



Safety Data Sheet according to Regulation (EC) No 1907/2006

Page 1 of 16

SN62RM89AAS85

SDS No. : 181841
V008.0

Revision: 10.09.2018

printing date: 20.12.2018

Replaces version from: 29.09.2017

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

SN62RM89AAS85

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Solder Paste

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Toxic to reproduction	Category 1A
H360FD May damage fertility. May damage the unborn child.	
Effects on or via lactation	
H362 May cause harm to breast-fed children.	
Specific target organ toxicity - repeated exposure	Category 1
H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or repeated exposure (inhalation-dust, oral)	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Lead

Signal word:

Danger

Hazard statement:

H360FD May damage fertility. May damage the unborn child.
 H362 May cause harm to breast-fed children.
 H372 Causes damage to organs (Blood, Kidney, Central Nervous system) through prolonged or repeated exposure (inhalation-dust, oral)
 H410 Very toxic to aquatic life with long lasting effects.

Supplemental information

Restricted to professional users.

**Precautionary statement:
Prevention**

P201 Obtain special instructions before use.
 P261 Avoid breathing fume.
 P263 Avoid contact during pregnancy and while nursing.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/protective clothing.

**Precautionary statement:
Response**

P308+P313 IF exposed or concerned: Get medical advice/attention.

2.3. Other hazards

This product contains modified rosin.

Contains lead which may harm your health. Lead can cause birth defects and other reproductive harm.

Regulations forbid the use of lead solder in any private or public drinking water supply system.

Do not heat above 500 °C

Avoid breathing fumes given out during soldering.

Flux fumes may irritate the nose, throat and lungs and may after prolonged/repeated exposure give an allergic reaction (asthma).

After handling solder wash hands with soap and water before eating, drinking or smoking.

Keep out of reach of children.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Lead 7439-92-1	231-100-4 01-2119510714-47	25- 50 %	Lact. H362 Repr. 1A H360FD STOT RE 1; Oral H372 STOT RE 1; Inhalation - dust H372 Aquatic Acute 1 H400 Aquatic Chronic 1 H410 ===== EU. REACH Candidate List of Substances of Very High Concern for Authorization (SVHC)
Tin 7440-31-5	231-141-8 01-2119486474-28	50- 100 %	
Modified rosin 8050-15-5	232-476-2 01-2119969275-26	0,25- < 2,5 %	Aquatic Chronic 3 H412
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	231-131-3 01-2119555669-21	0,25- < 2,5 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410 M factor (Acute Aquat Tox): 10 M factor (Chron Aquat Tox): 10

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures

4.1. Description of first aid measures**Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity.

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Prolonged or repeated contact may cause eye irritation.

Prolonged or repeated contact may cause skin irritation.

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

High temperatures may produce heavy metal dust, fumes or vapours.

5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Additional information:

In case of fire, keep containers cool with water spray., Collect contaminated fire fighting water separately. It must not enter drains.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Wear protective equipment.

Keep unprotected persons away.

Ensure adequate ventilation.

Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not let product enter drains.

Do not allow to enter the ground / soil.

6.3. Methods and material for containment and cleaning up

Scrape up spilled material and place in a closed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

See advice in section 8

Extraction is necessary to remove fumes evolved during reflow.

When using do not eat, drink or smoke.

Wash hands before breaks and immediately after handling the product.

Avoid breathing fumes given out during soldering.

Do not heat above 500 °C

Hygiene measures:

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

After handling solder wash hands with soap and water before eating, drinking or smoking.

7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.

Refer to Technical Data Sheet

7.3. Specific end use(s)

Solder Paste

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Lead 7439-92-1 [LEAD AND LEAD COMPOUNDS, OTHER THAN LEAD ALKYL (AS PB)]		0,15	Time Weighted Average (TWA):		EH40 WEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD AND ITS IONIC COMPOUNDS]			Biological Limit Value:		EU_OEL_II
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):		EH40 WEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECLTV

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Tin 7440-31-5 [TIN, METAL (AS SN)]		2	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Tin 7440-31-5 [TIN (INORGANIC COMPOUNDS AS SN)]		2	Time Weighted Average (TWA):	Indicative	ECLTV
Lead 7439-92-1 [LEAD AND ITS COMPOUNDS (EXCEPT TETRAETHYL LEAD)]		0,15	Time Weighted Average (TWA):	Binding OELV	IR_OEL
Lead 7439-92-1 [INORGANIC LEAD AND ITS COMPOUNDS]		0,15	Time Weighted Average (TWA):		EU_OEL
Lead 7439-92-1 [LEAD AND ITS IONIC COMPOUNDS]			Biological Limit Value:		EU_OEL_II
Silver 7440-22-4 [SILVER (METALLIC)]		0,1	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Silver 7440-22-4 [SILVER, METALLIC]		0,1	Time Weighted Average (TWA):	Indicative	ECLTV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Lead 7439-92-1	aqua (freshwater)		6,5 µg/l				
Lead 7439-92-1	aqua (marine water)		3,4 µg/l				
Lead 7439-92-1	sediment (freshwater)				41 mg/kg		
Lead 7439-92-1	sediment (marine water)				164 mg/kg		
Lead 7439-92-1	Soil				147 mg/kg		
Lead 7439-92-1	sewage treatment plant (STP)		1 mg/l				
Tin 7440-31-5	aqua (freshwater)						
Tin 7440-31-5	aqua (marine water)						
Tin 7440-31-5	sewage treatment plant (STP)						
Tin 7440-31-5	sediment (freshwater)						
Tin 7440-31-5	sediment (marine water)						
Tin 7440-31-5	Air						
Tin 7440-31-5	Soil						
Tin 7440-31-5	Predator						
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	aqua (freshwater)		0,027 mg/l				
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	aqua (marine water)		0,0027 mg/l				
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	aqua (intermittent releases)		0,27 mg/l				
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	sewage treatment plant (STP)		1,26 mg/l				
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	sediment (freshwater)				625,79 mg/kg		
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	sediment (marine water)				62,58 mg/kg		
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	Soil				125 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	aqua (freshwater)		0,00004 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	aqua (marine water)		0,00086 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	sewage treatment plant (STP)		0,025 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	sediment (freshwater)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	sediment (marine water)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Air						

Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Soil				1,41 mg/kg	
--	------	--	--	--	------------	--

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Tin 7440-31-5	General population	dermal	Long term exposure - systemic effects		80 mg/kg	
Tin 7440-31-5	Workers	inhalation	Long term exposure - systemic effects		71 mg/m3	
Tin 7440-31-5	Workers	dermal	Long term exposure - systemic effects		10 mg/kg	
Tin 7440-31-5	General population	inhalation	Long term exposure - systemic effects		17 mg/m3	
Tin 7440-31-5	General population	oral	Long term exposure - systemic effects		5 mg/kg	
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	Workers	dermal	Long term exposure - systemic effects		7,77 mg/kg	
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	General population	dermal	Long term exposure - systemic effects		3,885 mg/kg	
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	General population	oral	Long term exposure - systemic effects		3,885 mg/kg	
Resin acids and Rosin acids, hydrogenated, Me esters 8050-15-5	Workers	inhalation	Long term exposure - local effects		10 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m3	
Silver >= 99,9 % Ag as powder (>100nm<1mm) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure adequate ventilation, especially in confined areas.

Extraction is necessary to remove fumes evolved during reflow.

Respiratory protection:

Suitable respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment.

Use only in well-ventilated areas.

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; \geq 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	paste
	grey
Odor	mild
Odour threshold	No data available / Not applicable
pH	Not applicable
Melting point	179,0 °C (354.2 °F)
Solidification temperature	No data available / Not applicable
Initial boiling point	256,0 °C (492.8 °F)
Flash point	117,00 °C (242.6 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density	4,0 g/cm ³
()	
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative)	Insoluble
Partition coefficient: n-octanol/water	Not determined
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Solder alloy will react with concentrated nitric acid to produce toxic fumes of nitrogen oxides.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Thermal decomposition can lead to release of irritating gases and vapors.

Metallic oxides

See section 5.

SECTION 11: Toxicological information

General toxicological information:

Prolonged or repeated contact may cause skin irritation.

Prolonged or repeated contact may cause eye irritation.

Chronic overexposure to lead may result in damage to the blood forming, nervous, urinary and reproductive systems. Severe lead toxicity will cause sterility, abortion and neonatal mortality and morbidity.

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Modified rosin 8050-15-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Tin 7440-31-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Modified rosin 8050-15-5	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

Fumes evolved at soldering temperatures will irritate the nose, throat and lungs. Prolonged or repeated exposure to flux fumes may result in sensitisation in sensitive workers.

No substance data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Modified rosin 8050-15-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Solder pastes may be abrasive to the eyes and the fumes are irritating.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Tin 7440-31-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Modified rosin 8050-15-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Modified rosin 8050-15-5	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Tin 7440-31-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Tin 7440-31-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Tin 7440-31-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Modified rosin 8050-15-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Modified rosin 8050-15-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Modified rosin 8050-15-5	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Tin 7440-31-5	NOAEL P > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Modified rosin 8050-15-5	NOAEL P > 18000 ppm		oral: feed	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Modified rosin 8050-15-5	NOAEL P > 15000 ppm		oral: feed	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Tin 7440-31-5	NOAEL > 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
Modified rosin 8050-15-5	NOAEL 1.272,8 mg/kg	oral: feed	90 d continuously	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Modified rosin 8050-15-5	NOAEL 1.453 mg/kg	oral: feed	90 d continuously	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	LC50		96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Modified rosin 8050-15-5	EC50	27 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	NOEC		7 d	Ceriodaphnia dubia	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Tin 7440-31-5	NOEC		72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Tin 7440-31-5	EC50		3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Modified rosin 8050-15-5		no data	43 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:

12.4. Mobility in soil

The product is insoluble and sinks in water.

No substance data available.

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Lead 7439-92-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Tin 7440-31-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Modified rosin 8050-15-5	Not fulfilling PBT (persistent/bioaccumulative/toxic) criteria
Silver >= 99,9 % Ag in powder (>100nm<1mm) 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Wherever possible unwanted solder pastes should be recycled for recovery of metal.

Dispose of as hazardous waste in compliance with local and national regulations.

Disposal of uncleaned packages:

Dispose of as unused product.

Waste code

06 04 05* Waste containing other heavy metals

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information
--

14.1. UN number

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver,Lead)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver,Lead)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver,Lead)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Silver,Lead)
IATA	Environmentally hazardous substance, solid, n.o.s. (Silver,Lead)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content < 5,0 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

National regulations/information (Great Britain):

Remarks	<p>The Health & Safety at Work Act 1974. The Control of Substances Hazardous to Health Regulations. L5:General Approved Code of Practice to the COSHH Regulations. HS(G)97:A Step by Step Guide to the COSHH Regulations. HS(G)193: COSHH essentials: Easy steps to control chemicals. IND (G)248L: Solder fume and you. IND(G)249L: Controlling health risks from rosin (colophony) based solder fluxes. The Control of Lead at Work Regulations. L132: Control of Lead at Work: Approved Code of Practice and Guidance. Employees should be under medical surveillance if the risk assessment made under the Control of Lead at Work Regulations indicates they are likely to be exposed to significant concentrations of lead, or if an Employment Medical Advisor or appointed doctor so certifies. A woman employed on work which exposes her to lead should notify her employer as soon as possible if she becomes pregnant. The Employment Medical Advisor / Appointed Doctor should be informed of the pregnancy. Under the Management of Health and Safety at Work Regulations, employers are required to assess the particular risks to health at work of pregnant workers and workers who have recently given birth or who are breast feeding.</p>
---------	---

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H360FD May damage fertility. May damage the unborn child.
H362 May cause harm to breast-fed children.
H372 Causes damage to organs through prolonged or repeated exposure.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.