Nine step level：
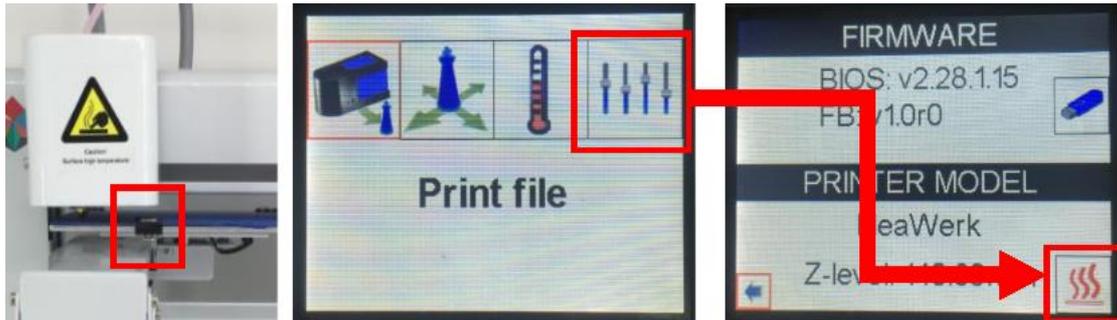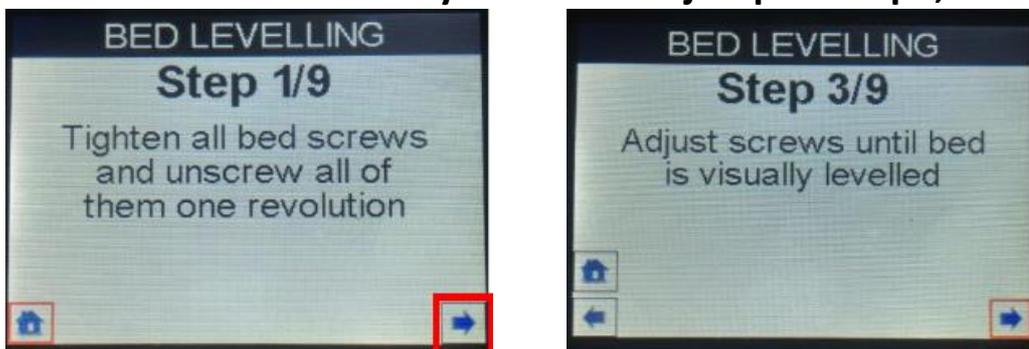
1、 Before leveling, please clip Y axis on the outside to the middle of the platform, and then enter the nine step model：


**2、 Into the leveling interface is as follows, click on 	➡	the nozzle will automatically reset to the jump to Step3,as follow.**


3、 Cilck ➡ enters Step4， nozzle will automatically moved to the central,observe the nozzle and platform of distance,if the nozzle just to the top of the platform or is a larger gap can click on the screen ⬇ ⬆ buttons to adjust the Z axis value change platform height, as the chart shows:
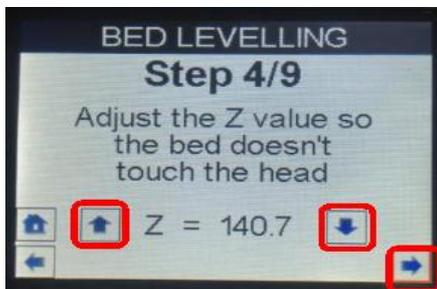
4、 To confirm the height of the platform (Z axis), enter the Step5, click ➡ After that, a piece of paper is placed under the extrusion head, if there is a slight resistance in the process of the twitch, and the paper has a relatively shallow scratches, then squeeze out the height of the head.For optimal value, if the resistance is too large or completely without resistance, then you can click on the screen ⬆ ⬇ Adjust the value of the Z axis, the specific situation as shown below:
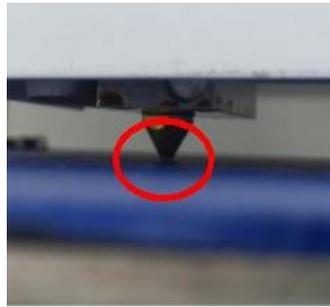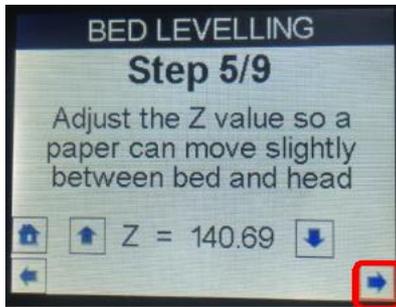
5, The next Step6-Step8 squeeze out the line is as follows:
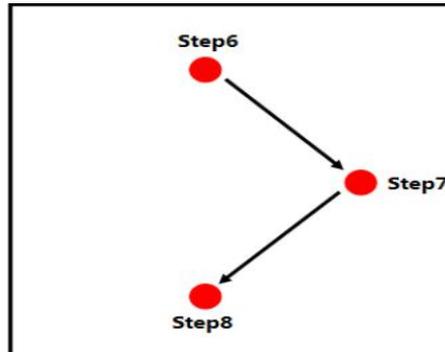
Tips:Step 6, 7, 8 three steps is three point of view locate adjusting the height of the flat screw. During this period, with configuration in hexagon wrench swap leveling screws to fine tune the squeeze head and platform of distance to achieve the best (please refer to step5 standard).

6、 To enter the final step, squeeze out the head and the platform is automatically heated to 210 degrees and 50 degrees, and then the printer will automatically from the outside and the inside of the squeeze print box, as shown below:
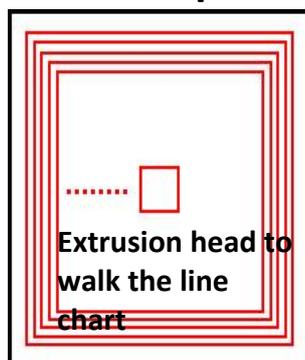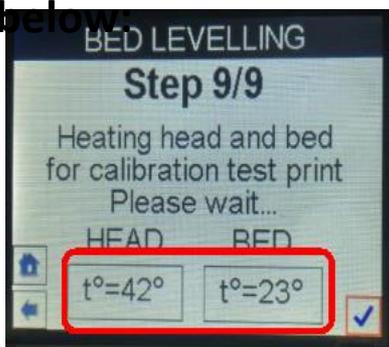
Extrusion head to walk the line chart

Tips: the steps the final printing effect should and the red box as flat and adhesion, is the best effect that leveling success.

7、 Tips: the steps the final printing effect should and the red box as flat and adhesion, is the best effect that leveling success.