



## Technical Data Sheet

# Staining Colors Transparent

### FEATURES

- Permanently identify parts, inventory, work in process, tools, assemblies or finished goods.
- Great for color coding springs or small parts.
- Ideal for quality control processes.
- Stains work well in EFD spray marking systems.
- Stains resist most work related materials such as oils, moisture, greases, cutting fluids and more.
- Applies easily by spraying, brushing, stamping or dipping.
- Perform best on light tinted or polished metals.
- Stains will not separate or settle.
- Thickness/Drying time can be reduced by adding DYKEM® Remover Cleaner.
- Available in 5 colors – Black, Dark Blue, Red, Green, and Yellow.
- Do not contain any reportable amounts of Xylene.

### MATERIALS COMPATIBILITY

- Safe on most surfaces.
- Removable with Dykem® Remover & Cleaner.
- Surface tests should be run to determine compatibility prior to use.

### HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.
- Refer to MSDS (Material Safety Data Sheet) for complete information on health and safety. Visit our website at [www.dykem.com](http://www.dykem.com) to obtain MSDS.

### DIRECTIONS FOR USE

- Apply to a surface that is clean, dry and free of oil and grease.
- Apply a thin film to surface.

### AVAILABLE IN:

#### Packaging Options:

8 oz. Brush-In-Cap  
1 Gallon Bottle  
5 Gallon Paints

Note – All colors are not available in every package size.

### PHYSICAL PROPERTIES

Appearance:	Varies
Odor:	Alcohol
Specific gravity:	<1
VOC level:	87% - 94% by weight
Flash point:	53°F
Dry Time*:	<2 minutes

\* Note: Exact drying time may vary depending on film thickness.