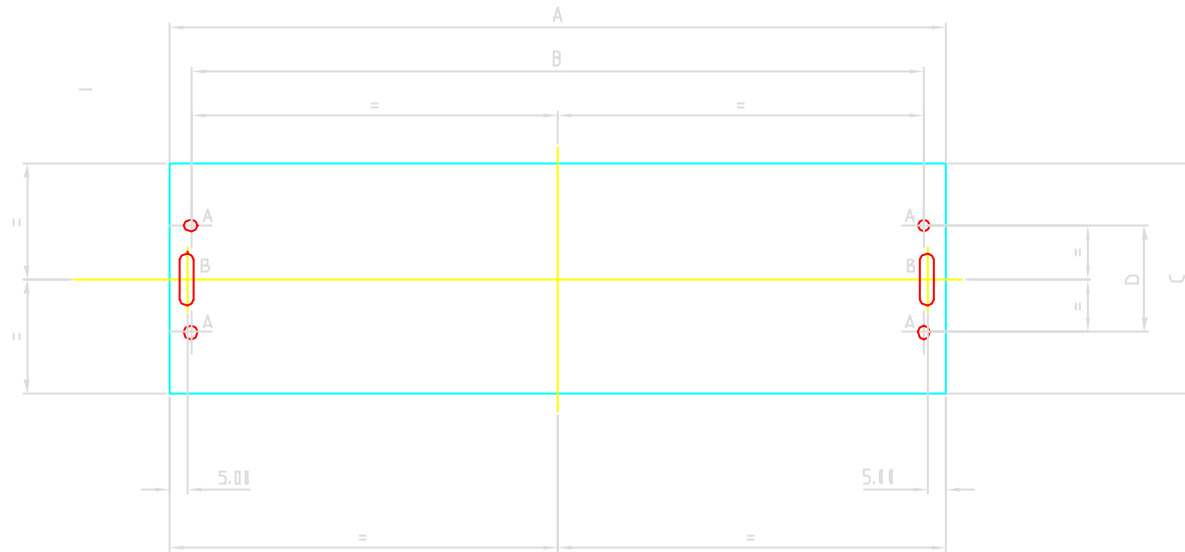
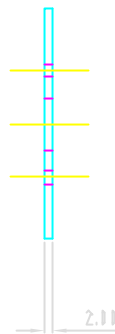
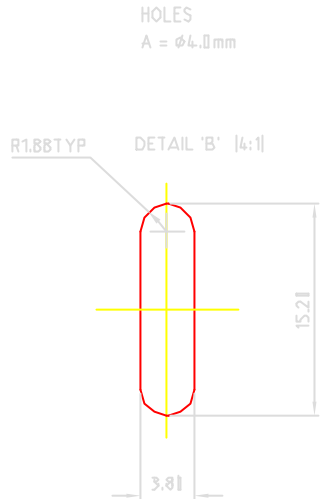


FIRST ANGLE PROJECTION



NOTES:

1. ALL PANELS TO BE CUT FROM SHEET SUCH THAT THE METAL GRAIN RUNS HORIZONTALLY
2. PANELS MUST BE SHEARED FROM THE FRONT FACE.
3. EDGES MUST BE CLEAN AND FREE FROM BURRS OR TOOL WITNESSES.
4. PANEL FACES MUST BE SCRATCH FREE.
5. AN INSTRUMENT QUALITY ANODISED FINISH IS REQUIRED.
6. HANDLE WITH CARE DURING MANUFACTURE.
7. PANELS ARE TO SUPPLIED WRAPPED IN PROTECTIVE PAPER.

TOLERANCES

LINEAR ± 1.1
 ANGULAR $\pm 0.25^\circ$

BEZEL SIZE	PART No.	DIMENSIONS			
		A	B	C	D
160x85	M 57 00 532	129.5	110.0	65.1	30.8
200x85	M 57 00 535	169.5	150.0	65.1	30.8
230x85	M 57 00 538	199.5	180.0	65.1	30.8
250x85	M 57 00 543	219.5	210.0	65.1	30.8
350x85	M 57 00 548	319.5	310.0	65.1	30.8
200 x 190	M 59 00 002	392.5	300.5	67.1	32.5

GENERAL LIMITS

Linear tolerances at normal anodising finish
 Holes ± 0.25 mm
 Chamfers ± 0.25 mm
 Angles $\pm 0.25^\circ$
 Surface Finish μm

Required Finish	Scale	ALL DIMENSIONS IN MILLIMETRES			DD NDT SCALE
ETCH & ANODISE	1:1	Drawn by	Checked By	Drawing Number	Date drawn
		S.J. RAY		135	16/8/96
OKW ENCLOSURES LTD Unit 6, Kingdon Close, Seagrove East Fareham, Hampshire, PO15 5TJ					Part Name METTEC ALUMINIUM FRONT PANEL (20 and 85mm CASES)
Part Number				NO. of	Total Sheets
SEE TABLE				3	1

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Drawing Signature _____ Date _____ Revised 23/1/97