

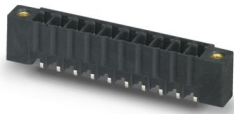
MCV 1,5/ 2-GF-3,5 P20 THRR32 - PCB header



1780668

<https://www.phoenixcontact.com/in/products/1780668>

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PCB headers, nominal cross section: 1.5 mm², color: black, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Pin, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: MCV 1,5/..-GF-THR, pitch: 3.5 mm, mounting: THR soldering / wave soldering, pin layout: Linear pinning, solder pin [P]: 2 mm, number of solder pins per potential: 1, plug-in system: COMBICON MC 1,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: 32 mm wide tape, For user information and design recommendations for through-hole reflow technology, go to: Downloads

Your advantages

- Designed for integration into the SMT soldering process
- Screwable flange for superior mechanical stability
- Vertical connection enables multi-row arrangement on the PCB
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies

Commercial data

Item number	1780668
Packing unit	200 pc
Minimum order quantity	200 pc
Note	Made to order (non-returnable)
Sales key	AAB
Product key	AABTAD
Catalog page	Page 211 (C-1-2013)
GTIN	4046356543972
Weight per piece (including packing)	3.743 g
Weight per piece (excluding packing)	3.458 g
Customs tariff number	85366930
Country of origin	DE

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Technical data

Product properties

Product type	PCB headers
Product family	MCV 1,5/..-GF-THR
Product line	COMBICON Connectors S
Type	Component suitable for through hole reflow
Number of positions	2
Pitch	3.5 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Mounting flange	Threaded flange
Pin layout	Linear pinning
Solder pins per potential	1

Electrical properties

Nominal current I_N	8 A
Nominal voltage U_N	160 V
Contact resistance	1.2 mΩ
Rated voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV

Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning

Flange

Tightening torque	0.3 Nm
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Processing notes

Process	Reflow/wave soldering
Moisture Sensitive Level	MSL 1
Classification temperature T_c	260 °C
Solder cycles in the reflow	3

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
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Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 µm Sn)
Metal surface contact area (middle layer)	Nickel (1.3 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 µm Sn)
Metal surface soldering area (middle layer)	Nickel (1.3 - 3 µm Ni)

Material data - housing

Color (Housing)	black (9005)
Insulating material	LCP
Insulating material group	IIIa
CTI according to IEC 60112	175
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	
Pitch	3.5 mm
Width [w]	17.3 mm
Height [h]	11.2 mm
Length [l]	6.9 mm
Installed height	9.2 mm
Solder pin length [P]	2 mm
Pin dimensions	0.8 x 0.8 mm

PCB design

Hole diameter	1.4 mm
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Mechanical tests

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

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Specification	IEC 60512-13-5:2006-02
Result	Test passed

Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	4 N

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ

Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	IIIa
Comparative tracking index (IEC 60112)	CTI 175
Rated insulation voltage (III/3)	160 V
Rated surge voltage (III/3)	2.5 kV
minimum clearance value - non-homogenous field (III/3)	1.5 mm
minimum creepage distance (III/3)	2.5 mm
Rated insulation voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.6 mm
Rated insulation voltage (II/2)	250 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	2.5 mm

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min

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Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	2.95 kV
Contact resistance R_1	1.2 mΩ
Contact resistance R_2	1.3 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	1.39 kV

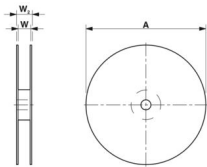
Shocks

Specification	IEC 60068-2-27:2008-02
Pulse shape	Semi-sinusoidal
Acceleration	30g
Shock duration	18 ms
Test directions	X-, Y- and Z-axis (pos. and neg.)

Ambient conditions

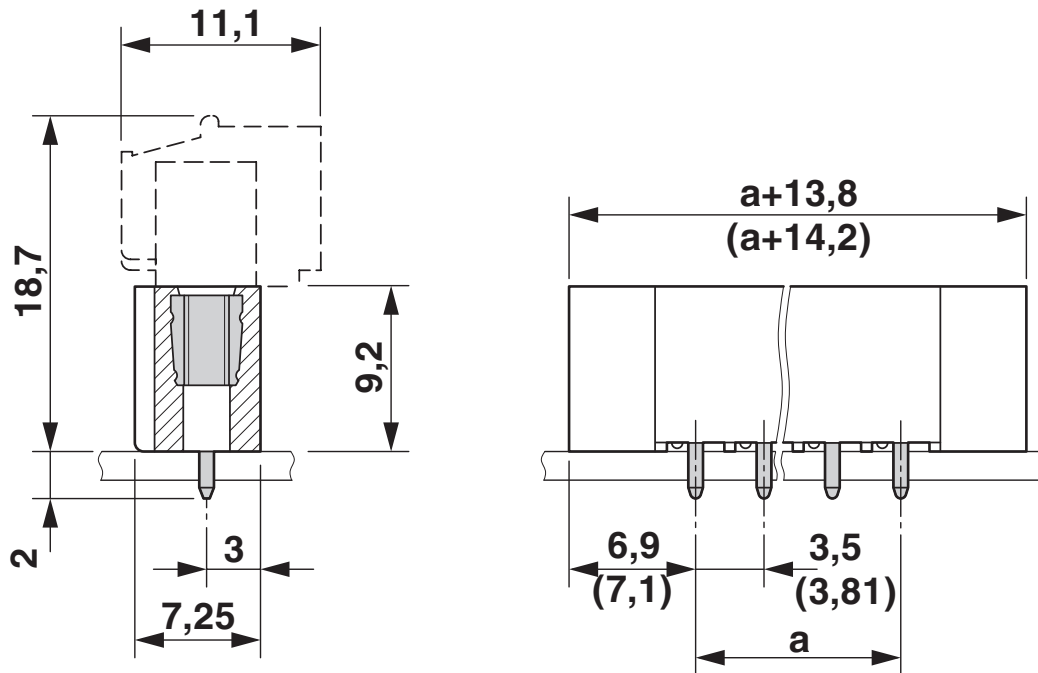
Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Packaging specifications

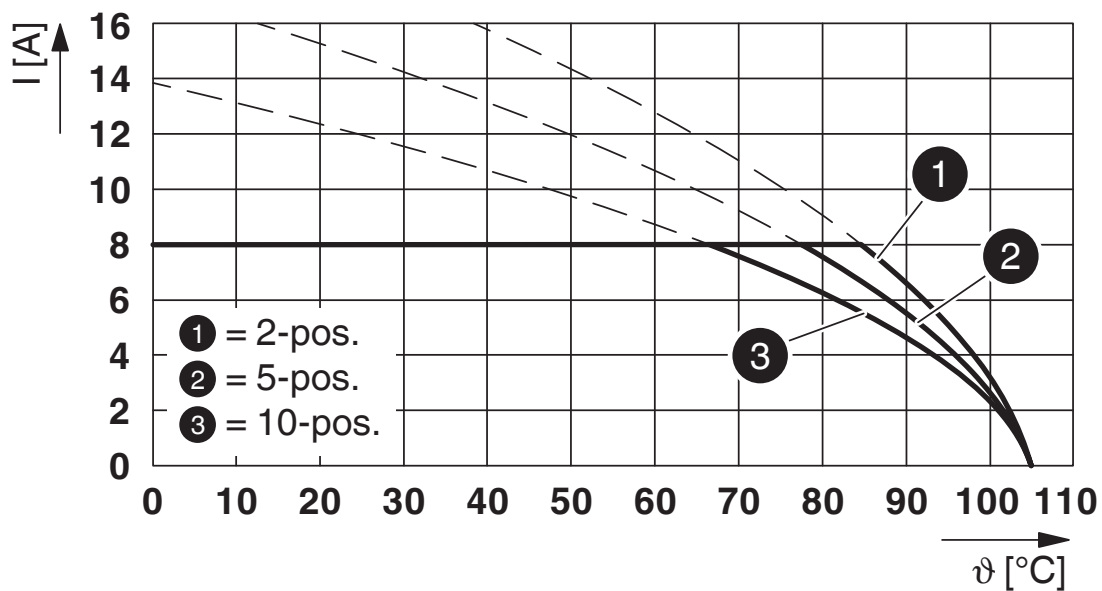
Dimensional drawing	
Type of packaging	32 mm wide tape
[W] tape width	32 mm
[W2] coil overall dimension	38.4 mm
[A] coil diameter	330 mm
Outer packaging type	Transparent-Bag
ESD level	(D) electrostatically conductive
Specification	DIN EN 61340-5-1 (VDE 0300-5-1): 2008-07

Drawings

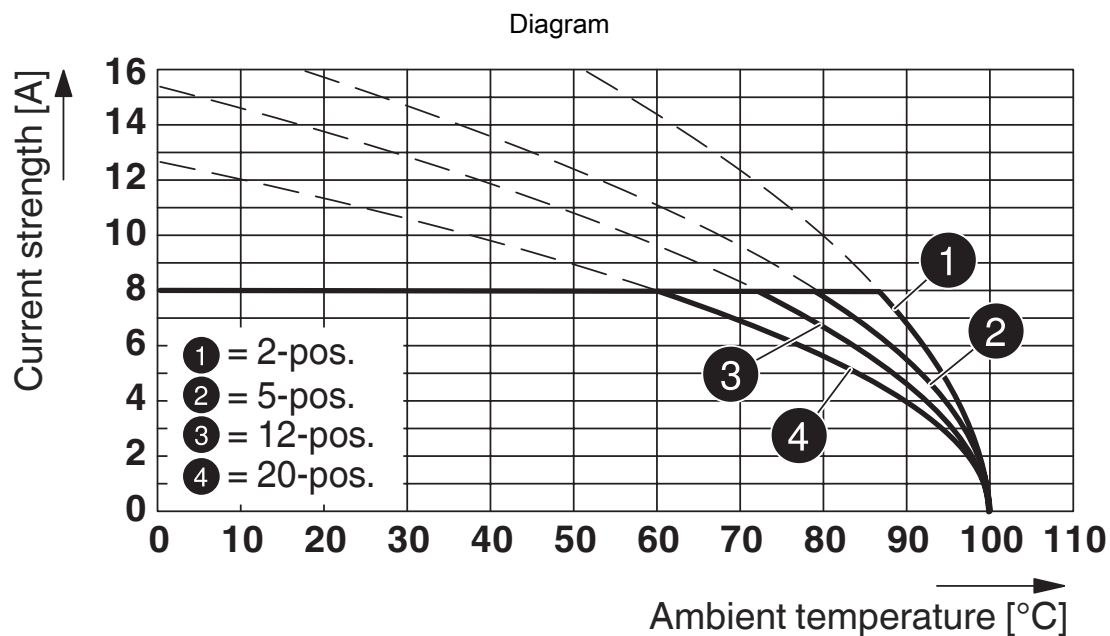
Dimensional drawing



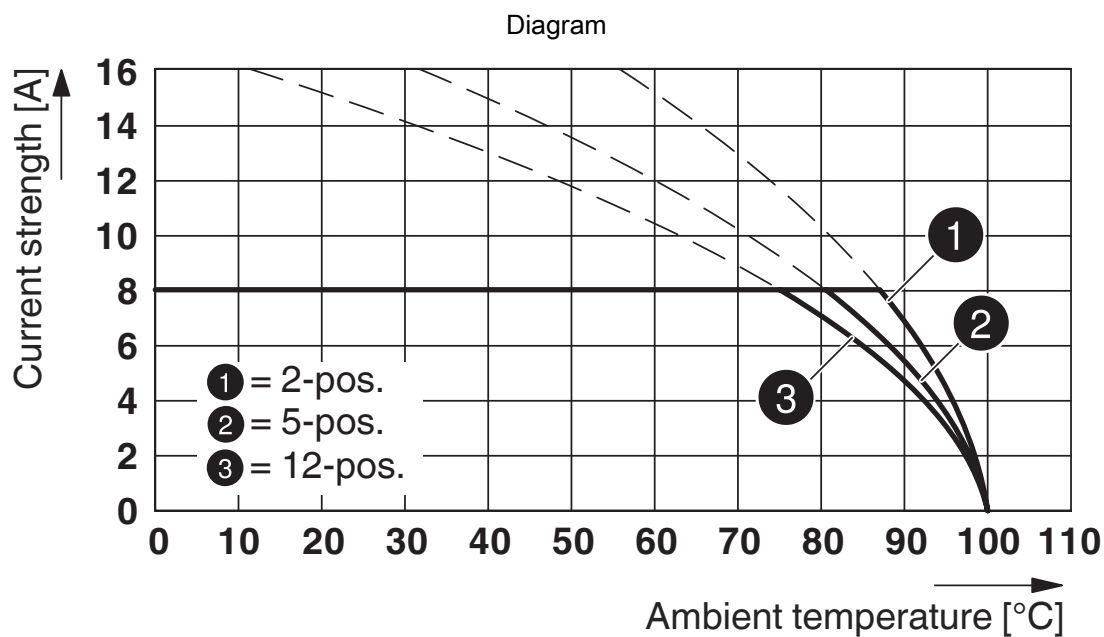
Diagram



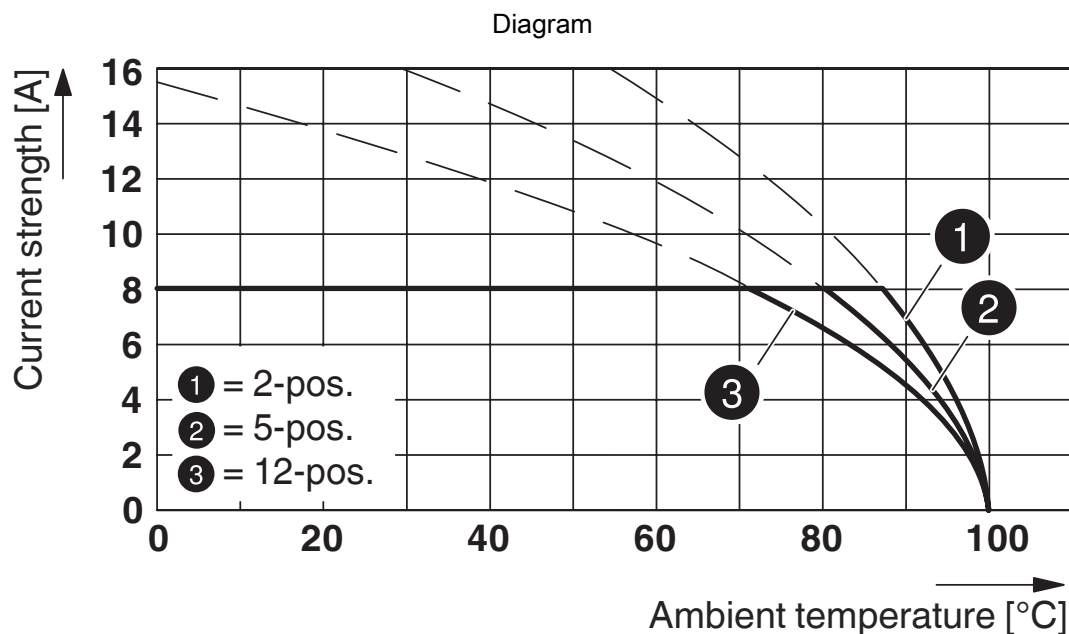
Type: TFMC 1,5/...-STF-3,5 with MCV 1,5/...-GF-3,5 P... THR



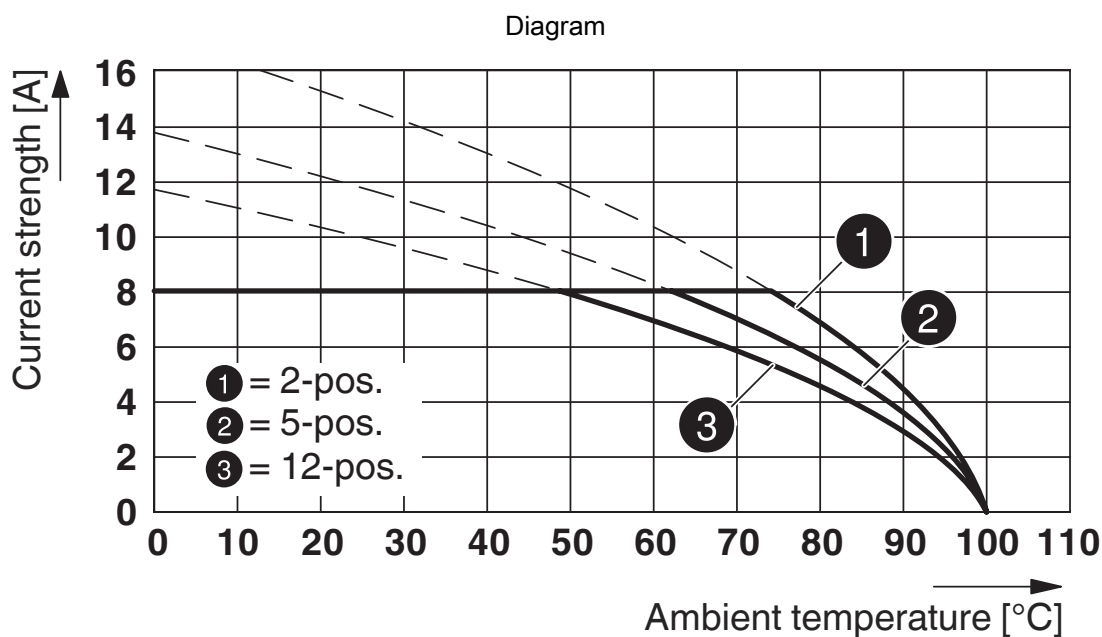
Type: FMC 1,5/...-STF-3,5 with MCV 1,5/...-GF-3,5 P... THR



Type: FK-MCP 1,5/...-STF-3,5 with MCV 1,5/...-GF-3,5 P... THR



Type: MC 1,5/...-ST(F)-3,5 with MCV 1,5/...-G(F)-3,5 P... THR



Type: MCV(W/R) 1,5/...-STF-3,81 with MCV 1,5/...-GF-3,5 P... THR

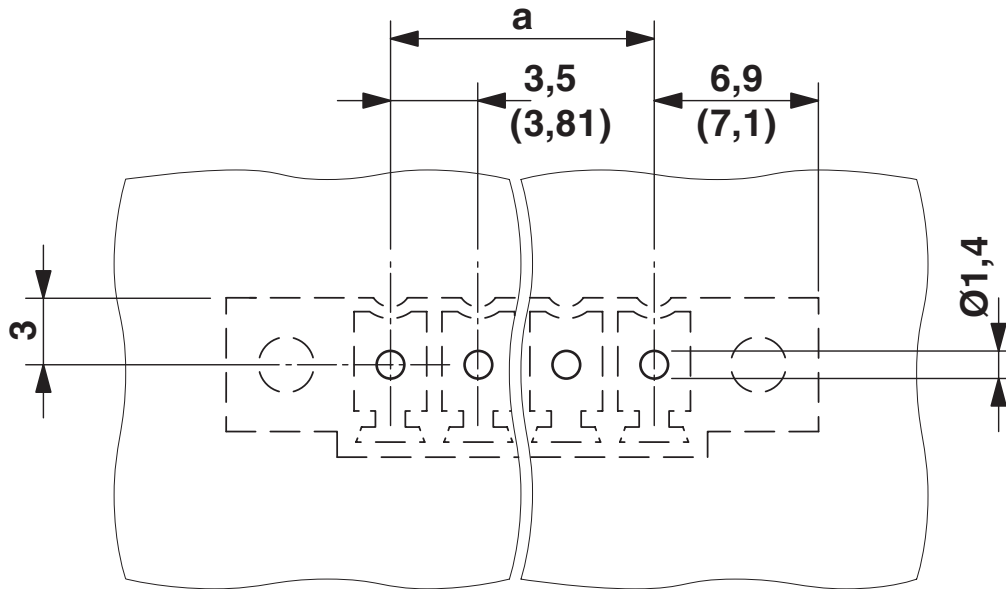
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Drilling plan/solder pad geometry



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Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/in/products/1780668>

 cULus Recognized Approval ID: E60425-20110128				
	Nominal voltage U_N	Nominal current I_N	Cross section AWG	Cross section mm^2
Use group B	300 V	8 A	-	-
Use group D	300 V	8 A	-	-

 VDE Zeichengenehmigung Approval ID: 40011723				
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 VDE Zeichengenehmigung Approval ID: 40011723				
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Classifications

ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

ETIM

ETIM 9.0	EC002637
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UNSPSC

UNSPSC 21.0	39121400
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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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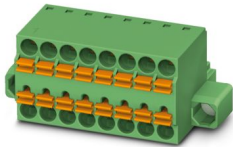
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Accessories

TFMC 1,5/ 2-STF-3,5 - PCB connector

1772702

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PCB TWIN plug, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 4, product range: TFMC 1,5/...-STF, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

MC 1,5/ 2-STF-3,5 - PCB connector

1847055

<https://www.phoenixcontact.com/in/products/1847055>



PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: MC 1,5/...-STF, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

MCV 1,5/ 2-GF-3,5 P20 THRR32 - PCB header



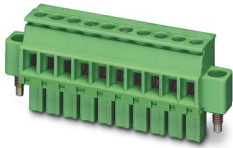
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MCVW 1,5/ 2-STF-3,5 - PCB connector

1863000

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: MCVW 1,5/...-STF, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: -90 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

MCVR 1,5/ 2-STF-3,5 - PCB connector

1863301

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: MCVR 1,5/...-STF, pitch: 3.5 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 90 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

MCV 1,5/ 2-GF-3,5 P20 THRR32 - PCB header



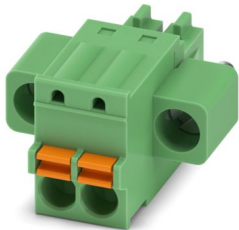
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FK-MCP 1,5/ 2-STF-3,5 - PCB connector

1940091

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: FK-MCP 1,5/...-STF, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON MC 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

FMC 1,5/ 2-STF-3,5 - PCB connector

1966091

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PCB connector, nominal cross section: 1.5 mm², color: green, nominal current: 8 A, rated voltage (III/2): 160 V, contact surface: Sn, contact connection type: Socket, number of potentials: 2, number of rows: 1, number of positions: 2, number of connections: 2, product range: FMC 1,5/...-STF, pitch: 3.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON FMC 1,5 - MCDN 1,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

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