



Safety Data Sheet

Copyright, 2014, 3M Company All rights reserved. Copying and/or downloading of this information for the purpose of properly utilising 3M products is allowed provided that: (1) the information is copied in full with no changes unless prior written agreement is obtained from 3M, and (2) neither the copy nor the original is resold or otherwise distributed with the intention of earning a profit thereon.

Document group:	10-0380-5	Version number:	12.00
Revision date:	15/07/2014	Supersedes date:	19/06/2013
Transportation version number: 1.00 (03/05/2011)			

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3792-AE, 3792-PG, 3792-TC, 3792-Q, 3792-B

Product Identification Numbers

62-3792-9132-1 62-3792-9330-1 62-3792-9531-4 62-3792-9830-0

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hot melt adhesive

1.3. Details of the supplier of the substance or mixture

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

This product is not classified as hazardous according to EU Directive 1999/45/EC.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3792-AE, 3792-PG, 3792-TC, 3792-Q, 3792-B

Not applicable

Dangerous substances(67/548/EEC)/preparations(1999/45/EC) directive

Not applicable

2.3. Other hazards

May cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Ethene, vinyl acetate copolymer	24937-78-8		55 - 75	
Hydrocarbon resin	Mixture		25 - 45	

Please see section 16 for the full text of any R phrases and H statements referred to in this section

Please refer to section 15 for the any applicable Notas that have been applied to the above components

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

Immediately flush skin with large amounts of cold water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Cover affected area with a clean dressing. Get immediate medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. DO NOT ATTEMPT TO REMOVE MOLTEN MATERIAL. Get immediate medical attention.

If swallowed

No need for first aid is anticipated.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide.

Condition

During combustion.

Carbon dioxide.

During combustion.

5.3. Advice for fire-fighters

No special protective actions for fire-fighters are anticipated.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ventilate the area with fresh air. Observe precautions from other sections.

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin contact with hot material. Keep out of reach of children. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

No occupational exposure limit values exist for any of the components listed in Section 3 of this Safety Data Sheet.

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

No engineering controls required.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face

protection(s) are recommended:
Full face shield.
Indirect vented goggles.

Skin/hand protection

No chemical protective gloves are required.

Respiratory protection

None required.

Thermal hazards

Wear heat insulating gloves when handling hot material to prevent thermal burns.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state	Solid.
Specific Physical Form:	Waxy Solid
Appearance/Odour	white opaque, solid adhesive in rods, odourless. (Molten state: pungent resinous odour.)
Odour threshold	<i>No data available.</i>
pH	<i>Not applicable.</i>
Boiling point/boiling range	<i>Not applicable.</i>
Melting point	<i>Not applicable.</i>
Flammability (solid, gas)	Not classified
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	≥ 232.2 °C [<i>Test Method</i> :Cleveland Open Cup] [<i>Details</i> :Conditions: ASTM D-92-72]
Flammable Limits(LEL)	<i>No data available.</i>
Flammable Limits(UEL)	<i>No data available.</i>
Relative density	0.94 - 0.97 [<i>Ref Std</i> :WATER=1]
Water solubility	Nil
Solubility- non-water	<i>No data available.</i>
Partition coefficient: n-octanol/water	<i>No data available.</i>
Evaporation rate	<i>Not applicable.</i>
Vapour density	Nil
Decomposition temperature	<i>No data available.</i>
Viscosity	<i>Not applicable.</i>
Density	0.94 g/cm ³ - 0.97 g/cm ³

9.2. Other information

Hazardous air pollutants	0 % weight [<i>Test Method</i> :Calculated]
Volatile organic compounds (VOC)	0 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Percent volatile	0 % weight
VOC less H₂O & exempt solvents	0 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
Solids content	100 %

SECTION 10: Stability and reactivity**10.1 Reactivity**

This material is considered to be non reactive under normal use conditions

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

10.4 Conditions to avoid

None known.

10.5 Incompatible materials

Strong oxidising agents.

10.6 Hazardous decomposition products

Substance

Condition

None known.

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

No health effects are expected.

Skin contact

During heating:

Thermal burns: Signs/symptoms may include intense pain, redness and swelling, and tissue destruction.

Eye contact

During heating:

Thermal burns: Signs/symptoms may include severe pain, redness and swelling, and tissue destruction.

Ingestion

No health effects are expected.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethene, vinyl acetate copolymer	Dermal		LD50 estimated to be > 5,000 mg/kg
Ethene, vinyl acetate copolymer	Ingestion	Rat	LD50 > 1,000 mg/kg

3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3792-AE, 3792-PG, 3792-TC, 3792-Q, 3792-B

Hydrocarbon resin	Ingestion	LD50 estimated to be > 5,000 mg/kg
-------------------	-----------	------------------------------------

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethene, vinyl acetate copolymer		No significant irritation
Hydrocarbon resin		No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ethene, vinyl acetate copolymer		No significant irritation
Hydrocarbon resin		No significant irritation

Skin Sensitisation

Name	Species	Value
------	---------	-------

Respiratory Sensitisation

Name	Species	Value
------	---------	-------

Germ Cell Mutagenicity

Name	Route	Value
------	-------	-------

Carcinogenicity

Name	Route	Species	Value
------	-------	---------	-------

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
------	-------	-------	---------	-------------	-------------------

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
------	-------	-----------------	-------	---------	-------------	-------------------

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethene, vinyl acetate copolymer	Ingestion	liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 4,000 mg/kg/day	90 days

Aspiration Hazard

Name	Value
------	-------

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3792-AE, 3792-PG, 3792-TC, 3792-Q, 3792-B

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Hydrocarbon resin	Mixture		Data not available or insufficient for classification			
Ethene, vinyl acetate copolymer	24937-78-8		Data not available or insufficient for classification			

12.2. Persistence and degradability

No test data available.

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbon resin	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ethene, vinyl acetate copolymer	24937-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.3 : Bioaccumulative potential

No test data available.

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Hydrocarbon resin	Mixture	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Ethene, vinyl acetate copolymer	24937-78-8	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

Ingredient	CAS Nbr	PBT/vPvB status
Hydrocarbon resin	Mixture	Meets REACH PBT criteria

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

3M(TM) Scotch-Weld(TM) Hot Melt Adhesive 3792-AE, 3792-PG, 3792-TC, 3792-Q, 3792-B

This product has been classified as a non-hazardous waste. Prior to disposal, consult all applicable authorities and regulations to insure proper classification. Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product may be placed in a landfill properly designed for industrial waste.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

08 04 10	Waste adhesives and sealants other than those mentioned in 08 04 09
20 01 28	Paint, inks, adhesives and resins other than those mentioned in 20 01 27

SECTION 14: Transportation information

62-3792-9132-1, 62-3792-9330-1, 62-3792-9531-4, 62-3792-9830-0

Not hazardous for transportation

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korean Toxic Chemical Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information

Revision information:

Revision Changes:

Section 8: Eye/face protection information information was modified.

Section 1: Product identification numbers heading information was modified.

Section 3: Composition/ Information of ingredients table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 10: Conditions to avoid physical property information was modified.

Section 12:Biocumulative potential information information was modified.

Copyright information was modified.
Section 9: Property description for optional properties information was modified.
Telephone header information was modified.
Company Telephone information was modified.
Section 11: Acute Toxicity table information was modified.
Section 11: Serious Eye Damage/Irritation Table information was modified.
Section 11: Skin Corrosion/Irritation Table information was modified.
Section 11: Target Organs - Repeated Table information was modified.
Section 11: Health Effects - Eye information information was modified.
Section 11: Health Effects - Skin information information was modified.
Section 11: Health Effects - Inhalation information information was modified.
Section 11: Health Effects - Ingestion information information was modified.
Section 12: PBT/vPvB table row information was modified.
Section 5: Fire - Extinguishing media information information was modified.
Section 5: Fire - Advice for fire fighters information information was modified.
Section 6: Accidental release clean-up information information was modified.
Section 7: Precautions safe handling information information was modified.
Section 7: Conditions safe storage information was modified.
Section 8: Appropriate Engineering controls information information was modified.
Section 8: Personal Protection - Skin/hand information information was modified.
Section 8: Personal Protection - Thermal hazards information information was modified.
Section 13: 13.1. Waste disposal note information was modified.
Section 4: First aid for ingestion (swallowing) information information was modified.
Section 8: Respiratory protection information information was added.
Label: CLP Classification - Header information was added.
Label: CLP Classification information was added.
Section 2: 2.2 & 2.3. CLP REGULATION heading information was added.
Section 8: Personal Protection - Eye information information was added.
Section 2.1: Classification information information was added.
Not applicable information was added.
Not applicable information was added.
Section 10: Hazardous decomposition products during combustion text information was added.
Section 11: Disclosed components not in tables text information was added.
Section 12: Classification Warning information was added.
Section 11: Classification disclaimer information was added.
Section 8: 8.1.1 Biological limit values table heading information was added.
Section 8: BLV information was added.
Safety phrase information was deleted.
Section 8: Eye/face protection text information was deleted.
Section 2: Contains heading information was deleted.
Section 2: Safety phrases heading information was deleted.
Section 2: Risk phrases heading information was deleted.
Section 2: Label ingredient information information was deleted.
Section 2: Special provisions concerning the labelling of certain substances heading information was deleted.
Section 2: Additional label requirements phrase information was deleted.
Section 11: Aspiration Hazard Table information was deleted.
Section 11: Classification disclaimer information was deleted.
Section 11: Carcinogenicity Table information was deleted.
Section 11: Germ Cell Mutagenicity Table information was deleted.
Section 11: Skin Sensitization Table information was deleted.
Section 11: Respiratory Sensitization Table information was deleted.
Section 11: Reproductive Toxicity Table information was deleted.
Section 11: Target Organs - Single Table information was deleted.
Section 12: Classification Warning information was deleted.
Section 8: Personal Protection - Respiratory Information information was deleted.
Risk phrase - None information was deleted.

Label: Graphic information was deleted.

Section 02: Graphic information information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk