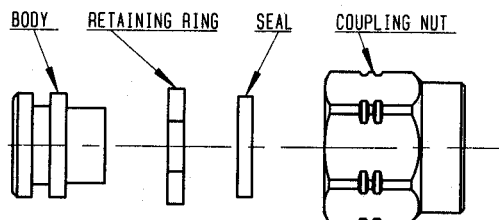
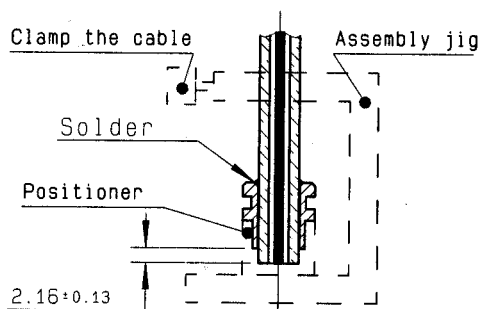


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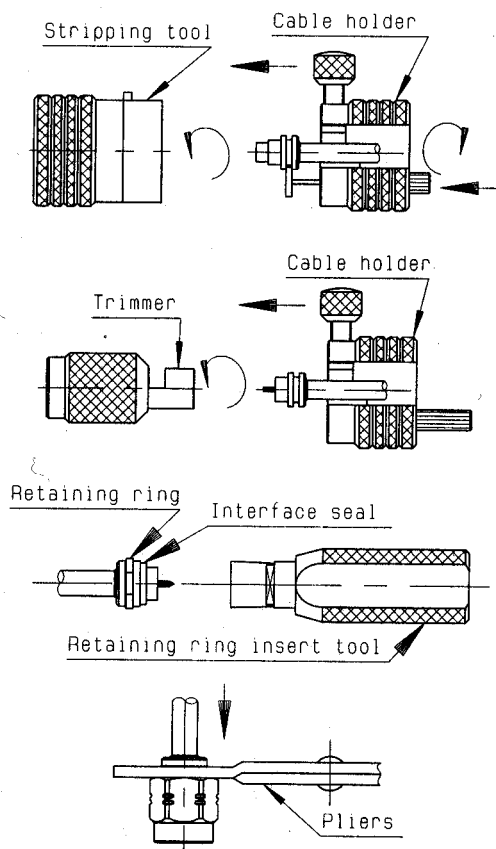


We recommend a thermal preconditionning of the cable before assembling

1



2



Connector P/N : R124 054 001
R124 054 003

- 1-1 Place the cable into the assembly jig
R282.740.000
- 1-2 Place the connector body and positioner
R282.744.100 onto the cable and
clamp the cable
- 1-3 Put 3 rings of solder around the cable
- 1-4 Solder the body onto the cable
- 2-1 Immobilize the cable using the thumb crew
on the cable holder R282.059.100
- 2-2 Get the positioner into the connector
groove , using knurled push-button
- 2-3 Push button until it stops
Tighten cable
- 2-4 Present the stripping tool R282.053.100
opposite to the cable holder
- 2-5 Push and turn both elements with respect
to each other
- 2-6 When the tool stops cutting : pull off
without turning it
- 2-7 Present the trimmer R282.066.100 opposite to
the cable holder, push and turn both elements
with respect to each other until fully home
- 2-8 Place retaining ring onto its insert tool
R282.760.000
- 2-9 Push sub-assembly into the tool until the
retaining ring snaps into place
- 2-10 Place the interface seal O ring onto body
Compress retaining ring using retaining ring
pliers R282.200.000 .Push coupling nut
onto sub-assembly and over retaining ring