

BENEFITS

- **VERSATILE** : Flat and threaded seals.
- Single component, clean, easy to use and non-toxic.
- Replaces paper gaskets, tape, tow and other pre-cut gaskets.
- Allows you to make flat sealing joints of any size what shape even complex.
- Does not clog filters. Protects against corrosion.
- Immediate sealing at low pressure (20 bars for one set) < 0,15 mm).
- Its relative flexibility allows for absorption of vibrations.



DEFINITION

Multi-purpose, one-component anaerobic adhesive for sealing machined joint faces specially formulated to resist corrosive fluids and high vibrations.

Also suitable for threaded seals.

INSTRUCTIONS FOR USE

Ready to use. Application temperature: +5 to +40°C.

For use at a temperature <10°C: use our **ACTIVATOR 3140**.

Apply the adhesive to clean, dry surfaces so that the gap is completely filled.

Our **CLEANER 3141 – 016** is recommended for effective cleaning.

For faster polymerization: use our

ACTIVATOR 3140.

It is advisable to wait for complete polymerization before returning to service.

FEATURES

Aspect :	Red thixotropic paste “very tacky”
Aspect (PMUC) :	Red thixotropic paste
Dynamic viscosity:	650/1500 mPa.s
Dynamic viscosity (PMUC):	8000/10000 mPa.s

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PORAJOINT

FLAT AND THREADED SEALING

SEALING JOINT – MODERATE RESISTANCE

FEATURES (CONTINUED)

Continuous operating temperature: -60 to 150°C; +230°C peak

Shear strength: 8 N/mm² (NF EN 1465)

Setting time at 20°C: < 10 min on copper and its alloys

15 to 35 min on steel

Maximum usage clearance: 1 mm with ACTIVATOR 3140

FIELD OF APPLICATION

Waterproofing hot and cold water, solvents, oils, essences...

Sealing of housings, flanges, etc. subject to vibrations. Valves, carburetors, flanges, engines, machined gasket faces, etc.

Threaded fittings, plugs, taps, ...up to 5 inches

PACKAGING

Cartouche 300 g :	ref. 1333C3	x12
Tube 200 g :	ref. 1333T4	x2
Tube 50 ml :	ref. 1333T2	x6
25 ml syringe:	ref. 1333E4	x12
PMUC :		
Tube 50 g :	ref. 6333T2	x6

