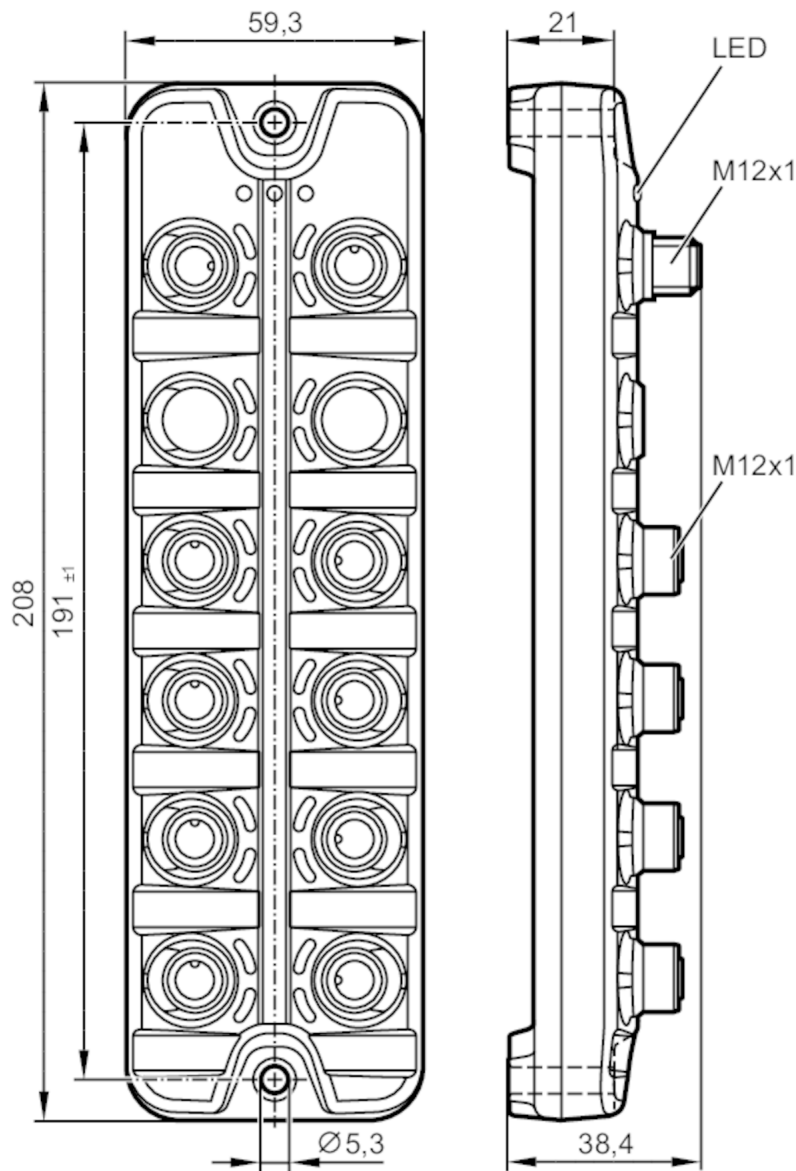


AL2325



IO-Link input/output module

IOL MOD SL 8XDX/DX E M12 IP67



Depending on the version some LEDs are inactive



Electrical data		
Operating voltage	[V]	18...30 DC
Current consumption	[mA]	100; (US)
Protection class		III
Additional voltage supply	[V]	18...30 DC; (UA UAi)
Max. current consumption from additional supply	[mA]	4000; (UA; UAi: 400 mA)
Inputs / outputs		
Total number of inputs and outputs		16



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Number of inputs and outputs		Number of digital inputs: 16; Number of digital outputs: 16	
Inputs			
Number of digital inputs		16; (configurable)	
Input circuit of digital inputs		PNP; (type 3 (IEC 61131-2))	
Sensor supply of the inputs		AUX (UA, UAi)	
Power supply	[V]	18...30	
Input current High	[mA]	2...15	
Input current Low	[mA]	0...1.5	
Switching level high	[V]	11...28	
Switching level low	[V]	0...5	
Outputs			
Number of digital outputs		16; (configurable)	
Max. current load per output	[mA]	1800	
Max. current load outputs total	[A]	3.6; (max. current load per segment: 1800 mA)	
Short-circuit protection		yes	
Actuator supply outputs		AUX (UA)	
Interfaces			
Communication interface		IO-Link	
SDCI standard		IEC 61131-9	
Transmission type		COM3 (230,4 kBaud)	
IO-Link revision		1.1	
SIO mode		no	
Required master port type		A	
Min. process cycle time	[ms]	4	
Supported DeviceIDs		Type of operation	DeviceID
		default	1314
Note		For further information please see the IODD PDF file under "Downloads"	
Operating conditions			
Ambient temperature	[°C]	-25...60	
Storage temperature	[°C]	-25...70	
Max. relative air humidity	[%]	90	
Max. height above sea level	[m]	2000	
Protection		IP 65; IP 67	
Protection rating (NEMA 250)		6P	
Pollution degree		2	
Chemical media		ISO 16750-5	AA, BA, BD, HLP, CC, DB, DC, DD, CA
		NEMA 250 5.13.1	AA
Tests / approvals			
EMC		EN 61000-6-2	
		EN 61000-6-3	
		IEC 61131-9	
Shock resistance		DIN EN 60068-2-27	
Vibration resistance		DIN EN 60068-2-64	
		DIN EN 60068-2-6	

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MTTF	[years]	46
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Mechanical data

Weight	[g]	392.7
Housing		rectangular
Type of mounting		backplane mounting
Dimensions	[mm]	208 x 59.3 x 38.4
Materials		housing: PA orange; socket: brass nickel-plated
Sealing material		FKM

Displays / operating elements

Display	operation	1 x LED, green
	fault	1 x LED, red
	function	1 x LED, yellow

Accessories

Accessories (optional)	protective cap for M12 sockets
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Remarks

Pack quantity	1 pcs.
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Electrical connection - AUX

Connector: 1 x M12; coding: A



X31

1	+ 24 V DC (U _{Ai})
2	GND (U _A /U _{Ai})
3	not used
4	+ 24 V DC (U _A)

Electrical connection - IO-Link

Connector: 1 x M12; coding: A



X1

1	+ 24 V DC (U _S)
2	not used
3	GND (U _S)
4	IO-Link

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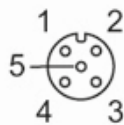


IO-Link input/output module

IOL MOD SL 8XDX/DX E M12 IP67

Electrical connection - inputs / outputs

Connector: 8 x M12; coding: A; Sealing: FKM



X1.0...X1.7

1	+ 24 V DC (UA/UAi)
2	I/O2
3	GND (UA/UAi)
4	I/O1
5	not used