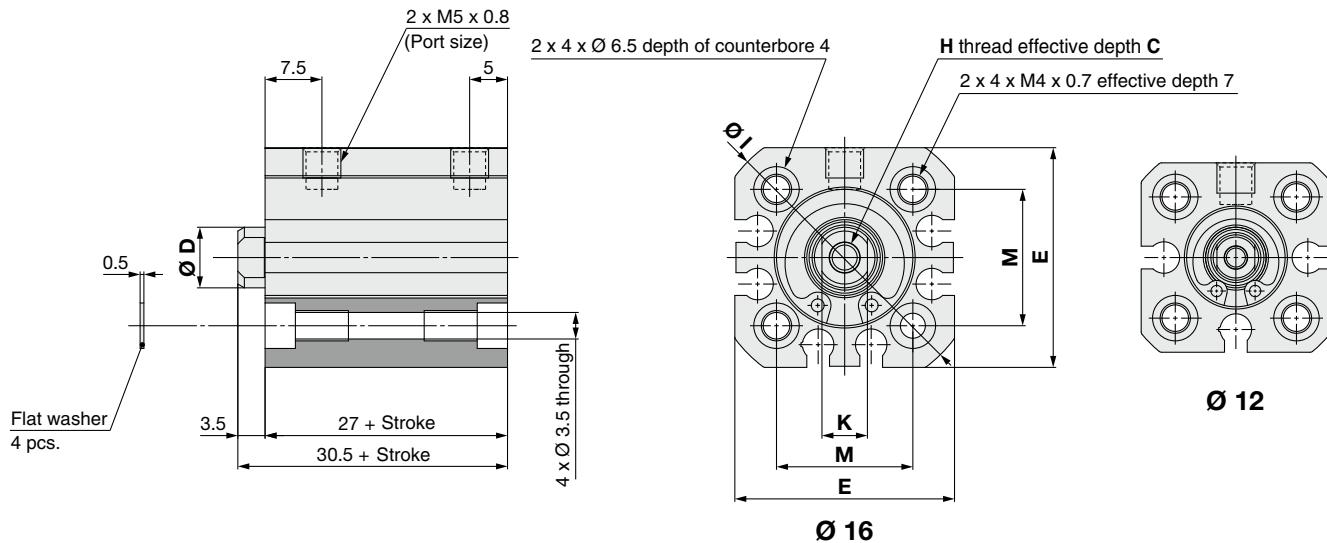
### Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents
12	CQSB12-PS	Kits include items ⑦, ⑧, ⑨ from the table.
16	CQSB16-PS	

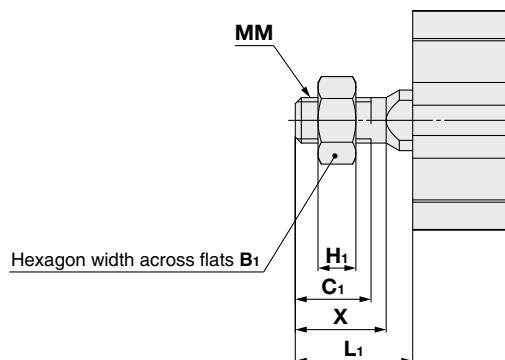
\* Seal kits consist of items ⑦, ⑧ and ⑨, and can be ordered by using the seal kit number corresponding to each bore size.

# C55 Series

## Dimensions (With and without auto switch are the same size)



**M: Male rod end**



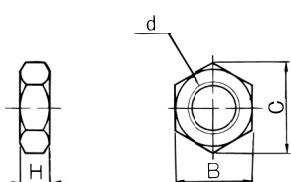
### Standard Type

Bore size	<b>C</b>	<b>D</b>	<b>E</b>	<b>H</b>	<b>I</b>	<b>K</b>	<b>M</b>	[mm]
<b>12</b>	6	6	25	M3 x 0.5	32	5	16	
<b>16</b>	8	8	29	M4 x 0.7	36	6	18	

### Male Rod End

Bore size	<b>B<sub>1</sub></b>	<b>C<sub>1</sub></b>	<b>H<sub>1</sub></b>	<b>L<sub>1</sub></b>	<b>MM</b>	<b>X</b>	[mm]
<b>12</b>	8	9	4	14	M5 x 0.8	10.5	
<b>16</b>	10	10	5	15.5	M6 x 1	12	

### Rod End Nut



Bore size	Part no.	<b>d</b>	<b>H</b>	<b>B</b>	<b>C</b>	Weight [g]	[mm]
<b>12</b>	NTJ-015C	M5 x 0.8	4	8	9.2	1	
<b>16</b>	NT-015A	M6 x 1	5	10	11.5	2	



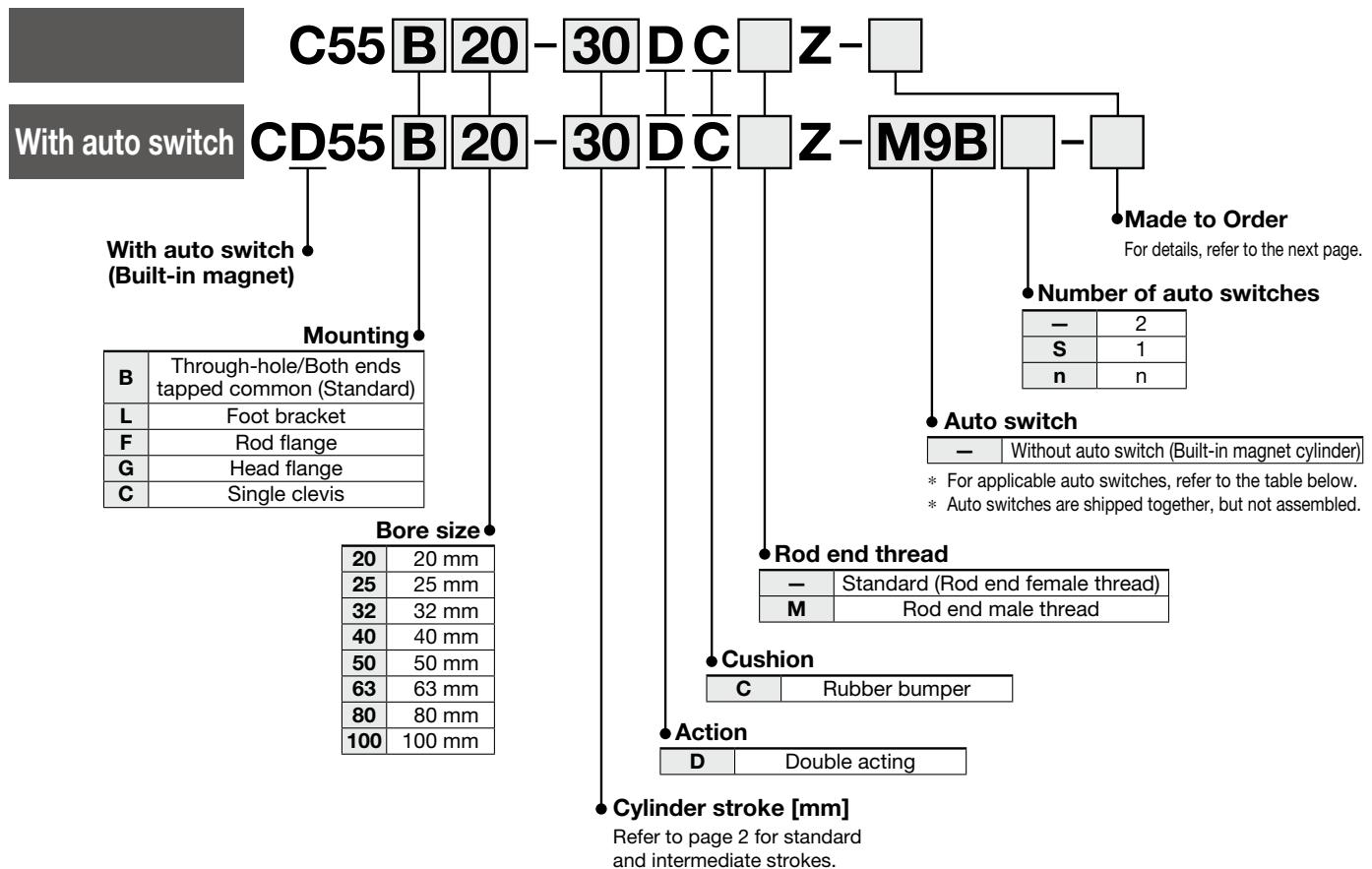
# Compact Cylinder

## Double Acting, Single Rod

# C55 Series

Ø 20, Ø 25, Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100

### How to Order



### Applicable Auto Switches / Refer to the Web Catalogue for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length [m]	Pre-wired connector	Applicable load				
					DC	AC	Perpendicular	In-line							
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	M9NV	M9N	● ● ● ○ — ○	○	IC circuit			
				3-wire (PNP)				M9PV	M9P	● ● ○ ○ — ○	○	IC circuit			
				2-wire				M9BV	M9B	● ● ○ ○ — ○	○	—			
	Diagnostic indication (2-colour indicator)			3-wire (NPN)	24 V	5 V, 12 V		M9NWV	M9NW	● ● ○ ○ — ○	○	IC circuit			
				3-wire (PNP)				M9PWV	M9PW	● ● ○ ○ — ○	○	IC circuit			
				2-wire				M9BWV	M9BW	● ● ○ ○ — ○	○	—			
	Water-resistant (2-colour indicator)			3-wire (NPN)	24 V	5 V, 12 V		M9NAV <sup>*1</sup>	M9NA <sup>*1</sup>	○ ○ ○ ○ — ○	○	IC circuit			
				3-wire (PNP)				M9PAV <sup>*1</sup>	M9PA <sup>*1</sup>	○ ○ ○ ○ — ○	○	IC circuit			
				2-wire				M9BAV <sup>*1</sup>	M9BA <sup>*1</sup>	○ ○ ○ ○ — ○	○	—			
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	A96V	A96	● ● ● ○ — ○	○	IC circuit			
				2-wire	24 V	12 V 100 V 5 V, 12 V 100 V or less		A93V	A93	● ● ○ ○ — ○	○ <sup>*2</sup>	—			
				2-wire				A90V	A90	● ● ○ ○ — ○	○ <sup>*2</sup>	IC circuit			
			No	2-wire								Relay, PLC			

\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

\*2 The load voltage used is 24 VDC.

Lead wire length symbols: 0.5 m ..... — (Example) M9NW  
1 m ..... M (Example) M9NWLM  
3 m ..... L (Example) M9NWNL  
5 m ..... Z (Example) M9NWZ

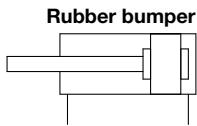
\* Auto switches marked with a "○" are produced upon receipt of order.

\* Since there are other applicable auto switches than listed above, refer to the Web Catalogue for details.

\* Auto switches are shipped together with the product but do not come assembled.



### Symbol



### Made to Order

(For details, refer to p. 20, 21.)

Symbol	Specifications
-XA□	Change of rod end shape
-XB6	Heat-resistant cylinder (-10 to 150°C)
-XB13	Low-speed cylinder (5 to 50 mm/s)
-XC6	Piston rod/Retaining ring/Rod end nut material: Stainless steel
-XC35	With coil scraper
-X1439	Auto switch mounting groove: T-slot type

### Mounting Bracket Part No.

Bore size [mm]	Foot bracket	Flange	Single clevis
20	C55-L020	C55-F020	C55-C020
25	C55-L025	C55-F025	C55-C025
32	C55-L032	C55-F032	C55-C032
40	C55-L040	C55-F040	C55-C040
50	C55-L050	C55-F050	C55-C050
63	C55-L063	C55-F063	C55-C063
80	C55-L080	C55-F080	C55-C080
100	C55-L100	C55-F100	C55-C100

\* Foot bracket part number contains two foot brackets.

\* Mounting bolts are also included with bracket.



## Specifications

Type	Pneumatic (Non-lube)	
Action	Double acting, Single rod	
Fluid	Air	
Proof pressure	1.5 MPa	
Maximum operating pressure	1.0 MPa	
Minimum operating pressure	0.05 MPa (Ø 20 to Ø 63), 0.03 MPa (Ø 80, Ø 100)	
Ambient and fluid temperature	Without auto switch: -10 to 70 °C (No freezing) With auto switch: -10 to 60 °C (No freezing)	
Cushion	Rubber bumper on both ends	
Stroke length tolerance*1	+1.0 mm (−1.4 mm)	
Piston speed	Ø 20 to Ø 63	50 to 500 mm/s
	Ø 80, Ø 100	50 to 300 mm/s

\*1 Stroke length tolerance does not include the amount of bumper change.

The value in parentheses applies for over 150 mm stroke with Ø 25 to Ø 63, and over 125 mm stroke with Ø 100.

## Standard Strokes

Bore size [mm]	Standard stroke [mm]
20 to 63	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 80, 100, 125, 150, 175, 200, 250, 300
80, 100	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 80, 100, 125, 150, 175, 200, 250, 300

## Manufacture of Intermediate Stroke

Description	Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke
Part no.	Refer to "How to Order" for the standard model no. (page 1)
Stroke range	6 to 299 mm
Example	Part no.: C55B32-47DCZ Makes 47 stroke tube

## Weights

### Without an Auto Switch Magnet

Unit: g

Bore size [mm]	Operating direction	Operating pressure [MPa]			Stroke [mm]																			
		0.3	0.5	0.7	5	10	15	20	25	30	35	40	45	50	60	80	100	125	150	175	200	250	300	
20	IN	71	118	165	111	124	137	149	162	175	188	201	214	227	252	304	355	419	484	561	626	755	884	
	OUT	94	157	220	151	166	181	197	212	228	243	259	274	290	321	382	444	521	599	697	774	929	1085	
25	IN	113	189	264	250	272	294	317	339	361	383	405	427	449	493	581	670	780	890	1031	1141	1362	1582	
	OUT	147	245	344	309	333	357	381	405	429	453	477	501	525	574	670	766	886	1006	1169	1289	1530	1770	
32	IN	181	302	422	483	519	556	593	629	666	702	739	776	812	885	1032	1178	1362	1545	1797	1999	2366	2732	
	OUT	241	402	563	655	695	735	775	814	854	894	934	973	1013	1093	1251	1410	1609	1808	2064	2262	2660	3057	
40	IN	317	528	739	—	1178	1240	1298	1357	1415	1474	1533	1591	1650	1767	2001	2236	2529	2929	3219	3511	4095	4679	
	OUT	377	628	880	2067	2107	2140	2214	2288	2362	2435	2509	2583	2730	3025	3320	3688	4109	4478	4846	5584	6321		
50	IN	495	825	1150	—	1993	2067	2140	2214	2288	2362	2435	2509	2583	2730	3025	3320	3688	4109	4478	4846	5584	6321	
	OUT	589	982	1370	2067	2107	2140	2214	2288	2362	2435	2509	2583	2730	3025	3320	3688	4109	4478	4846	5584	6321		
63	IN	841	1400	1960	—	1993	2067	2140	2214	2288	2362	2435	2509	2583	2730	3025	3320	3688	4109	4478	4846	5584	6321	
	OUT	935	1560	2180	2067	2107	2140	2214	2288	2362	2435	2509	2583	2730	3025	3320	3688	4109	4478	4846	5584	6321		
80	IN	1360	2270	3180	—	1202	1263	1322	1381	1439	1498	1556	1615	1674	1791	2025	2260	2553	2953	3243	3535	4119	4703	
	OUT	1510	2520	3520	2102	2126	2176	2249	2323	2397	2471	2544	2618	2765	3060	3355	3724	4144	4513	4882	5619	6357		
100	IN	2208	3682	5154	—	2028	2102	2176	2249	2323	2397	2471	2544	2618	2765	3060	3355	3724	4144	4513	4882	5619	6357	
	OUT	2360	3930	5500	2102	2126	2176	2249	2323	2397	2471	2544	2618	2765	3060	3355	3724	4144	4513	4882	5619	6357		

### With an Auto Switch Magnet

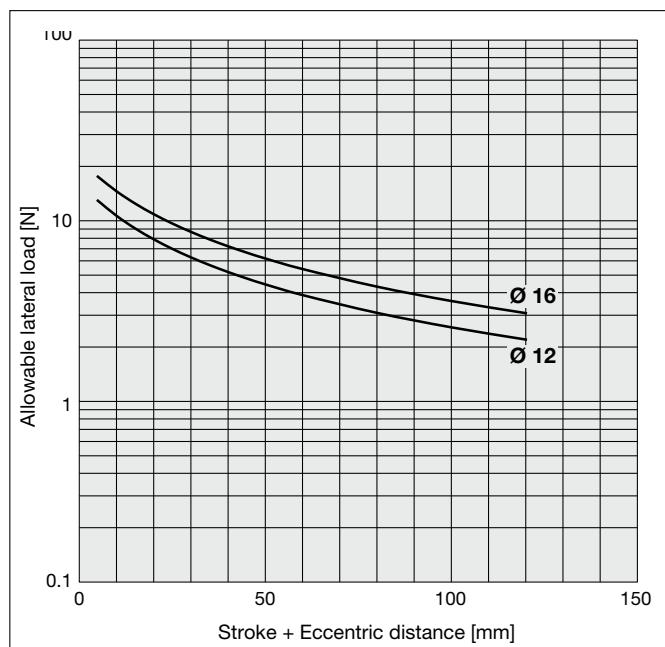
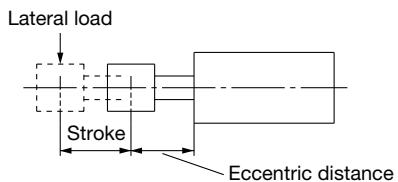
Unit: g

Bore size [mm]	Operating direction	Stroke [mm]																		
		5	10	15	20	25	30	35	40	45	50	60	80	100	125	150	175	200	250	300
20	IN	116	129	142	155	167	180	193	206	219	232	257	309	360	425	489	567	631	760	889
	OUT	157	172	188	203	219	234	250	265	280	296	327	389	450	528	605	703	781	936	1091
25	IN	262	284	306	328	350	372	394	416	438	461	505	593	681	791	902	1042	1152	1373	1594
	OUT	321	345	369	393	418	442	466	490	514	538	586	682	778	899	1019	1182	1302	1558	1798
32	IN	497	533	570	607	643	680	717	753	790	826	900	1046	1193	1376	1559	1811	2013	2380	2746
	OUT	678	718	757	797	837	877	916	956	996	1036	1115	1274	1433	1632	1830	2086	2285	2682	3080
40	IN	1202	1263	1322	1381	1439	1498	1556	1615	1674	1791	2025	2260	2553	2953	3243	3535	4119	4703	
	OUT	2028	2102	2176	2249	2323	2397	2471	2544	2618	2765	3060	3355	3724	4144	4513	4882	5619	6357	
50	IN	157	172	188	203	219	234	250	265	280	296	327	389	450	528	605	703	781	936	1091
	OUT	268	290	312	338	364	390	416	442	468	494	520	588	656	724	792	860	928	996	1064
63	IN	278	300	322	348	374	400	426	452	478	504	530	598	666	734	802	870	938	1006	1074
	OUT	348	370	392	418	444	470	496	522	548	574	600	668	736	804	872	940	1008	1076	1144
80	IN	348	370	392	418	444	470	496	522	548	574	600	668	736	804	872	940	1008	1076	1144
	OUT	428	450	472	498	524	550	576	602	628	654	680	748	816	884	952	1020	1088	1156	1224
100	IN	428	450	472	498	524	550	576	602	628	654	680	748	816	884	952	1020	1088	1156	1224
	OUT	508	530	552	578															

# C55 Series

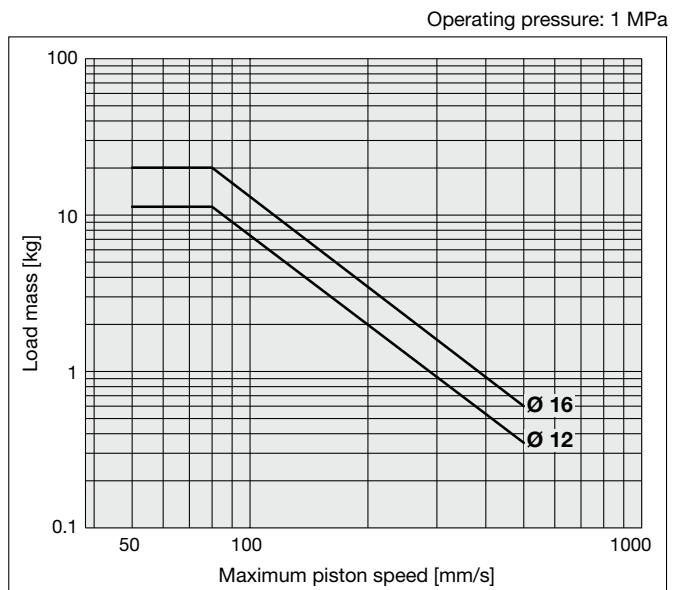
## Allowable Lateral Load

Make sure to operate strictly within the allowable lateral load range to the rod end. Operation outside of this range may result in shorter service life or damage to the device.



## Allowable Kinetic Energy

Make sure to operate strictly within the allowable range of the load mass and maximum speed. Operation outside of this range may cause excessive impact, which may result in the damage to the device.



\* For details about model selection, refer to "Model Selection" in the **Web Catalogue**.

## Mounting Bolt

Through hole type mounting bolts are available.

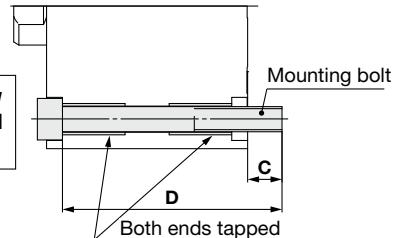
Refer to the following for ordering procedures.

Order the actual number of bolts that will be used.

**Example) CQ-M4X45L 4 pcs.**

- \* When using the through-hole mounting bolts for bore sizes 20 to 63 mm, be sure to use the supplied flat washers.
- \* Mounting bolts are not available when the stroke is over 100 mm (or 50 mm with bore sizes Ø 20 and Ø 25). Secure the cylinder with both ends of the cylinder tube tapped or prepare mounting bolts separately.

Type: Hexagon socket head cap screw  
Material: Chromium molybdenum steel  
Surface treatment: Zinc chromated



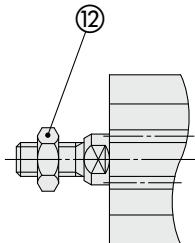
## Mounting Bolt for C55

Model	C	D	Mounting bolt part no.	Model	C	D	Mounting bolt part no.	Model	C	D	Mounting bolt part no.
<b>C□55B20-5DCZ</b>	7.2	45	CQ-M4X45L	<b>C□55B40-5DCZ</b>	9	55	CQ-M5X55L	<b>C□55B80-10DCZ</b>	11	70	CQ-M8X70L
-10DCZ		50	X50L	-10DCZ		60	X60L	-15DCZ		75	X75L
-15DCZ		55	X55L	-15DCZ		65	X65L	-20DCZ		80	X80L
-20DCZ		60	X60L	-20DCZ		70	X70L	-25DCZ		85	X85L
-25DCZ		65	X65L	-25DCZ		75	X75L	-30DCZ		90	X90L
-30DCZ		70	X70L	-30DCZ		80	X80L	-35DCZ		95	X95L
-35DCZ		75	X75L	-35DCZ		85	X85L	-40DCZ		100	X100L
-40DCZ		80	X80L	-40DCZ		90	X90L	-45DCZ		105	X105L
-45DCZ		85	X85L	-45DCZ		95	X95L	-50DCZ		110	X110L
-50DCZ		90	X90L	-50DCZ		100	X100L	-60DCZ		120	X120L
<b>C□55B25-5DCZ</b>	10.2	50	CQ-M4X50L	-60DCZ		110	X110L	-80DCZ		140	X140L
-10DCZ		55	X55L	-80DCZ		130	X130L	-100DCZ		160	X160L
-15DCZ		60	X60L	-100DCZ		150	X150L	<b>C□55B100-10DCZ</b>	13	85	CQ-M8X85L
-20DCZ		65	X65L	<b>C□55B50-5DCZ</b>	8.4	55	CQ-M6X55L	-15DCZ		90	X90L
-25DCZ		70	X70L	-10DCZ		60	X60L	-20DCZ		95	X95L
-30DCZ		75	X75L	-15DCZ		65	X65L	-25DCZ		100	X100L
-35DCZ		80	X80L	-20DCZ		70	X70L	-30DCZ		105	X105L
-40DCZ		85	X85L	-25DCZ		75	X75L	-35DCZ		110	X110L
-45DCZ		90	X90L	-30DCZ		80	X80L	-40DCZ		115	X115L
-50DCZ		95	X95L	-35DCZ		85	X85L	-45DCZ		120	X120L
<b>C□55B32-5DCZ</b>	10	55	CQ-M5X55L	-40DCZ		90	X90L	-50DCZ		125	X125L
-10DCZ		60	X60L	-45DCZ		95	X95L	-60DCZ		135	X135L
-15DCZ		65	X65L	-50DCZ		100	X100L	-80DCZ		155	X155L
-20DCZ		70	X70L	-60DCZ		110	X110L	-100DCZ		175	X175L
-25DCZ		75	X75L	-80DCZ		130	X130L				
-30DCZ		80	X80L	-100DCZ		150	X150L				
-35DCZ		85	X85L	<b>C□55B63-5DCZ</b>	9.4	60	CQ-M6X60L				
-40DCZ		90	X90L	-10DCZ		65	X65L				
-45DCZ		95	X95L	-15DCZ		70	X70L				
-50DCZ		100	X100L	-20DCZ		75	X75L				
-60DCZ		110	X110L	-25DCZ		80	X80L				
-80DCZ		130	X130L	-30DCZ		85	X85L				
-100DCZ		150	X150L	-35DCZ		90	X90L				
			-40DCZ	95	X95L						
			-45DCZ	100	X100L						
			-50DCZ	105	X105L						
			-60DCZ	115	X115L						
			-80DCZ	135	X135L						
			-100DCZ	155	X155L						

# C55 Series

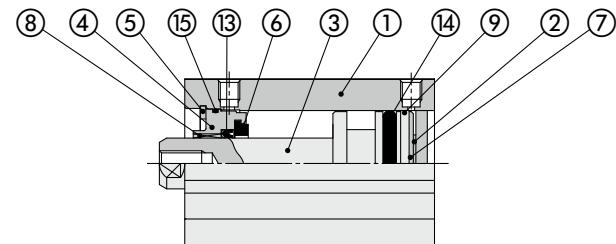
## Construction

**Ø 20, Ø 25**

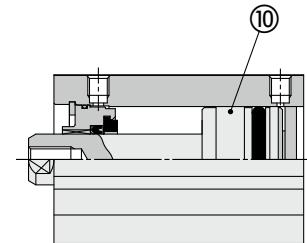


M: Male rod end

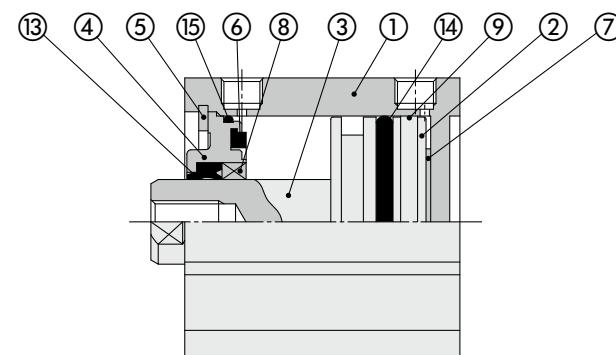
**Ø 32 to Ø 100**



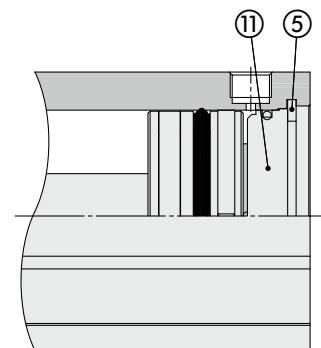
With auto switch (Built-in magnet)



With auto switch (Built-in magnet)



**175 mm stroke or more  
(150 mm stroke or more for Ø 80 and Ø 100)**



## Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminium alloy	Hard Anodised
2	Piston	Aluminium alloy	
3	Piston rod	Stainless steel	Ø 20, Ø 25 Hard chrome plating
		Carbon steel	Ø 32 to Ø 100 Hard chrome plating
4	Collar	Aluminium alloy	Ø 20 to Ø 40 Anodised
		Aluminium alloy casted	Ø 50 to Ø 100 Painted after chromated
5	Retaining ring	Carbon tool steel	Phosphate coated
6	Bumper A	Urethane	
7	Bumper B	Urethane	
8	Bushing	Bearing alloy	
9	Wear ring	Resin	
10	Magnet	—	
11	Bottom plate	Aluminium alloy	Anodised
12	Rod end nut	Carbon steel	Zinc chromated
13	Rod seal	NBR	
14	Piston seal	NBR	
15	Tube gasket	NBR	

## Replacement Parts/Seal Kit

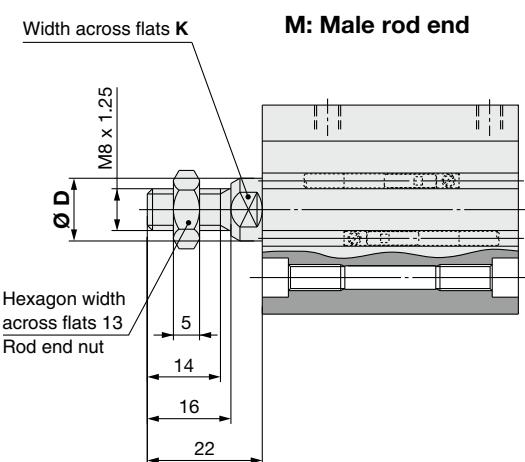
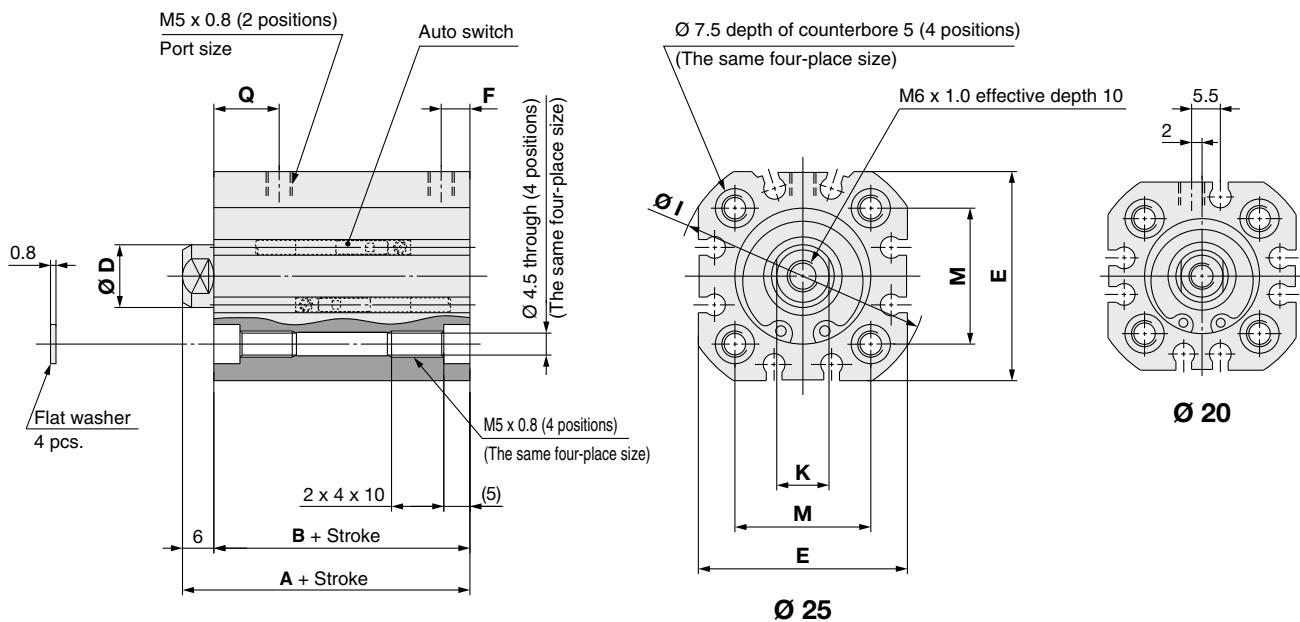
Bore size [mm]	Kit no.	Contents
20	CQ2B20-PS	
25	CQ2B25-PS	
32	CQ2B32-PS	
40	CQ2B40-PS	
50	CQ2B50-PS	
63	CQ2B63-PS	
80	CQ2B80-PS	
100	CQ2B100-PS	

Kits include items (13), (14), (15) from the table.

\* Seal kits consist of items (13), (14) and (15), and can be ordered by using the seal kit number corresponding to each bore size.

**Dimensions (With and without auto switch are the same size)**

**Ø 20, Ø 25**



**Standard Type**

Bore size [mm]	150 mm stroke or less				Over 150 mm stroke				D	E	I	K	M	[mm]
	A	B	F	Q	A	B	F	Q						
<b>20</b>	43	37	5.5	10.5	47	41	8	8	10	36	43	8	22	
<b>25</b>	45	39	5.5	10.5	50	44	9	9	12	40	48	10	26	

\* Be sure to use the supplied flat washer when installing the cylinder with a through hole.

\* Cylinder housing dimensions (B+stroke) for over 150 mm stroke differ from those dictated by ISO 21287.

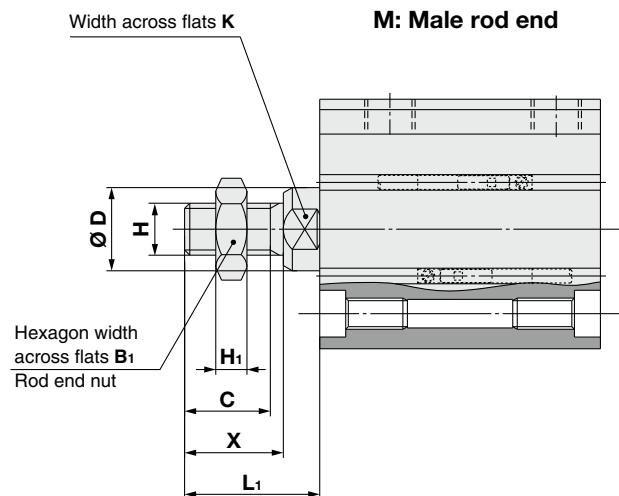
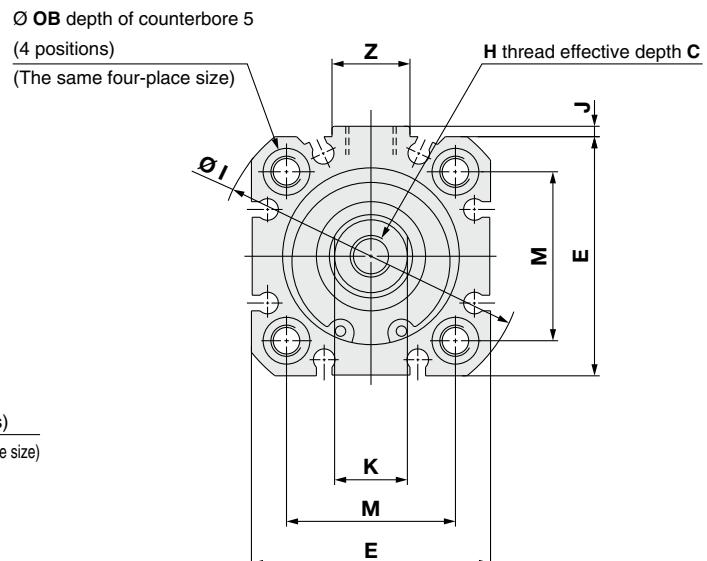
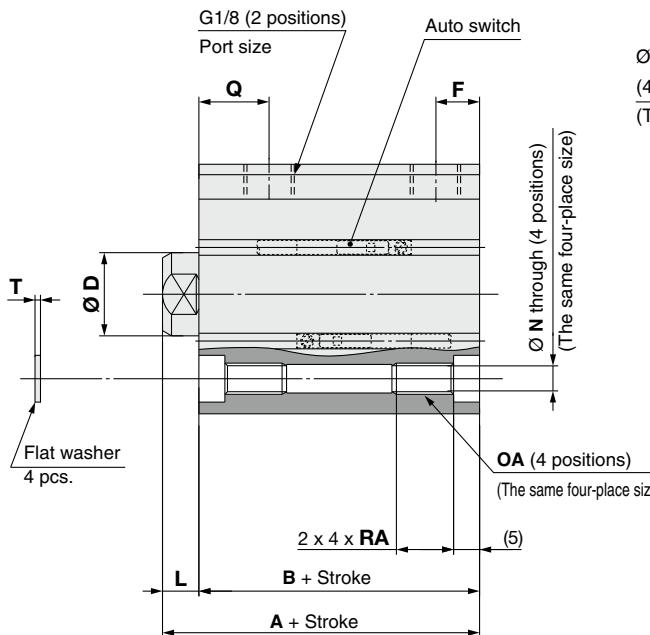
**Male Rod End [mm]**

Bore size [mm]	D	K
<b>20</b>	10	8
<b>25</b>	12	10

# C55 Series

## Dimensions (With and without auto switch are the same size)

Ø 32 to Ø 63



Male Rod End [mm]														
Bore size [mm]	B <sub>1</sub>	C	D	H	H <sub>1</sub>	K	L	M	N	OA	OB	RA	T	Z
32	17	16.5	16	M10 x 1.25	6	14	26	19			9	11	1	15
40	17	16.5	16	M10 x 1.25	6	14	26	19			9	11	1	17
50	19	19.5	20	M12 x 1.25	7	17	30	22						
63	19	19.5	20	M12 x 1.25	7	17	30	22						

### Standard Type

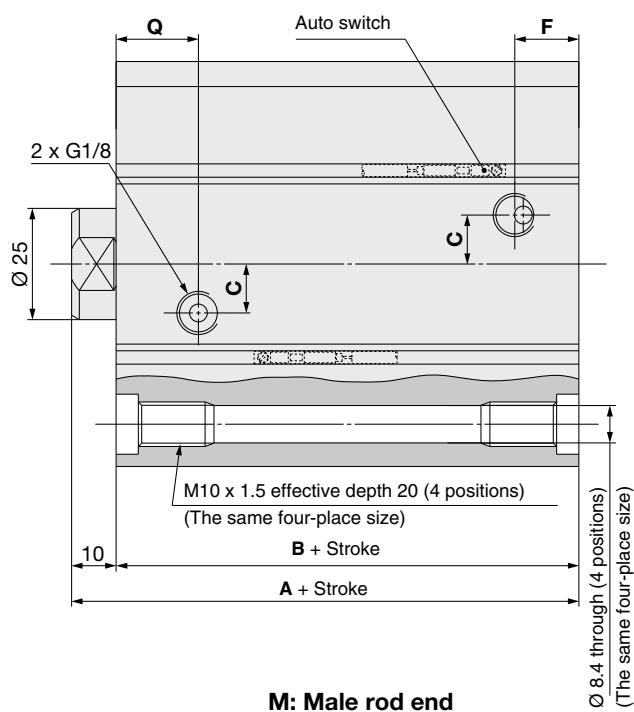
Bore size [mm]	150 mm stroke or less				Over 150 mm stroke				C	D	E	H	I	J	K	L	M	N	OA	OB	RA	T	Z
	A	B	F	Q	A	B	F	Q															
32	51	44	8.5	11	57.5	50.5	10	10	12	16	46	M8 x 1.25	59	2	14	7	32.5	5.5	M6 x 1.0	9	11	1	15
40	52	45	9.5	14.5	60	53	12.5	12.5	12	16	52	M8 x 1.25	67	3	14	7	38	5.5	M6 x 1.0	9	11	1	17
50	53	45	10.5	13.5	61	53	14	14	16	20	64	M10 x 1.5	82	2	17	8	46.5	6.6	M8 x 1.25	10.5	15	1.6	17
63	57	49	14.5	15.5	63	55	16.5	16.5	16	20	74	M10 x 1.5	96	3	17	8	56.5	6.6	M8 x 1.25	10.5	15	1.6	17

\* Be sure to use the supplied flat washer when installing the cylinder with a through hole.

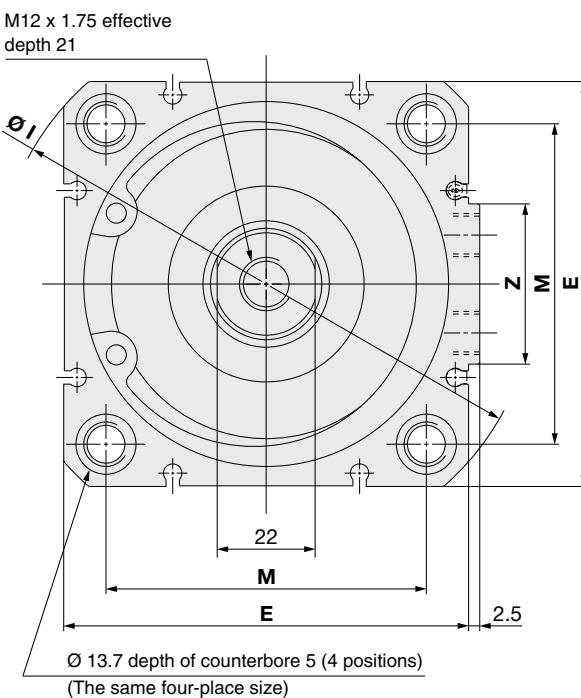
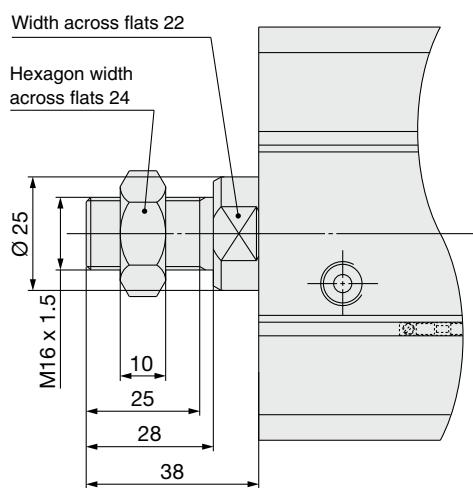
\* Cylinder housing dimensions (B+stroke) for over 150 mm stroke differ from those dictated by ISO 21287.

**Dimensions (With and without auto switch are the same size)**

$\emptyset 80, \emptyset 100$



**M: Male rod end**



**Standard Type**

Bore size [mm]	125 mm stroke or less				Over 125 mm stroke				C	E	I	M	Z
	A	B	F	Q	A	B	F	Q					
<b>80</b>	64	54	15	19	71.5	61.5	19	19	11	91	121	72	36
<b>100</b>	77	67	18	26	80.5	70.5	23	23	14	111	145	89	42

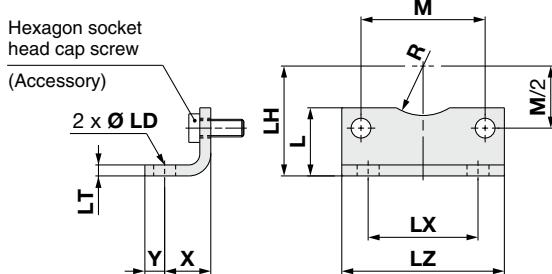
\* Be sure to use the supplied flat washer when installing the cylinder with a through hole.

\* Cylinder housing dimensions (B+stroke) for over 125 mm stroke differ from those dictated by ISO 21287.

# C55 Series

## Mounting Bracket

### Foot bracket

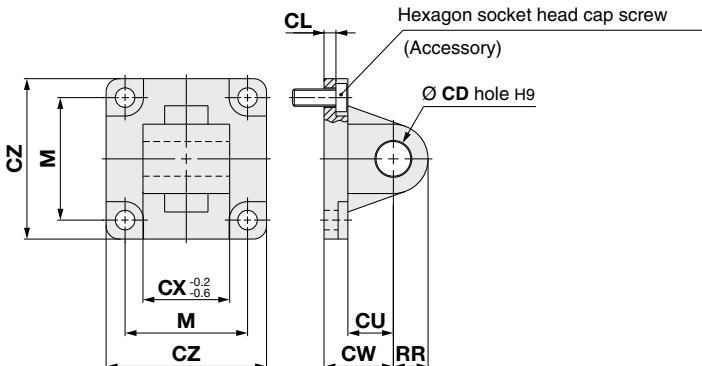


**Material: Rolled steel**  
**Surface treatment: Nickel plating**

Bore size [mm]	L	LD	LH	LT	LX	LZ	M	R	X	Y	Hexagon socket head cap screw	Weight [g]
20	22	7	27	4	22	36	22	8	16	7	M5	48
25	22	7	29	4	26	40	26	10	16	7	M5	52
32	24.5	7	33.5	4	32	46	32.5	15	16	7	M6	64
40	26	10	38	4	36	52	38	17.5	18	9	M6	78
50	31	10	45	5	45	64	46.5	20	21	9	M8	149
63	31	10	50	5	50	74	56.5	22.5	21	9	M8	173
80	38.5	12	63	6	63	96	72	—	26	11	M10	340
100	45	14.5	74	6	75	116	89	—	27	13	M10	442

\* The weight is the sum of the bracket and two hexagon socket head cap screws.

### Single clevis



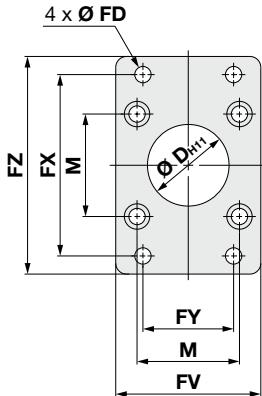
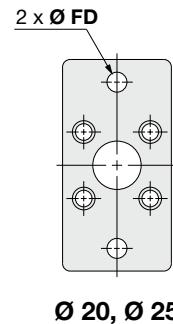
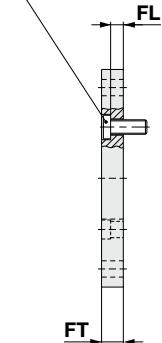
**Material: Rolled steel**  
**Surface treatment: Nickel plating**

Bore size [mm]	CD <sub>H9</sub>	CL	CU	CW	CX	CZ	M	RR	Hexagon socket head cap screw	Weight [g]
20	8	3	12	20	16	35	22	9	M5	114
25	8	3	12	20	16	40	26	9	M5	138
32	10	5.5	12	22	26	45	32.5	9.5	M6	145
40	12	5.5	15	25	28	51	38	12	M6	215
50	12	6.5	15	27	32	64	46.5	12	M8	380
63	16	6.5	20	32	40	74	56.5	16	M8	580
80	16	10	20	36	50	94	72	16	M10	1086
100	20	10	25	41	60	113	89	20	M10	1746

\* The weight is the sum of the bracket and four hexagon socket head cap screws.

### Flange

Hexagon socket head cap screw  
(Accessory)

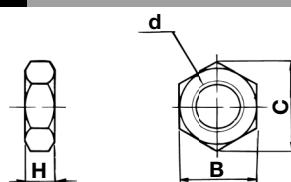


**Material: Carbon steel**  
**Surface treatment: Nickel plating**

Bore size [mm]	D	M	FD	FL	FT	FV	FX	FY	FZ	Hexagon socket head cap screw	Weight [g]
20	16	22	6.6	2.8	8	38	55	—	68	M5	151
25	16	26	6.6	2.8	8	38	60	—	73	M5	163
32	30	32.5	7	5	10	50	64	32	79	M6	202
40	35	38	9	5	10	55	72	36	90	M6	236
50	40	46.5	9	6	12	70	90	45	110	M8	475
63	45	56.5	9	6	12	80	100	50	120	M8	585
80	45	72	12	8	16	100	126	63	153	M10	1290
100	55	89	14	8	16	120	150	75	178	M10	1769

\* The weight is the sum of the bracket and four hexagon socket head cap screws.

### Rod End Nut



**Material: Rolled steel**  
**Surface treatment: Zinc chromated**

Bore size [mm]	Part no.	d	H	B	C	Weight [g]
20, 25	DA00040	M8 x 1.25	5	13	15.0	4
32, 40	DA00010	M10 x 1.25	6	17	19.6	8
50, 63	DA00014	M12 x 1.25	7	19	21.9	11
80, 100	DA00019	M16 x 1.5	10	24	27.7	24

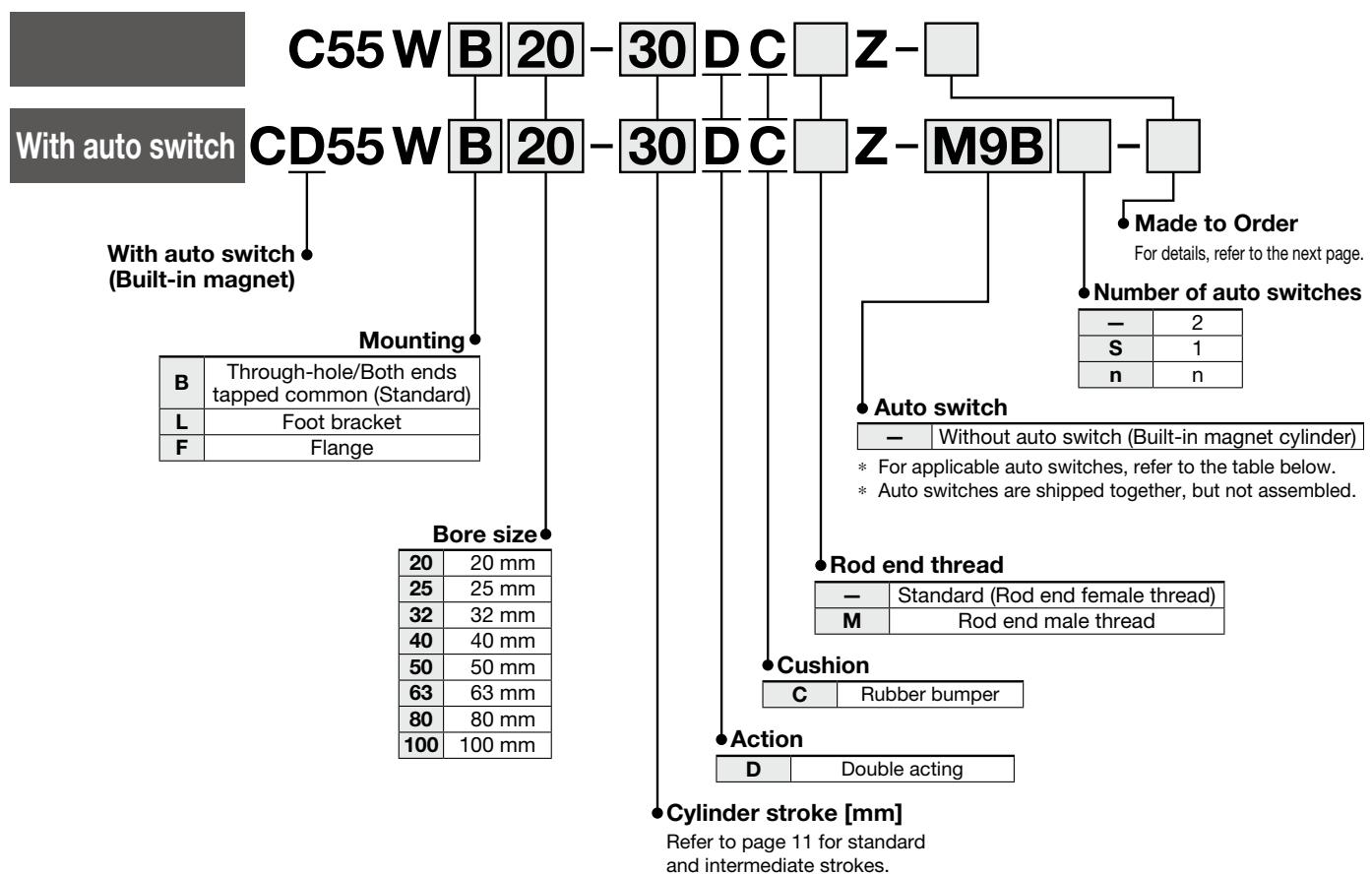
# Compact Cylinder

## Double Acting, Double Rod

# C55W Series

Ø 20, Ø 25, Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100

## How to Order



## Applicable Auto Switches / Refer to the Web Catalogue for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model		Lead wire length [m]	Pre-wired connector	Applicable load			
					DC	AC	Perpendicular	In-line						
<b>Solid state auto switch</b>	—	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	<b>M9NV</b>	<b>M9N</b>	● ● ● ○ — ○	○	IC circuit		
				3-wire (PNP)				<b>M9PV</b>	<b>M9P</b>	● ● ● ○ — ○	○			
				2-wire				<b>M9BV</b>	<b>M9B</b>	● ● ● ○ — ○	○			
	Diagnostic indication (2-colour indicator)			3-wire (NPN)	24 V	5 V, 12 V	—	<b>M9NWV</b>	<b>M9NW</b>	● ● ● ○ — ○	○	IC circuit		
				3-wire (PNP)				<b>M9PWV</b>	<b>M9PW</b>	● ● ● ○ — ○	○			
				2-wire				<b>M9BWV</b>	<b>M9BW</b>	● ● ● ○ — ○	○			
	Water-resistant (2-colour indicator)			3-wire (NPN)	24 V	5 V, 12 V	—	<b>M9NAV<sup>*1</sup></b>	<b>M9NA<sup>*1</sup></b>	○ ○ ● ○ — ○	○	IC circuit		
				3-wire (PNP)				<b>M9PAV<sup>*1</sup></b>	<b>M9PA<sup>*1</sup></b>	○ ○ ● ○ — ○	○			
				2-wire				<b>M9BAV<sup>*1</sup></b>	<b>M9BA<sup>*1</sup></b>	○ ○ ● ○ — ○	○			
<b>Reed auto switch</b>	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	<b>A96V</b>	<b>A96</b>	● ● ● ● ○ — ○	○	IC circuit		
				2-wire	24 V	12 V	—	<b>A93V</b>	<b>A93</b>	● ● ● ● ○ — ○	○ <sup>*2</sup>	—		
			No	2-wire				<b>A90V</b>	<b>A90</b>	● ● ● ● ○ — ○	○ <sup>*2</sup>	IC circuit		
				5 V, 12 V				100 V or less		—	—	Relay, PLC		

\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

\*2 The load voltage used is 24 VDC.

Lead wire length symbols: 0.5 m ..... — (Example) M9NW  
 1 m ..... M (Example) M9NWL  
 3 m ..... L (Example) M9NWL  
 5 m ..... Z (Example) M9NWZ

\* Auto switches marked with a "○" are produced upon receipt of order.

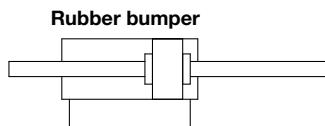
\* Since there are other applicable auto switches than listed above, refer to the Web Catalogue for details.

\* Auto switches are shipped together with the product but do not come assembled.

# C55W Series



## Symbol



**Made to Order**  
(For details, refer to p. 21.)

Symbol	Specifications
<b>-XB6</b>	Heat-resistant cylinder (-10 to 150 °C)
<b>-XC6</b>	Piston rod/Retaining ring/Rod end nut material: Stainless steel

## Mounting Bracket Part No.

Bore size [mm]	Foot bracket	Flange
<b>20</b>	C55-L020	C55-F020
<b>25</b>	C55-L025	C55-F025
<b>32</b>	C55-L032	C55-F032
<b>40</b>	C55-L040	C55-F040
<b>50</b>	C55-L050	C55-F050
<b>63</b>	C55-L063	C55-F063
<b>80</b>	C55-L080	C55-F080
<b>100</b>	C55-L100	C55-F100

\* Foot bracket part number contains two foot brackets.

\* Mounting bolts are also included with bracket.

## Theoretical Output

Bore size [mm]	Operating pressure [MPa]		
	0.3	0.5	0.7
<b>20</b>	71	118	165
<b>25</b>	113	189	264
<b>32</b>	181	302	422
<b>40</b>	317	528	739
<b>50</b>	495	825	1150
<b>63</b>	841	1400	1960
<b>80</b>	1360	2270	3180
<b>100</b>	2208	3682	5154



## Precautions

- Be sure to read this before handling.
- Refer to the back cover for Safety Instructions. For actuator and auto switch precautions, refer to "Handling Precautions for SMC Products" and the Operation Manual on the SMC website:
- <https://www.smceu.com>

## Specifications

Type	Pneumatic (Non-lube)	
Action	Double acting, Double rod	
Fluid	Air	
Proof pressure	1.5 MPa	
Maximum operating pressure	1.0 MPa	
Minimum operating pressure	0.05 MPa (Ø 20 to Ø 63), 0.03 MPa (Ø 80, Ø 100)	
Ambient and fluid temperature	Without auto switch: -10 to 70 °C (No freezing) With auto switch: -10 to 60 °C (No freezing)	
Cushion	Rubber bumper on both ends	
Stroke length tolerance*1	+1.0 0 mm	
Piston speed	Ø 20 to Ø 63	50 to 500 mm/s
	Ø 80, Ø 100	50 to 300 mm/s

\*1 Stroke length tolerance does not include the amount of bumper change.

## Standard Strokes

Bore size [mm]	Standard stroke [mm]
<b>20 to 63</b>	5, 10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 80, 100, 125, 150
<b>80, 100</b>	10, 15, 20, 25, 30, 35, 40, 45, 50, 60, 80, 100, 125

## Manufacture of Intermediate Stroke

Description	Dealing with the stroke in 1 mm increments by using an exclusive body with the specified stroke
Part no.	Refer to "How to Order" for the standard model no. (page 10)
Stroke range	6 to 149 mm
Example	Part no.: C55WB32-78DCZ Makes 78 stroke tube

## Weights

### Without an Auto Switch Magnet

Unit: g

Bore size [mm]	Stroke [mm]														
	5	10	15	20	25	30	35	40	45	50	60	80	100	125	150
<b>20</b>	120	135	151	167	183	199	215	231	247	263	295	359	423	503	583
<b>25</b>	162	181	200	220	240	260	280	300	320	340	380	460	540	640	740
<b>32</b>	267	296	326	356	386	416	446	476	505	535	595	715	834	984	1133
<b>40</b>	327	358	390	422	454	486	518	550	582	614	677	805	933	1092	1252
<b>50</b>	526	573	622	671	720	769	817	866	915	964	1062	1257	1453	1697	1942
<b>63</b>	686	736	788	840	892	944	996	1048	1100	1152	1256	1464	1623	1932	2192
<b>80</b>	—	1267	1341	1420	1498	1576	1653	1731	1808	1886	2041	2351	2661	3049	—
<b>100</b>	—	2103	2198	2291	2383	2476	2569	2662	2755	2848	3034	3405	3796	4261	—

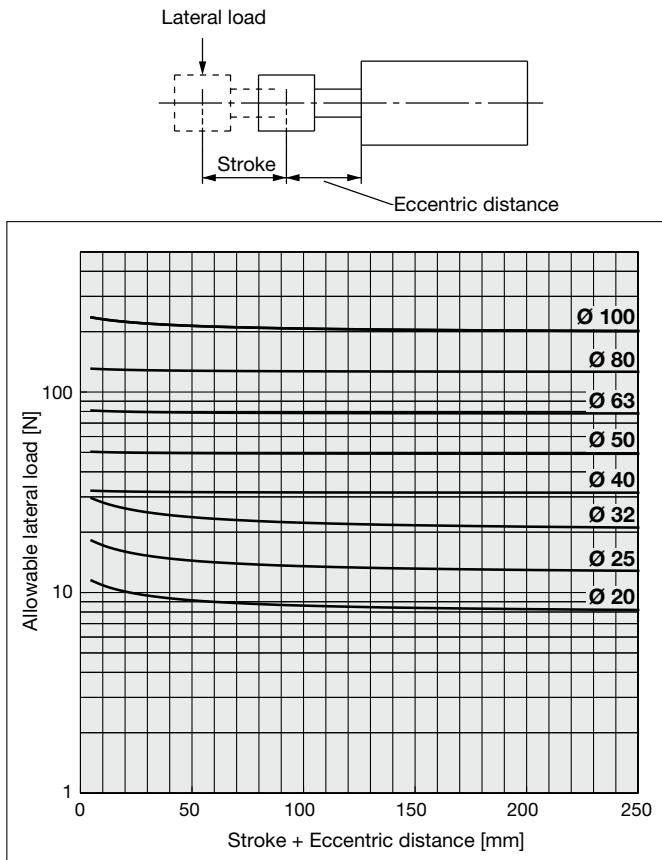
### With an Auto Switch Magnet

Unit: g

Bore size [mm]	Stroke [mm]														
	5	10	15	20	25	30	35	40	45	50	60	80	100	125	150
<b>20</b>	125	141	156	172	188	204	220	236	252	268	300	364	428	509	589
<b>25</b>	168	187	206	226	246	266	286	306	326	346	386	466	547	647	747
<b>32</b>	279	307	338	368	397	427	457	487	517	547	607	726	846	996	1145
<b>40</b>	340	370	403	435	467	498	530	562	594	626	690	817	945	1104	1264
<b>50</b>	541	587	636	685	734	783	832	880	929	978	1076	1271	1467	1711	1956
<b>63</b>	709	758	810	862	914	966	1018	1070	1122	1174	1278	1486	1645	1954	2214
<b>80</b>	—	1291	1365	1444	1522	1599	1677	1755	1832	1910	2065	2375	2685	3073	—
<b>100</b>	—	2138	2233	2326	2419	2512	2604	2697	2790	2883	3069	3441	3831	4296	—

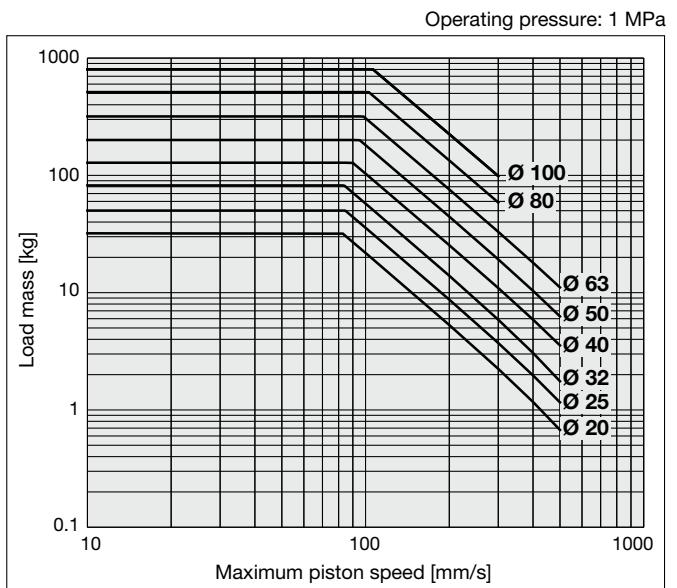
## Allowable Lateral Load

Make sure to operate strictly within the allowable lateral load range to the rod end.  
Operation outside of this range may result in shorter service life or damage to the device.



## Allowable Kinetic Energy

Make sure to operate strictly within the allowable range of the load mass and maximum speed.  
Operation outside of this range may cause excessive impact, which may result in the damage to the device.



\* For details about model selection, refer to "Model Selection" in the [web Catalogue](#).

# C55W Series

## Mounting Bolt

Through hole type mounting bolts are available.

Refer to the following for ordering procedures.

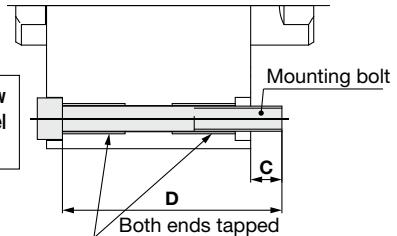
Order the actual number of bolts that will be used.

**Example) CQ-M4X45L 4 pcs.**

\* When using the through-hole mounting bolts for bore sizes 20 to 63 mm, be sure to use the supplied flat washers.

\* Mounting bolts are not available when the stroke is over 100 mm (or 50 mm with bore sizes Ø 20 and Ø 25). Secure the cylinder with both ends of the cylinder tube tapped or prepare mounting bolts separately.

Type: Hexagon socket head cap screw  
Material: Chromium molybdenum steel  
Surface treatment: Zinc chromated



## Mounting Bolt for C55

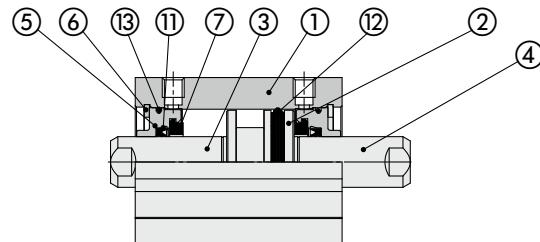
Model	C	D	Mounting bolt part no.
C□55WB20-5DCZ	45	CQ-M4X45L	
	50	X50L	
	55	X55L	
	60	X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	
	90	X90L	
C□55WB25-5DCZ	50	CQ-M4X50L	
	55	X55L	
	60	X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	
	90	X90L	
	95	X95L	
C□55WB32-5DCZ	55	CQ-M5X55L	
	60	X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	
	90	X90L	
	95	X95L	
	100	X100L	
C□55WB63-5DCZ	85	X85L	
	90	X90L	
	95	X95L	
	100	X100L	
	110	X110L	
	130	X130L	
	150	X150L	
	60	CQ-M6X60L	
	65	X65L	
	70	X70L	

Model	C	D	Mounting bolt part no.
C□55WB40-5DCZ	55	CQ-M5X55L	
	60	X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	
	90	X90L	
	95	X95L	
	100	X100L	
C□55WB80-10DCZ	110	X110L	
	130	X130L	
	150	X150L	
	55	CQ-M6X55L	
	60	X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	
C□55WB100-10DCZ	90	X90L	
	95	X95L	
	100	X100L	
	105	X105L	
	110	X110L	
	115	X115L	
	120	X120L	
	125	X125L	
	135	X135L	
	155	X155L	
C□55WB10-10DCZ	175	X175L	
	60	CQ-M6X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	
	90	X90L	
	95	X95L	
	100	X100L	

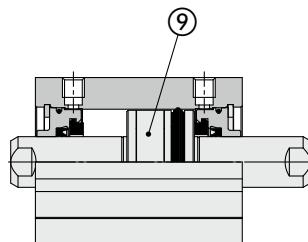
Model	C	D	Mounting bolt part no.
C□55WB20-10DCZ	70	CQ-M8X70L	
	75	X75L	
	80	X80L	
	85	X85L	
	90	X90L	
	95	X95L	
	100	X100L	
	105	X105L	
	110	X110L	
	120	X120L	
C□55WB25-10DCZ	140	X140L	
	160	X160L	
	85	CQ-M8X85L	
	90	X90L	
	95	X95L	
	100	X100L	
	105	X105L	
	110	X110L	
	115	X115L	
	120	X120L	
C□55WB32-10DCZ	125	X125L	
	135	X135L	
	155	X155L	
	175	X175L	
	60	CQ-M6X60L	
	65	X65L	
	70	X70L	
	75	X75L	
	80	X80L	
	85	X85L	

## Construction

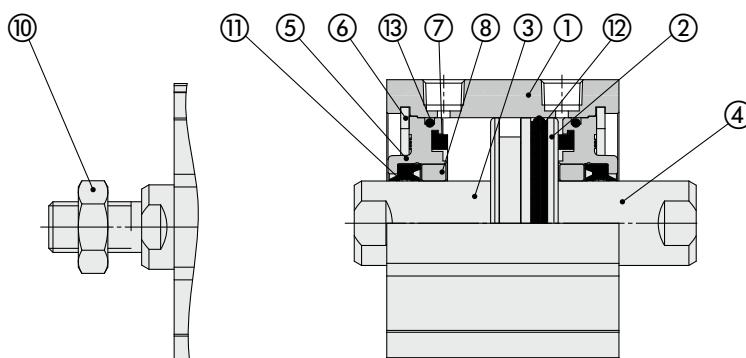
$\varnothing 20, \varnothing 25$



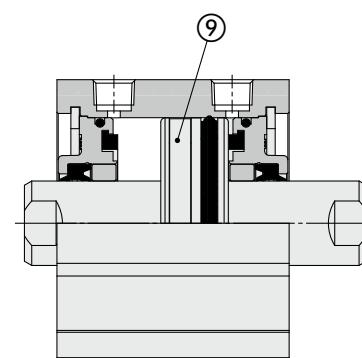
With auto switch (Built-in magnet)



$\varnothing 32$  to  $\varnothing 100$



With auto switch (Built-in magnet)



M: Male rod end

## Component Parts

No.	Description	Material	Note
1	Cylinder tube	Aluminium alloy	Hard Anodised
2	Piston	Aluminium alloy	
3	Piston rod A	Stainless steel	$\varnothing 20, \varnothing 25$ Hard chrome plating
		Carbon steel	$\varnothing 32$ to $\varnothing 100$ Hard chrome plating
4	Piston rod B	Stainless steel	$\varnothing 20, \varnothing 25$ Hard chrome plating
		Carbon steel	$\varnothing 32$ to $\varnothing 100$ Hard chrome plating
5	Collar	Aluminium alloy	$\varnothing 20$ to $\varnothing 40$ Anodised
		Aluminium alloy casted	$\varnothing 50$ to $\varnothing 100$ Painted after chromated
6	Retaining ring	Carbon tool steel	
7	Bumper A	Urethane	
8	Bushing	Bearing alloy	$\varnothing 50$ to $\varnothing 100$
9	Magnet	—	
10	Rod end nut	Carbon steel	
11	Rod seal	NBR	
12	Piston seal	NBR	
13	Tube gasket	NBR	

## Replacement Parts/Seal Kit

Bore size [mm]	Kit no.	Contents
20	CQ2WB20-PS	
25	CQ2WB25-PS	
32	CQ2WB32-PS	
40	CQ2WB40-PS	
50	CQ2WB50-PS	
63	CQ2WB63-PS	
80	CQ2WB80-PS	
100	C55WB100-PS	

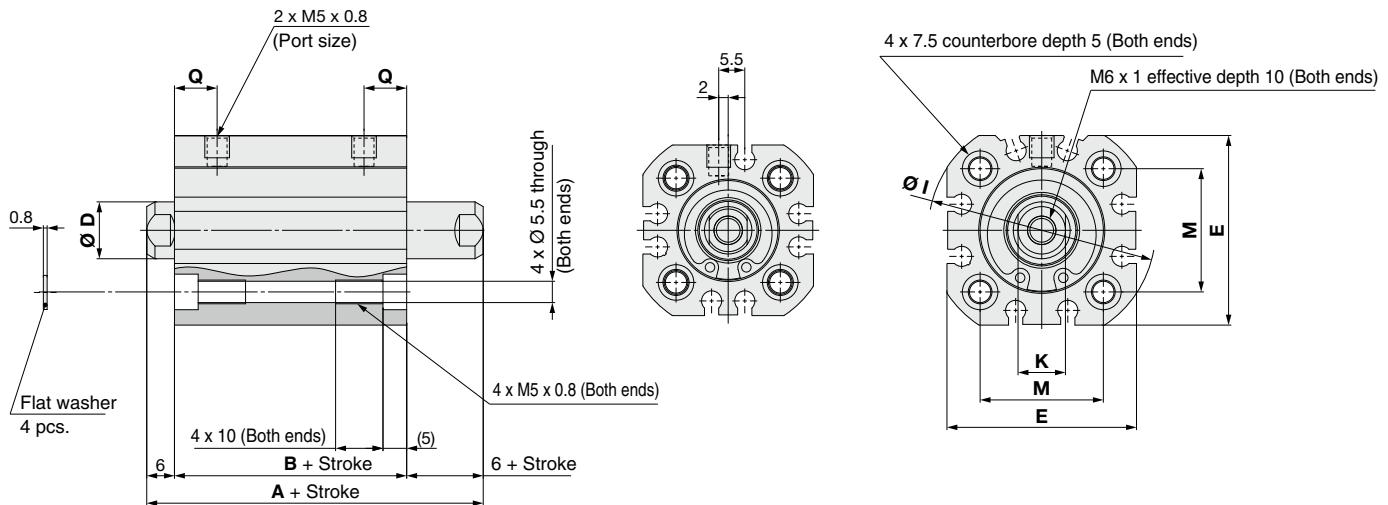
Kits include items 11, 12, 13 from the table.

\* Seal kits consist of items 11, 12 and 13, and can be ordered by using the seal kit number corresponding to each bore size.

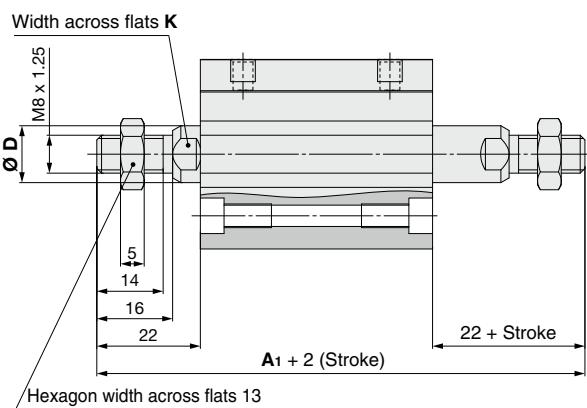
# C55W Series

## Dimensions (With and without auto switch are the same size)

$\varnothing 20$ ,  $\varnothing 25$



**M: Male rod end**



### Standard Type [mm]

Bore size [mm]	A	B	D	E	I	K	M	Q
<b>20</b>	49	37	10	36	43	8	22	8
<b>25</b>	51	39	12	40	48	10	26	9

### Male Rod End [mm]

Bore size [mm]	A1	D	K
<b>20</b>	81	10	8
<b>25</b>	83	12	10

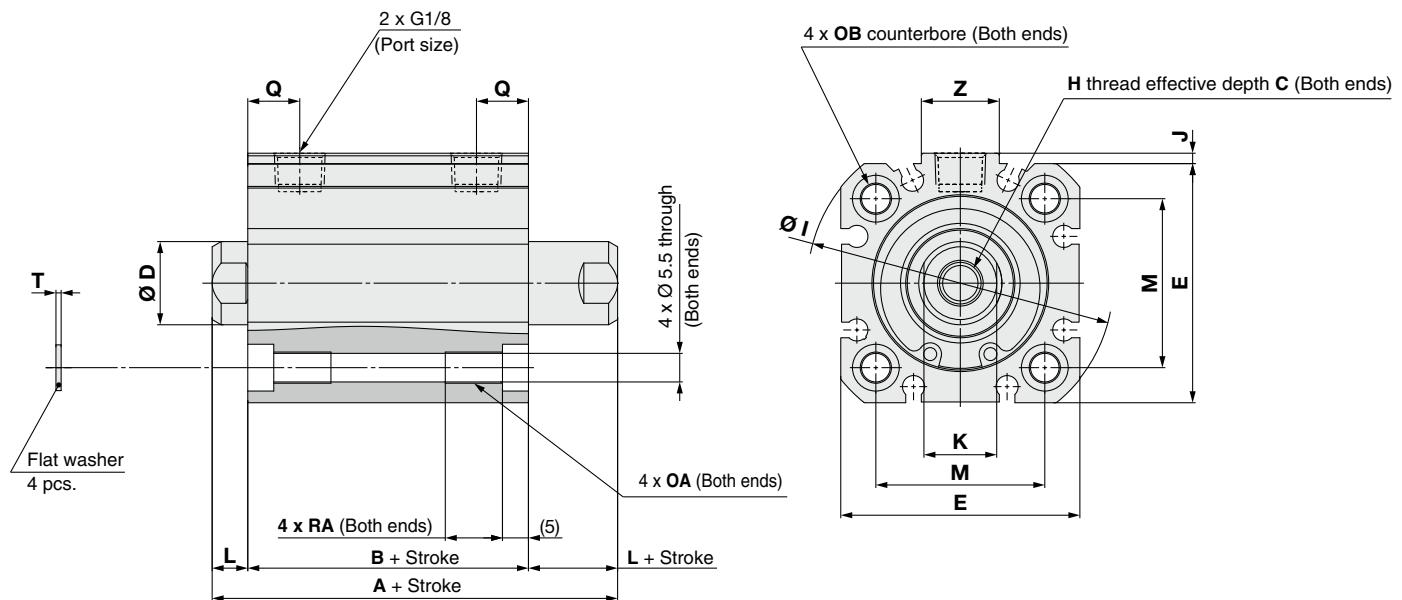
\* For details on the rod end nut and accessory brackets  $\Rightarrow$  p. 9

\* The positions of left and right width across flats are not constant.

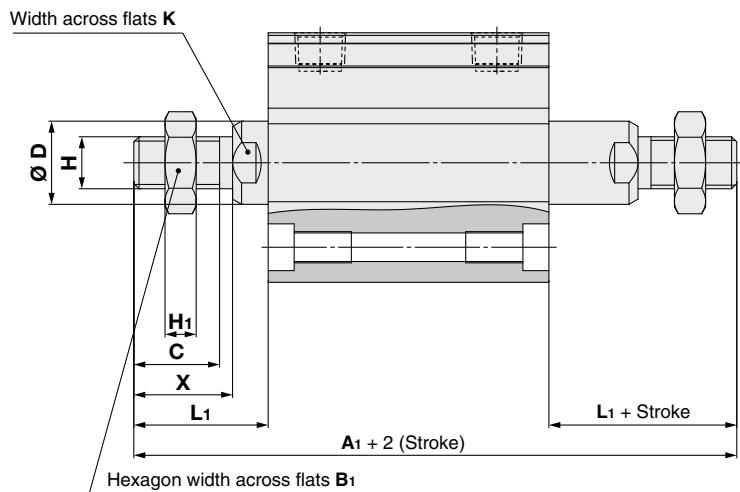
\* Be sure to use the supplied flat washer when installing the cylinder with a through hole.

**Dimensions (With and without auto switch are the same size)**

Ø 32 to Ø 63



**M: Male rod end**



**Male Rod End**

Bore size [mm]	A1	B1	C	D	H	H1	K	L1	X
32	96	17	16.5	16	M10 x 1.25	6	14	26	19
40	97	17	16.5	16	M10 x 1.25	6	14	26	19
50	105	19	19.5	20	M12 x 1.25	7	17	30	22
63	109	19	19.5	20	M12 x 1.25	7	17	30	22

**Standard Type**

Bore size [mm]	A	B	C	D	E	H	I	J	K	L	M	N	OA	OB	Q	RA	T	Z
32	58	44	12	16	46	M8 x 1.25	59	2	14	7	32.5	5.5	M6 x 1.0	9	10	11	1	15
40	59	45	12	16	52	M8 x 1.25	67	3	14	7	38	5.5	M6 x 1.0	9	12.5	11	1	17
50	61	45	16	20	64	M10 x 1.5	82	2	17	8	46.5	6.6	M8 x 1.25	10.5	13.5	15	1.6	17
63	65	49	16	20	74	M10 x 1.5	96	3	17	8	56.5	6.6	M8 x 1.25	10.5	15.5	15	1.6	17

\* For details on the rod end nut and accessory brackets → p. 9

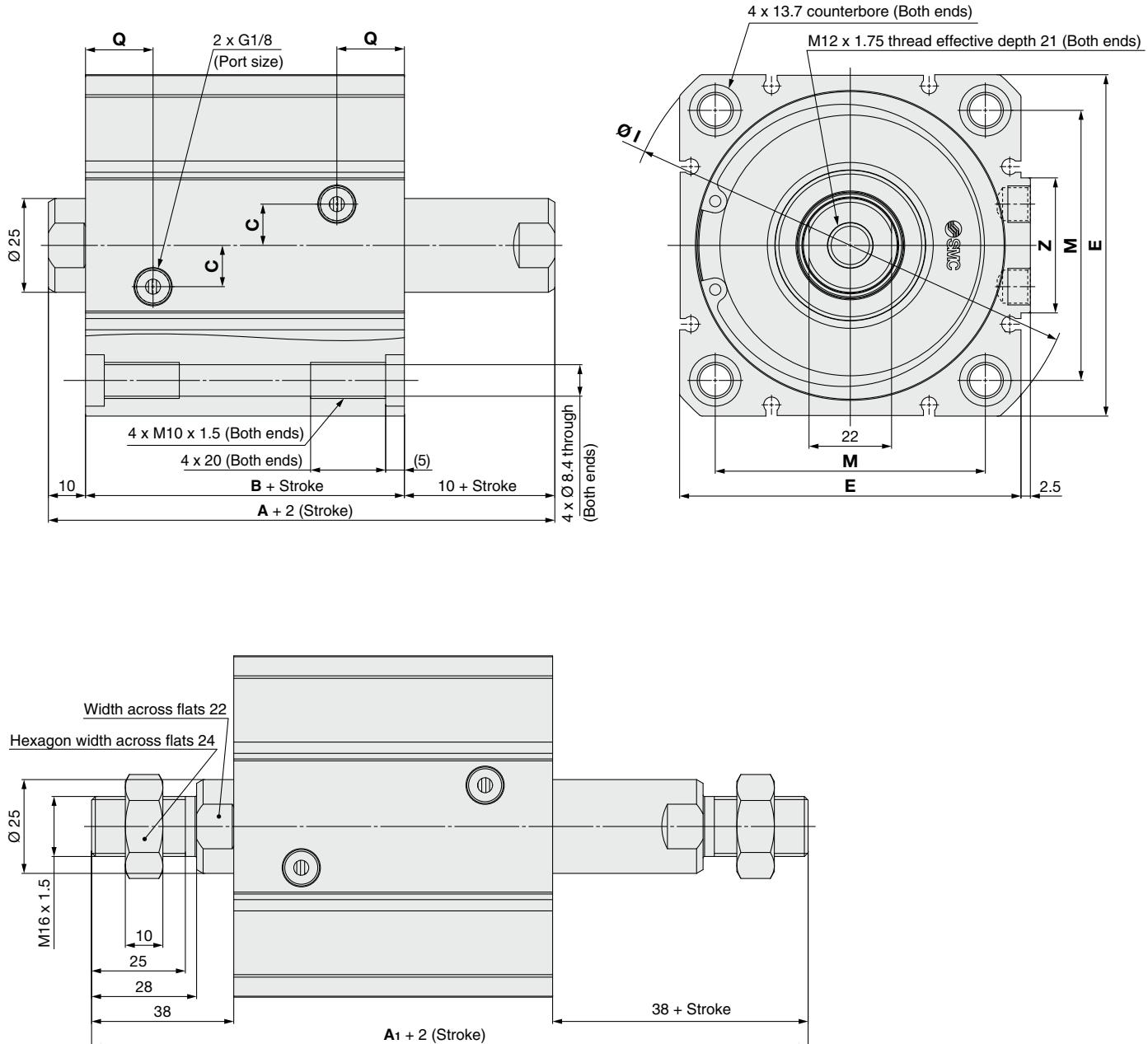
\* The positions of left and right width across flats are not constant.

\* Be sure to use the supplied flat washer when installing the cylinder with a through hole.

# C55W Series

## Dimensions (With and without auto switch are the same size)

$\emptyset 80$ ,  $\emptyset 100$



### Standard Type

Bore size [mm]	A	B	C	E	I	M	Q	Z	[mm]
<b>80</b>	75	55	11	91	121	72	18	36	
<b>100</b>	87	67	14	111	145	89	22	42	

### Male Rod End [mm]

Bore size [mm]	A <sub>1</sub>
<b>80</b>	131
<b>100</b>	143

\* For details on the rod end nut and accessory brackets  $\Rightarrow$  p. 9

\* The positions of left and right width across flats are not constant.

\* Cylinder housing dimensions (B+stroke) for  $\emptyset 80$  bore cylinders differ from those dictated by ISO 21287.

## C55Y Series

Ø 20, Ø 25, Ø 32, Ø 40, Ø 50, Ø 63, Ø 80, Ø 100

## How to Order

C55Y **B** **20** - **30** **D** **C** **Z**

With auto switch

CD55Y **B** **20** - **30** **D** **C** **Z** - **M9B** 

With auto switch (Built-in magnet)

1 2 3 4 5 6 7 8

## 1 Mounting

<b>B</b>	Through-hole/Both ends tapped common (Standard)
<b>L</b>	Foot bracket
<b>F</b>	Rod flange
<b>G</b>	Head flange
<b>C</b>	Single clevis

## 4 Action

<b>D</b>	Double acting
----------	---------------

## 5 Cushion

<b>C</b>	Rubber bumper
----------	---------------

## 2 Bore size

<b>20</b>	20 mm
<b>25</b>	25 mm
<b>32</b>	32 mm
<b>40</b>	40 mm
<b>50</b>	50 mm
<b>63</b>	63 mm
<b>80</b>	80 mm
<b>100</b>	100 mm

## 3 Cylinder stroke [mm]

Bore size	Standard stroke	Intermediate stroke
<b>20, 25, 32</b>	5, 10, 15, 20, 25, 30, 35, 40, 45	6 to 149
<b>40, 50, 63</b>	50, 60, 80, 100, 125, 150	
<b>80, 100</b>	10, 15, 20, 25, 30, 35, 40, 45	11 to 124
	50, 60, 80, 100, 125	

## 6 Rod end thread

<b>—</b>	Standard (Rod end female thread)
<b>M</b>	Rod end male thread

## 7 Auto switch

<b>—</b>	Without auto switch (Built-in magnet cylinder)
----------	--

\* For applicable auto switches, refer to the table below.

\* Auto switches are shipped together, but not assembled.

## 8 Number of auto switches

<b>—</b>	2
<b>S</b>	1
<b>n</b>	n

## Applicable Auto Switches / Refer to the Web Catalog for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model	Lead wire length [m]	Pre-wired connector	Applicable load		
					DC	AC						
Solid state auto switch	Diagnostic indication (2-colour indicator)	Grommet	Yes	3-wire (NPN)	24 V	5 V, 12 V	—	<b>M9NV</b>	<b>M9N</b>	● ● ● ○ — ○ IC circuit		
				3-wire (PNP)		12 V		<b>M9PV</b>	<b>M9P</b>	● ● ● ○ — ○ —		
				2-wire		12 V		<b>M9BV</b>	<b>M9B</b>	● ● ● ○ — ○ —		
	Water-resistant (2-colour indicator)			3-wire (NPN)		5 V, 12 V		<b>M9NWV</b>	<b>M9NW</b>	● ● ● ○ — ○ —		
				3-wire (PNP)		12 V		<b>M9PWV</b>	<b>M9PW</b>	● ● ● ○ — ○ —		
				2-wire		12 V		<b>M9BWV</b>	<b>M9BW</b>	● ● ● ○ — ○ —		
	—			3-wire (NPN)		5 V, 12 V		<b>M9NAV</b> <sup>*1</sup>	<b>M9NA</b> <sup>*1</sup>	○ ○ ● ○ — ○ —		
				3-wire (PNP)		12 V		<b>M9PAV</b> <sup>*1</sup>	<b>M9PA</b> <sup>*1</sup>	○ ○ ● ○ — ○ —		
				2-wire		12 V		<b>M9BAV</b> <sup>*1</sup>	<b>M9BA</b> <sup>*1</sup>	○ ○ ● ○ — ○ —		
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	<b>A96V</b>	<b>A96</b>	● — ● — — — IC circuit		
				2-wire	24 V	12 V		<b>A93V</b> <sup>*2</sup>	<b>A93</b>	● ● ● ● — — —		
				—	100 V	100 V or less		<b>A90V</b>	<b>A90</b>	● — ● — — — IC circuit		
Relay, PLC	—			5 V, 12 V	100 V or less	100 V or less				—		

\*1 Water-resistant type auto switches can be mounted on the above models, but SMC cannot guarantee water resistance.

\*2 The 1 m lead wire is only applicable to the D-A93.

Lead wire length symbols: 0.5 m ..... — (Example) M9NW  
 1 m ..... M (Example) M9NWM  
 3 m ..... L (Example) M9NWL  
 5 m ..... Z (Example) M9NWZ

\* Solid state auto switches marked with a "○" are produced upon receipt of order.

\* Since there are other applicable auto switches than listed above, refer to the Web Catalogue for details.

\* Auto switches are shipped together with the product but do not come assembled.

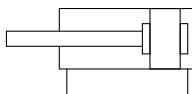
\* The external dimensions are the same as those of the ISO standards compliant compact cylinder, double acting, single rod.

## Specifications

Proof pressure	1.05 MPa
Maximum operating pressure	0.7 MPa
Minimum operating pressure	0.02 MPa
Piston speed	Ø 20 to Ø 63 5 to 500 mm/s
	Ø 80, Ø 100 5 to 300 mm/s
Allowable leakage rate	0.5 l/min (ANR) or less
Specifications other than the above	Same as the standard type

## Symbol

Rubber bumper



## Replacement Parts/Seal Kit

Bore size	Kit no.	Contents
<b>20</b>	CQSY20-PS	
<b>25</b>	CQSY25-PS	
<b>32</b>	CQ2Y32-PS	
<b>40</b>	CQ2Y40-PS	
<b>50</b>	CQ2Y50-PS	
<b>63</b>	CQ2Y63-PS	
<b>80</b>	CQ2Y80-PS	
<b>100</b>	C55Y100-PS	

Piston seal 1 pc.  
 Rod seal 1 pc.  
 Gasket 1 pc.  
 Grease pack (10 g) 1 pc.

When maintenance requires only grease, use the following part numbers to order.

Grease pack part number GR-L-005 (5 g)  
 GR-L-010 (10 g)  
 GR-L-150 (150 g)



# Smooth Cylinders

## Specific Product Precautions 1

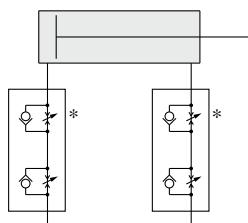
Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smc.eu>

### Recommended Pneumatic Circuit

#### ⚠ Warning

##### Horizontal Operation

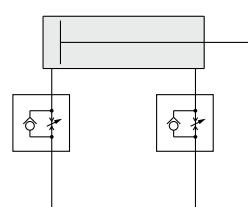
I



##### Dual speed controller

Speed is controlled by meter-out circuit. Using concurrently the meter-in circuit can alleviate the stick-slip. More stable low speed operation can be achieved than meter-in circuit alone.

II

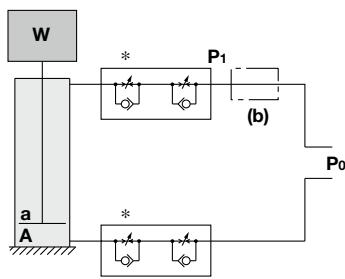


##### Meter-in speed controller

Meter-in speed controllers can reduce lurching while controlling the speed. The two adjustment needles facilitate adjustment.

##### Vertical Operation

I

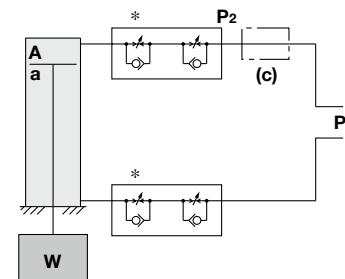


(1) Speed is controlled by meter-out circuit. Using concurrently the meter-in circuit can alleviate the stick-slip.\*

(2) Depending on the size of the load, installing a regulator with check valve at position (b) can reduce lurching during descent and operation delay during ascent.

As a guide,  
when  $W + PoA > PoA$ ,  
adjust  $P_1$  to make  $W + P_1a = PoA$ .

II



(1) Speed is controlled by meter-out circuit. Using concurrently the meter-in circuit can alleviate the stick-slip.\*

(2) Installing a regulator with check valve at position (c) can reduce lurching during descent and operation delay during ascent.

As a guide,  
adjust  $P_2$  to make  $W + P_2a = PoA$ .

**W:** Load (N) **P<sub>0</sub>:** Operating pressure (MPa) **P<sub>1</sub>, P<sub>2</sub>:** Reduced pressure (MPa) **a:** Rod side piston area (mm<sup>2</sup>) **A:** Head side piston area (mm<sup>2</sup>)

### Design

#### ⚠ Caution

**1. For cylinders with long strokes, sliding resistance will increase due to the deflection of the piston rod and other factors. Take measures such as the installation of a guide.**

**2. Do not apply excessive lateral load to the piston rod.**

Note 1) Easy checking method

Minimum operating pressure after the cylinder is mounted to the equipment (MPa) = Minimum operating pressure of cylinder (MPa) + {Load weight (kg) x Friction coefficient of guide/Sectional area of cylinder (mm<sup>2</sup>)}

If smooth operation is confirmed within the above value, the load on the cylinder is the resistance of the thrust only and it can be judged as having no lateral load.

**3. Design the system to prevent vibration from being applied to the cylinder.**

A malfunction may occur due to the vibration.

**4. Avoid using a guide with obvious variations in operating resistance.**

Operation may become unstable when using a guide that manifests variations in operating resistance, or when the external load changes.

**5. Avoid a system structure in which the mounting orientation changes.**

Operation may become unstable if the mounting orientation changes.

**6. Avoid operation where the temperature fluctuates greatly. Also, when using at low temperatures, make sure that frost does not form inside the cylinder and on the piston rod.**

Operation may become unstable.

**7. Do not use the product at a high frequency.**

Use it at 30 cpm or less as a guideline.

**8. Adjust the speed in accordance with the operating environment.**

When the operating environment changes, the speed adjustment will be off unless it is reset to reflect operation in the new environment.



# Smooth Cylinders

## Specific Product Precautions 2

Be sure to read this before handling the products. Refer to the back cover for safety instructions. For actuator and auto switch precautions, refer to the "Handling Precautions for SMC Products" and the "Operation Manual" on the SMC website: <https://www.smc.eu>

### Pneumatic Circuit

#### ⚠ Caution

**1. The piping length between the speed controller and the cylinder port must be kept as short as possible.**

If the speed controller and the cylinder port are far apart, speed adjustment may be unstable.

**2. Use a speed controller for low speed operation to easily adjust for low speed operation or a dual speed controller (ASD series) to prevent cylinders from popping out.**

(When the speed controller for low speed operation is used, the maximum speed may be limited.)

Refer to "Recommended Pneumatic Circuit" on page 17-2.

### Mounting

#### ⚠ Caution

**1. Do not apply excessive lateral load to the piston rod.**

Note 1) Easy checking method

Minimum operating pressure after the cylinder is mounted to the equipment (MPa) = Minimum operating pressure of cylinder (MPa) + {Load weight (kg) x Friction coefficient of guide/Sectional area of cylinder (mm<sup>2</sup>)}

If smooth operation is confirmed within the above value, the load on the cylinder is the resistance of the thrust only and it can be judged as having no lateral load.

### Lubrication

#### ⚠ Caution

**1. Operate without lubrication from a pneumatic system lubricator.**

A malfunction may occur when lubricated in this fashion.

**2. Only use the grease recommended by SMC.**

The use of grease other than the specified type can cause a malfunction and particulate generation.

- Order using the part numbers on page 17-1 when only maintenance grease is needed.

**3. Do not wipe out the grease in the sliding part of the air cylinder.**

Doing so may cause a malfunction.

### Air Supply

#### ⚠ Caution

**1. Take measures to prevent pressure fluctuation.**

A malfunction may occur with the fluctuation of pressure.

# Auto Switch Mounting



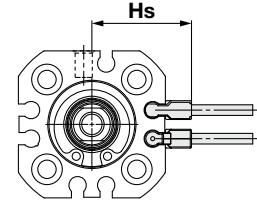
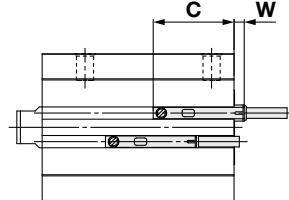
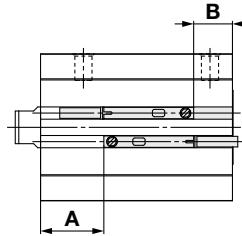
## Auto Switch Proper Mounting Position (Detection at stroke end) and Mounting Height

Solid state  
auto switch

D-M9□  
D-M9□W  
D-M9□A  
D-M9□V  
D-M9□WV  
D-M9□AV

Reed  
auto switch

D-A9□  
D-A9□V



\* Figures in the table below are used as a reference when mounting the auto switches for stroke end detection.

Adjust the auto switch after confirming the operating condition in the actual setting.

\* The value of "W" in the table means the amount of auto switch protrusion from the body end surface.

\* The value of "Hs" in the table is for the relevant auto switch (D-M9□ (W) (A) V/A9□V).

### For Ø 12, Ø 16

The dimensions inside ( ) is for D-A90 and D-A93. [mm]

Auto switch model	D-M9□/M9□V D-M9□W/M9□WV M9□AV					D-M9□A					D-A9□/A9□V				
	A	B	C	W	Hs	A	B	C	W	A	B	C	W	Hs	
Bore size 12	10	5	17	5	19.5	10	5	17	7	6	1	21	1 (3.5)	17	
16	9.5	5.5	17.5	4.5	21.5	9.5	5.5	17.5	6.5	5.5	1.5	21.5	0.5 (3)	19	

### Double Acting, Single Rod 150 mm stroke or less

[mm]

Auto switch model	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV					D-A9□/A9□V				
	A	B	C	W	Hs	A	B	C	W	Hs
Bore size 20	15.5	9.5	21.5	2.5	24.5	11.5	5.5	25.5	—	22
25	16.5	11.5	23.5	0.5	26.5	12.5	7.5	27.5	—	24
32	18.5	13.5	25.5	—	29.5	14.5	9.5	29.5	—	27
40	17	16	28	—	32.5	13	12	32	—	30
50	13.5	19.5	31.5	—	38.5	9.5	15.5	35.5	—	36
63	14.5	22.5	34.5	—	43.5	10.5	18.5	38.5	—	41
80	16	23.5	35.5	—	52	12	19.5	39.5	—	49.5
100	23.5	29.5	41.5	—	62	19.5	25.5	45.5	—	59.5

### Double Acting, Single Rod Over 150 mm stroke

[mm]

Auto switch model	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV					D-A9□/A9□V				
	A	B	C	W	Hs	A	B	C	W	Hs
Bore size 20	13	16	28	—	24.5	9	12	32	—	22
25	14	18	30	—	26.5	10	14	34	—	24
32	17.5	20.5	32.5	—	29.5	13.5	16.5	36.5	—	27
40	19.5	21	33	—	32.5	15.5	17	37	—	30
50	13.5	23	35	—	38.5	9.5	19	39	—	36
63	15.5	27	39	—	43.5	11.5	23	43	—	41
80	17.5	32	44	—	52	13.5	28	48	—	49.5
100	20.5	37.5	49.5	—	62	16.5	33.5	53.5	—	59.5

### Double Acting, Double Rod

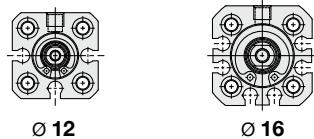
[mm]

Auto switch model	D-M9□/M9□V D-M9□W/M9□WV D-M9□A/M9□AV					D-A9□/A9□V				
	A	B	C	W	Hs	A	B	C	W	Hs
Bore size 20	10	14.5	26.5	—	24.5	6	10.5	30.5	—	22
25	11	16	28	—	26.5	7	12	32	—	24
32	12	20	32	—	29.5	8	16	36	—	27
40	14.5	18	30	—	32.5	10.5	14	34	—	30
50	13	20	32	—	38.5	9	16	36	—	36
63	15.5	21.5	33.5	—	43.5	11.5	17.5	37.5	—	41
80	17.5	25.5	37.5	—	52	13.5	21.5	41.5	—	49.5
100	23.5	31.5	43.5	—	62	19.5	27.5	47.5	—	59.5

## The Number of Surfaces and Grooves Where an Auto Switch Can Be Mounted

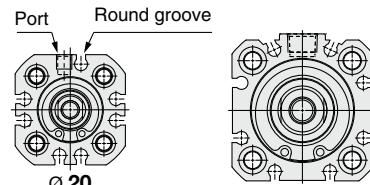
### For Ø 12, Ø 16

Auto switches can be mounted on any of the three sides, there are two round grooves on each side. However, for Ø 12 bore, there is only one round groove.



### For Ø 20 to Ø 100

Auto switches can be mounted on any of the four sides, there are two round grooves on each side. However, for Ø 20 bore, there is only one round groove on the ported side.



## Operating Range

Auto switch model	Bore size										[mm]
	12	16	20	25	32	40	50	63	80	100	
D-M9□(V)	3	4	5	4.5	5	4	4.5	5	7	8	
D-M9□W(V)											
D-M9□A(V)											
D-A9□(V)	6	7.5	9	9	9	9	9	10.5	10.5	10.5	

\* Values which include hysteresis are for guideline purposes only, they are not a guarantee (assuming approximately ±30% dispersion) and may change substantially depending on the ambient environment.

## Minimum Stroke for Auto Switch Mounting

Number of auto switches	D-M9□(V)	D-M9□W(V) D-M9□A(V) D-A9□(V)			[mm]
		1	2	3	
1	5	5			
2	5		10		

\* If the stroke is short, be careful to ensure sufficient space for a lead wire.

## Auto Switch Mounting

When tightening an auto switch mounting screw, use a precision screwdriver with a handle diameter of 5 to 6 mm.

Auto switch model	Tightening torque	[N·m]
D-M9□(V)		
D-M9□W(V)	0.05 to 0.15	
D-A9□(V)		
D-M9□A(V)	0.05 to 0.10	

### Other than the applicable auto switches listed in "How to Order", the following auto switches are mountable.

- \* Normally closed (NC = b contact) solid state auto switches (D-M9□E(V)) and solid state auto switch D-F8 type are also available.
- For details, refer to the [Web Catalogue](#).
- \* With pre-wired connector is also available for solid state auto switches. For details, refer to the [Web Catalogue](#).

# C55 Series

## Simple Specials

The following changes are dealt with through the Simple Specials System.

For details, refer to the Simple Specials in the web Catalogue on [www.smc.eu](http://www.smc.eu).  
<https://www.smc.eu>

### 1 Change of Rod End Shape

Symbol

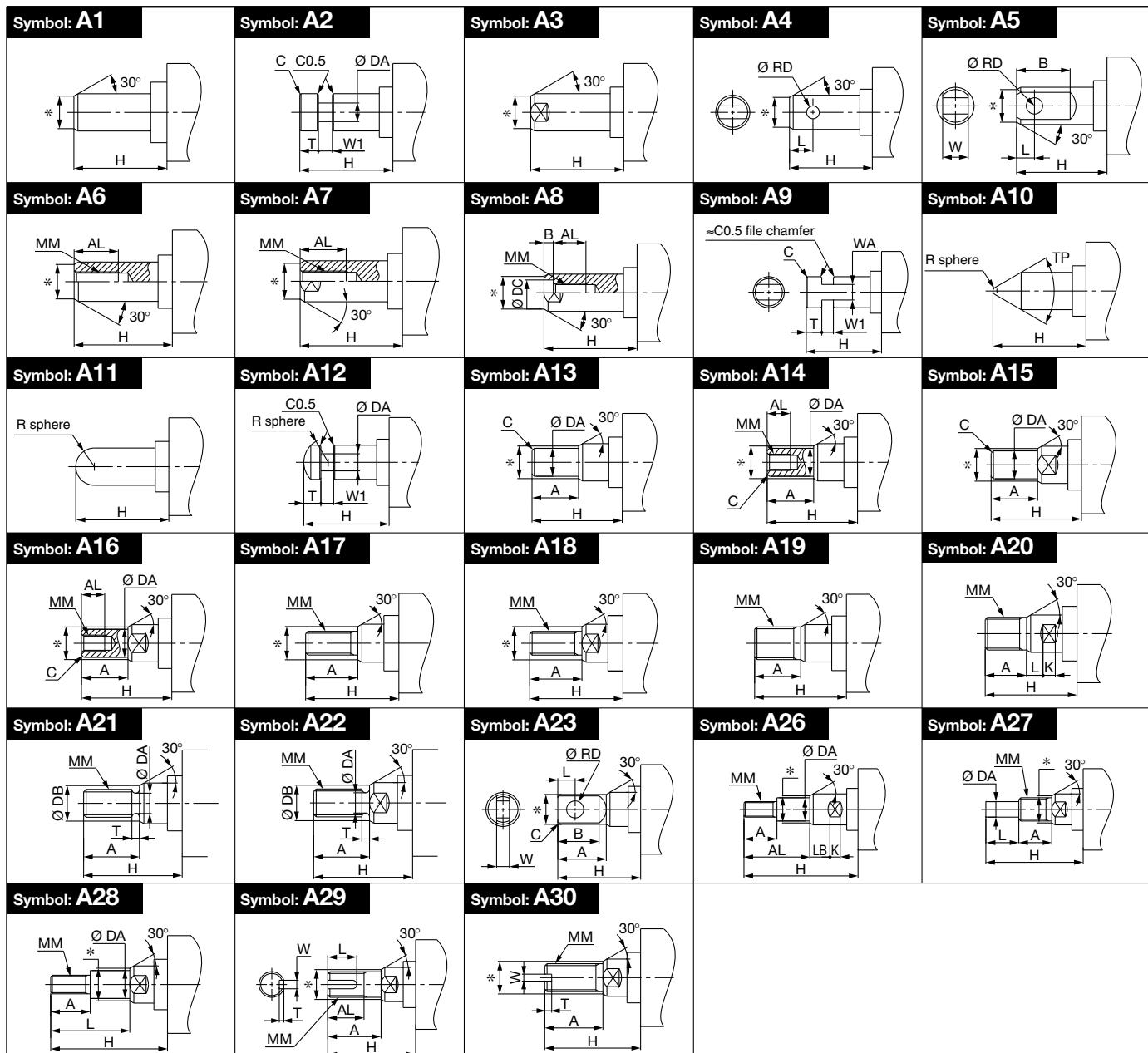
-XA1 to 23, -XA26 to 30

#### Applicable Series

Series	Description	Action	Bore size	Symbol for change of rod end shape
C55	Standard type	Double acting, Single rod	20, 25	XA1, XA2, XA6 XA7, XA11, XA17 XA18
			32 to 100	XA1 to 23, XA26 to 30

#### Precautions

- SMC will make appropriate arrangements if no dimension, tolerance, or finish instructions are given in the diagram.
- Standard dimensions marked with "\*" will be as follows to the rod diameter (D). Enter any special dimension you require.  
 $D \leq 6 \rightarrow D-1 \text{ mm}$   $6 > D \leq 25 \rightarrow D-2 \text{ mm}$
- For the XA17 and XA18, the male thread diameter cannot be the same as the piston rod external diameter.
- Please contact SMC separately for piston rod end pattern part numbers other than those in the table to the left or for other manufacturing requirements.
- If MM on the male thread is changed from the standard dimension, the rod end nut will not be included.





## 1 Heat-resistant Cylinder (−10 to 150 °C)

Symbol  
-XB6

The seal material and grease used in this air cylinder have been changed so that it can be used at temperatures between −10 up to 150 °C.

Description	Model	Action	Note
Compact cylinder	C55	Double acting, Single rod	Excluding a cylinder with an auto switch magnet
	C55W	Double acting, Double rod	

- \* Operate without lubrication from a pneumatic system lubricator.
- \* The maintenance period of this cylinder differs depending on the operating temperature, but the guideline for replacement is 1 million operating cycles.
- \* Models with a rubber bumper will be dealt with as a special order.

### How to Order

Standard model no. **D(M)Z – XB6**  
Heat-resistant cylinder

#### ⚠ Warning Precautions

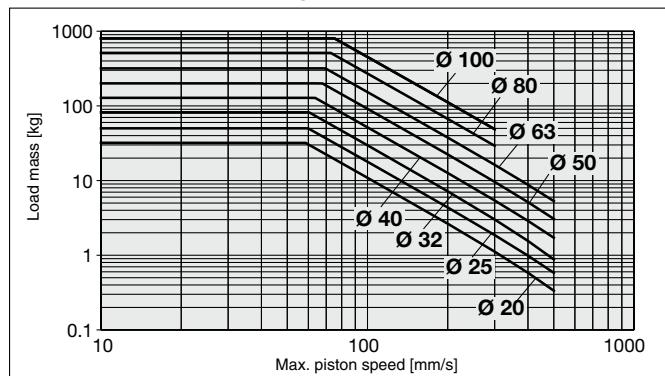
Be aware that smoking cigarettes, etc., after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

This cylinder does not come with a built in rubber bumper.  
Strictly adhere to the allowable load mass and the maximum piston speed.

### Specifications

Ambient temperature range	−10 °C to 150 °C
Seal material	Fluororubber
Grease	Heat-resistant grease
Rubber bumper	None
Allowable kinetic energy	Refer to the graph below.
Specifications other than the above and dimensions	Same as the standard type

### Allowable Kinetic Energy



## 2 Low-speed Cylinder (5 to 50 mm/s)

Symbol  
-XB13

Stick-slip phenomenon can be prevented, and smooth operation can be achieved even at lower driving speeds between 5 to 50 mm/s.

Description	Model	Action	Note
Compact cylinder	C55	Double acting, Single rod	Available for 150 mm stroke or less (or 125 mm or less for Ø 80 and Ø 100)

- \* Operate without lubrication from a pneumatic system lubricator.
- \* For the speed adjustment, use speed controllers for controlling at lower speeds. (AS-FM/AS-M series)

### How to Order

Standard model no. **–XB13**  
Low-speed cylinder

### Specifications

Piston speed	5 to 50 mm/s
Dimensions	Same as the standard type
Specifications other than the above	Same as the standard type

#### ⚠ Warning Precautions

Be aware that smoking cigarettes, etc., after your hands have come into contact with the grease used in this cylinder can create a gas that is hazardous to humans.

## 3 Made of Stainless Steel

Symbol  
-XC6

Suitable for the cases it is likely to generate rust by being immersed in the water and corrosion.

Description	Model	Action	Note
Compact cylinder	C55	Double acting, Single rod	
	C55W	Double acting, Double rod	

### How to Order

Standard model no. **–XC6**  
Made of stainless steel

### Specifications

Parts changed to stainless steel	Piston rod, Retaining ring, Rod end nut (Male thread only)
Specifications other than above	Same as the standard type

# C55 Series

## 4 With Coil Scraper

\* This made-to-order option is not compliant with ISO Standards (21287).

Symbol  
**-XC35**

Removes frost, ice, weld spatter, cutting chips, etc. adhered to the piston rod, protecting the seals.

Description	Model	Action	Note
Compact cylinder	<b>C55</b>	Double acting, Single rod	Available for 150 mm stroke or less (or 125 mm or less for Ø 80 and Ø 100)

- \* Operate without lubrication from a pneumatic system lubricator.
- \* For the speed adjustment, use speed controllers for controlling at lower speeds. (AS-FM/AS-M series)

## How to Order

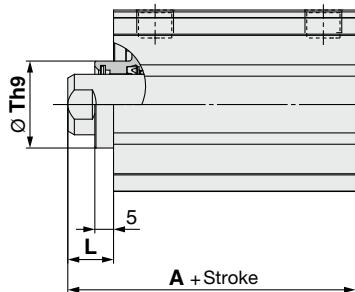
Standard model no. **- XC35**

With coil scraper

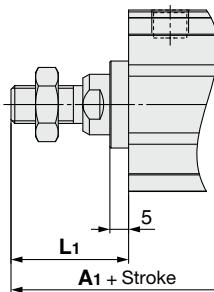
**Specifications: Same as those of the standard type**

**Dimensions** (Dimensions other than those below are the same as those of the standard type.)

### Double acting, Single rod



### Rod end male thread



Bore size [mm]	<b>A</b>	<b>A1</b>	<b>L</b>	<b>L1</b>	<b>T</b>
<b>32</b>	56	75	12	31	$23^{+0}_{-0.052}$
<b>40</b>	57	76	12	31	$28^{+0}_{-0.052}$
<b>50</b>	58	80	13	35	$35^{+0}_{-0.062}$
<b>63</b>	62	84	13	35	$35^{+0}_{-0.062}$
<b>80</b>	69	97	15	43	$43^{+0}_{-0.062}$
<b>100</b>	82	110	15	43	$59^{+0}_{-0.074}$

## 5 Auto Switch Mounting Groove: T-slot Type

Symbol  
-X1439

Description	Model	Action	Note
Compact cylinder	C55	Double acting, Single rod	Available for Ø 20 to Ø 63 with a stroke of 150 mm or less

### How to Order

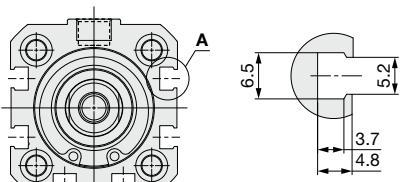
Standard model no. -X1439

Auto switch mounting groove: T-slot type

Specifications: Same as those of the standard type

Dimensions (Dimensions other than those below are the same as those of the standard type.)

Double acting, Single rod Ø 20 to Ø 63



Detail drawing of part A

Applicable Auto Switches/Refer to the Web Catalogue for further information on auto switches.

Type	Special function	Electrical entry	Indicator light	Wiring (Output)	Load voltage		Auto switch model	Lead wire length (m)			Pre-wired connector	Applicable load									
					DC			0.5 (—)	3 (L)	5 (Z)											
					Perpendicular	In-line		Y69A	Y59A	Y7PV	Y7P	Y69B	Y59B	Y7NWV	Y7NW	Y7PWV	Y7PW	Y7BWV	Y7BW	Y7BA	
Solid state auto switch	—	Grommet	Yes	3-wire (NPN)	5 V, 12 V	—	Y69A	Y59A	●	●	○	○	Y7PV	Y7P	●	●	○	○	IC circuit	Relay, PLC	
	Diagnostic indication (2-colour indicator)			3-wire (PNP)			Y69B	Y59B	●	●	○	○	Y7NWV	Y7NW	●	●	○	○	—		
	Water resistant (2-colour indicator)			2-wire			Y7PWV	Y7PW	●	●	○	○	Y7BWV	Y7BW	●	●	○	○	IC circuit		
	—			3-wire (NPN)	24 V	—	Y7BA	—	—	●	○	○	—	—	—	—	—	—	—		
	—			3-wire (PNP)			—	—	—	—	—	—	—	—	—	—	—	—	—		
	—			2-wire			—	—	—	—	—	—	—	—	—	—	—	—	—		
Reed auto switch	—	Grommet	Yes	3-wire (NPN equivalent)	—	5 V	—	—	—	●	●	—	—	Z76	—	—	—	—	—	IC circuit	Relay, PLC
	—			2-wire	24 V	12 V	100 V	—	—	●	●	●	—	Z73	●	●	●	—	—	—	

\* Lead wire length symbols: 0.5 m ..... — (Example) Y7BW  
3 m ..... L (Example) Y7BWL  
5 m ..... Z (Example) Y7BWZ

\* Solid state auto switches marked with a "○" are produced upon receipt of order.

## ⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of “**Caution**,” “**Warning**” or “**Danger**.” They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC<sup>1)</sup>), and other safety regulations.

**⚠ Danger:** **Danger** indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

**⚠ Warning:** **Warning** indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious injury.

**⚠ Caution:** **Caution** indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate injury.

1) ISO 4414: Pneumatic fluid power – General rules and safety requirements for systems and their components.  
ISO 4413: Hydraulic fluid power – General rules and safety requirements for systems and their components.  
IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)  
ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.  
etc.

## ⚠ Warning

### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

### 2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

### 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.

1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.

### 4. Our products cannot be used beyond their specifications.

**Our products are not developed, designed, and manufactured to be used under the following conditions or environments.**

**Use under such conditions or environments is not covered.**

1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

## ⚠ Caution

**We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.**

**Use in non-manufacturing industries is not covered.**

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

## Limited warranty and Disclaimer/Compliance Requirements

The product used is subject to the following “Limited warranty and Disclaimer” and “Compliance Requirements”. Read and accept them before using the product.

### Limited warranty and Disclaimer

1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first.<sup>2)</sup> Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.

2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

### Compliance Requirements

1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

## ⚠ Safety Instructions

Be sure to read “Handling Precautions for SMC Products” (M-E03-3) before using.

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